



MANUALE SISTEMI DI INSTALLAZIONE MEDIO-PESANTI.

Dati tecnici sistema MI / MIQ
ver. 01/2017

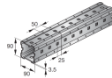
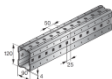
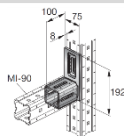
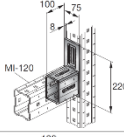
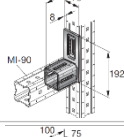
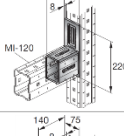
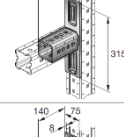
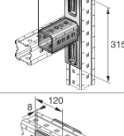
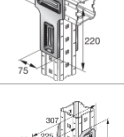
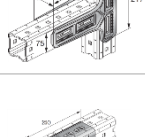
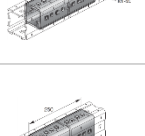



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The product loading capacities published in these Technical Data Sheets are only valid for the mentioned codes or technical data generation methods and the defined application conditions (e.g. ambient temperature load capacity not valid in case of fire, data not valid in support structures when mixed with third party products), assuming sufficient fastener, base material and building structure strength. Additional calculations, checks and releases by the responsible structural engineer might be needed to clarify the capacity of base material and building structure. Suitability of structures combining different products for specific applications needs to be verified by conducting a system design and calculation, using for example Hilti PROFIS software. In addition, it is crucial to fully respect the Instructions for Use and to assure clean, unaltered and undamaged state of all products at any time in order to achieve this loading capacity (e.g. misuse, modification, overload, corrosion). As products but also technical data generation methodologies evolve over time, technical data might change at any time without prior notice. We recommend to use the latest technical data sheets published by Hilti.

In any case the suitability of structures combining different products for specific applications need to be checked and cleared by an expert, particularly with regard to compliance with applicable norms and permits, prior to using them for any specific facility. This book only serves as an aid to interpret the suitability of structures combining different products for specific applications without any guarantee as to the absence of errors, the correctness and the relevance of the results or suitability for a specific application. User must take all necessary and reasonable steps to prevent or limit damage. The suitability of structures combining different products for specific applications are only recommendations that need to be confirmed with a professional designer and/or structural engineers to ensure compliance with User's specific jurisdiction and project requirements.

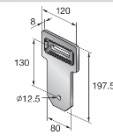
Content and overview of this manual

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	MI-90 6m	304799	6
	MI-120 3m	304800	6
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MI System connectors

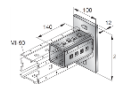


MIC-U-MA

304806

65

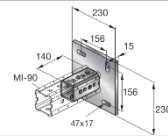
MI System base material connectors - concrete



MIC-C90-AA

304825

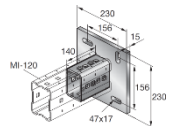
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MIC-C90-D

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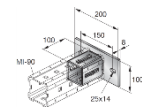
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MIC-C120-D

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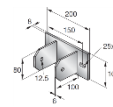
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MIC-C90-U

304826

89

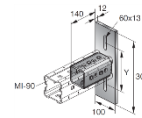


MIC-CU-MA

304828

95

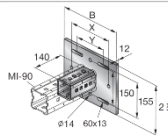
MI System base material connectors - structural steel profiles



MIC-S90-AA

304811

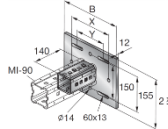
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MIC-S90-A

304812

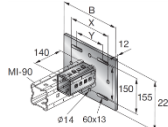
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MIC-S90-B

304813

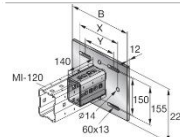
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MIC-S90-C

304814

123

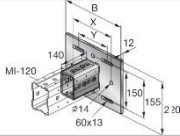
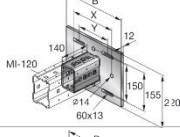
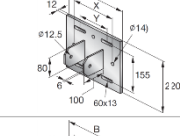
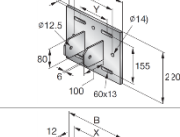
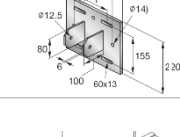
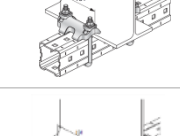

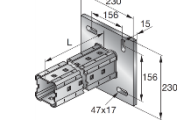
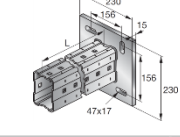
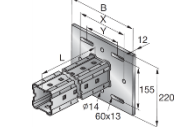
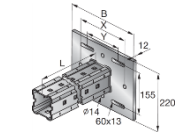


MIC-S120-A

304818

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MI System base material connectors - structural steel profiles			
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MI System brackets - concrete			
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MI System brackets - structural steel profiles			
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	MIC-S90-C-1500	267787	
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	MIC-S120-A-1000	267796	
	MIC-S120-A-1500	267797	
	MIC-S120-A-2000	267798	
	MIC-S120-B- 500	267799	219
	MIC-S120-B- 750	270459	
	MIC-S120-B-1000	270460	
	MIC-S120-B-1500	270461	
	MIC-S120-B-2000	270462	
	MIC-S120-C- 500	270463	225
	MIC-S120-C- 750	270464	
	MIC-S120-C-1000	270465	
	MIC-S120-C-1500	270466	
	MIC-S120-C-2000	270467	

MI-Girders

Designation	Item number
MI-90 3m	304798
MI-90 6m	304799
MI-120 3m	304800
MI-120 6m	304801



Technical data			MI-90	MI-120
For girder MI / cross section including torsion				
Cross-sectional area	A	[mm ²]	1057.4	1456.24
Channel weight		[kg/m]	9.43	12.64
Material				
yield strength	f _{y,k}	[N/mm ²]	235,0	235,0
permissible stress*	σ _{rec}	[N/mm ²]	167.9	167.9
E-module		[N/mm ²]	210000	210000
thrust-module		[N/mm ²]	81000	81000
Surface				
hot dip galvanized		[μm]	75	75
Cross-section values Y-axis				
Axis of gravity	e _y	[mm]	45,0	60,0
moment of inertia	I _y	[cm ⁴]	120.75	280.72
Section modulus	W _y	[cm ³]	26.83	46.79
Radius of gyration	i _y	[cm]	3.38	4.39
Cross-section values Z-axis				
Axis of gravity	e _z	[mm]	45,00	45,00
moment of inertia	I _z	[cm ⁴]	120.75	181.65
Section modulus	W _z	[cm ³]	26.83	40.37
Radius of gyration	i _z	[cm]	3.38	3.53
Data to the torsion				
torsional moment of inertia	I _t	[cm ⁴]	164.82	314.97
torsional section modulus	W _t	[cm ³]	38.82	71.69

Material composition: DD11 MOD - HN 555, S235JR - EN 10025
 Corrosion protection: Hot-dip galvanized, 75 μm - ASTM A123

MIC-90-U Connector

Designation	Item number
MIC-90-U	304803

Corrosion protection:

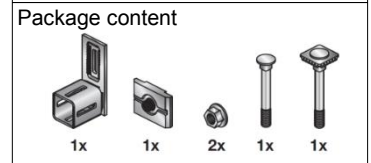
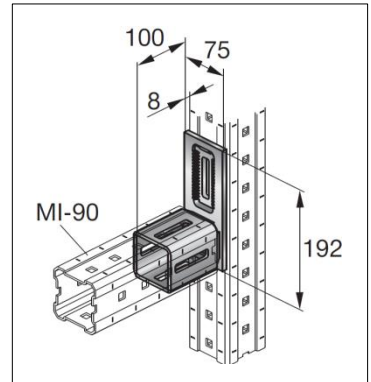
Hot dipped galvanized:
 Connector 55 µm - DIN EN ISO 1461
 Backing plate, Tooth plate, Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

2510 g incl. components

Submittal text:

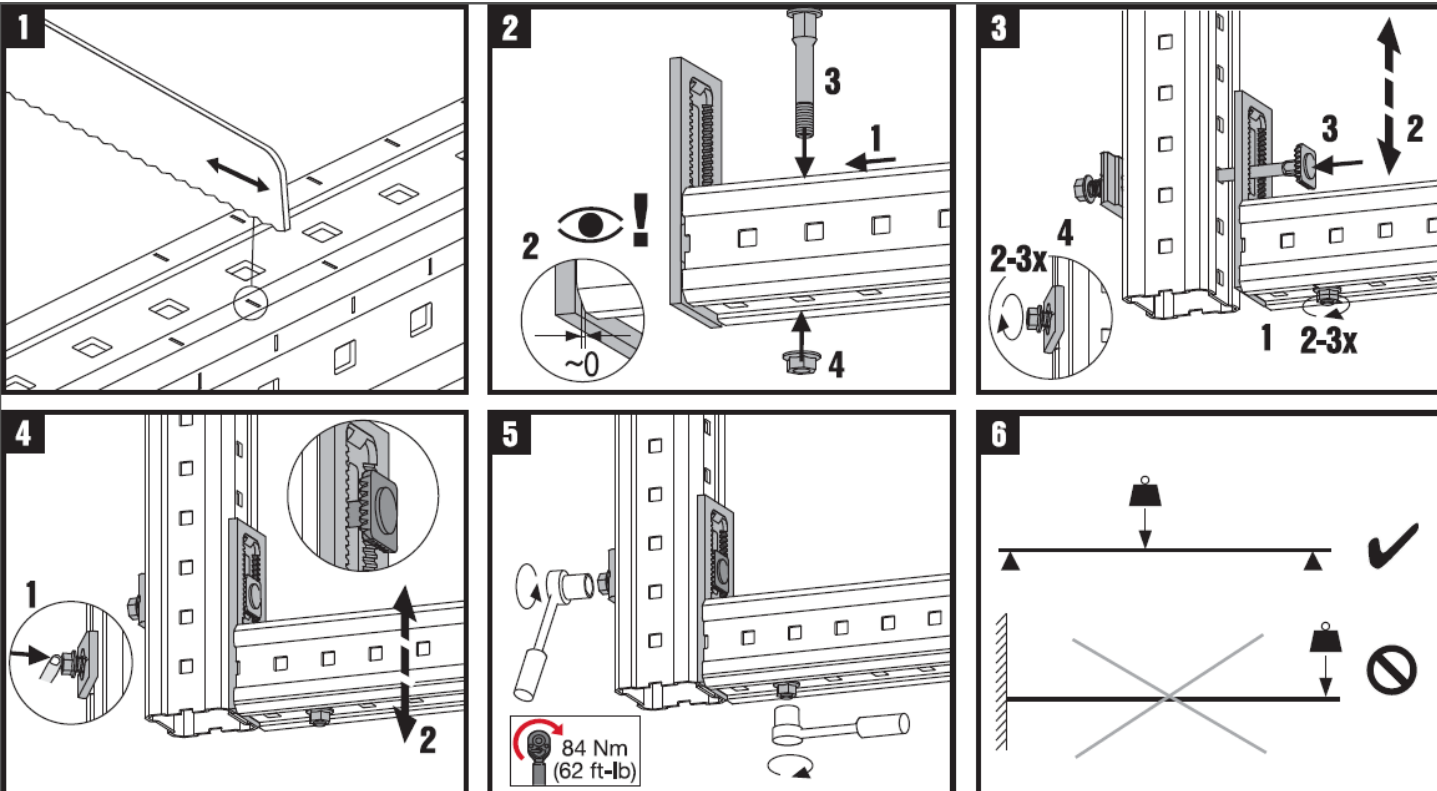
Hot dipped galvanized, 90° Hilti MI angle connector, typically used for connecting two perpendicular MI girders. The baseplate has a serrated slot for improved shear loads, and the connector is fixed with an oblong hole to enable fine adjustment. Not for cantilever applications.



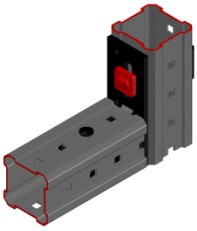
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Backing plate, Tooth plate: EN-GJMW-400-5 - DIN EN 1562, EN-GJMW-450-7 - DIN EN 1562	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-90-U Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

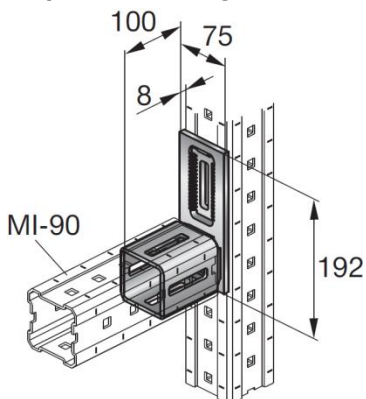
Software:

- Mathcad 15.0
- Microsoft Excel

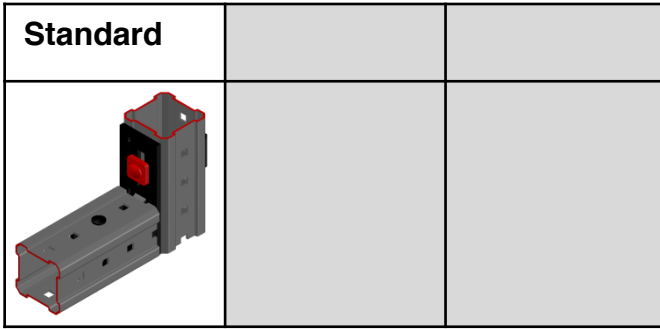
Environmental conditions:

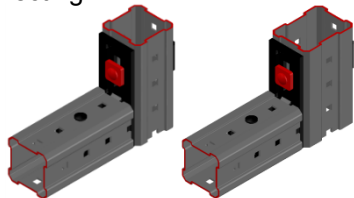
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

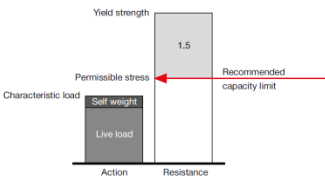
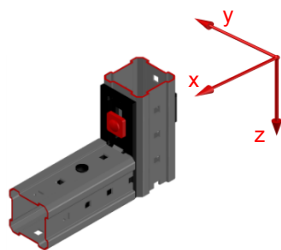


MIC-90-U Connector

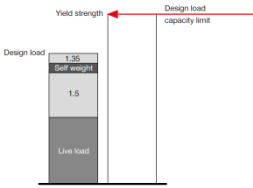


Loading case: Standard	Combinations covered by loading case
<p>BOM: For fixation on MI-90 girder Angle incl. all components 1x MIC-90-U 304803</p> <p>For fixation on MI-120 1x MIC-90-U 304803 1x MIA-EH120 304888 The MIA-EH90 remain unused</p>	<p>Connector used for connecting MI-90 girder on either MI-90 or MI-120 girder in a 90-degree angle</p> 

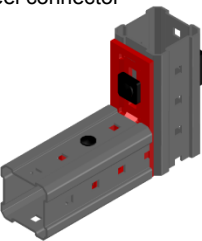
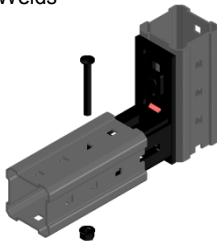
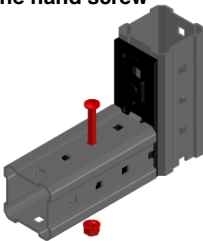
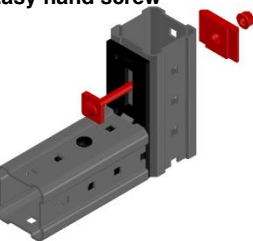
Recommended loading capacity - simplified for most common applications

Method							
	 <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">1.88</td> <td style="text-align: center;">9.82</td> <td style="text-align: center;">11.32</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.88	9.82	11.32
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
1.88	9.82	11.32					

Design loading capacity - 3D 1/3

Method	
	

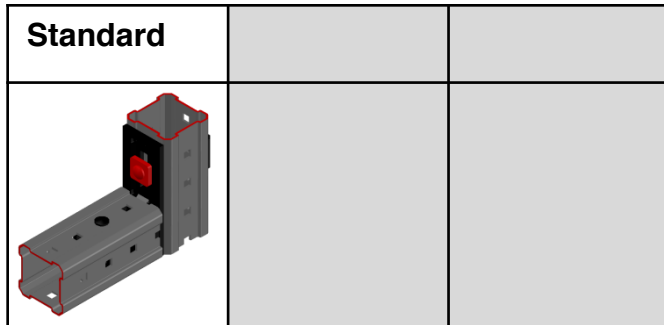
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. One hand screw 	4. Easy hand screw 
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MIC-90-U Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



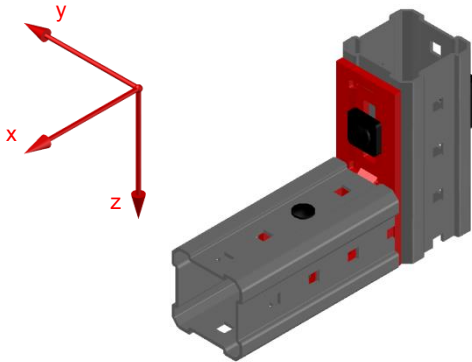
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



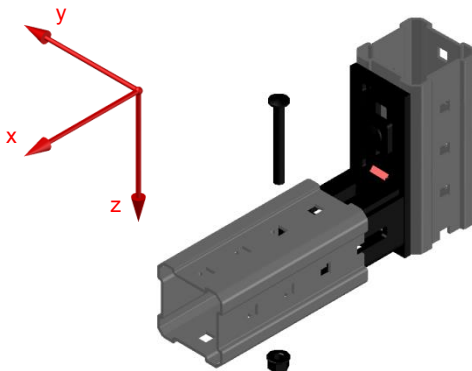
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.90	Not decisive	14.73	14.73	63.92	63.92
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.36	1.36	0.00	0.00	0.00	0.00

includes cross section resistance of steel plate and contact pressure

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	0.00	0.00	0.00	0.00

Interaction:

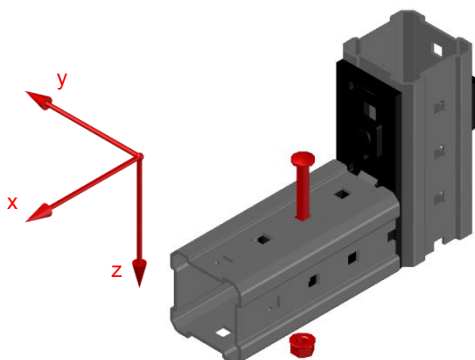
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-90-U Connector

Design loading capacity - 3D

3/3

3. One hand screw -in connection to MIC-90-U and MI90-channel



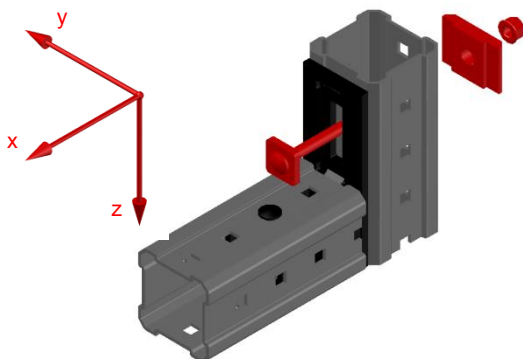
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.33	3.33	36.29	36.29	Not decisive	Not decisive
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.20	1.20	0.00	0.00	0.00	0.00

includes shear of the bolt, friction resistance, bearing resistance at connector plate and at channel MI90

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

4. Easy hand screw- in connection MIC-90-U to MI90/120-channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.82	Not decisive	Not decisive	Not decisive	16.99	16.99
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Note decisive	Not decisive	0.00	0.00	0.00	0.00

includes shear, bending and tension of the bolt, bearing resistance channel MI-90/120 and tooth plate, resistance of screw plate

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

MIC-120-U Connector

Designation	Item number
MIC-120-U	304804

Corrosion protection:

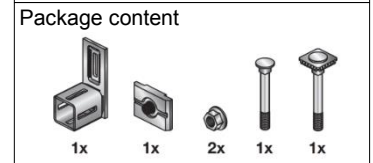
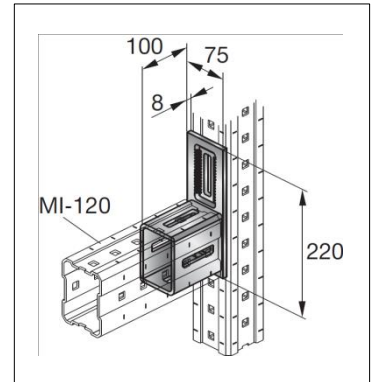
Hot dipped galvanized:
 Connector 55 µm - DIN EN ISO 1461
 Backing plate, Tooth plate, Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

2786 g incl. components

Submittal text:

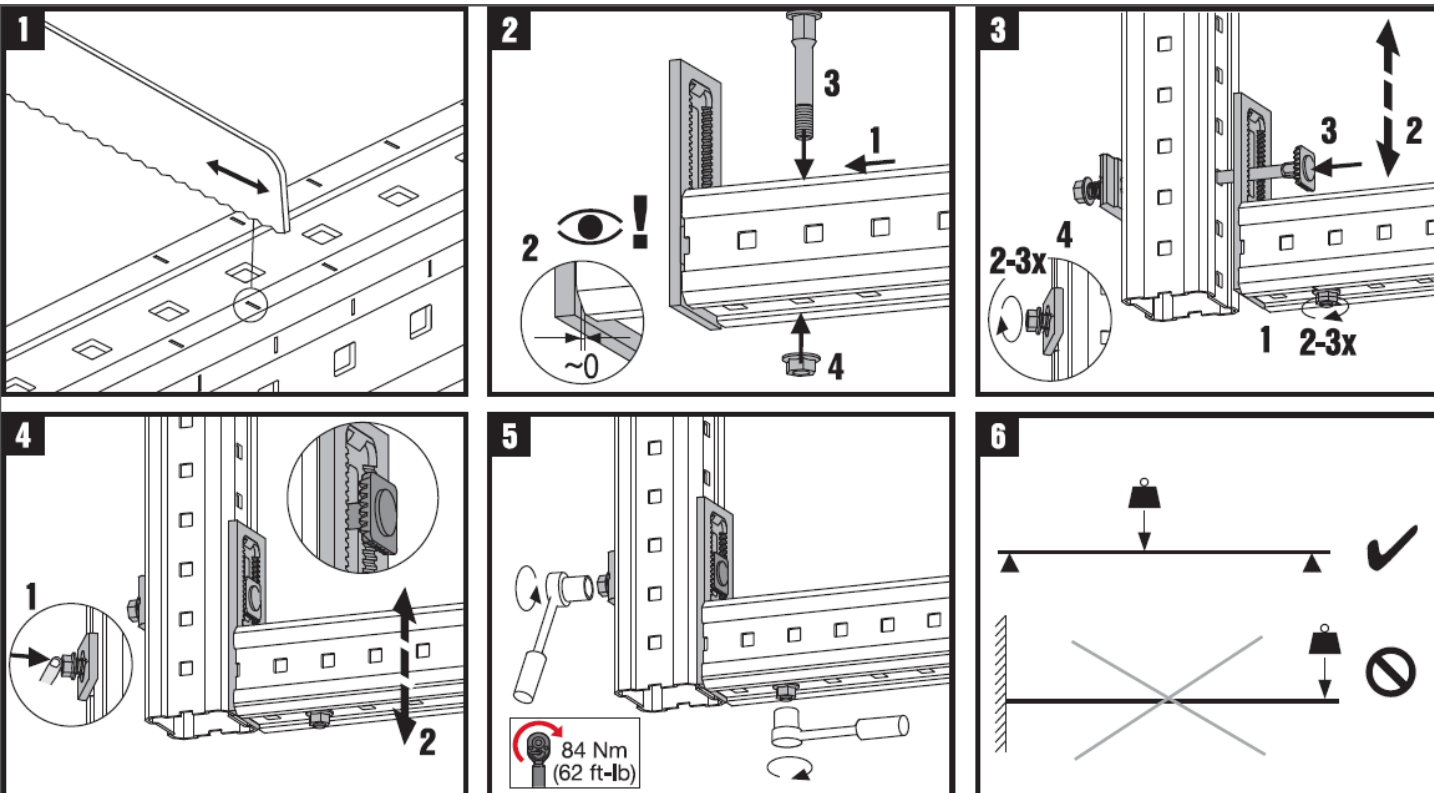
Hot dipped galvanized, 90° Hilti MI angle connector, typically used for connecting two perpendicular MI girders. The baseplate has a serrated slot for improved shear loads, and the connector is fixed with an oblong hole to enable fine adjustment. Not for cantilever applications.



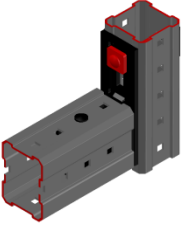
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Backing plate, Tooth plate: EN-GJMW-400-5 - DIN EN 1562, EN-GJMW-450-7 - DIN EN 1562	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-120-U Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

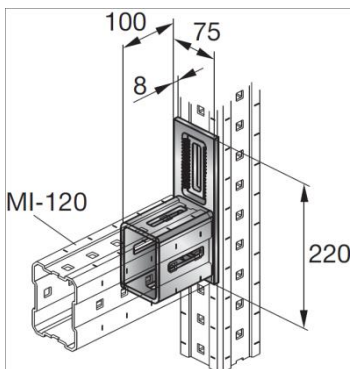
Software:

- Mathcad 15.0
- Microsoft Excel

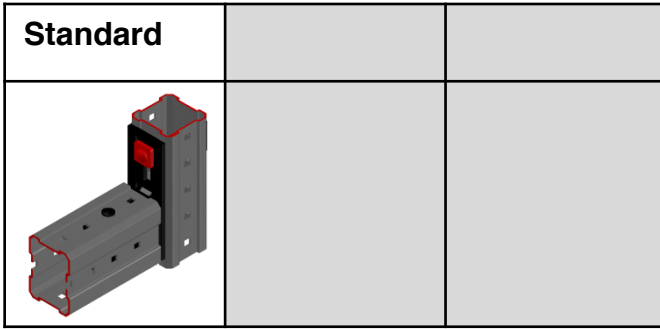
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

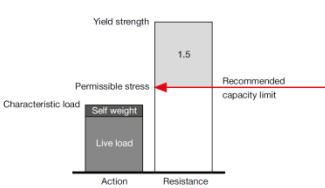
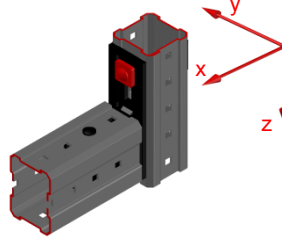


MIC-120-U Connector

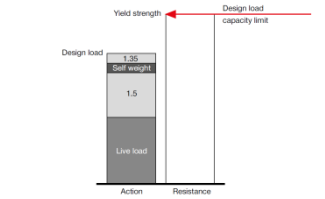


Loading case: Standard	Combinations covered by loading case
<p>BOM: For fixation on MI-90 girder Angle incl. all components 1x MIC-120-U 304804 For fixation on MI-120 1x MIC-120-U 304804 1x MIA-EH120 304888 The MIA-EH90 remain unused</p>	<p>Connector used for Connecting MI-120 girder on either MI-90 or MI-120 girder in a 90-degree angle</p>

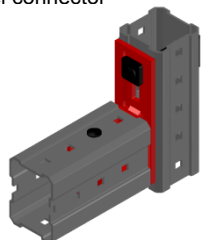

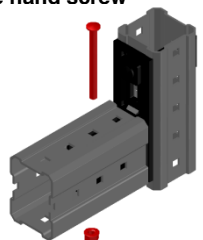
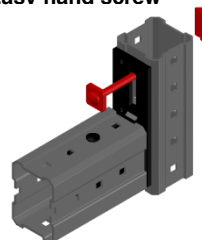
Recommended loading capacity - simplified for most common applications

Method							
	 <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec}$ [kN]</th> <th>$\pm F_{y,rec}$ [kN]</th> <th>$\pm F_{z,rec}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">1.72</td> <td style="text-align: center;">10.55</td> <td style="text-align: center;">11.32</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec}$ [kN]	$\pm F_{y,rec}$ [kN]	$\pm F_{z,rec}$ [kN]	1.72	10.55	11.32
$\pm F_{x,rec}$ [kN]	$\pm F_{y,rec}$ [kN]	$\pm F_{z,rec}$ [kN]					
1.72	10.55	11.32					

Design loading capacity - 3D 1/3

Method	
	

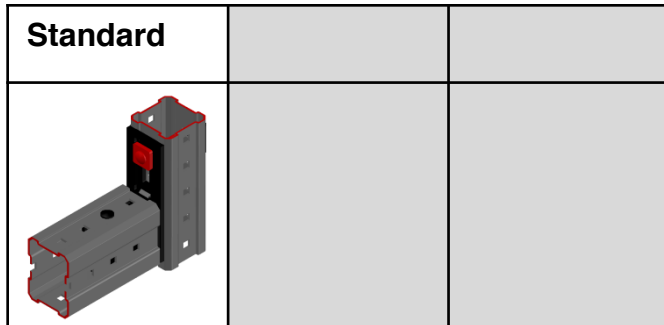
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. One hand screw</p> 	<p>4. Easv hand screw</p> 
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MIC-120-U Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



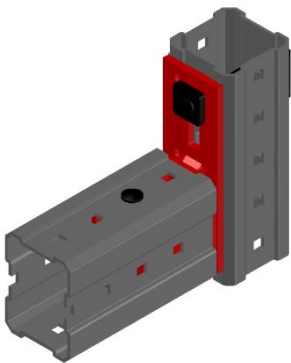
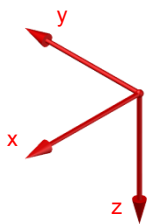
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



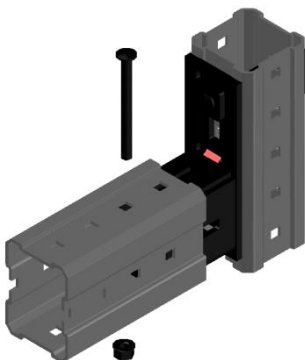
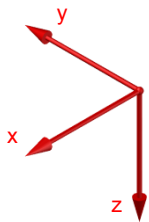
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.60	Not decisive	15.83	15.83	63.92	63.92
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.14	1.14	0.00	0.00	0.00	0.00

includes cross section resistance of steel plate and contact pressure

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.73	9.73	0.00	0.00	0.00	0.00

Interaction:

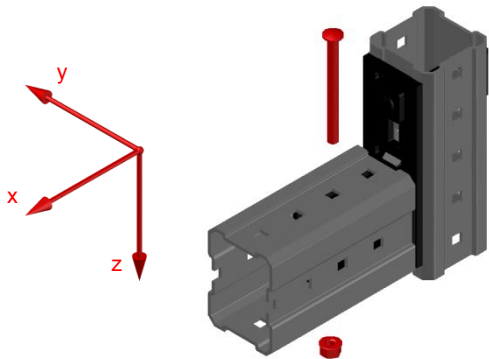
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-120-U Connector

Design loading capacity - 3D

3/3

3. One hand screw -in connection to MIC-90-U and MI90-channel



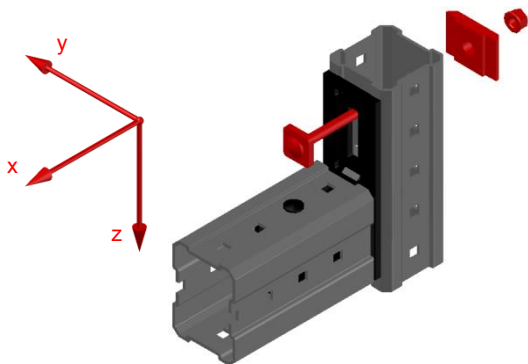
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
6.66	6.66	41.47	41.47	Not decisive	Not decisive
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.99	1.99	0.00	0.00	0.00	0.00

includes shear of the bolt, friction resistance, bearing resistance at connector plate and at channel MI120

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

4. Easy hand screw- in connection MIC-90-U to MI90/120-channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.59	Not decisive	Not decisive	Not decisive	16.99	16.99
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Note decisive	Not decisive	0.00	0.00	0.00	0.00

includes shear, bending and tension of the bolt, bearing resistance channel MI-90/120 and tooth plate, resistance of screw plate

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

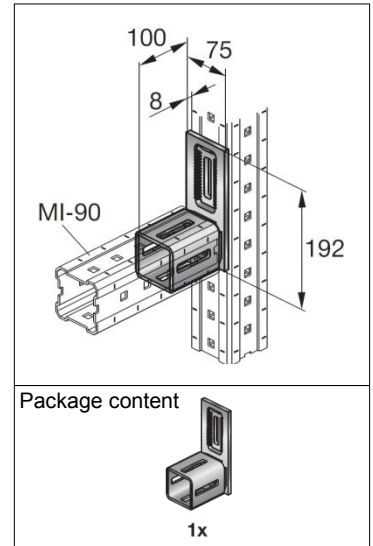
MIC-90-U-AP Connector

Designation	Item number
MIC-90-U-AP	305708

Corrosion protection:
Hot dipped galvanized:
Connector 55 µm - DIN EN ISO 1461

Weight:
1780 g

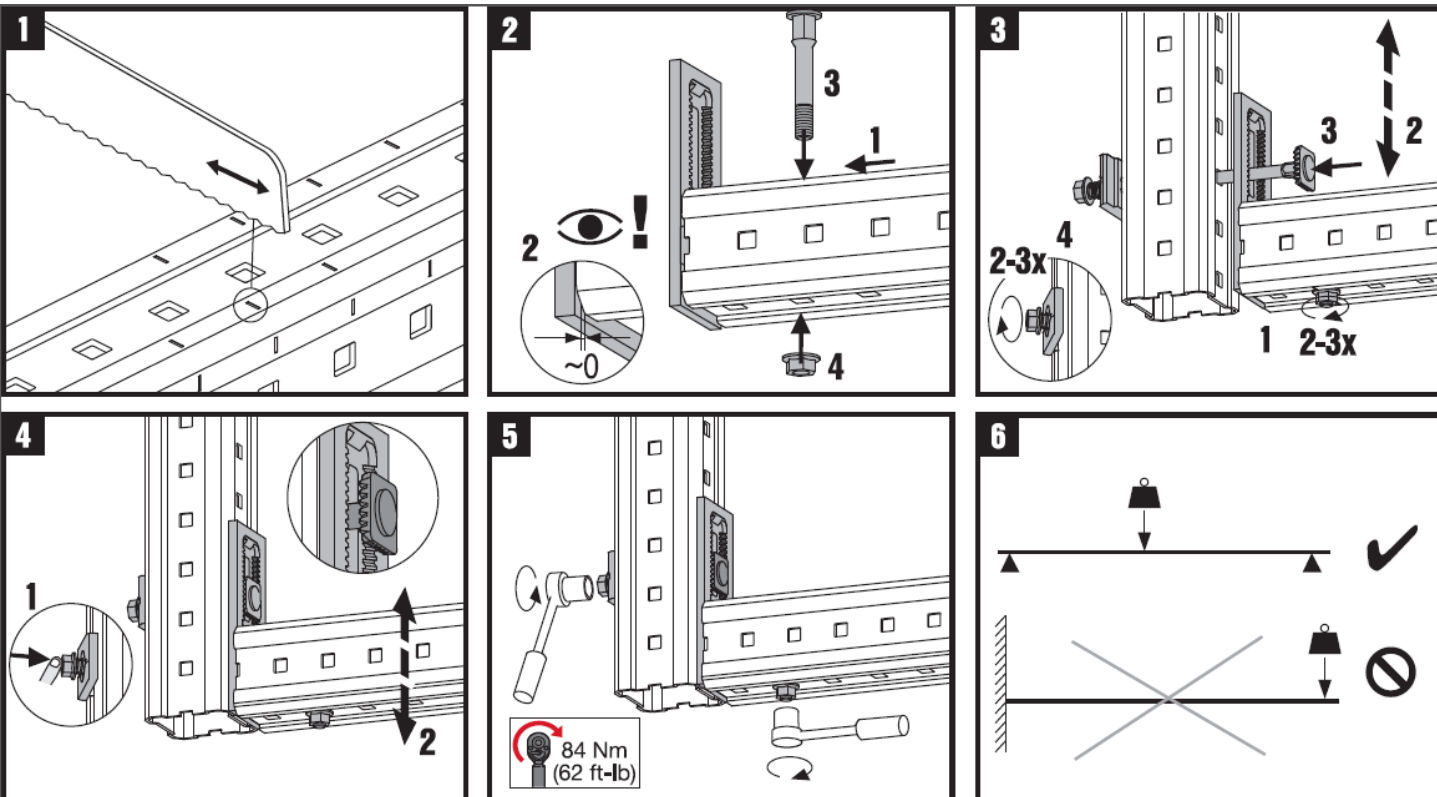
Submittal text:
Hot dipped galvanized, 90° Hilti MI angle connector, typically used for connecting two perpendicular MI girders. The baseplate has a serrated slot for improved shear loads, and the connector is fixed with an oblong hole to enable fine adjustment. Not for cantilever applications.



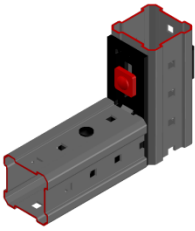
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-90-U-AP Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

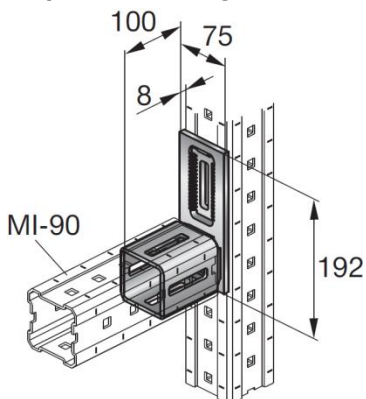
Software:

- Mathcad 15.0
- Microsoft Excel

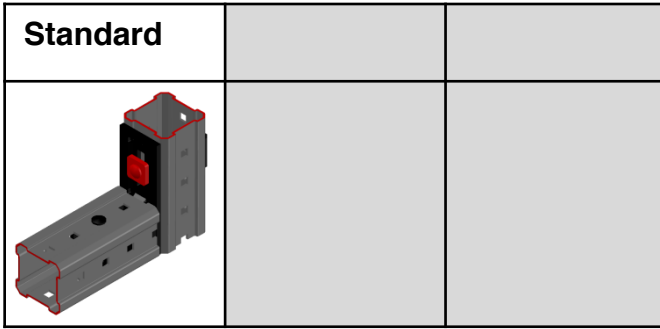
Environmental conditions:

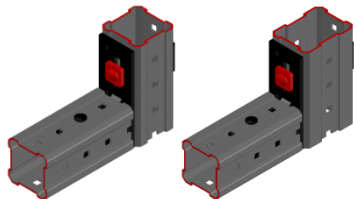
- indoors, outdoors
- static loads
- no fatigue loads

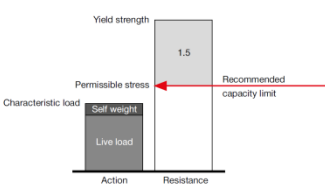
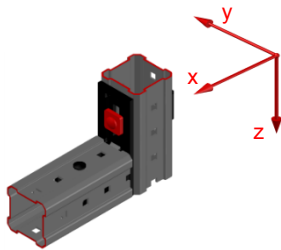
Simplified drawing:

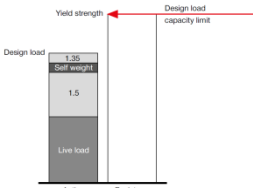


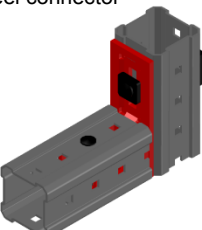
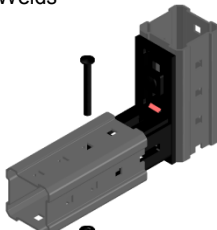
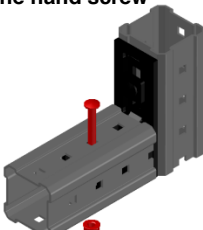
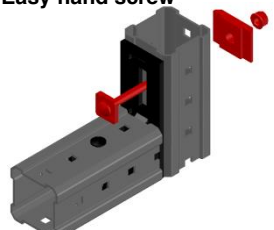
MIC-90-U-AP Connector



<p>Loading case: Standard</p> <p>BOM:</p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 60%;">1x MIC-90-U-AP</td> <td style="text-align: right;">305708</td> </tr> <tr> <td colspan="2">Components not included</td> </tr> <tr> <td>1x MIA-EH-P</td> <td style="text-align: right;">304891</td> </tr> <tr> <td>1x M12-F-SL WS3/4</td> <td style="text-align: right;">382897</td> </tr> <tr> <td>1x MIA-OH90</td> <td style="text-align: right;">304889</td> </tr> <tr> <td colspan="2">For fixation on MI-90 girder</td> </tr> <tr> <td>1x MIA-EH90</td> <td style="text-align: right;">304887</td> </tr> <tr> <td colspan="2">For fixation on MI-120</td> </tr> <tr> <td>1x MIA-EH120</td> <td style="text-align: right;">304888</td> </tr> </table>	1x MIC-90-U-AP	305708	Components not included		1x MIA-EH-P	304891	1x M12-F-SL WS3/4	382897	1x MIA-OH90	304889	For fixation on MI-90 girder		1x MIA-EH90	304887	For fixation on MI-120		1x MIA-EH120	304888	<p>Combinations covered by loading case</p> <p>Connector used for connecting MI-90 girder on either MI-90 or MI-120 girder in a 90-degree angle</p> <div style="text-align: center;">  </div>
1x MIC-90-U-AP	305708																		
Components not included																			
1x MIA-EH-P	304891																		
1x M12-F-SL WS3/4	382897																		
1x MIA-OH90	304889																		
For fixation on MI-90 girder																			
1x MIA-EH90	304887																		
For fixation on MI-120																			
1x MIA-EH120	304888																		

Recommended loading capacity - simplified for most common applications							
<p>Method</p> 	<div style="text-align: center;">  </div> <table border="1" style="margin-left: auto; margin-right: auto; text-align: center;"> <thead> <tr> <th style="padding: 5px;">$\pm F_{x,rec.}$ [kN]</th> <th style="padding: 5px;">$\pm F_{y,rec.}$ [kN]</th> <th style="padding: 5px;">$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="padding: 5px;">1.88</td> <td style="padding: 5px;">9.82</td> <td style="padding: 5px;">11.32</td> </tr> </tbody> </table> <p style="font-size: small; margin-top: 5px;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.88	9.82	11.32
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
1.88	9.82	11.32					

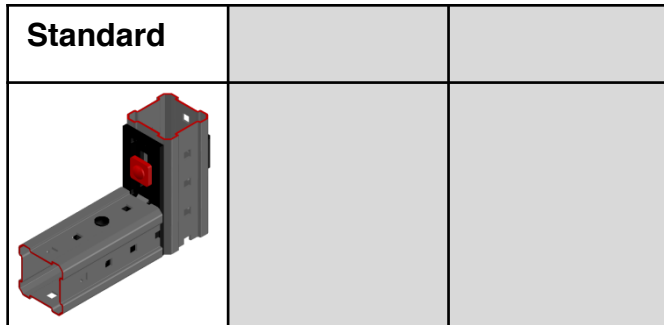
Design loading capacity - 3D		1/3
<p>Method</p> 		

Limiting components of capacity evaluated in following tables:			
<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. One hand screw</p> 	<p>4. Easy hand screw</p> 

MIC-90-U-AP Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



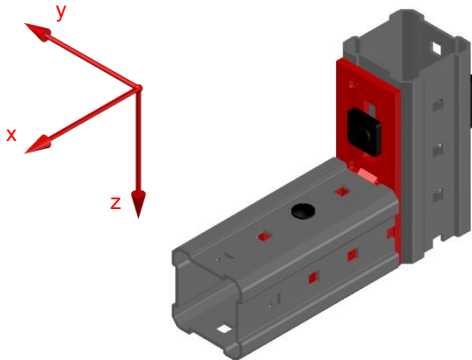
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



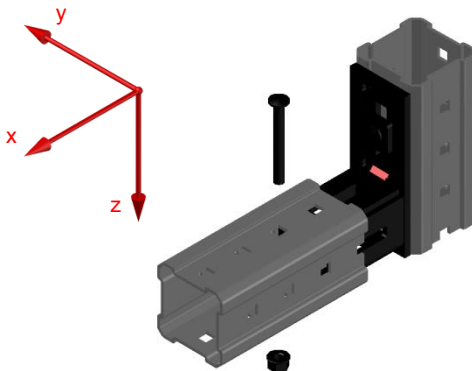
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.90	Not decisive	14.73	14.73	63.92	63.92
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.36	1.36	0.00	0.00	0.00	0.00

includes cross section resistance of steel plate and contact pressure

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	0.00	0.00	0.00	0.00

Interaction:

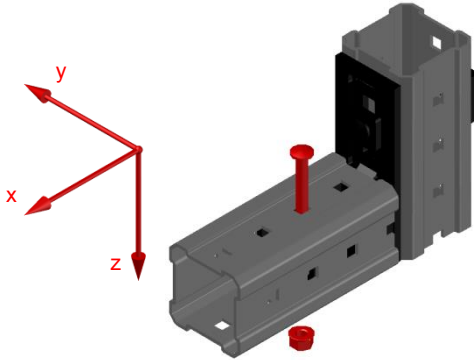
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-90-U-AP Connector

Design loading capacity - 3D

3/3

3. One hand screw -in connection to MIC-90-U and MI90-channel



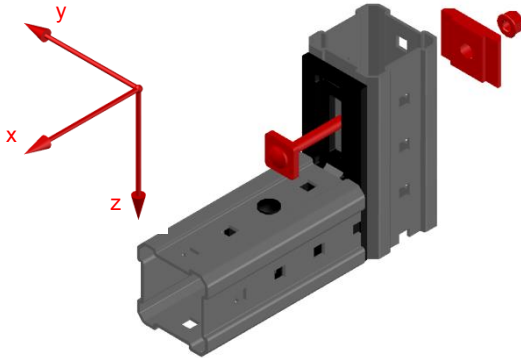
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.33	3.33	36.29	36.29	Not decisive	Not decisive
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.20	1.20	0.00	0.00	0.00	0.00

includes shear of the bolt, friction resistance, bearing resistance at connector plate and at channel MI90

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

4. Easy hand screw - in connection MIC-90-U to MI90/120-channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.82	Not decisive	Not decisive	Not decisive	16.99	16.99
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Note decisive	Not decisive	0.00	0.00	0.00	0.00

includes shear, bending and tension of the bolt, bearing resistance channel MI-90/120 and tooth plate, resistance of screw plate

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

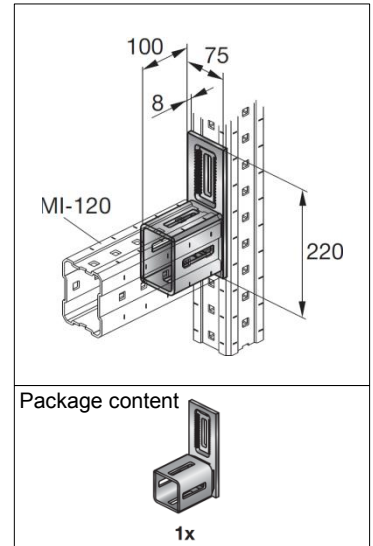
MIC-120-U-AP Connector

Designation	Item number
MIC-120-U-AP	305709

Corrosion protection:
 Hot dipped galvanized:
 Connector 55 µm - DIN EN ISO 1461

Weight:
 2180 g

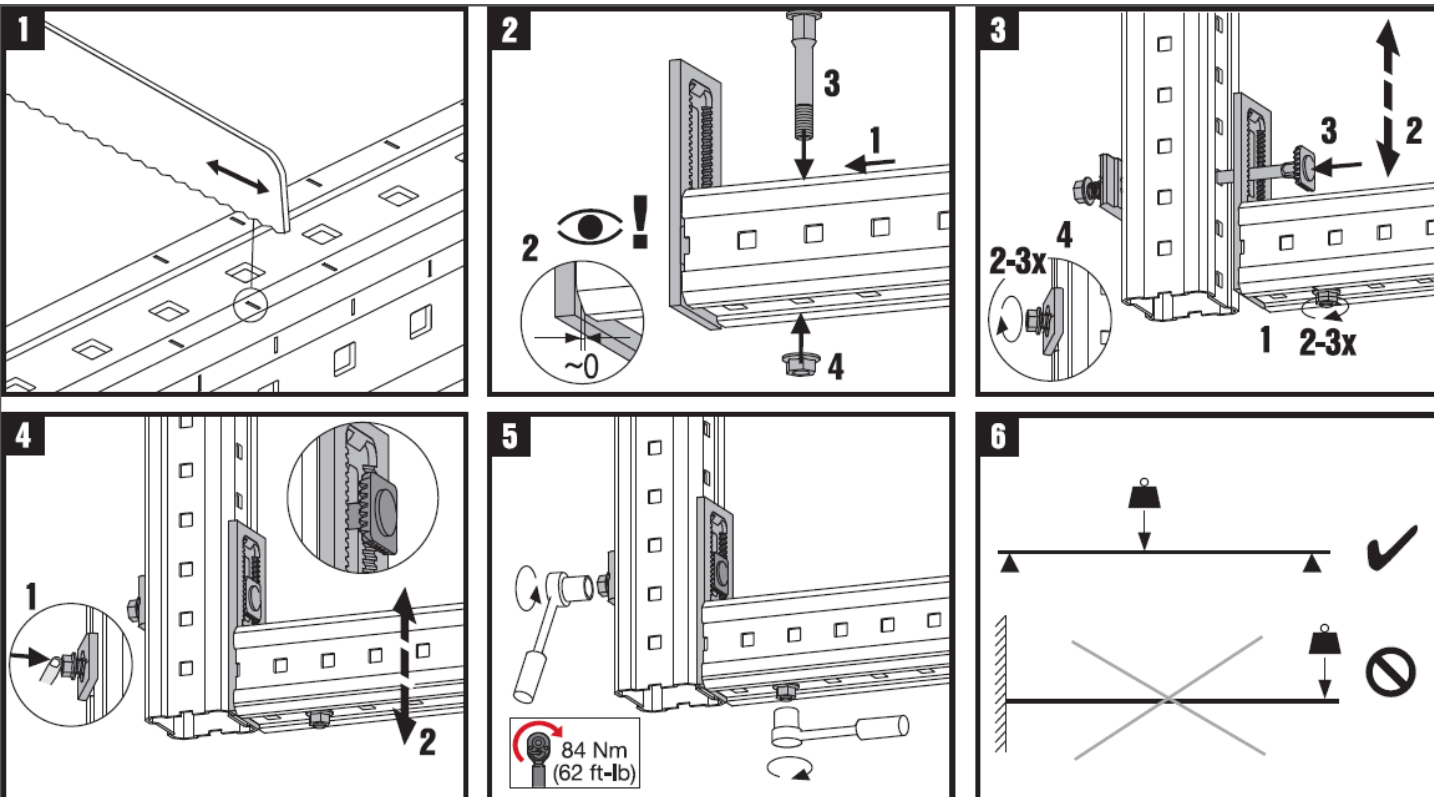
Submittal text:
 Hot dipped galvanized, 90° Hilti MI angle connector, typically used for connecting two perpendicular MI girders. The baseplate has a serrated slot for improved shear loads, and the connector is fixed with an oblong hole to enable fine adjustment. Not for cantilever applications.



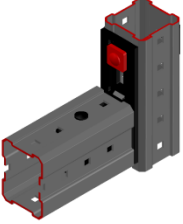
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-120-U-AP Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

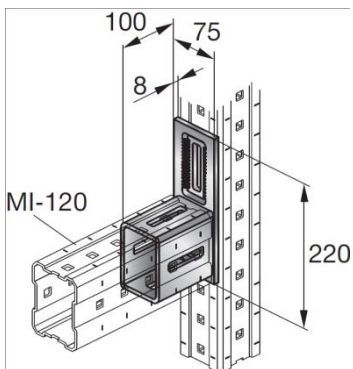
Software:

- Mathcad 15.0
- Microsoft Excel

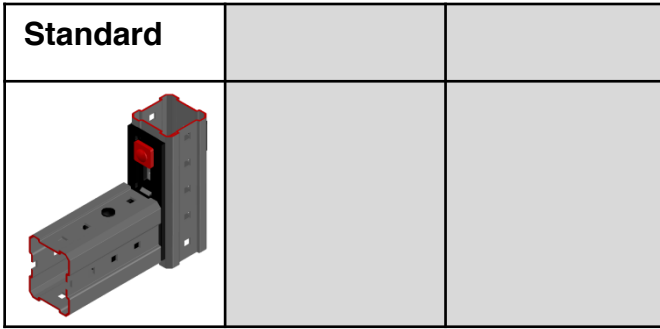
Environmental conditions:

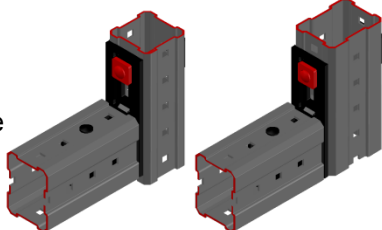
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

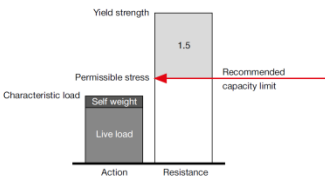
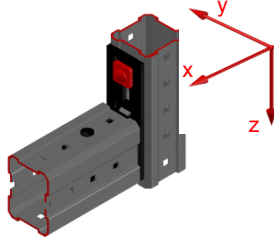


MIC-120-U-AP Connector

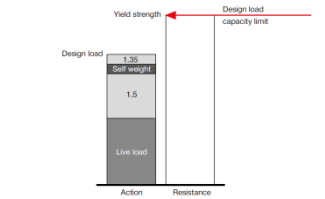


Loading case: Standard	Combinations covered by loading case
<p>BOM:</p> <p>1x MIC-120-U-AP 305709</p> <p>Components not included</p> <p>1x MIA-EH-P 304891</p> <p>1x M12-F-SL WS3/4 382897</p> <p>1x MIA-OH120 304890</p> <p>For fixation on MI-90 girder</p> <p>1x MIA-EH90 304887</p> <p>For fixation on MI-120</p> <p>1x MIA-EH120 304888</p>	<p>Connector used for Connecting MI-120 girder on either MI-90 or MI-120 girder in a 90-degree angle</p> 

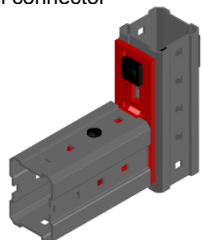

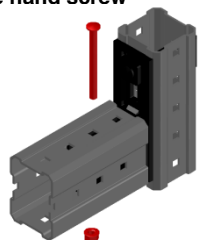
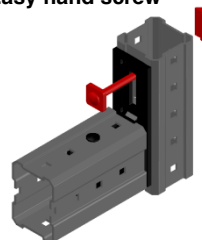
Recommended loading capacity - simplified for most common applications

Method							
	 <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">1.72</td> <td style="text-align: center;">10.55</td> <td style="text-align: center;">11.32</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.72	10.55	11.32
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
1.72	10.55	11.32					

Design loading capacity - 3D 1/3

Method	
	

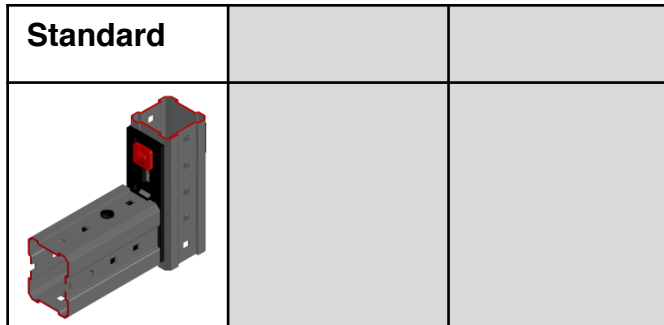
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. One hand screw</p> 	<p>4. Easy hand screw</p> 
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MIC-120-U-AP Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



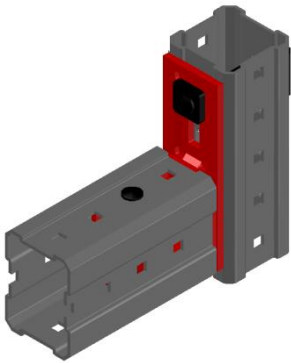
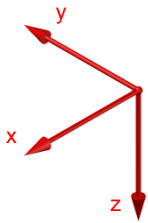
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



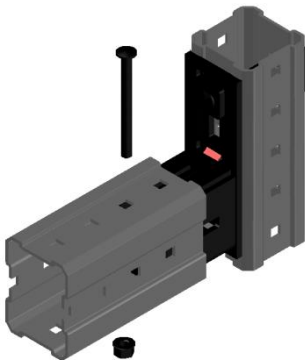
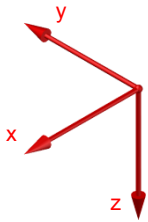
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.60	Not decisive	15.83	15.83	63.92	63.92
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.14	1.14	0.00	0.00	0.00	0.00

includes cross section resistance of steel plate and contact pressure

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.73	9.73	0.00	0.00	0.00	0.00

Interaction:

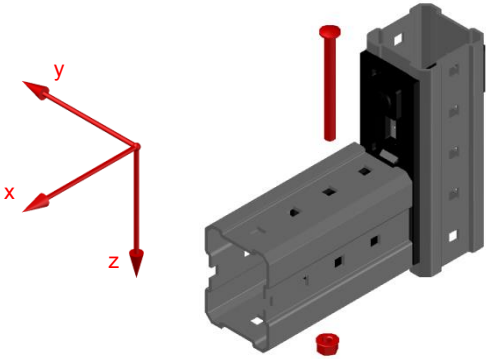
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-120-U-AP Connector

Design loading capacity - 3D

3/3

3. One hand screw - in connection to MIC-90-U and MI90-channel



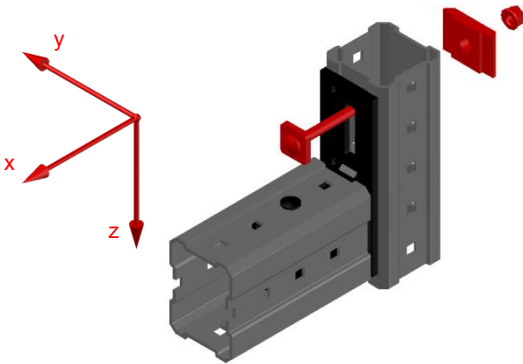
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
6.66	6.66	41.47	41.47	Not decisive	Not decisive
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.99	1.99	0.00	0.00	0.00	0.00

includes shear of the bolt, friction resistance, bearing resistance at connector plate and at channel MI120

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

4. Easy hand screw - in connection MIC-90-U to MI90/120-channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.59	Not decisive	Not decisive	Not decisive	16.99	16.99
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Note decisive	Not decisive	0.00	0.00	0.00	0.00

includes shear, bending and tension of the bolt, bearing resistance channel MI-90/120 and tooth plate, resistance of screw plate

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

MIC-90-L Connector

Designation	Item number
MIC-90-L	304805

Corrosion protection:

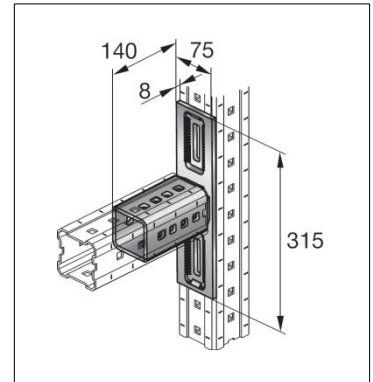
Connector 55 µm - DIN EN ISO 1461
 Backing plate, Tooth plate, Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

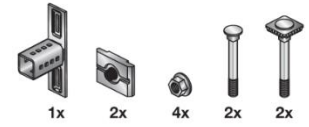
4050 g incl. components

Submittal text:

Hot dipped galvanized, 90° Hilti MI angle connector, typically used for connecting two perpendicular MI girders. The baseplate has a serrated slot for improved shear loads and fine adjustment, and the connector is connected with fixed holes instead of an oblong hole. Suitable for cantilever applications.



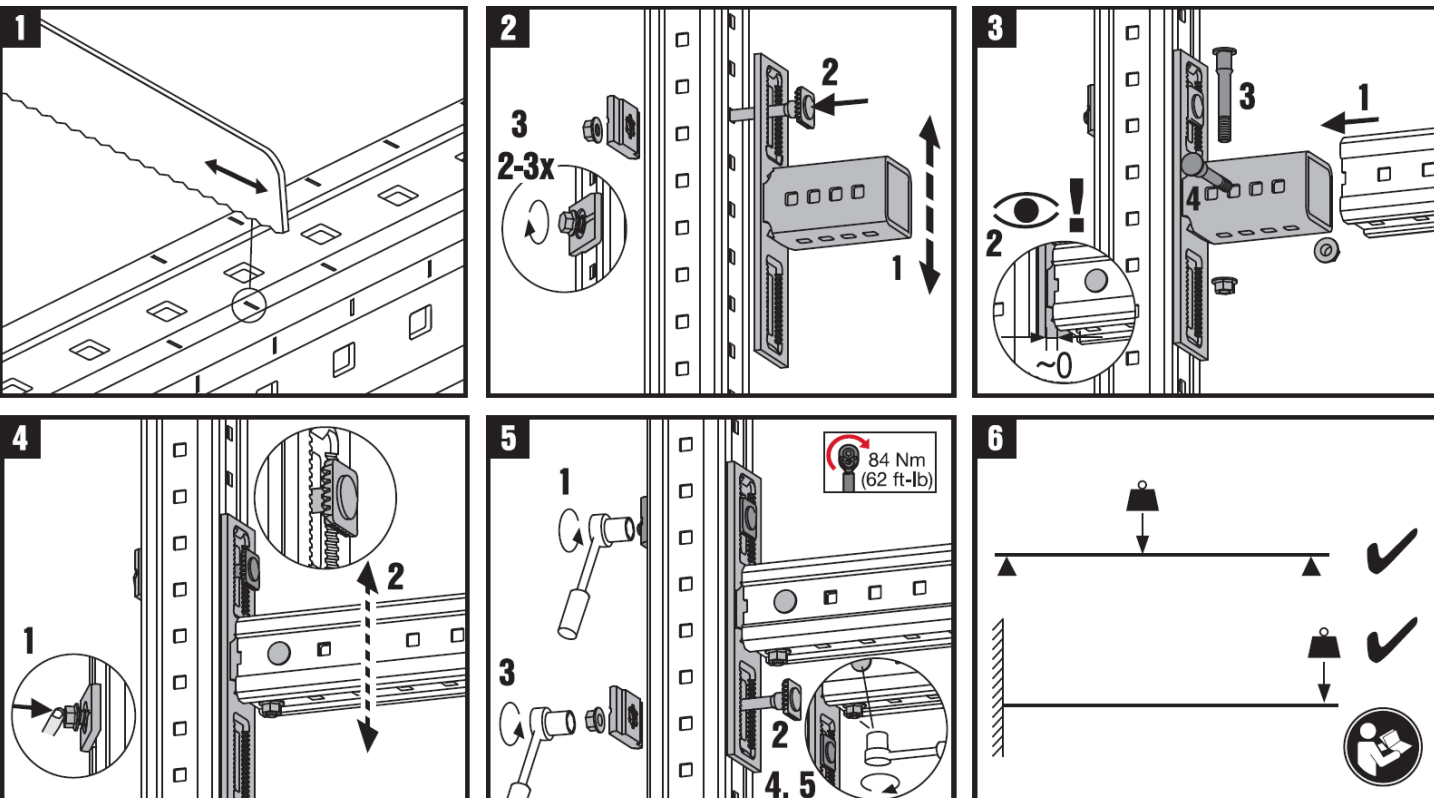
Package content



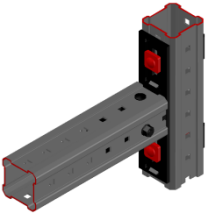
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Backing plate, Tooth plate: EN-GJMW-400-5 - DIN EN 1562, EN-GJMW-450-7 - DIN EN 1562	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-90-L Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

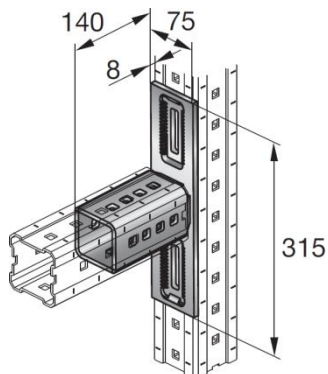
Software:

- Mathcad 15.0
- Microsoft Excel

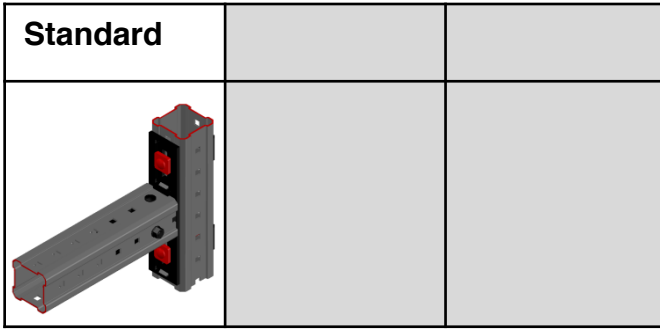
Environmental conditions:

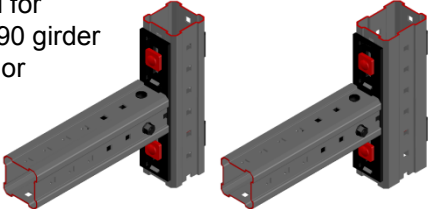
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

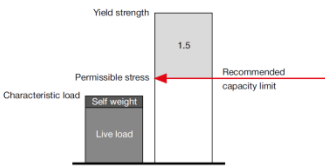
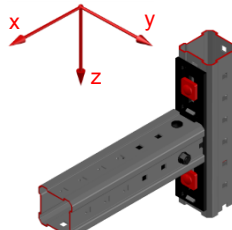


MIC-90-L Connector




<p>Loading case: Standard</p> <p>BOM: For fixation on MI-90 girder Angle incl. all components 1x MIC-90-L 304805 For fixation on MI-120 1x MIC-90-L 304804 2x MIA-EH120 304888 The MIA-EH90 remain unused</p>	<p>Combinations covered by loading case</p> <p>Connector used for Connecting MI-90 girder on either MI-90 or MI-120 girder in a 90-degree angle</p> 
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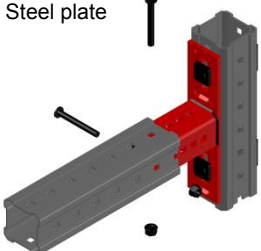
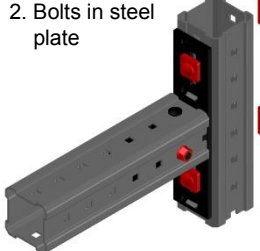
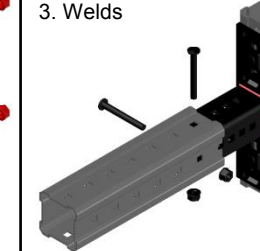
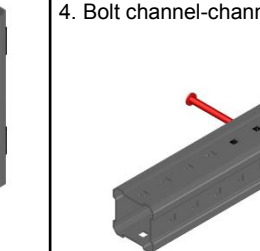
Recommended loading capacity - simplified for most common applications

<p>Method</p> 	 <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">6.08</td> <td style="text-align: center;">10.86</td> <td style="text-align: center;">22.66</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	6.08	10.86	22.66
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
6.08	10.86	22.66					

Design loading capacity - 3D 1/3

<p>Method</p> 	
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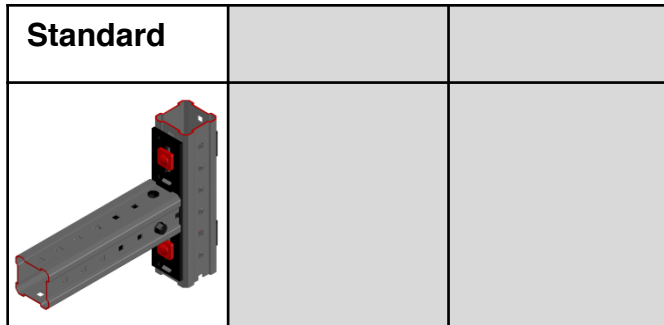
Limiting components of capacity evaluated in following tables:

<p>1. Steel plate</p> 	<p>2. Bolts in steel plate</p> 	<p>3. Welds</p> 	<p>4. Bolt channel-channel</p> 
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MIC-90-L Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



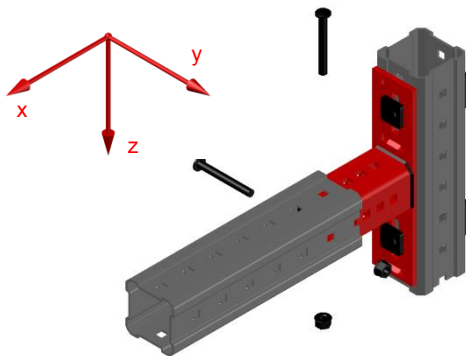
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel plate

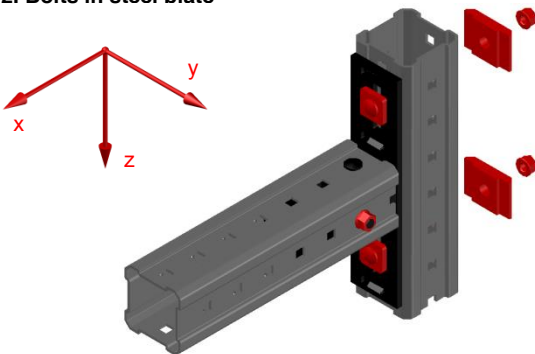


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
9.13	Not decisive	16.29	16.29	65.13	65.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.31	2.31	1.02	1.02	0.29	0.29

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Bolts in steel plate



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
24.18	Not decisive	Not decisive	Not decisive	33.99	33.99
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Not decisive	Not decisive	1.26	1.26	0.85	0.85

Interaction:

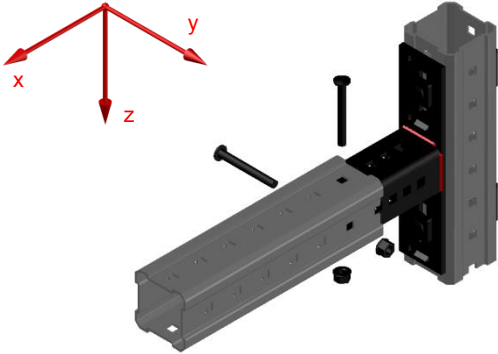
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-90-L Connector

Design loading capacity - 3D

3/3

3. Welds

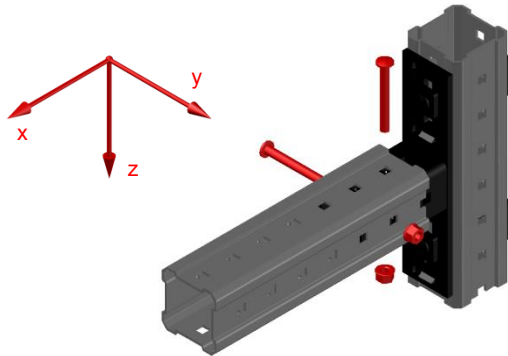


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Bolt channel-channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.29	36.29	36.29	36.29
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

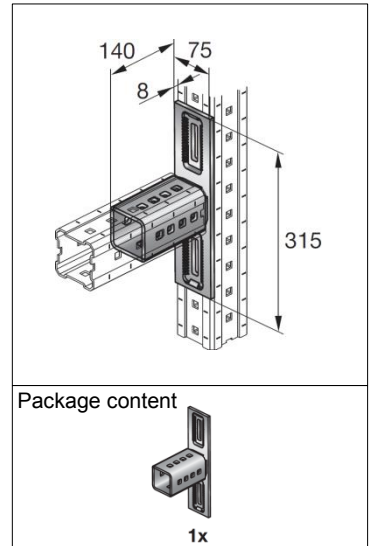
MIC-90-L-AP Connector

Designation	Item number
MIC-90-L-AP	305710

Corrosion protection:
Connector 55 µm - DIN EN ISO 1461

Weight:
3002 g

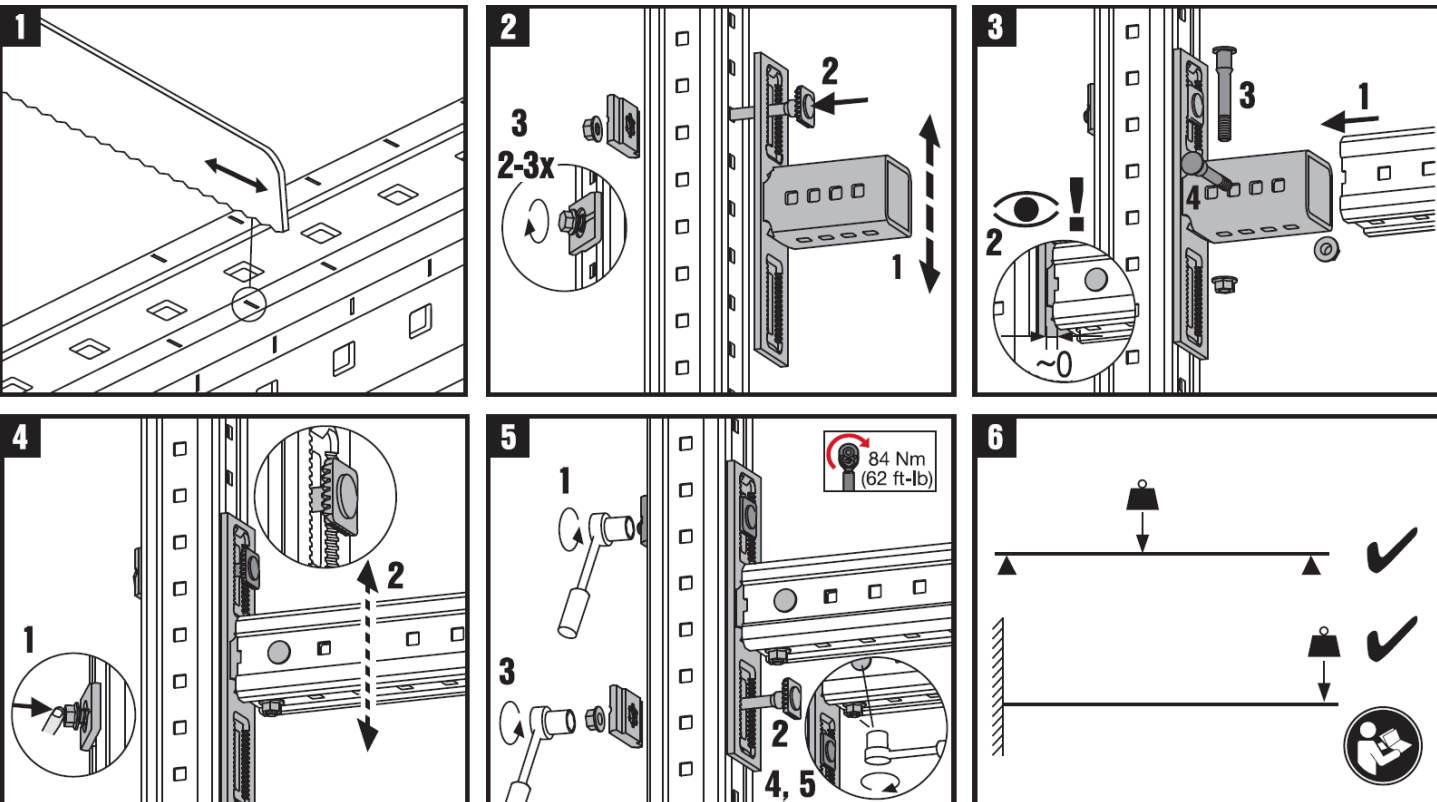
Submittal text:
Hot dipped galvanized, 90° Hilti MI angle connector, typically used for connecting two perpendicular MI girders. The baseplate has a serrated slot for improved shear loads and fine adjustment, and the connector is connected with fixed holes instead of an oblong hole. Suitable for cantilever applications.



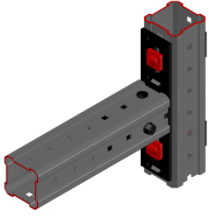
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-90-L-AP Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

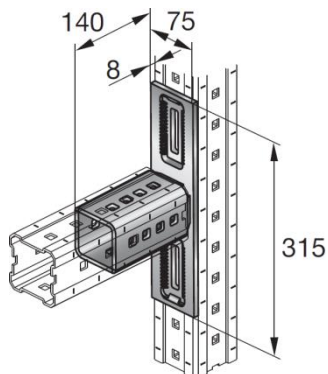
Software:

- Mathcad 15.0
- Microsoft Excel

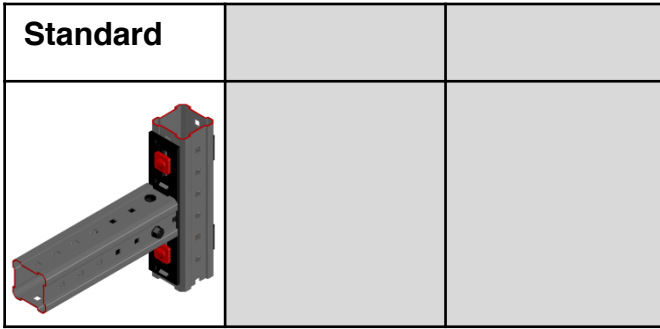
Environmental conditions:

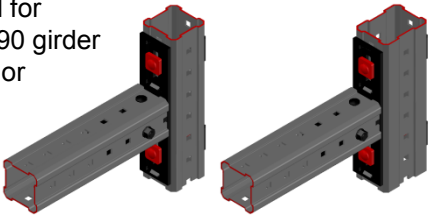
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

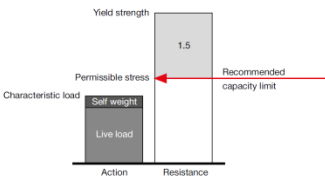
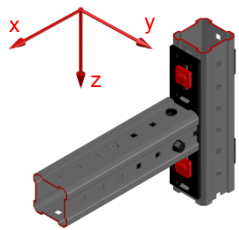


MIC-90-L-AP Connector

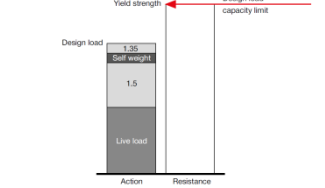


Loading case: Standard	Combinations covered by loading case
<p>BOM:</p> <p>1x MIC-90-L-AP 305710</p> <p>Components not included</p> <p>2x MIA-EH-P 304891</p> <p>2x M12-F-SL WS3/4 382897</p> <p>2x MIA-OH90 304889</p> <p>For fixation on MI-90 girder</p> <p>2x MIA-EH90 304887</p> <p>For fixation on MI-120</p> <p>2x MIA-EH120 304888</p>	<p>Connector used for Connecting MI-90 girder on either MI-90 or MI-120 girder in a 90-degree angle</p> 

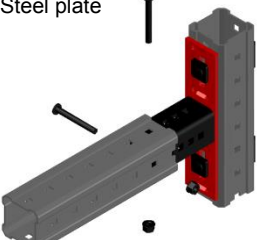
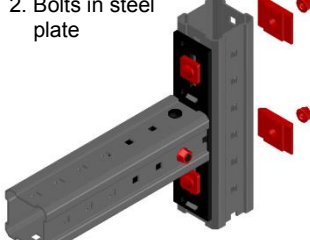
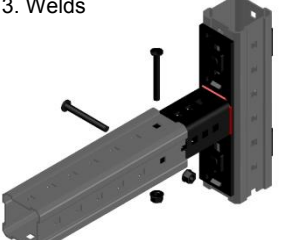
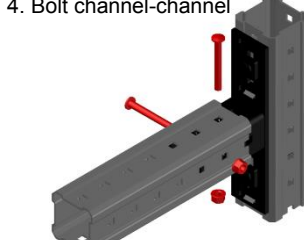
Recommended loading capacity - simplified for most common applications

Method							
	 <table border="1" data-bbox="1021 1015 1356 1129"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>6.08</td> <td>10.86</td> <td>22.66</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	6.08	10.86	22.66
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
6.08	10.86	22.66					

Design loading capacity - 3D 1/3

Method	
	

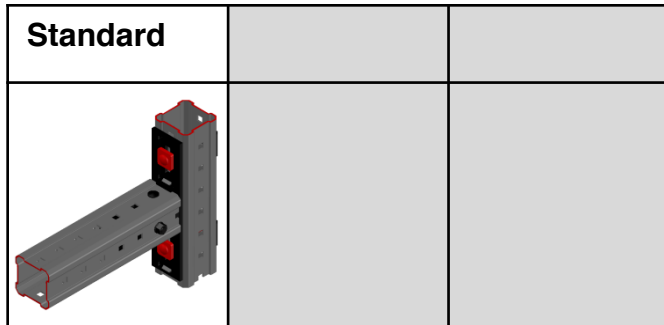
Limiting components of capacity evaluated in following tables:

<p>1. Steel plate</p> 	<p>2. Bolts in steel plate</p> 	<p>3. Welds</p> 	<p>4. Bolt channel-channel</p> 
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MIC-90-L-AP Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



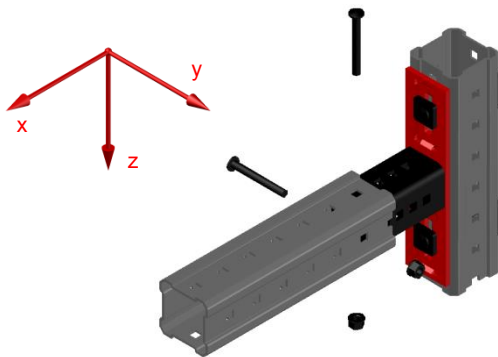
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel plate

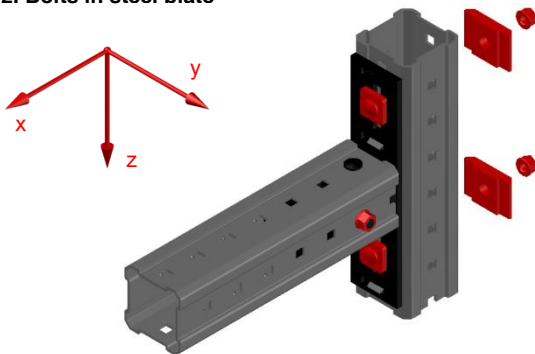


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
9.13	Not decisive	16.29	16.29	65.13	65.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.31	2.31	1.02	1.02	0.29	0.29

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Bolts in steel plate



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
24.18	Not decisive	Not decisive	Not decisive	33.99	33.99
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Not decisive	Not decisive	1.26	1.26	0.85	0.85

Interaction:

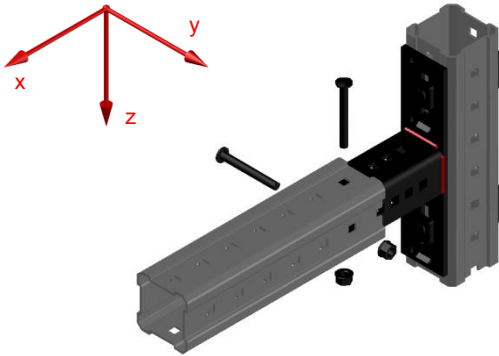
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-90-L-AP Connector

Design loading capacity - 3D

3/3

3. Welds

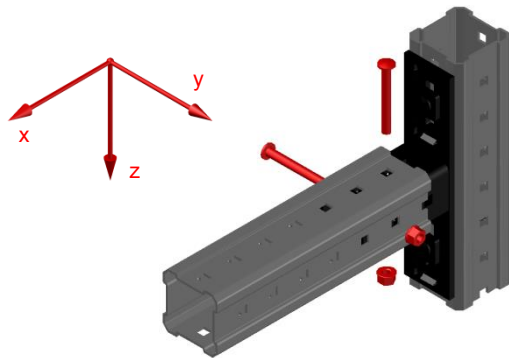


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Bolt channel-channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.29	36.29	36.29	36.29
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-T Connector

Designation	Item number
MIC-T	304807

Corrosion protection:

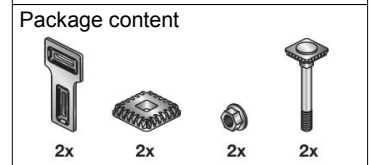
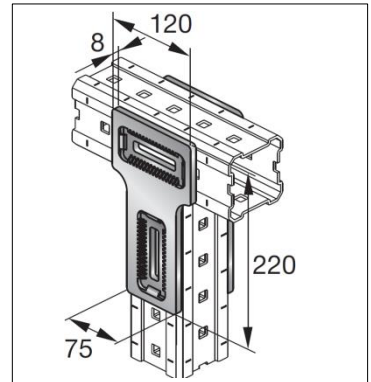
Connector 55 µm - DIN EN ISO 1461
 Backing plate, Tooth plate, Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

2200 g incl. components

Submittal text:

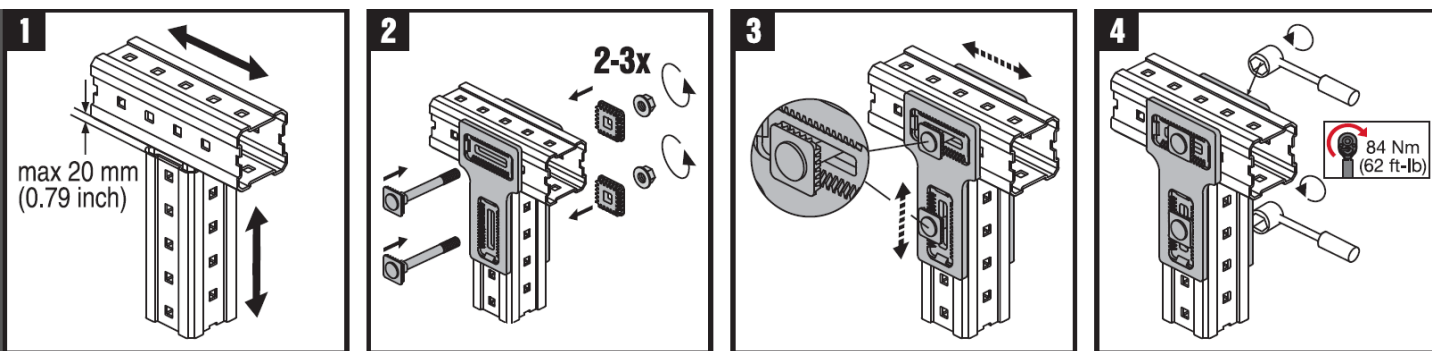
Hot dipped galvanized, 90° Hilti MI angle connector, typically used for connecting two perpendicular MI or MIQ girders, where the horizontal girder sits on top of the vertical girder. Oblong holes enable fine adjustment and are serrated to improve holding and load values. Connector is used on the side of the girders. Not suitable for cantilever applications.



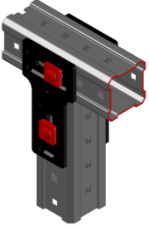
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Backing plate, Tooth plate: EN-GJMW-400-5 - DIN EN 1562, EN-GJMW-450-7 - DIN EN 1562	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-T Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

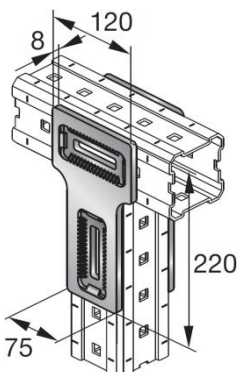
Software:

- Mathcad 15.0
- Microsoft Excel

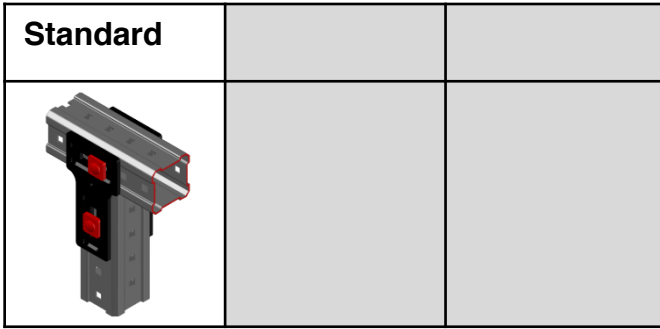
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-T Connector



Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all components 1x MIC-T	Connector used for perpendicular connections of two MI-90 girders, where Horizontal girder sits on top of the vertical girder
304807	

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1" style="margin-left: 20px;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">7.22</td> <td style="text-align: center;">4.00</td> <td style="text-align: center;">17.74</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	7.22	4.00	17.74
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
7.22	4.00	17.74					

Design loading capacity - 3D 1/3

Method	

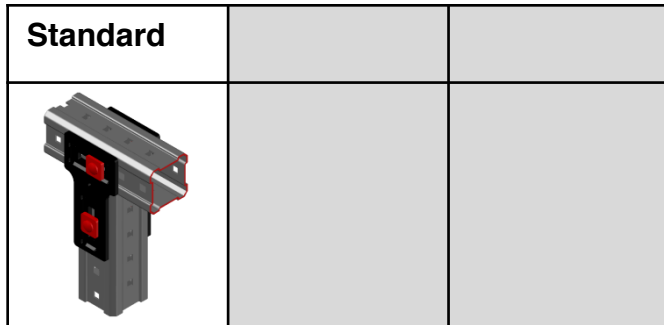
Limiting components of capacity evaluated in following tables:

1. Connector steel plate 	2. Connector contact pressure 	3. Easyhand screw top 	4. Easyhand screw bottom
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MIC-T Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



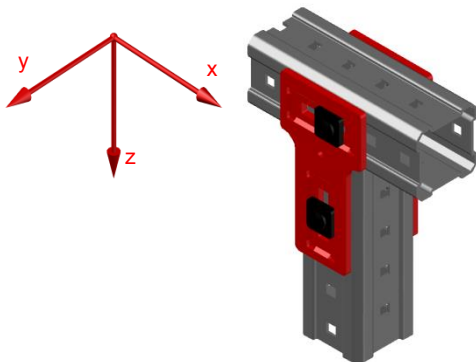
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Connector steel plate

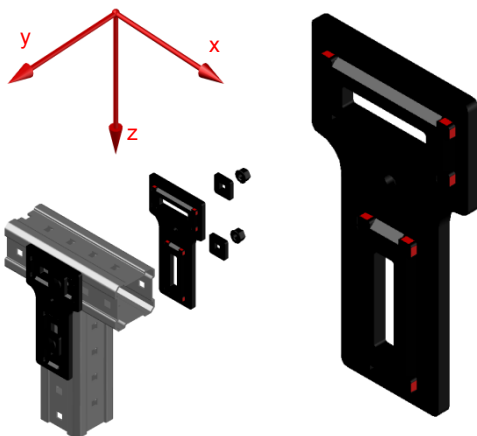


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
25.52	25.52	6.01	6.01	225.60	210.56
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.44	0.44	1.98	1.98	0.25	0.25

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Connector contact pressure



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
10.83	10.83	Not decisive	Not decisive	40.32	40.32
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Not decisive	Not decisive	1.81	1.81	0.49	0.49

Interaction:

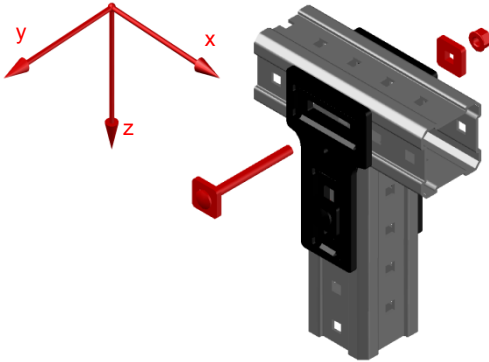
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-T Connector

Design loading capacity - 3D

3/3

3. Easyhand screw top



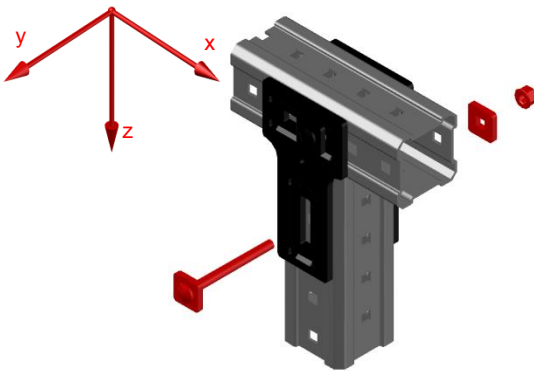
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.62	26.62	15.41	15.41	Not decisive	Not decisive
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.60	1.60	Not decisive	Not decisive	Not decisive	Not decisive

includes shear, bending and tension of the bolt, bearing resistance channel MI90/MI120 and tooth plate

Interaction:

$$\frac{F_{x.Ed}}{F_{x.Rd}} + \frac{F_{y.Ed}}{F_{y.Rd}} + \frac{M_{x.Ed}}{M_{x.Rd}} \leq 1$$

4. Easyhand screw bottom



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
Not decisive	Not decisive	48.56	48.56	26.62	26.62
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.70	1.70	Not decisive	Not decisive	Not decisive	Not decisive

Interaction:

$$\frac{F_{y.Ed}}{F_{y.Rd}} + \frac{F_{z.Ed}}{F_{z.Rd}} + \frac{M_{x.Ed}}{M_{x.Rd}} \leq 1$$

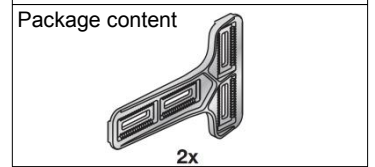
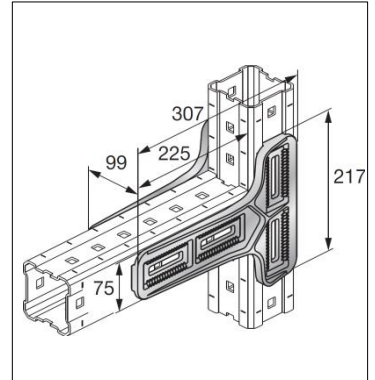
MIC-90-LH Connector

Designation	Item number
MIC-90-LH	2048107

Corrosion protection:
Connector 55 µm - DIN EN ISO 1461

Weight:
3800 g

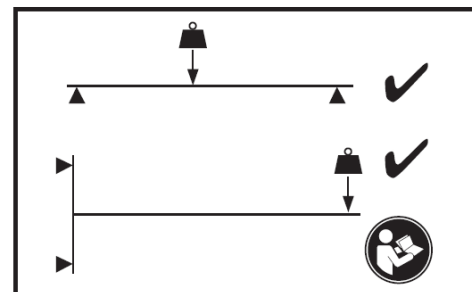
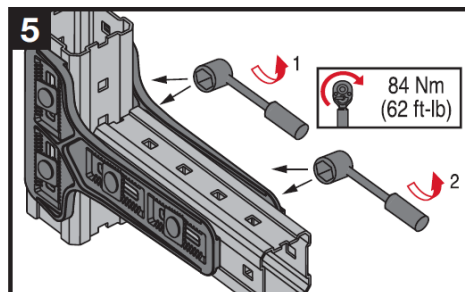
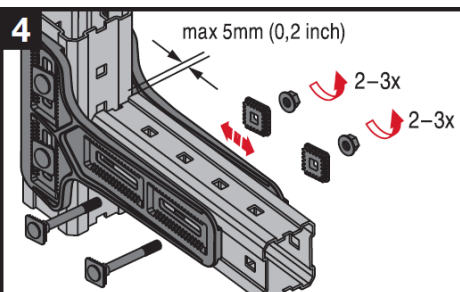
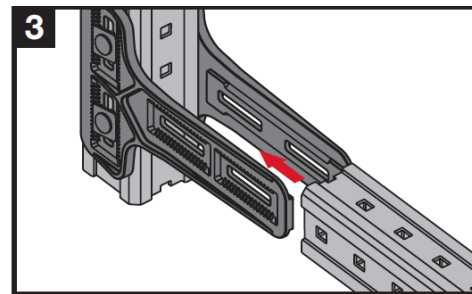
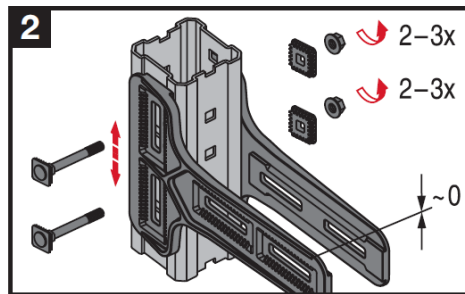
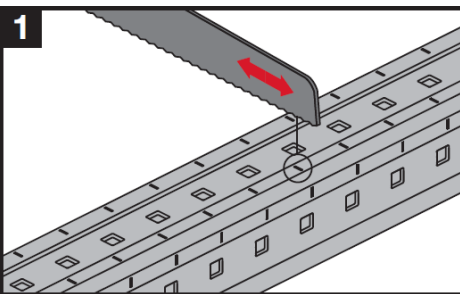
Submittal text:
Hot dipped galvanized, 90° Hilti MI angle connector, typically used for connecting two perpendicular MI or MIQ girders, where the horizontal girder is connected to the side of the vertical girder. Oblong holes enable fine adjustment and are serrated to improve holding and load values. Connector is used on the sides of the girders. Suitable for cantilever applications.




Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: C30-1.0528	$f_y = 250 \frac{N}{mm^2}$	$f_u = 480 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-90-LH Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation
- Finite element analysis
- Hardware tests

Standards and codes:

EN 1990	Basics of structural design	03.2003
EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
RAL-GZ 655	Pipe Supports	04.2008

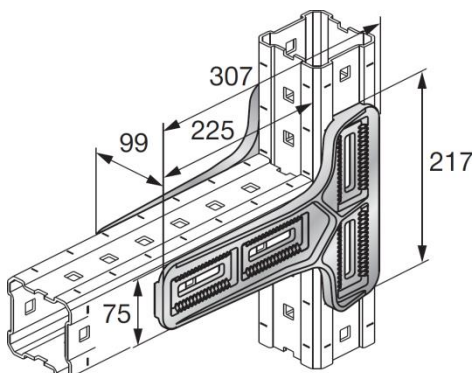
Software:

- Ansys 16.0
- Microsoft Excel

Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

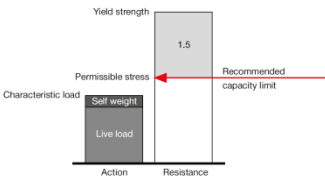
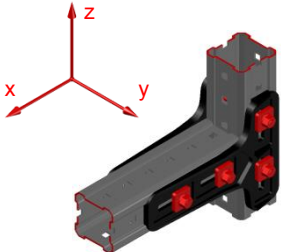


MIC-90-LH Connector




Loading case: Standard	Combinations covered by loading case
<p>BOM:</p> <p>Angle does not include all components</p> <p>1x MIC-90-LH connector 2048107</p> <p>Connectivity material ordered separately</p> <p>4x MIA-EH90 easy hand screw 304887</p> <p>4x MIA-TP serrated plate 305707</p> <p>4x M12-F-SL-WS 3/4" lock nut 382897</p>	<p>Connector used for perpendicular connections of two MI-90 girders, to enable a cantilever arm</p>

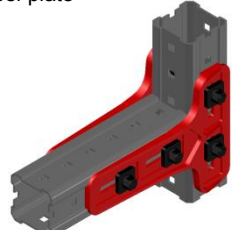
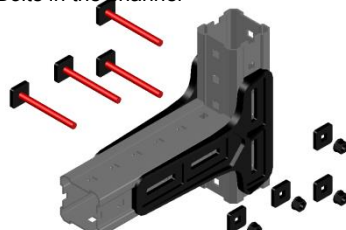
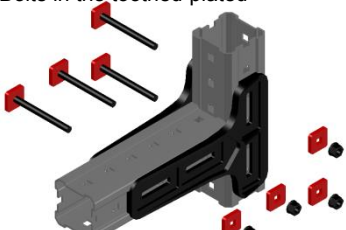
Recommended loading capacity - simplified for most common applications

Method														
		<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>35.5</td> <td>9.7</td> <td>35.5</td> </tr> <tr> <td colspan="2" style="text-align: center;">$\pm M_{y,rec.}$ [kNm]</td> <td></td> </tr> <tr> <td colspan="2" style="text-align: center;">3.83</td> <td></td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	35.5	9.7	35.5	$\pm M_{y,rec.}$ [kNm]			3.83		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]												
35.5	9.7	35.5												
$\pm M_{y,rec.}$ [kNm]														
3.83														

Design loading capacity - 3D 1/3

Method	
	

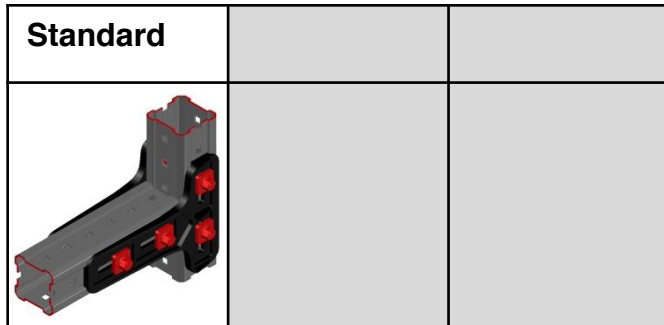
Limiting components of capacity evaluated in following tables:

<p>1. Connector steel plate</p> 	<p>2. Bolts in the channel</p> 	<p>3. Bolts in the toothed plated</p> 
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MIC-90-LH Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



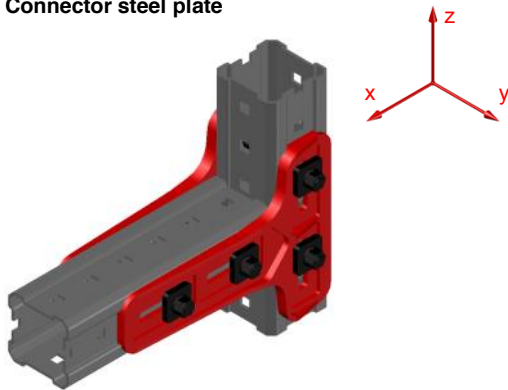
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Connector steel plate

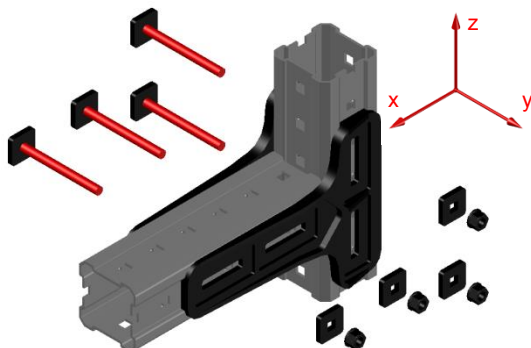


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
112.0	112.0	14.50	14.50	72.00	72.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.75	1.75	5.75	5.75	1.73	1.73

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Bolts in the channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
53.24	53.24	Not decisive	Not decisive	53.24	53.24
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Not decisive	Not decisive	Not decisive	Not decisive	Not decisive	Not decisive

Interaction:

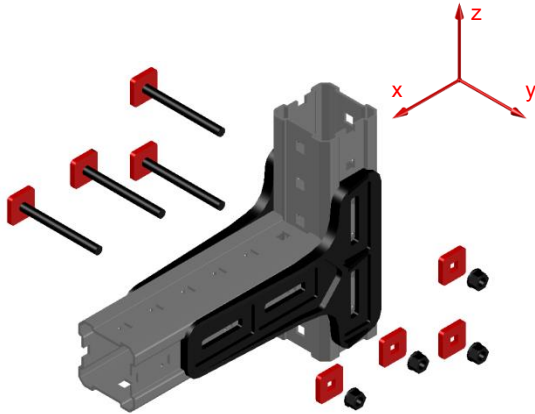
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

MIC-90-LH Connector

Design loading capacity - 3D

3/3

3. Bolts in the toothed plated



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
113.0	113.0	Not decisive	Not decisive	113.0	113.0
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Not decisive	Not decisive	Not decisive	Not decisive	Not decisive	Not decisive

Interaction:

$$\frac{F_{x.Ed}}{F_{x.Rd}} + \frac{F_{z.Ed}}{F_{z.Rd}} \leq 1$$

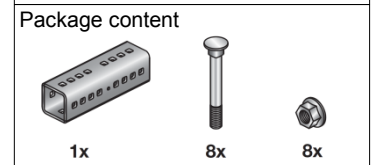
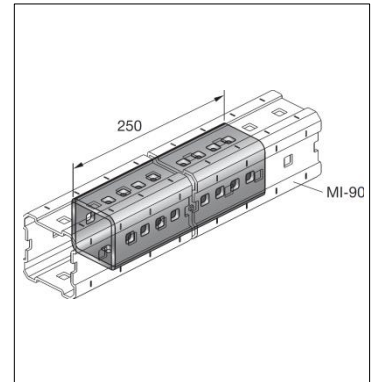
MIC-90-E Connector

Designation	Item number
MIC-90-E	304809

Corrosion protection:
 Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:
 3685 g incl. components

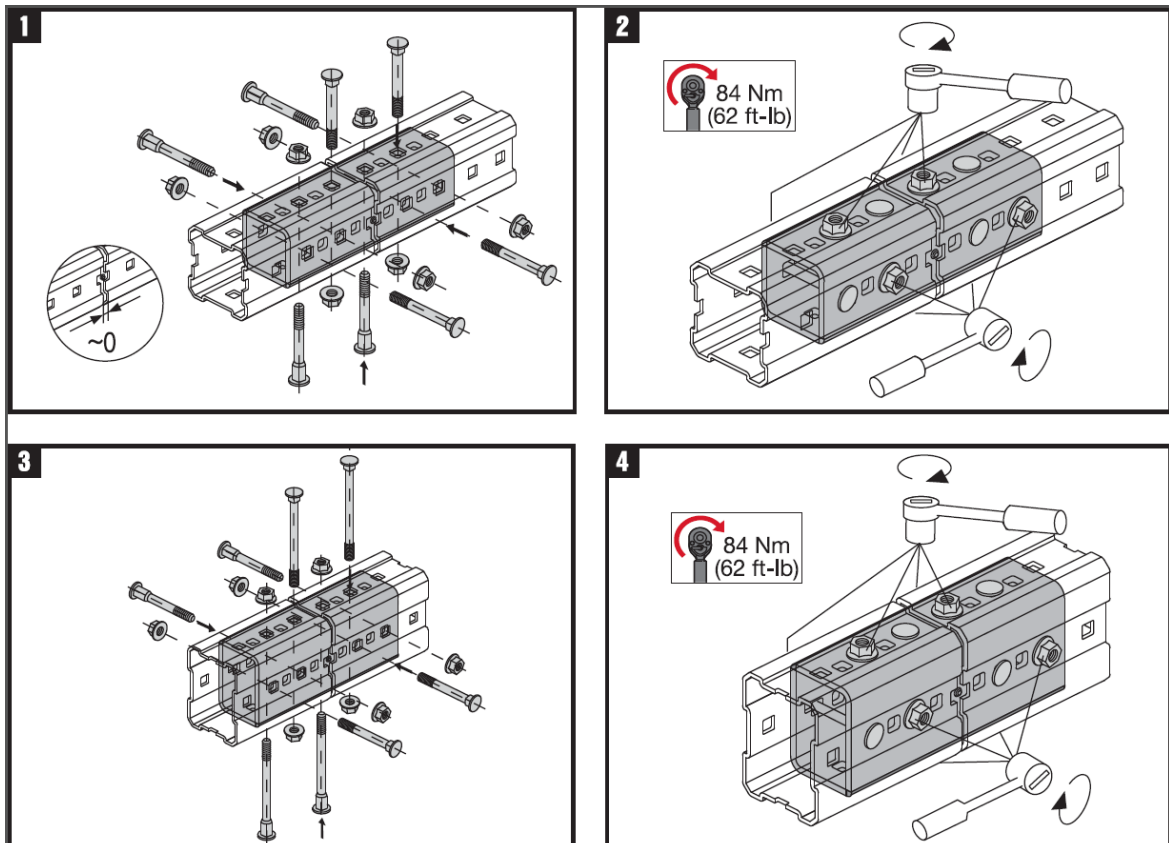
Submittal text:
 Hot dipped galvanized, Hilti MI extension connector typically used for connecting two MI-90 girders together to form a continuous girder. Fixed with 8 bolts and lock-nuts through the girder to enable a strong hold and vibration resistance.



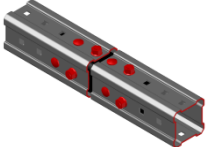
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-90-E Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

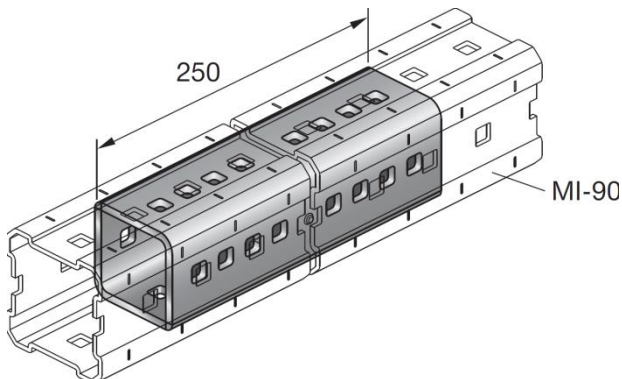
Software:

- Mathcad 15.0
- Microsoft Excel

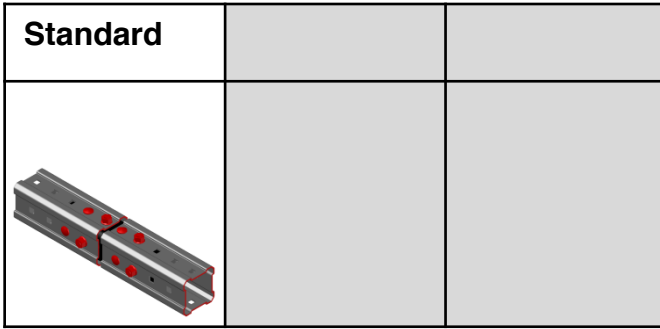
Environmental conditions:


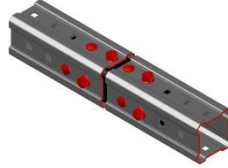
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

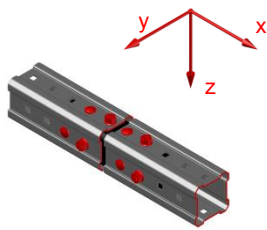
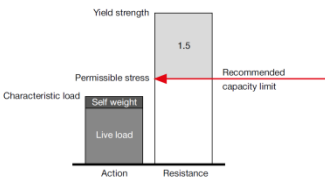


MIC-90-E Connector

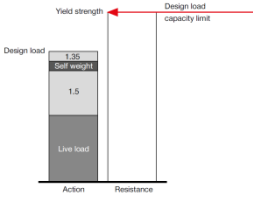


<p>Loading case: Standard</p>	<p>Combinations covered by loading case</p>
<p>BOM: Angle incl. all components 1x MIC-90-E</p> <p style="text-align: center;">304809</p> 	<p>Connector used for extension of MI-90 girders</p> 

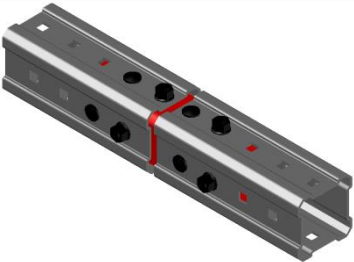
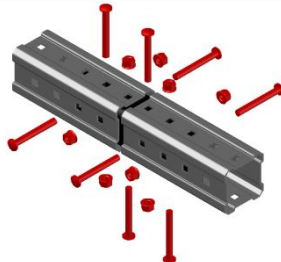
Recommended loading capacity - simplified for most common applications

<p>Method</p>	 <table border="1" data-bbox="1021 963 1349 1149"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>92.0</td> <td>48.4</td> <td>48.4</td> </tr> <tr> <td colspan="2" style="text-align: center;">$\pm M_{y,rec}$ [kNm]</td> <td></td> </tr> <tr> <td colspan="2" style="text-align: center;">1.7</td> <td></td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	92.0	48.4	48.4	$\pm M_{y,rec}$ [kNm]			1.7		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
92.0	48.4	48.4											
$\pm M_{y,rec}$ [kNm]													
1.7													
													

Design loading capacity - 3D 1/2

<p>Method</p>	
	

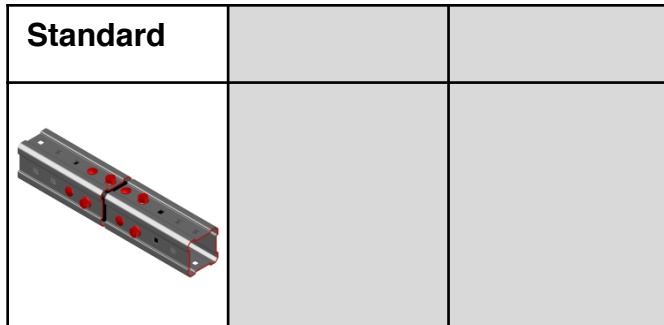
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. One hand bolts</p> 
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MIC-90-E Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



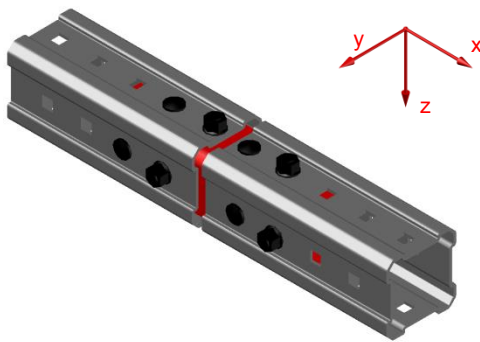
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

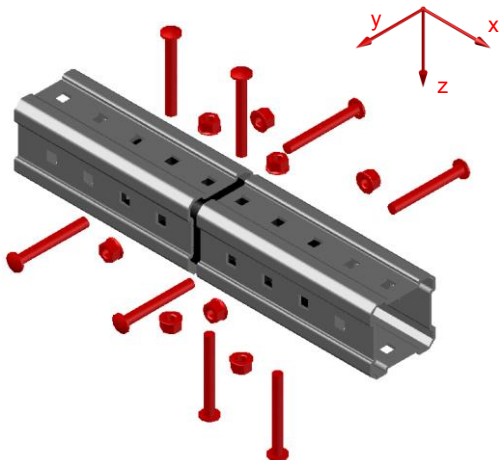


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
304.40	304.40	89.68	89.68	89.68	89.68
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.56	5.56	6.26	6.26	6.26	6.26

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. One hand bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
138.05	138.05	72.58	72.58	72.58	72.58
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.52	5.52	2.62	2.62	2.62	2.62

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-120-E Connector

Designation	Item number
MIC-120-E	304810

Corrosion protection:

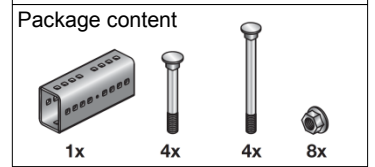
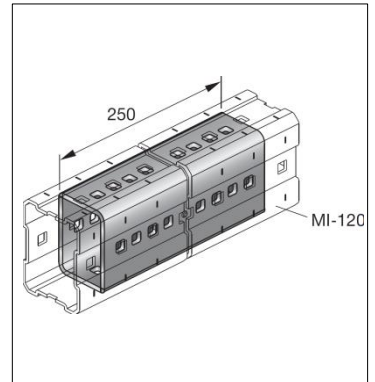
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

4490 g incl. components

Submittal text:

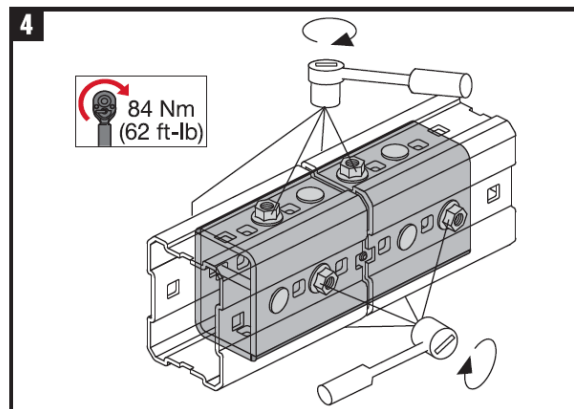
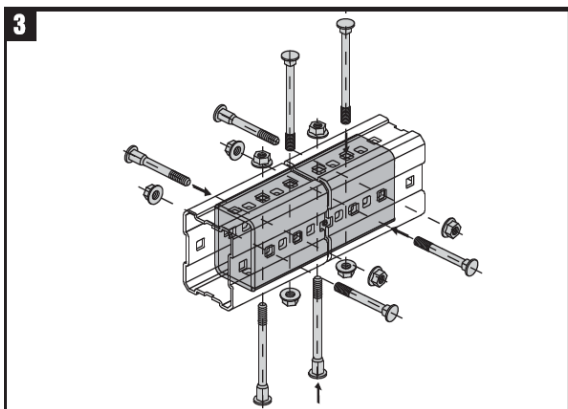
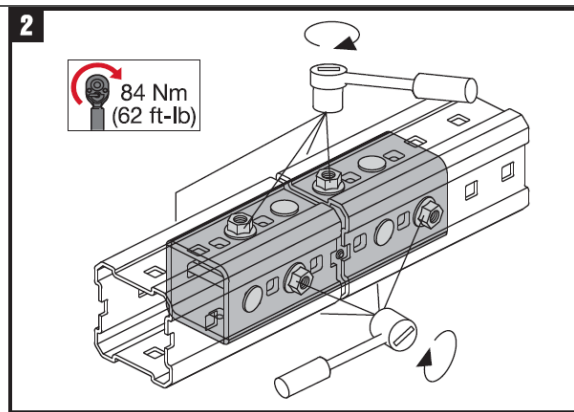
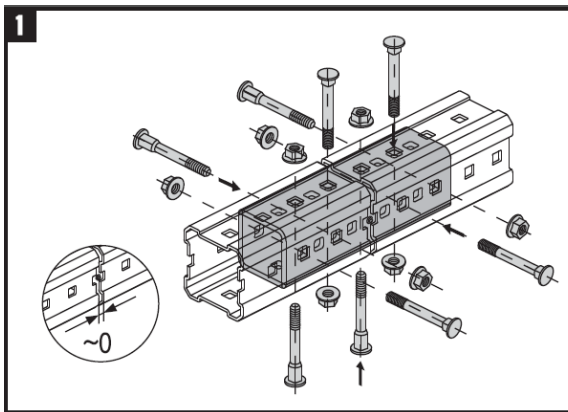
Hot dipped galvanized, Hilti MI extension connector typically used for connecting two MI-120 girders together to form a continuous girder. Fixed with 8 bolts and lock-nuts through the girder to enable a strong hold and vibration resistance.



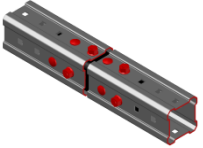
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-120-E Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

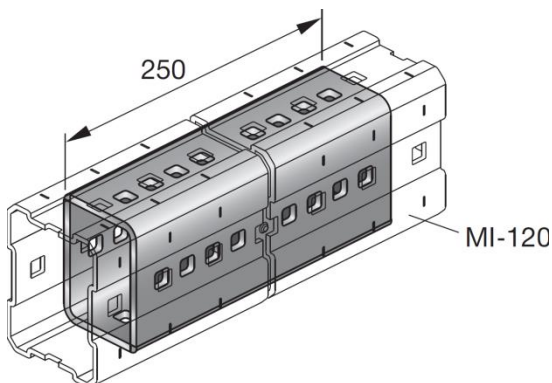
Software:

- Mathcad 15.0
- Microsoft Excel

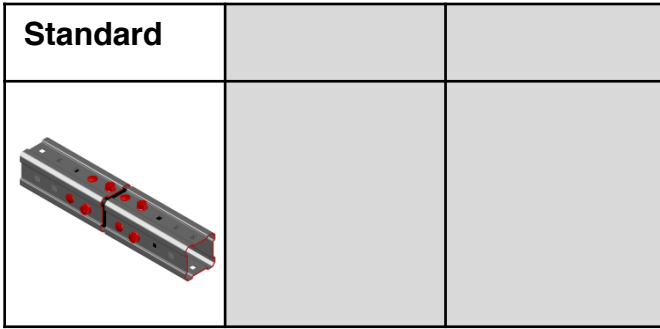
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

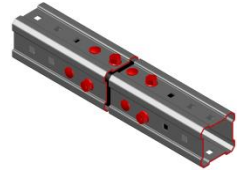
Simplified drawing:



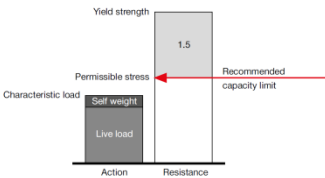
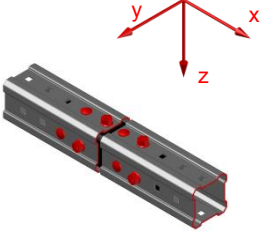
MIC-120-E Connector




Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all components 1x MIC-120-E 304810	Connector used for extension of MI-120 girder



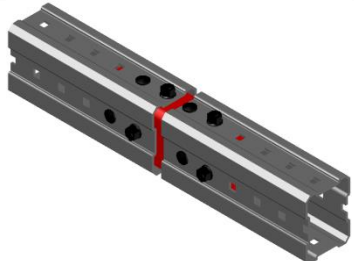
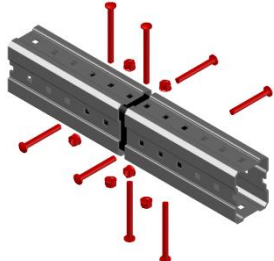
Recommended loading capacity - simplified for most common applications

Method														
		<table border="1" style="width: 100%; text-align: center;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>100.0</td> <td>55.3</td> <td>55.3</td> </tr> <tr> <td></td> <td>$\pm M_{y,rec.}$ [kNm]</td> <td></td> </tr> <tr> <td></td> <td>2.5</td> <td></td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	100.0	55.3	55.3		$\pm M_{y,rec.}$ [kNm]			2.5	
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]												
100.0	55.3	55.3												
	$\pm M_{y,rec.}$ [kNm]													
	2.5													

Design loading capacity - 3D 1/2

Method	
	

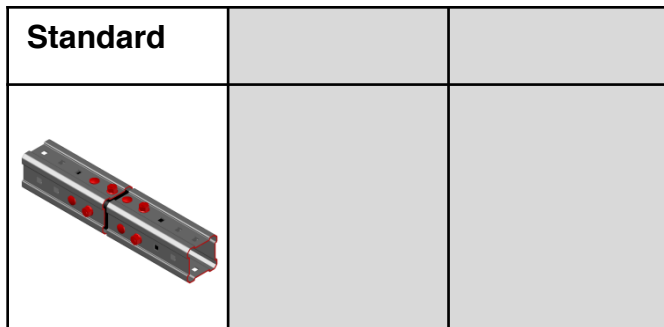
Limiting components of capacity evaluated in following tables:

1. Steel connector	2. One hand bolts
	

MIC-120-E Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

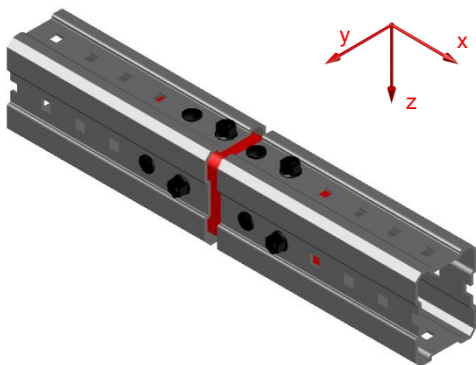


Design loading capacity - 3D 2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

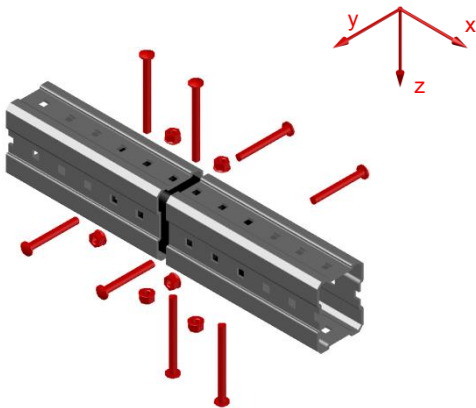


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
392.45	392.45	105.50	105.50	152.72	152.72
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
8.46	8.46	10.47	10.47	8.74	8.74

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. One hand bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
149.97	149.97	82.94	82.94	82.94	82.94
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
7.17	7.17	3.79	3.79	2.70	2.70

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-U-MA Connector

Designation	Item number
MIC-U-MA	304806

Corrosion protection:

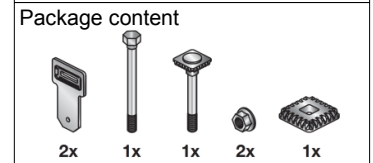
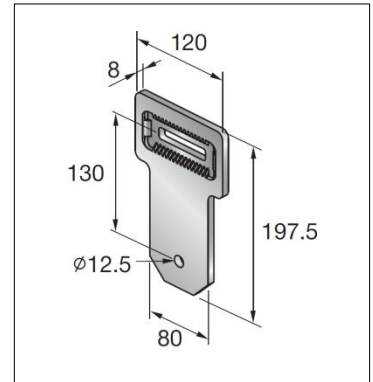
Connector 55 µm - DIN EN ISO 1461
 Backing plate, Tooth plate, Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

2630 g incl. components

Submittal text:

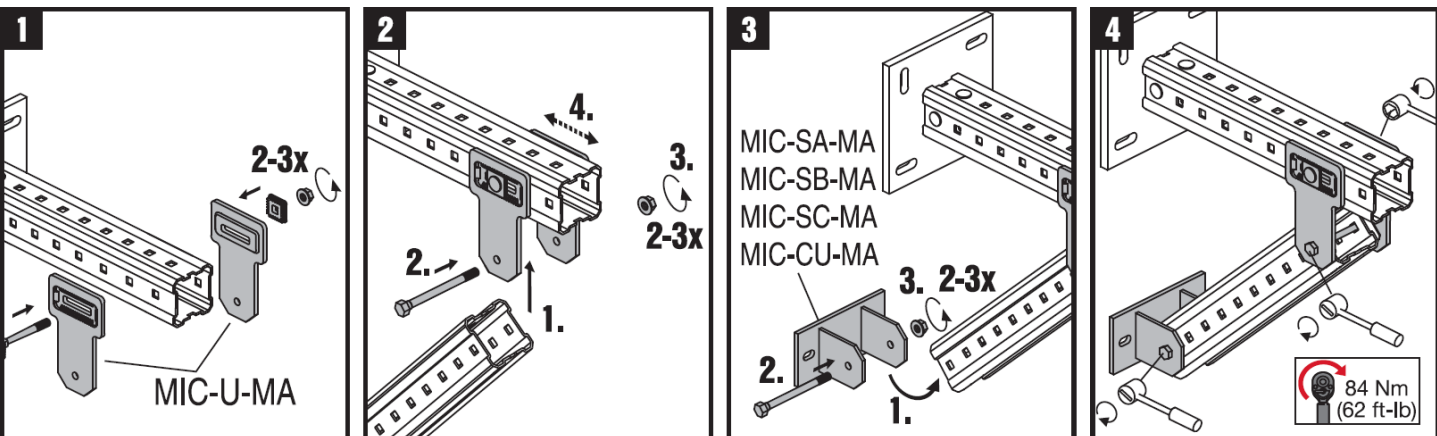
Hot dipped galvanized Hilti MI connector, typically used for connecting two MI or MIQ girders, where one girder is braced / supported by the other in an angle, to improve total load capacity of the structure. One oblong hole enables fine adjustment and is serrated to improve holding. Connector is used on the sides of the girders.




Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Backing plate, Tooth plate: EN-GJMW-400-5 - DIN EN 1562, EN-GJMW-450-7 - DIN EN 1562	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-U-MA Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

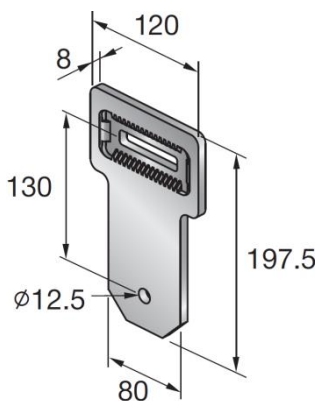
Software:

- Mathcad 15.0
- Microsoft Excel

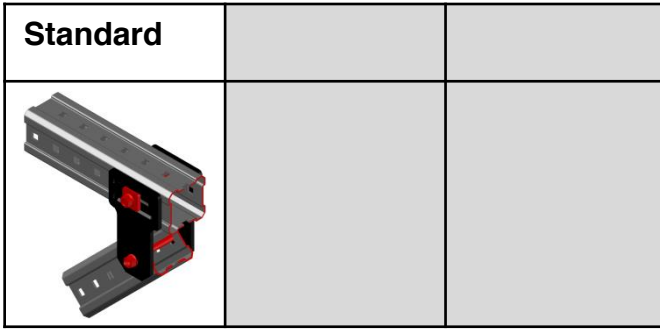
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-U-MA Connector

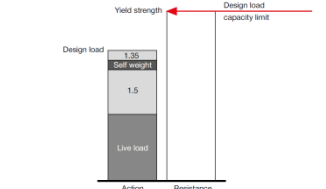


Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all components 1x MIC-U-MA 304806	Connector used for an angular connection of two MI-90 Or MIQ-90 girders (bracket brace)




Recommended loading capacity - simplified for most common applications

Method																						
	<div style="display: flex; align-items: center;">  <div style="margin-left: 20px;"> <table border="1" style="border-collapse: collapse;"> <tr> <td style="text-align: center;">$\pm F_{y,rec.}$ [kN]</td> <td colspan="6" style="text-align: center;">1.4</td> </tr> <tr> <td style="text-align: center;">α</td> <td style="text-align: center;">0°</td> <td style="text-align: center;">30°</td> <td style="text-align: center;">45°</td> <td style="text-align: center;">60°</td> <td style="text-align: center;">90°</td> <td></td> </tr> <tr> <td style="text-align: center;">$\pm F_{\alpha,rec.}$ [kN]</td> <td style="text-align: center;">17.60</td> <td style="text-align: center;">11.63</td> <td style="text-align: center;">9.77</td> <td style="text-align: center;">8.95</td> <td style="text-align: center;">9.30</td> <td></td> </tr> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p> </div> </div>	$\pm F_{y,rec.}$ [kN]	1.4						α	0°	30°	45°	60°	90°		$\pm F_{\alpha,rec.}$ [kN]	17.60	11.63	9.77	8.95	9.30	
$\pm F_{y,rec.}$ [kN]	1.4																					
α	0°	30°	45°	60°	90°																	
$\pm F_{\alpha,rec.}$ [kN]	17.60	11.63	9.77	8.95	9.30																	

Design loading capacity - 3D 1/3

Method	
	

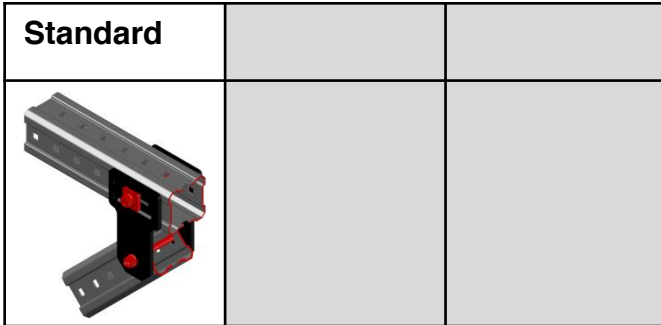
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Hexagon bolt on MI-channel 	3. Easy hand screw on MI channel 
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MIC-U-MA Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

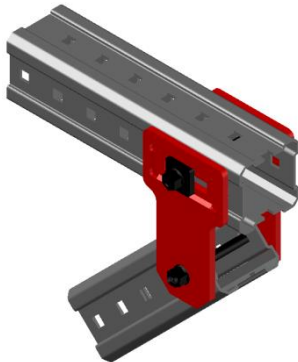
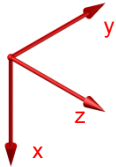


Design loading capacity - 3D 2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



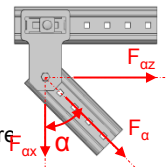
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
40.32	40.32	2.11	2.11	13.96	13.96
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.63	0.63	0.00	0.00	0.00	0.00

includes cross section resistance of steel plate and contact pressure
Interaction for a general force F_{α} with a certain inclination α :

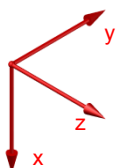
$$F_{\alpha x Ed} = F_{\alpha} \cdot \cos \alpha \quad \text{and} \quad F_{\alpha z Ed} = F_{\alpha} \cdot \sin \alpha$$

$$\frac{F_{\alpha x Ed}}{F_{x Rd}} + \frac{F_{y Ed}}{F_{y Rd}} + \frac{F_{\alpha z Ed}}{F_{z Rd}} + \frac{M_{x Ed}}{M_{x Rd}} \leq 1$$

Note: The torsional moment M_x is referred to the local x-direction of the inclined profile.



2. Hexagon bolt on MI-channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.38	26.38	Not decisive	Not decisive	26.38	26.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.19	1.19	0.00	0.00	0.00	0.00

$$F_{\alpha Rd} = F_{x Rd} = F_{z Rd}$$

includes shear and bending of the bolt, bearing resistance connector plate and channel MI90

The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force $F_{\alpha Ed}$ in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

Interaction:

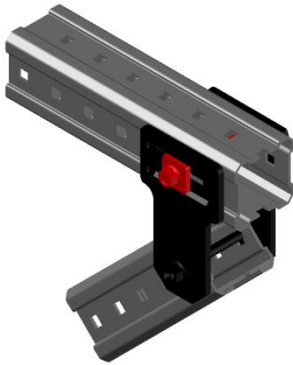
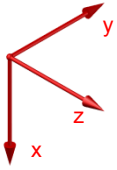
$$\frac{F_{\alpha Ed}}{F_{\alpha Rd}} + \frac{M_{x Ed}}{M_{x Rd}} \leq 1$$

MIC-U-MA Connector

Design loading capacity - 3D

3/3

3. 3. Easy hand screw on MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
Not decisive	Not decisive	16.87	16.87	26.62	26.62
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.20	1.20	0.00	0.00	0.00	0.00

includes shear, tension and bending of the bolt, bearing resistance channel MI90 and tooth plate

Interaction:

$$\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-C90-AA Base Material Connector - Concrete

Designation	Item number
MIC-C90-AA	304825

Corrosion protection:

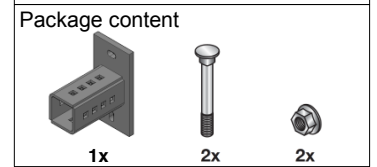
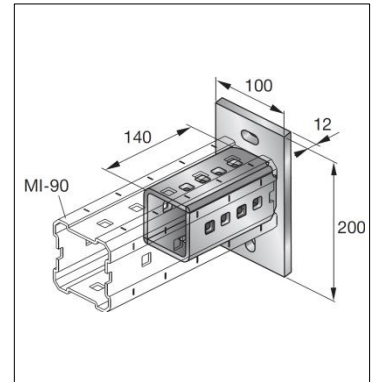
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

3490 g incl. components

Submittal text:

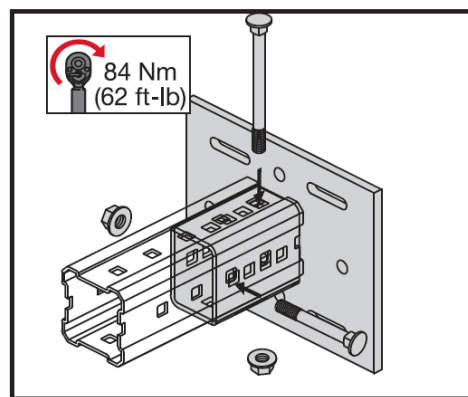
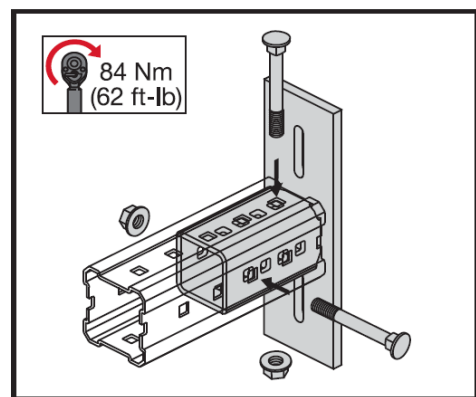
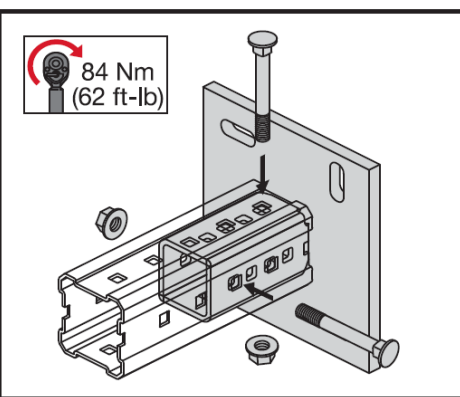
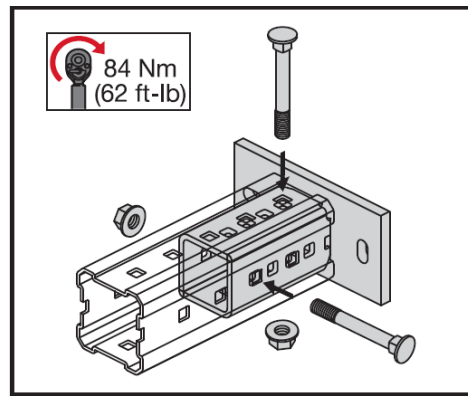
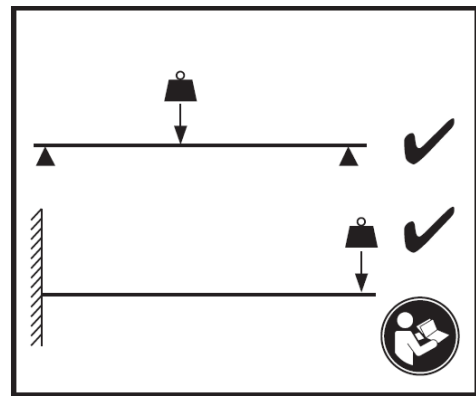
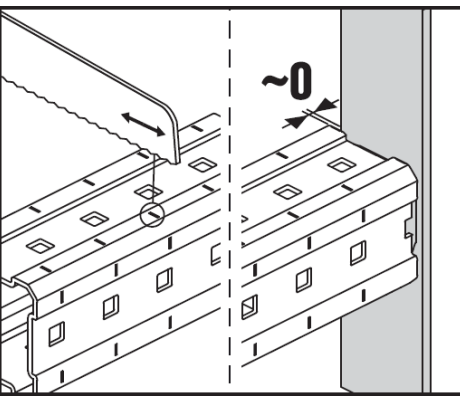
Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to concrete. Two oblong anchor holes in perpendicular positions enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes.



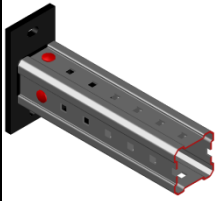
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-C90-AA Base Material Connector - Concrete

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

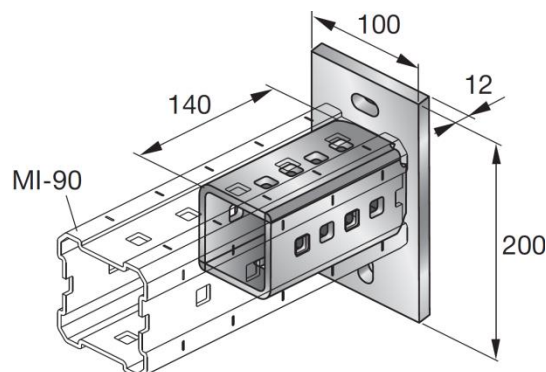
Software:

- Mathcad 15.0
- Microsoft Excel

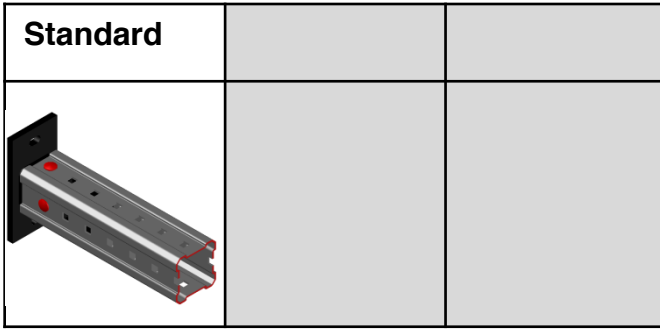
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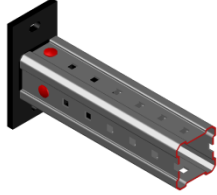
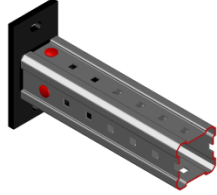
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

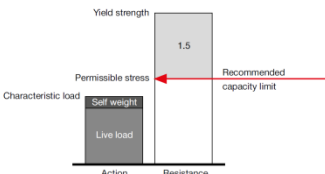
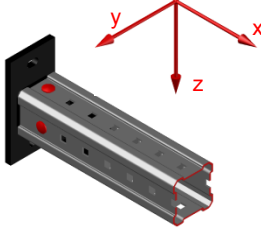


MIC-C90-AA Base Material Connector - Concrete




<p>Loading case: Standard</p>	<p>Combinations covered by loading case</p>
<p>BOM:</p> <p>Angle incl. all components 1x MIC-C90-AA 304825 Associated anchors* for cracked concrete 2x HST3 M12x115 40/20 2105719 HST2 M12x115/20 2107849 *Anchors not incl. in capacity limits</p> 	<p>Baseplate connector used for a perpendicular connection of an MI-90 girder to concrete</p> 

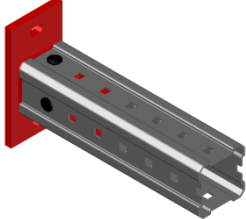
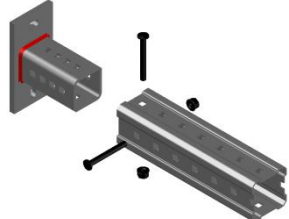
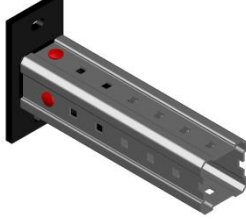
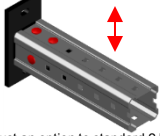
Recommended loading capacity - simplified for most common applications

<p>Method</p> 	 <table border="1" data-bbox="1021 1019 1353 1135"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>19.8</td> <td>24.2</td> <td>24.2</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	19.8	24.2	24.2
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
19.8	24.2	24.2					

Design loading capacity - 3D 1/3

<p>Method</p> 	
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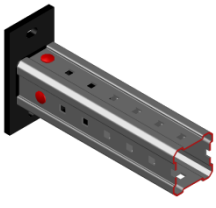
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. 2x bolts in MI channel</p> 	<p>4. 3x bolts in MI channel</p>  <p>3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>
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MIC-C90-AA Base Material Connector - Concrete

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Standard		
		

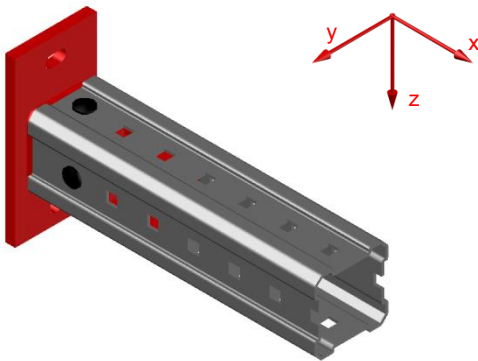
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

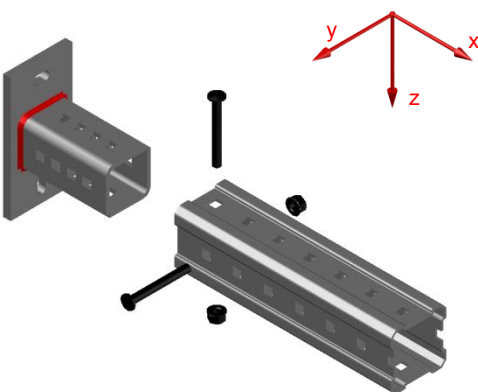


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
29.68	112.79	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.10	4.10	2.41	2.41	1.22	1.22

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

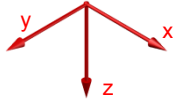
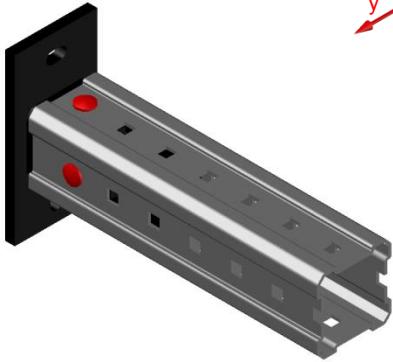
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-C90-AA Base Material Connector - Concrete

Design loading capacity - 3D

3/3

3. 2x bolts in MI channel

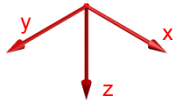
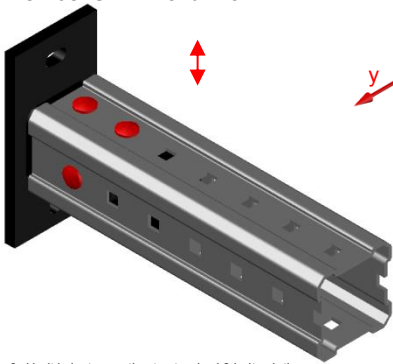


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.29	36.29	36.29	36.29
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. 3x bolts in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

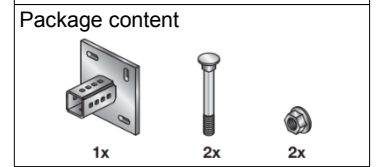
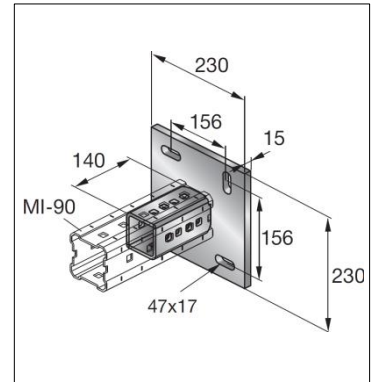
MIC-C90-D Base Material Connector - Concrete

Designation	Item number
MIC-C90-D	304827

Corrosion protection:
 Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:
 7840 g incl. components

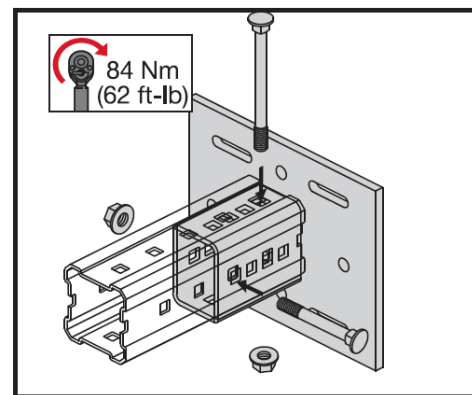
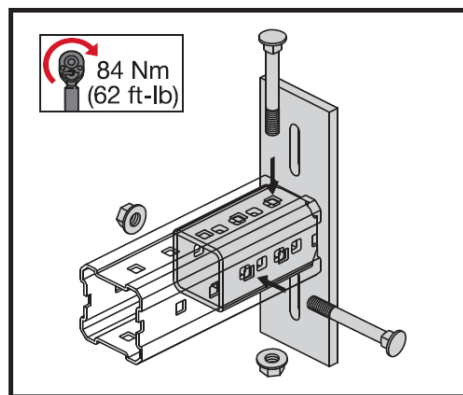
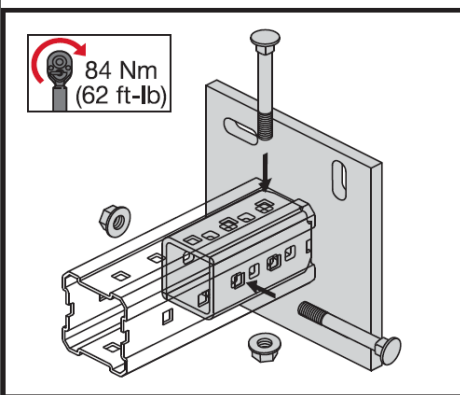
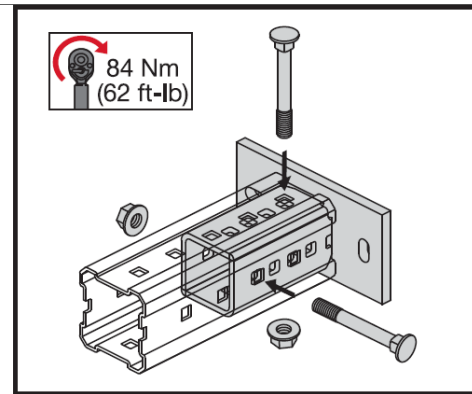
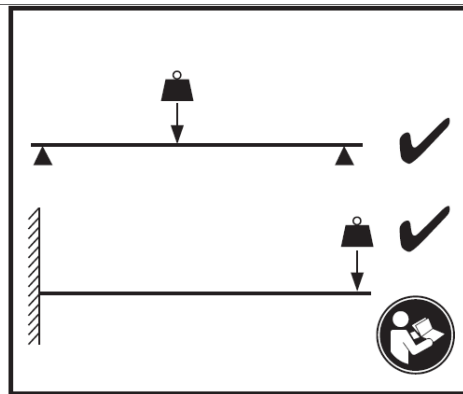
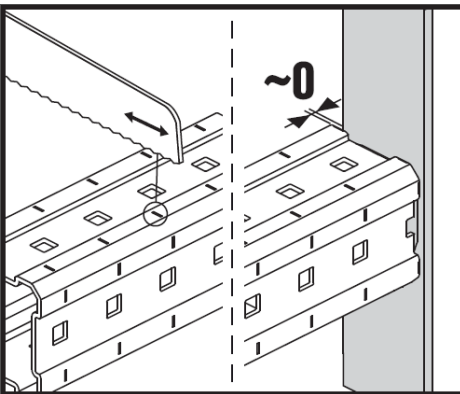
Submittal text:
 Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to concrete. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes.



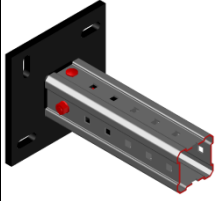
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-C90-D Base Material Connector - Concrete

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

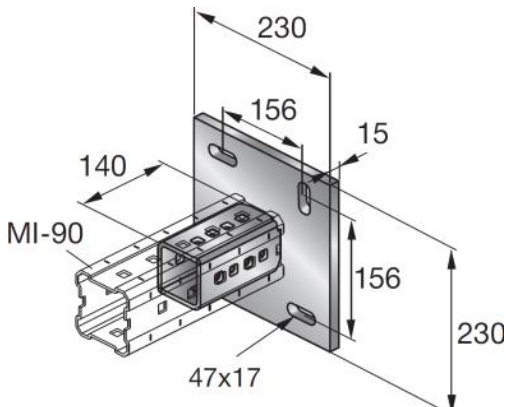
Software:

- Mathcad 15.0
- Microsoft Excel

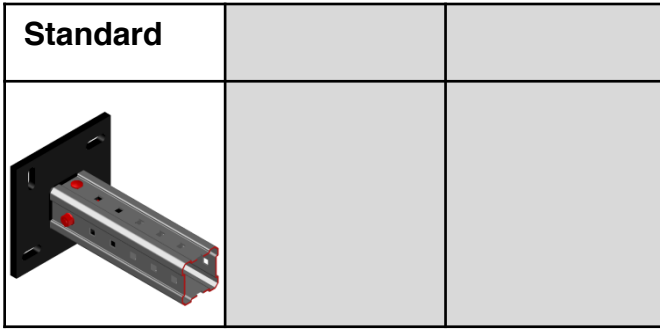
Environmental conditions:

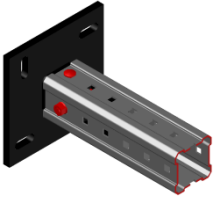
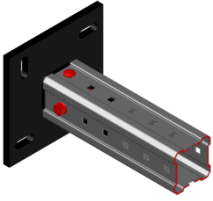
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

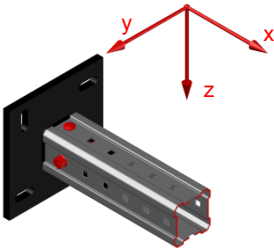


MIC-C90-D Base Material Connector - Concrete

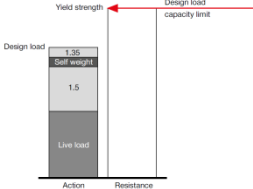


<p>Loading case: Standard</p>	<p>Combinations covered by loading case</p>
<p>BOM:</p> <p>Angle incl. all components 1x MIC-C90-D 304827</p> <p>Associated anchors* for cracked concrete 4x HST3 M16x135 35/15 2105858</p> <p>*Anchors not incl. in capacity limits</p> 	<p>Baseplate connector used for a perpendicular connection of an MI-90 girder to concrete</p> 

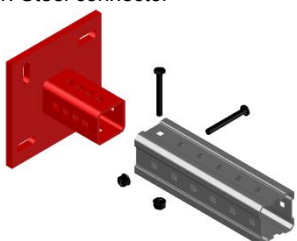
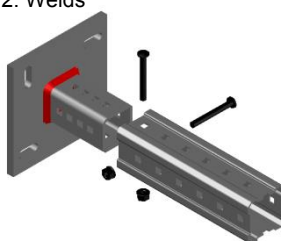

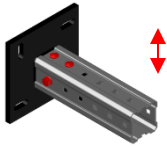
Recommended loading capacity - simplified for most common applications

<p>Method</p>	 <table border="1" data-bbox="1021 1019 1353 1135"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>29.3</td> <td>24.2</td> <td>24.2</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	29.3	24.2	24.2
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
29.3	24.2	24.2					

Design loading capacity - 3D 1/3

<p>Method</p> 	
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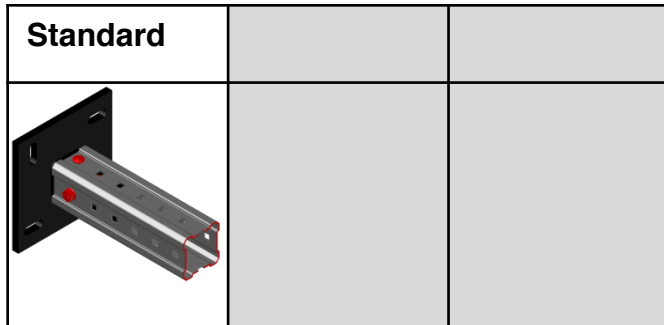
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. 2x bolts in MI channel</p> 	<p>4. 3x bolts in MI channel</p>  <p>3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>
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MIC-C90-D Base Material Connector - Concrete

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

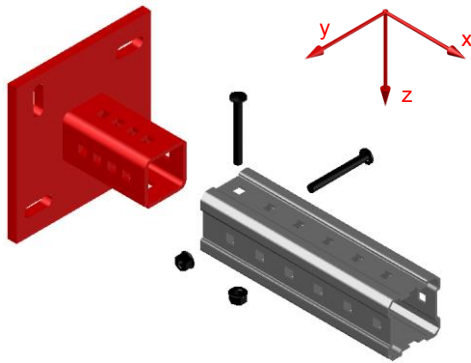


Design loading capacity - 3D 2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

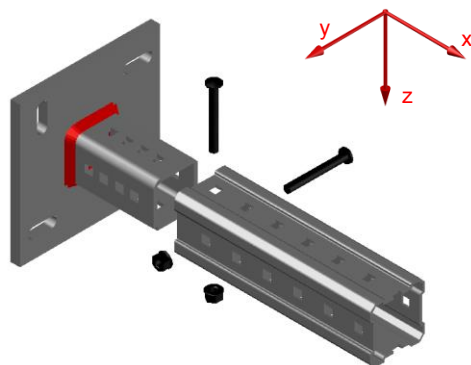


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
44.00	148.20	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.24	4.24	4.15	4.15	4.15	4.15

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

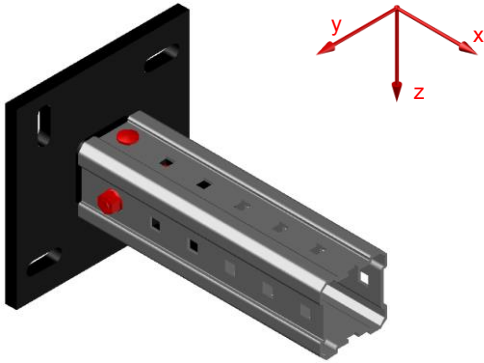
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-C90-D Base Material Connector - Concrete

Design loading capacity - 3D

3/3

3. 2x bolts in MI channel

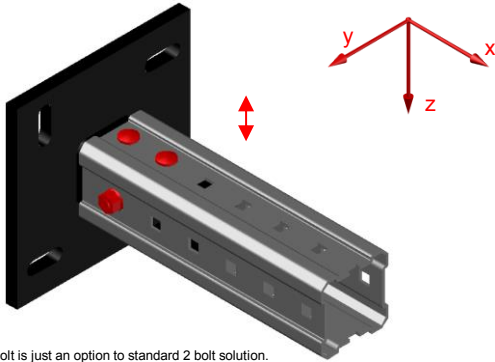


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.30	36.30	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. 3x bolts in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

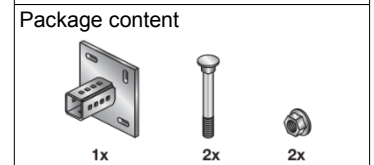
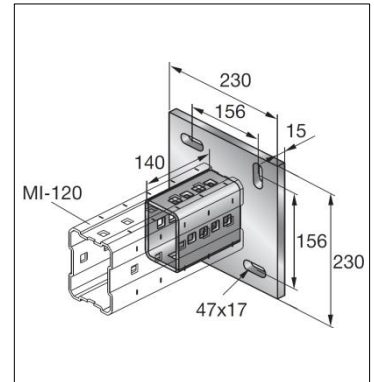
MIC-C120-D Base Material Connector - Concrete

Designation	Item number
MIC-C120-D	304829

Corrosion protection:
 Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:
 7960 g incl. components

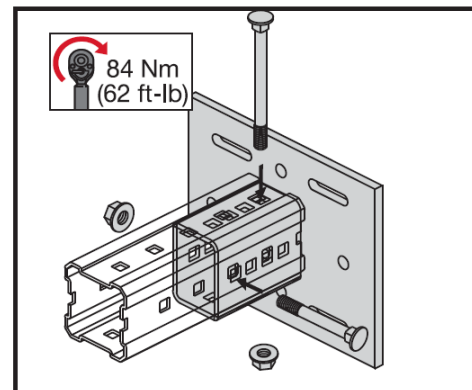
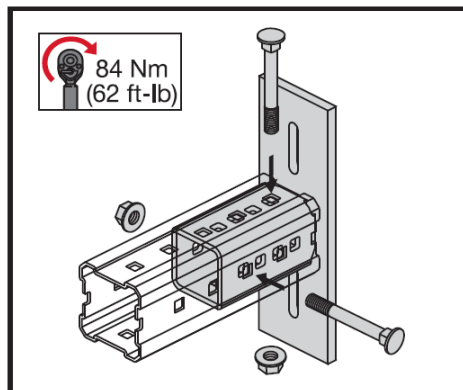
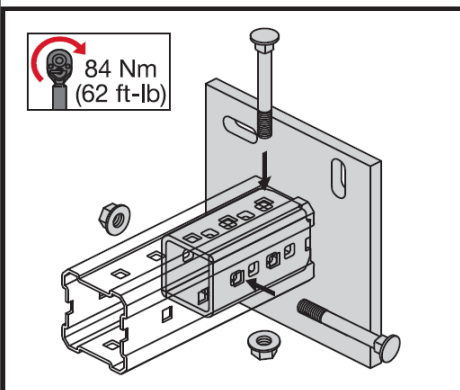
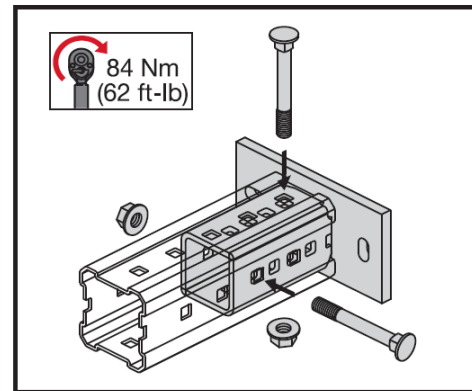
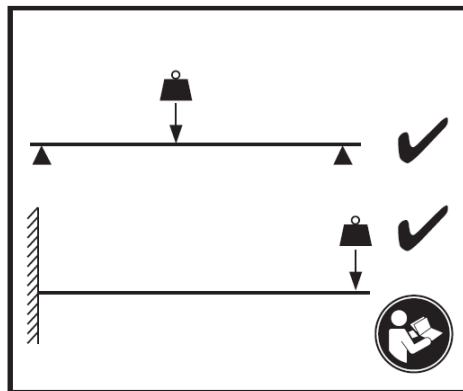
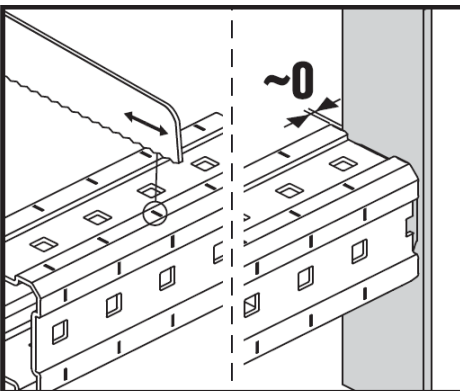
Submittal text:
 Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-120 girder to concrete. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes.



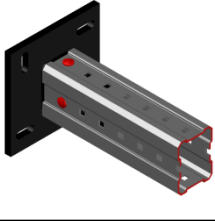
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-C120-D Base Material Connector - Concrete

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

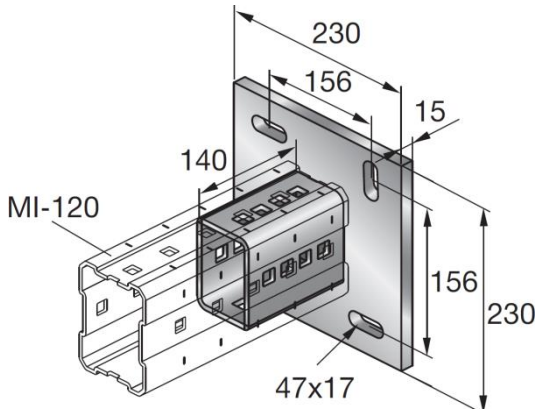
Software:

- Mathcad 15.0
- Microsoft Excel

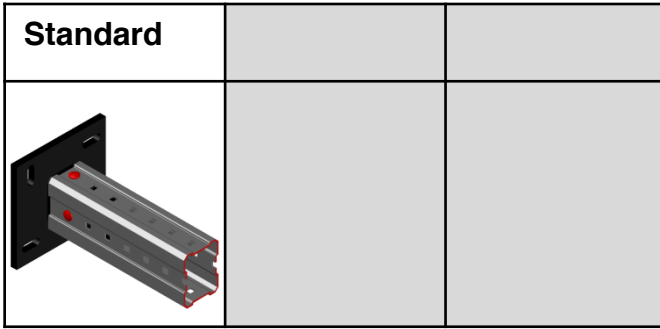
Environmental conditions:

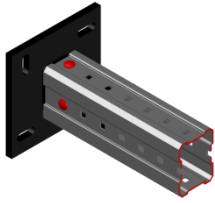
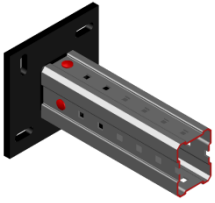
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

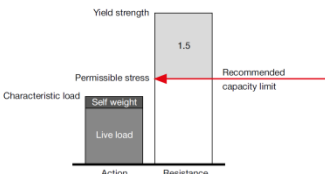
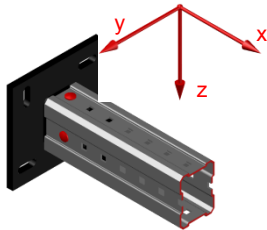


MIC-C120-D Base Material Connector - Concrete

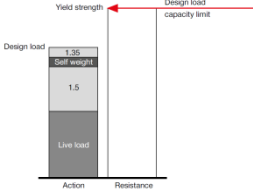


<p>Loading case: Standard</p>	<p>Combinations covered by loading case</p>
<p>BOM:</p> <p>Angle incl. all components 1x MIC-C120-D 304829</p> <p>Associated anchors* for cracked concrete 4x HST3 M16x135 35/15 2105858</p> <p>*Anchors not incl. in capacity limits</p> 	<p>Baseplate connector used for a perpendicular connection of an MI-90 girder to concrete</p> 

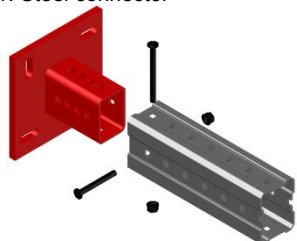
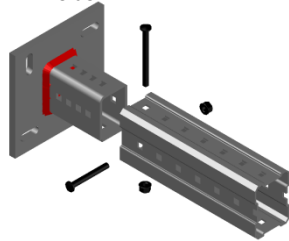
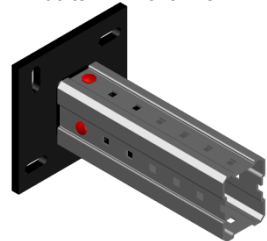
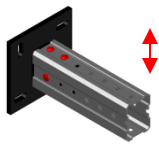
Recommended loading capacity - simplified for most common applications

<p>Method</p> 	 <table border="1" data-bbox="1021 1015 1356 1129"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>31.6</td> <td>27.6</td> <td>27.6</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	31.6	27.6	27.6
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
31.6	27.6	27.6					

Design loading capacity - 3D 1/3

<p>Method</p> 	
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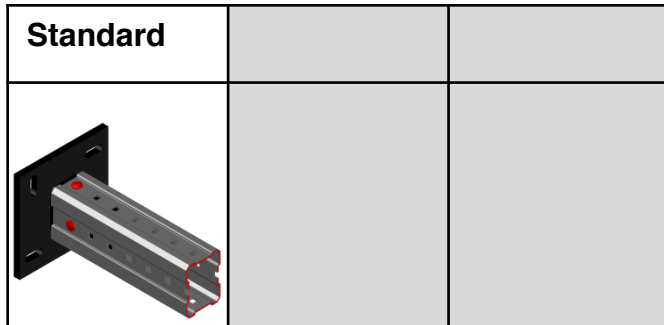
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. 2x bolts in MI channel</p> 	<p>4. 3x bolts in MI channel</p>  <p>3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>
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MIC-C120-D Base Material Connector - Concrete

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

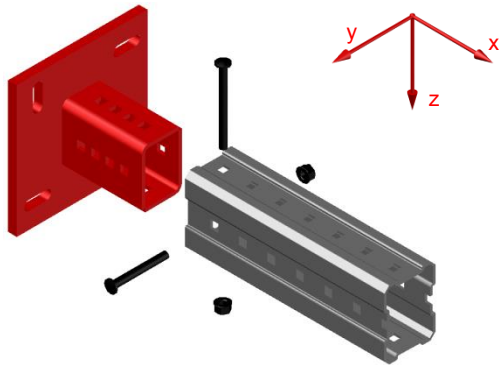


Design loading capacity - 3D 2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

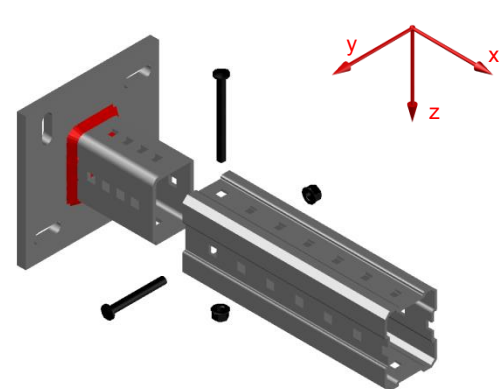


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
47.50	186.43	68.38	68.38	117.23	117.23
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
6.78	6.78	4.55	4.55	2.35	2.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	174.59	174.59
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.55	10.55	5.87	5.87	7.06	7.06

Interaction:

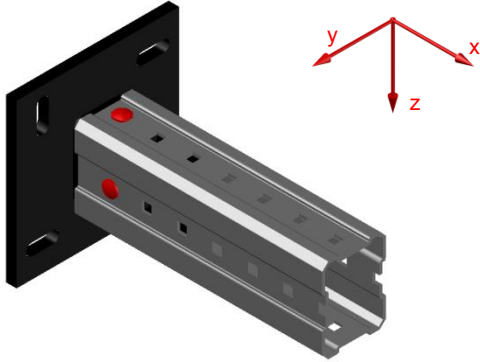
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-C120-D Base Material Connector - Concrete

Design loading capacity - 3D

3/3

3. 2x bolts in MI channel

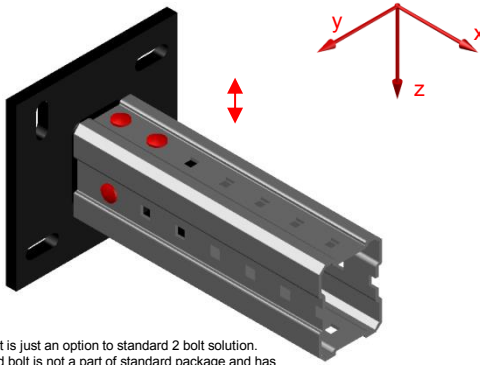


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
75.08	75.08	41.47	41.47	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.59	3.59	1.90	1.90	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. 3x bolts in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
112.53	112.53	82.94	82.94	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.68	5.68	3.79	3.79	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

MIC-C90-U Base Material Connector - Concrete

Designation	Item number
MIC-C90-U	304826

Corrosion protection:

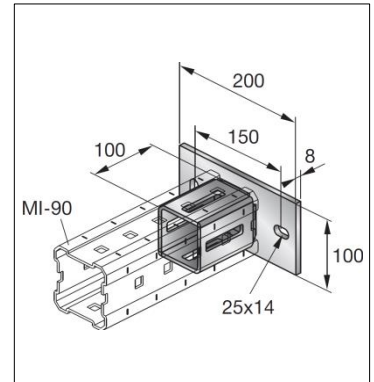
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

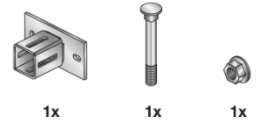
2450 g incl. components

Submittal text:

Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to concrete. Two oblong anchor holes in perpendicular positions enable fine tuning of baseplate position, and girder is connected using bolts through an oblong hole that enables fine tuning of girder position.



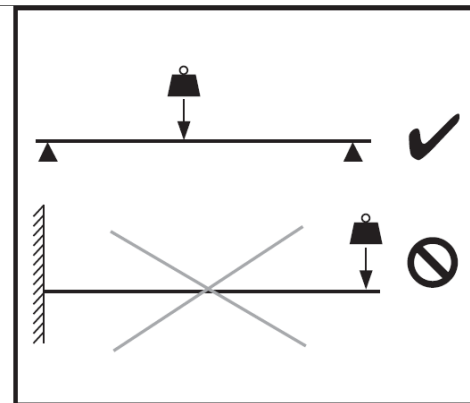
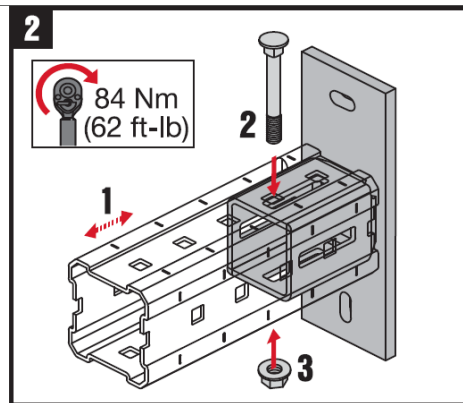
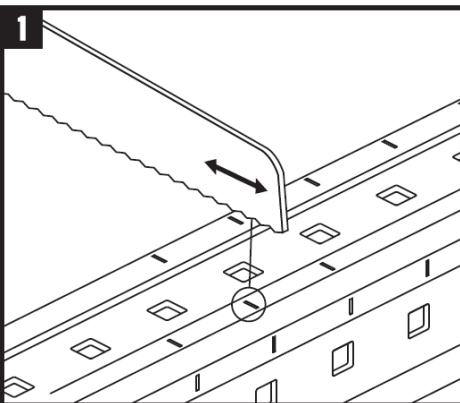
Package content



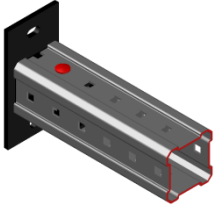
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-C90-U Base Material Connector - Concrete

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

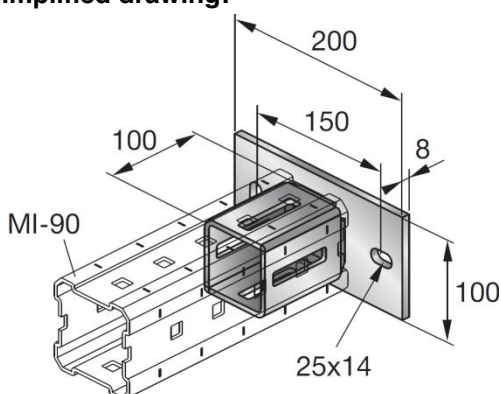
Software:

- Mathcad 15.0
- Microsoft Excel

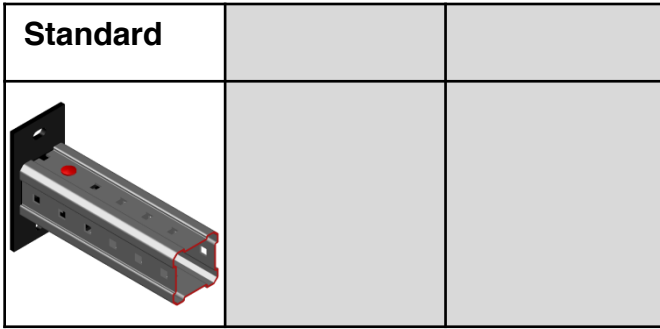
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

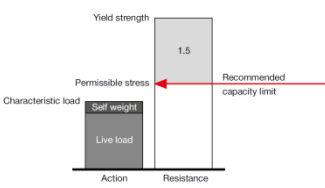
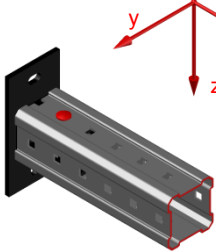


MIC-C90-U Base Material Connector - Concrete




<p>Loading case: Standard</p> <p>BOM:</p> <p>Angle incl. all components 1x MIC-C90-U 304826</p> <p>Associated anchors* for cracked concrete 2x HST3 M12x115 40/20 2105719 HST2 M12x115/20 2107849</p> <p>*Anchors not incl. in capacity limits</p>	<p>Combinations covered by loading case</p> <p>Baseplate connector used for a perpendicular connection of an MI-90 girder to concrete</p>
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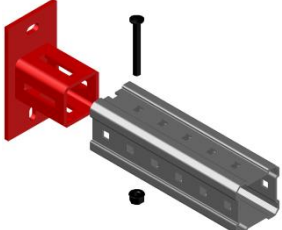
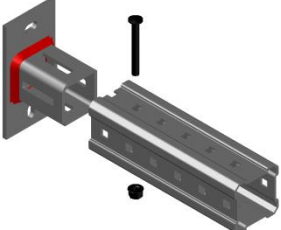
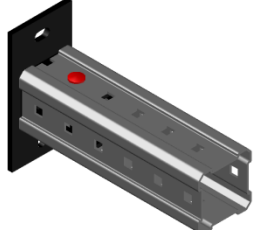
Recommended loading capacity - simplified for most common applications

<p>Method</p> 	 <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">2.22</td> <td style="text-align: center;">24.2</td> <td style="text-align: center;">17.00</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	2.22	24.2	17.00
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
2.22	24.2	17.00					

Design loading capacity - 3D 1/3

<p>Method</p> 	
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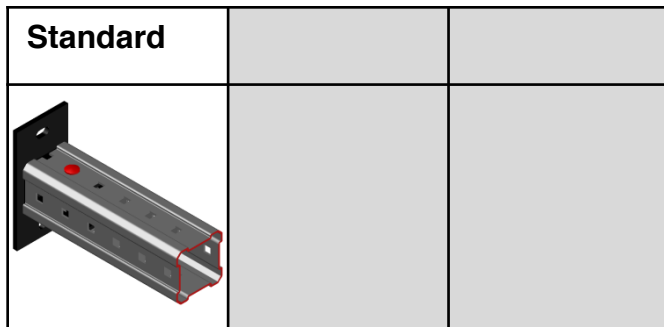
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. bolt in MI channel</p> 
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MIC-C90-U Base Material Connector - Concrete

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



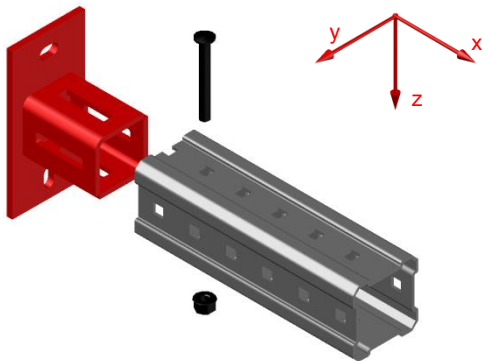
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

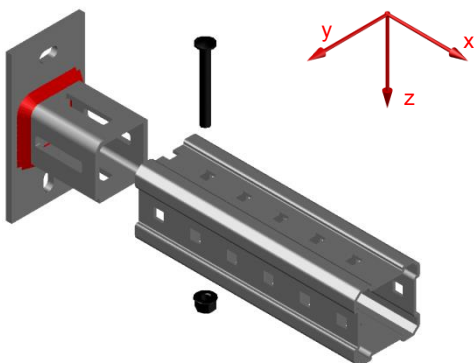


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
13.19	93.32	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.10	4.10	0.00	0.00	0.00	0.00

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	0.00	0.00	0.00	0.00

Interaction:

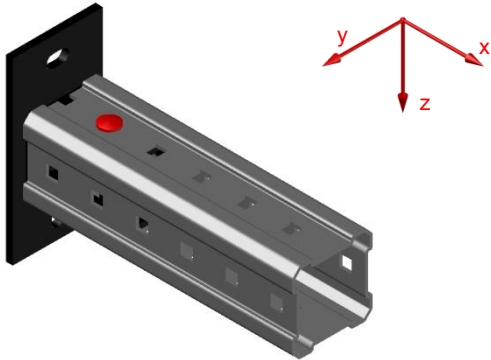
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-C90-U Base Material Connector - Concrete

Design loading capacity - 3D

3/3

3. bolt in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.33	3.33	36.29	36.29	Not decisive	Not decisive
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.20	1.20	0.00	0.00	0.00	0.00

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-CU-MA Base Material Connector - Concrete

Designation	Item number
MIC-CU-MA	304828

Corrosion protection:

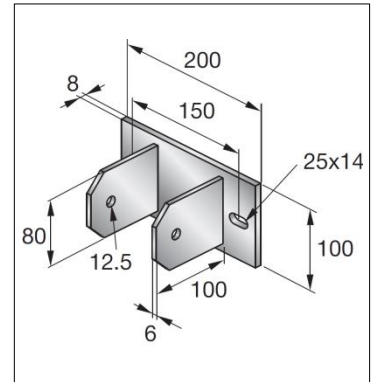
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

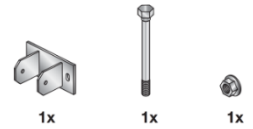
2210 g incl. components

Submittal text:

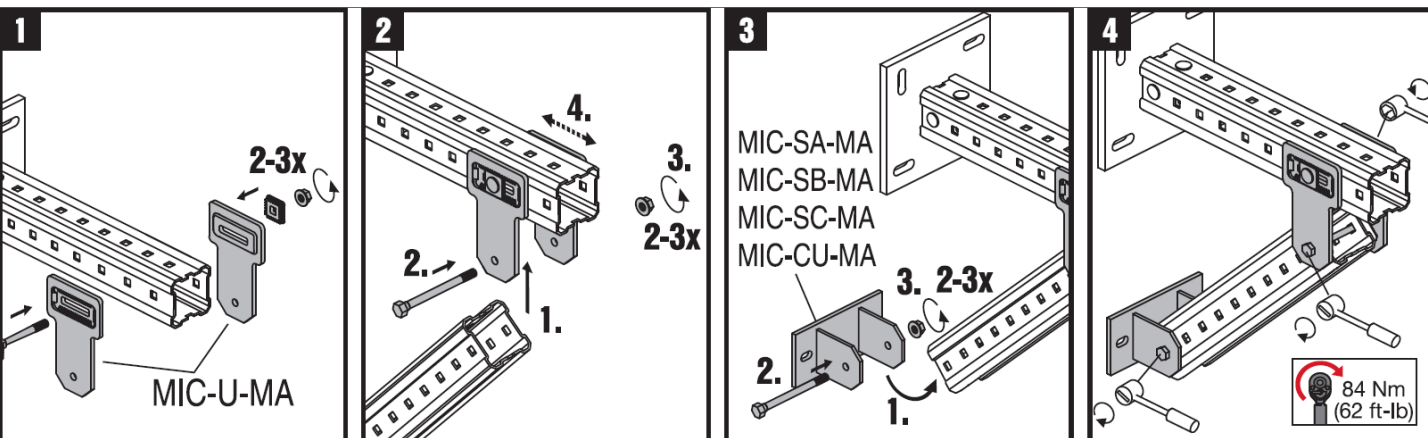
Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to concrete in an angle, usually when it's used as a brace for another girder. Two oblong anchor holes in perpendicular positions enable fine tuning of baseplate position, and girder is connected using one bolt through a hole, which enables various angles.



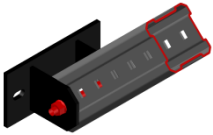
Package content


Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:


MIC-CU-MA Base Material Connector - Concrete

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

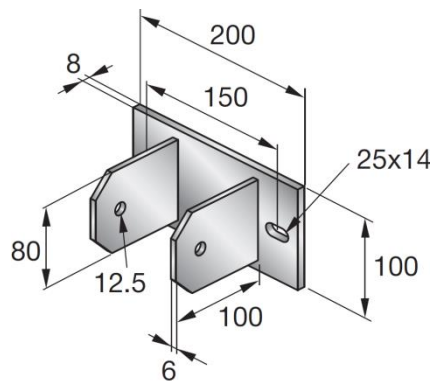
Software:

- Mathcad 15.0
- Microsoft Excel

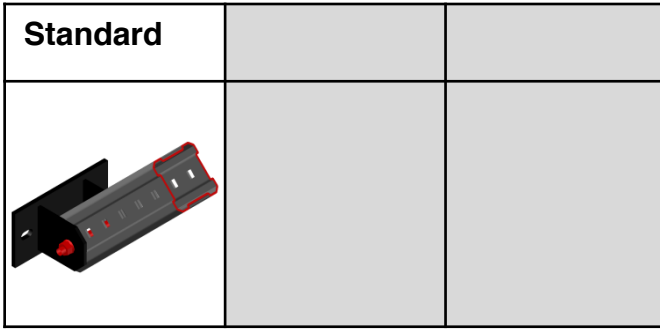
Environmental conditions:

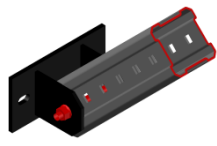
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

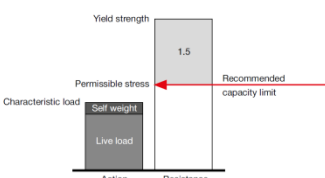
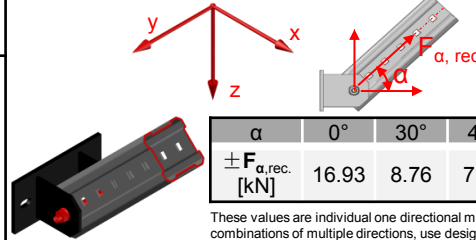


MIC-CU-MA Base Material Connector - Concrete

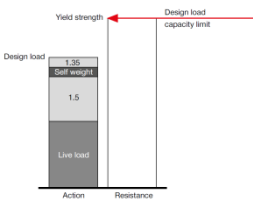


Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all components 1x MIC-CU-MA 304828 Associated anchors* for cracked concrete 2x HST3 M12x105 30/10 2105718 HST2 M12x105/10 2107848 *Anchors not incl. in capacity limits	Baseplate connector used for an angled connection of an MI-90 girder to concrete (bracing) 

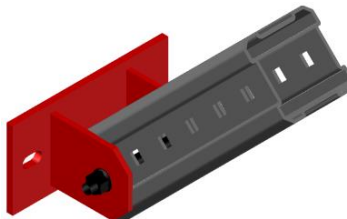
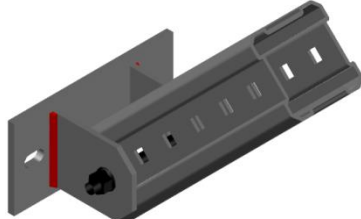
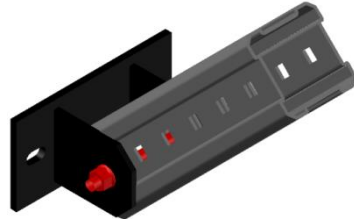
Recommended loading capacity - simplified for most common applications

Method																									
	 <table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td style="text-align: center;">$\pm F_{y,rec.}$ [kN]</td> <td colspan="5"></td> </tr> <tr> <td style="text-align: center;">2.1</td> <td colspan="5"></td> </tr> </table> <table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td style="text-align: center;">α</td> <td style="text-align: center;">0°</td> <td style="text-align: center;">30°</td> <td style="text-align: center;">45°</td> <td style="text-align: center;">60°</td> <td style="text-align: center;">90°</td> </tr> <tr> <td style="text-align: center;">$\pm F_{\alpha,rec.}$ [kN]</td> <td style="text-align: center;">16.93</td> <td style="text-align: center;">8.76</td> <td style="text-align: center;">7.64</td> <td style="text-align: center;">7.21</td> <td style="text-align: center;">7.93</td> </tr> </table> <p style="font-size: small; text-align: center;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{y,rec.}$ [kN]						2.1						α	0°	30°	45°	60°	90°	$\pm F_{\alpha,rec.}$ [kN]	16.93	8.76	7.64	7.21	7.93
$\pm F_{y,rec.}$ [kN]																									
2.1																									
α	0°	30°	45°	60°	90°																				
$\pm F_{\alpha,rec.}$ [kN]	16.93	8.76	7.64	7.21	7.93																				

Design loading capacity - 3D 1/3

Method	
	

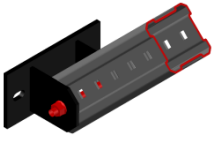
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. bolt in MI channel 
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MIC-CU-MA Base Material Connector - Concrete

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Standard		
		

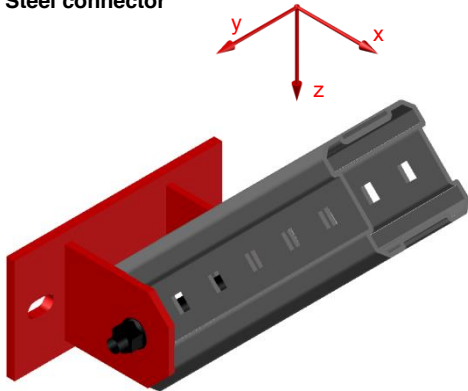
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

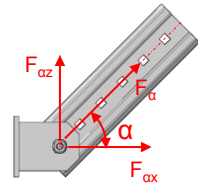


+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
25.39	104.01	3.22	3.22	11.90	11.90
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
0.58	0.58	0.00	0.00	0.00	0.00

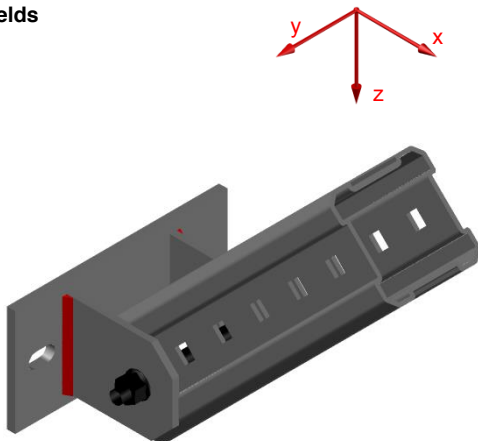
Interaction:

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

with $F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$ $F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha$



2. Welds



+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
325.83	325.83	266.04	266.04	266.04	266.04
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
12.90	12.90	4.34	4.34	15.80	15.80

Interaction:

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

with

$e_x = 0.07m$

$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$

$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$

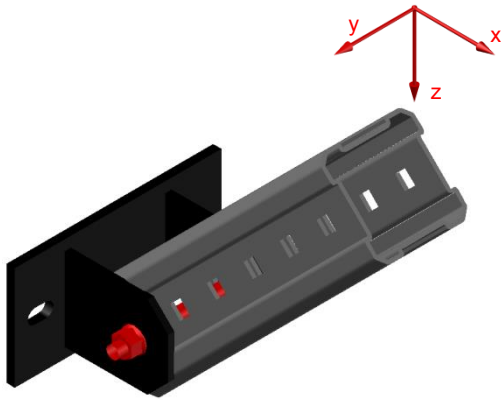
$M_{z,Ed} = F_{y,Ed} \cdot e_x$

MIC-CU-MA Base Material Connector - Concrete

Design loading capacity - 3D

3/3

3. bolt in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.39	26.39	Not decisive	Not decisive	26.39	26.39
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.28	1.28	0.00	0.00	0.00	0.00

Interaction:

$$F_{\alpha Rd} = F_{xRd} = F_{zRd}$$

The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction between F_x and F_z .
The normal force $F_{\alpha Ed}$ in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-S90-AA Base Material Connector - Steel

Designation	Item number
MIC-S90-AA	304811

Corrosion protection:

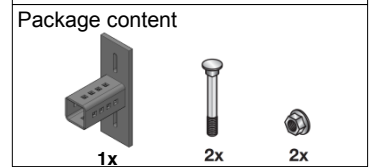
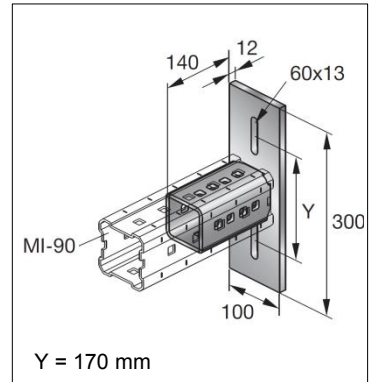
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

4370 g incl. components

Submittal text:

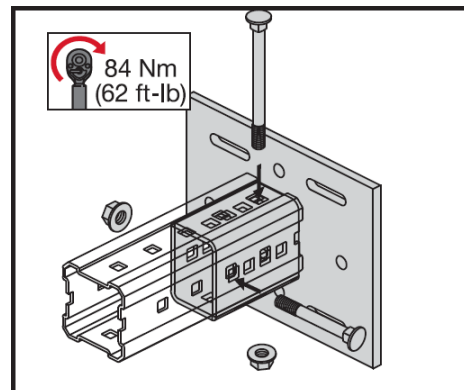
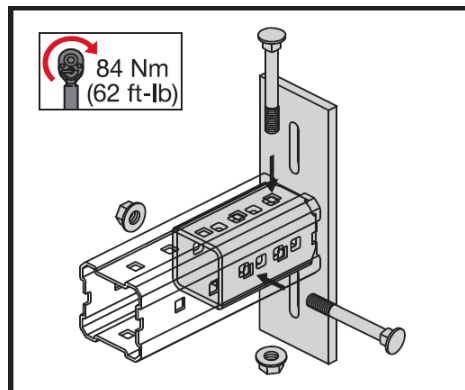
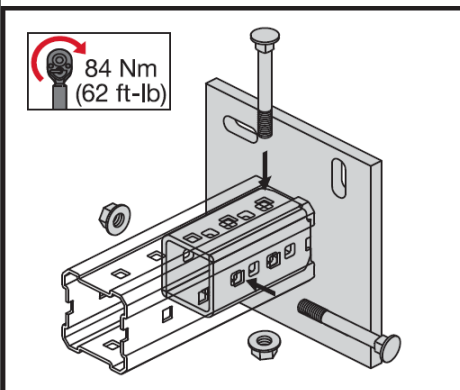
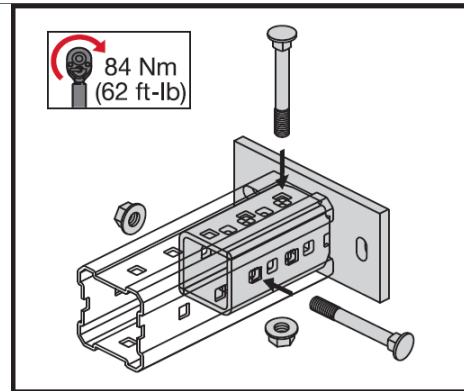
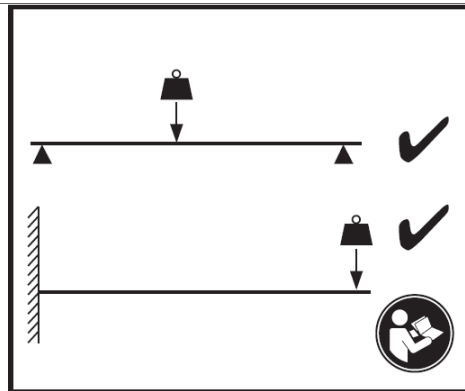
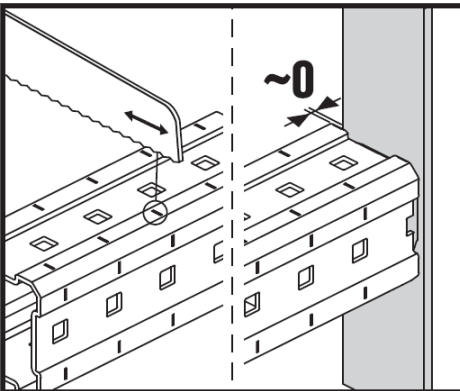
Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to a steel beam. Two oblong anchor holes in perpendicular positions enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes.



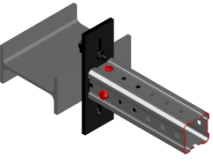
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-S90-AA Base Material Connector - Steel

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

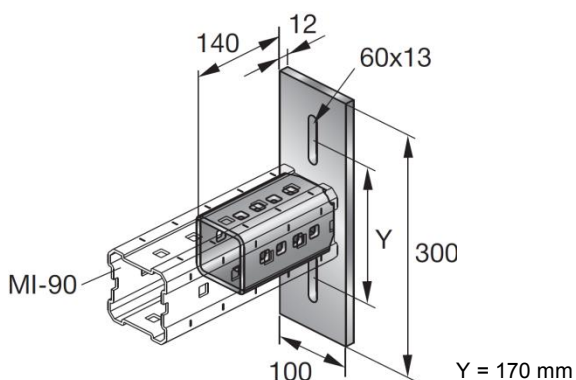
Software:

- Mathcad 15.0
- Microsoft Excel

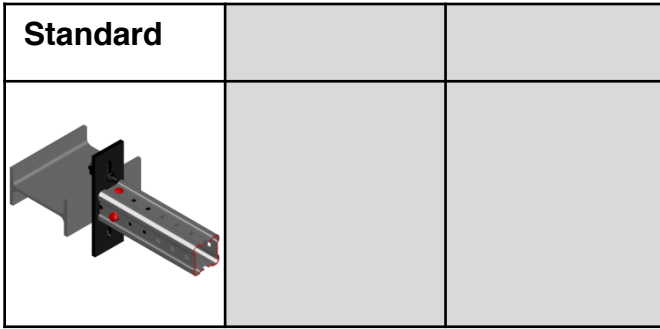
Environmental conditions:

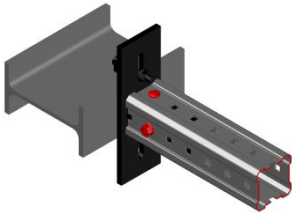
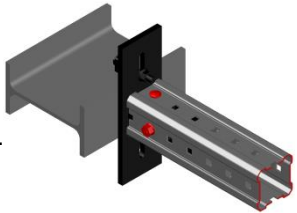
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

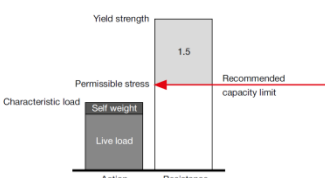
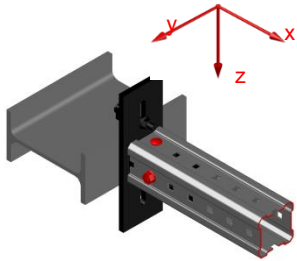


MIC-S90-AA Base Material Connector - Steel

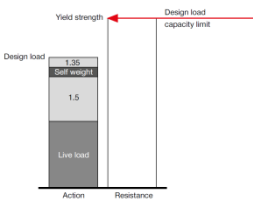


<p>Loading case: Standard</p>	<p>Combinations covered by loading case</p>
<p>BOM:</p> <p>Connector incl. all associated components</p> <p>1x MIC-S90-AA 304811</p> <p>Beam clamps</p> <p>2x MI-SGC M12 233859</p> 	<p>Connector used for a perpendicular connection of MI-90 girder to flange of structural steel profiles. For flange width 75-165mm.</p> 

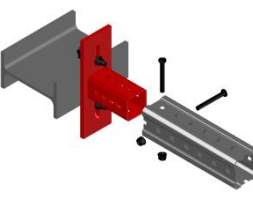
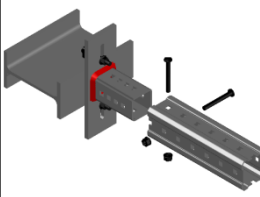
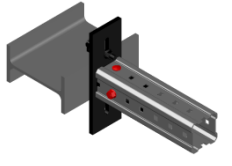
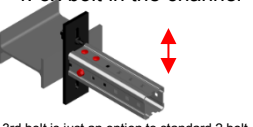
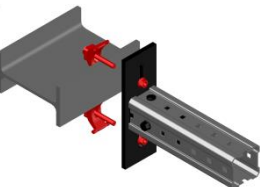
Recommended loading capacity - simplified for most common applications

<p>Method</p> 	 <table border="1" data-bbox="1021 1015 1356 1129"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>10.3</td> <td>3.0</td> <td>3.0</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	10.3	3.0	3.0
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
10.3	3.0	3.0					

Design loading capacity - 3D 1/3

<p>Method</p> 	
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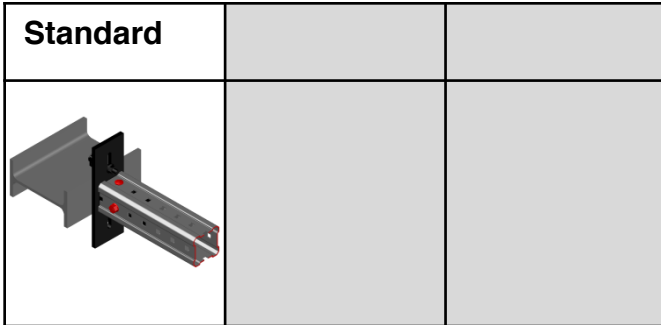
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. 2x bolt in the channel</p> 	<p>4. 3x bolt in the channel</p>  <p>3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	<p>5. Beam clamps</p> 
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MIC-S90-AA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

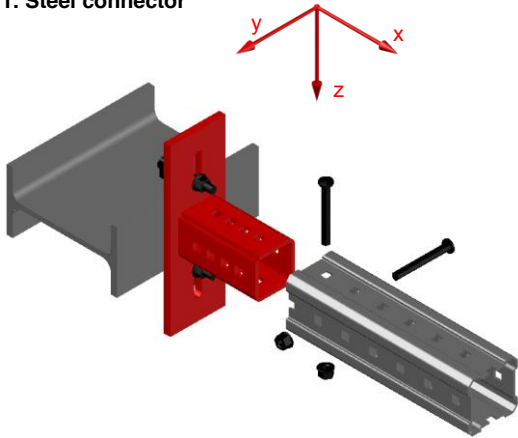


Design loading capacity - 3D 2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

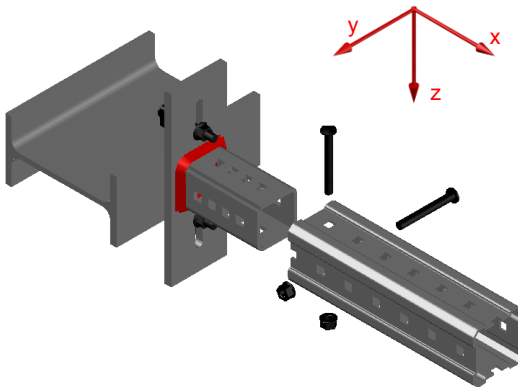


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
15.52	Not decisive	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.24	4.24	0.85	0.85	1.17	1.17

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

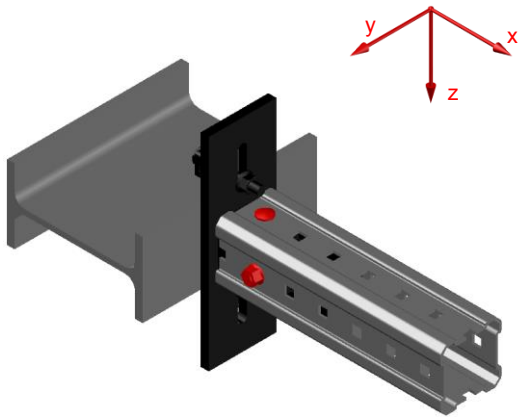
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-AA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolts in MI channel

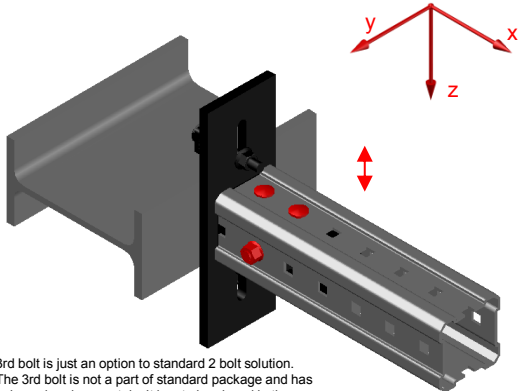


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.30	36.30	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolts in MI channel



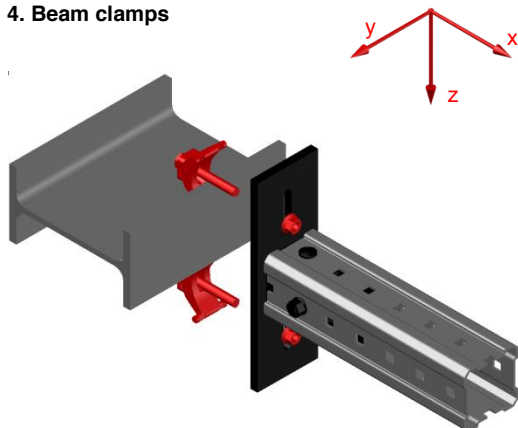
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

4. Beam clamps



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
17.40	Not decisive	4.50	4.50	4.50	4.50
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.28	0.28	0.87	0.87	0.87	0.87

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

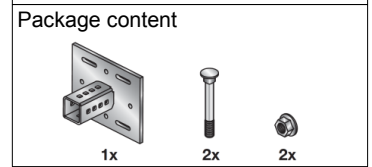
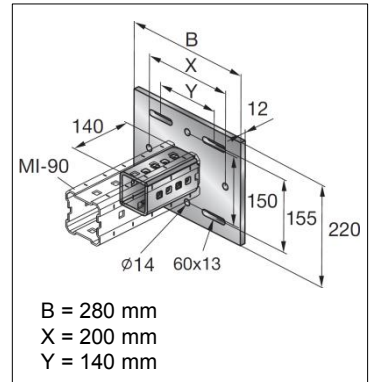
MIC-S90-A Base Material Connector - Steel

Designation	Item number
MIC-S90-A	304812

Corrosion protection:
 Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:
 7140 g incl. components

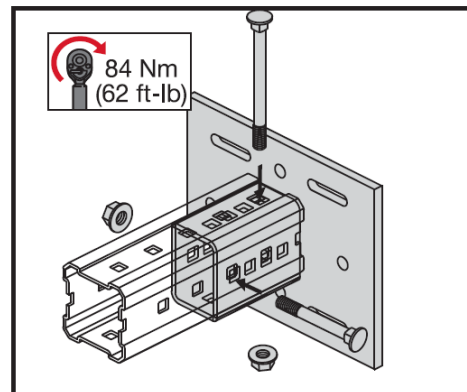
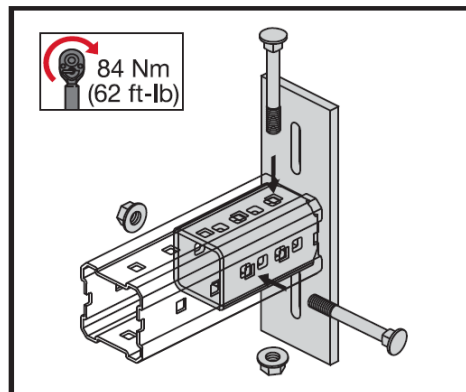
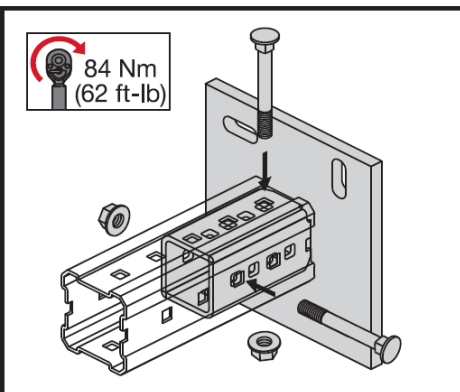
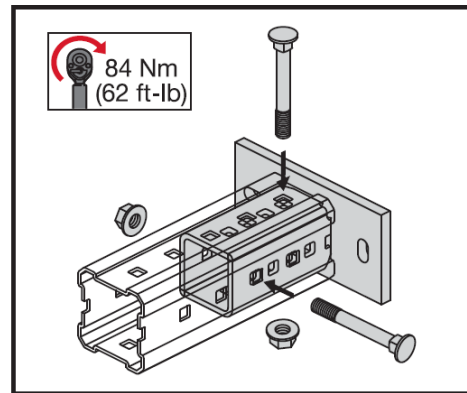
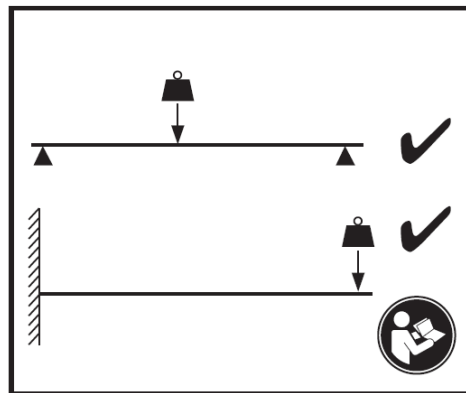
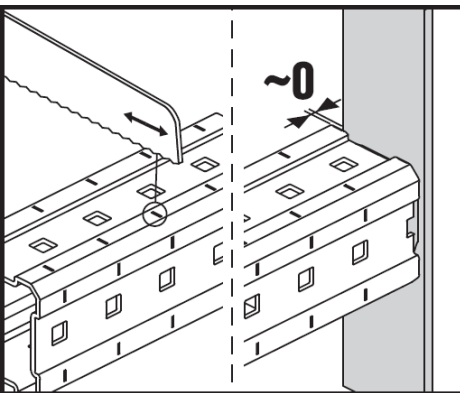
Submittal text:
 Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to a steel beam. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes. Comes in different sizes to fit various steel beam sizes.



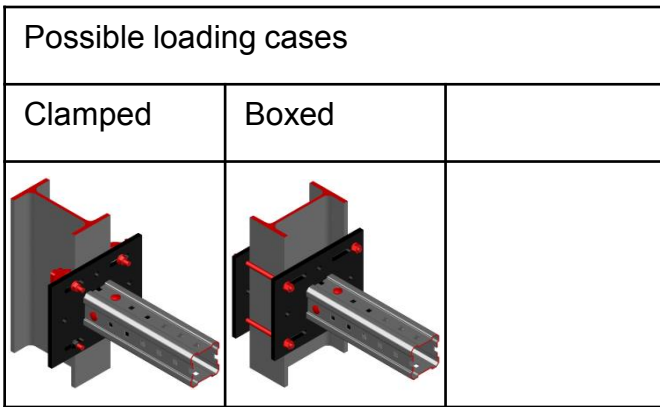
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-S90-A Base Material Connector - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

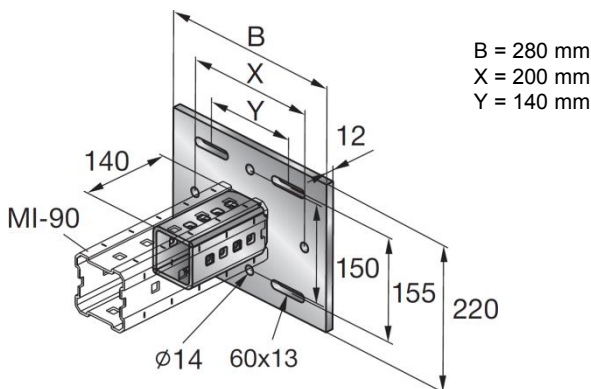
Software:

- Mathcad 15.0
- Microsoft Excel

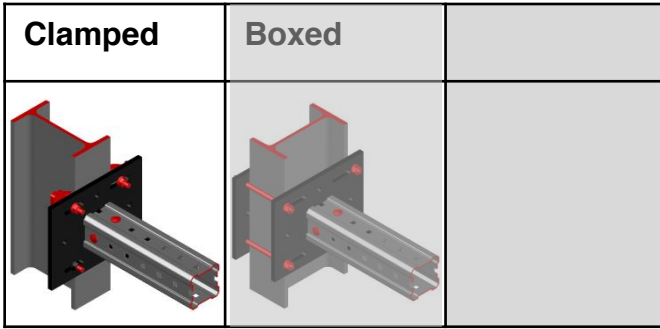
Environmental conditions:

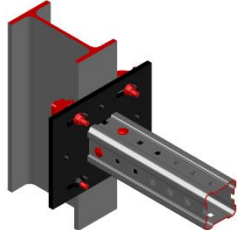
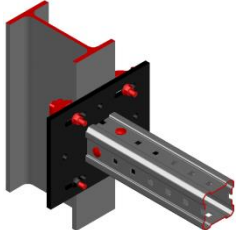
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

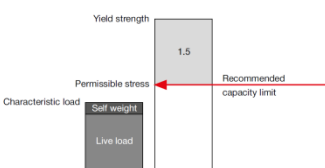
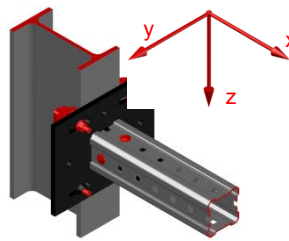


MIC-S90-A Base Material Connector - Steel

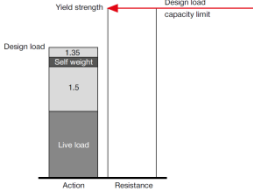


<p>Loading case: Clamped</p>	<p>Combinations covered by loading case</p>
<p>BOM:</p> <p>Connector incl. all associated components 1x MIC-S90-A 304812 Beam clamps 4x MI-SGC M12 233859</p> 	<p>Connector used for a perpendicular connection of MI-90 girder to flange of structural steel profiles. For flange width 75-165mm.</p> 

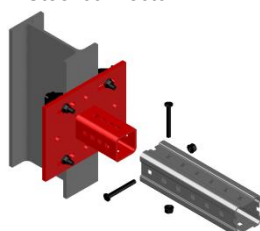
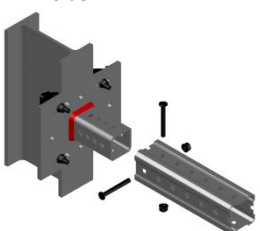
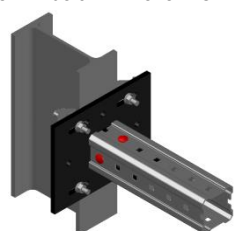
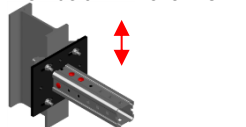
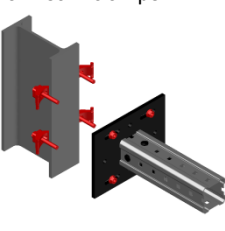
Recommended loading capacity - simplified for most common applications

<p>Method</p> 	 <table border="1" data-bbox="1021 1015 1356 1129"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>23.2</td> <td>6.0</td> <td>6.0</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	23.2	6.0	6.0
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
23.2	6.0	6.0					

Design loading capacity - 3D 1/3

<p>Method</p> 	
--	--

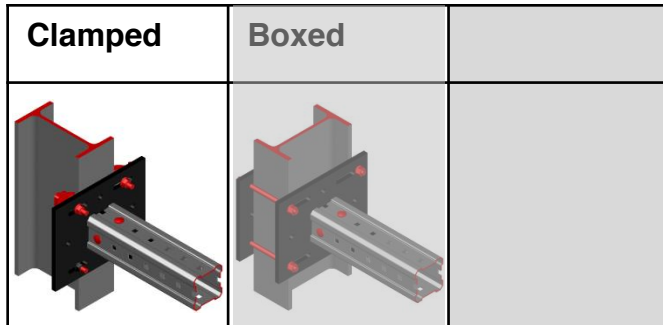
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. 2x bolt in MI channel</p> 	<p>4. 3x bolt in MI channel</p>  <p>3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	<p>5. Beam clamps</p> 
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MIC-S90-A Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

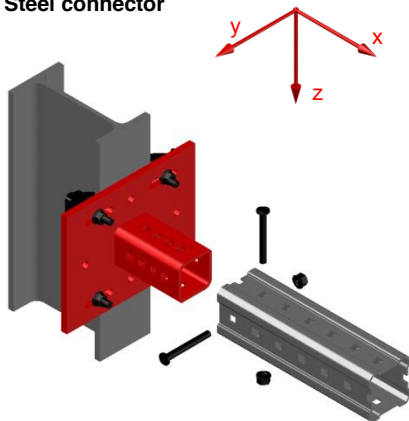


Design loading capacity - 3D 2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

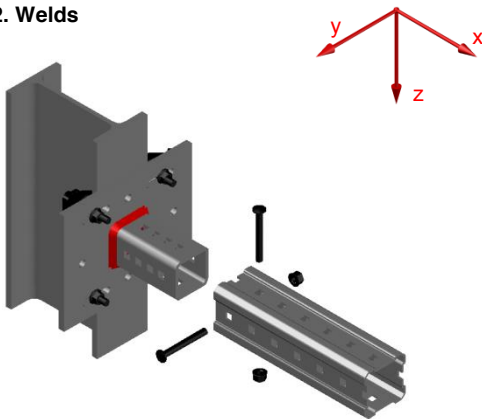


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.47	81.05	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.24	4.24	1.70	1.70	1.80	1.80

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

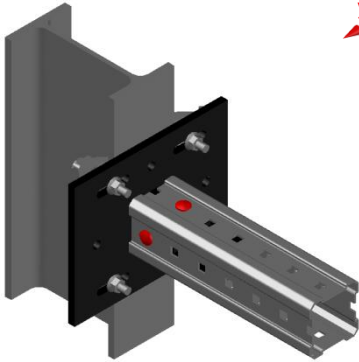
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-A Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

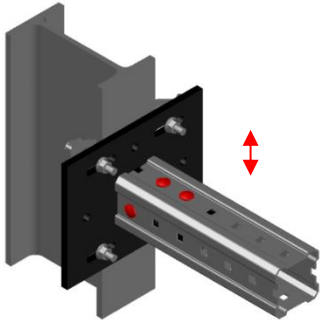


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.30	36.30	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



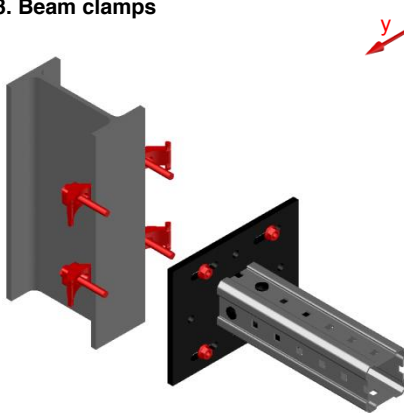
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Beam clamps

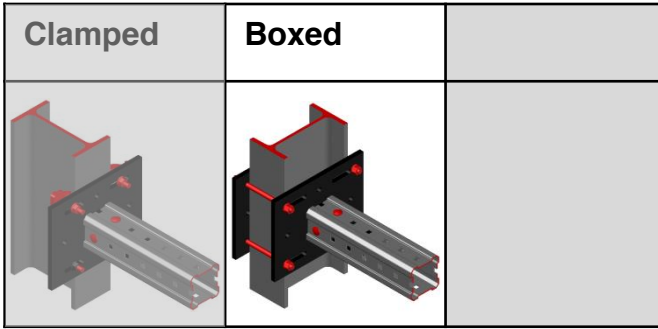


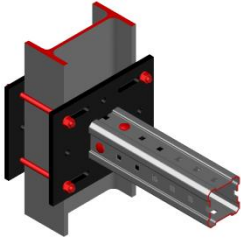
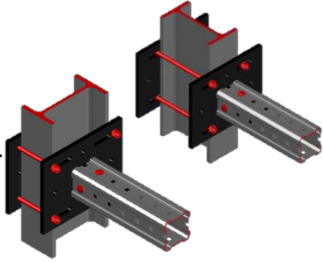
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.80	0.80	2.09	2.09	1.39	1.39

Interaction:

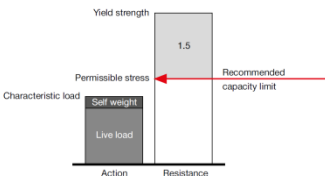
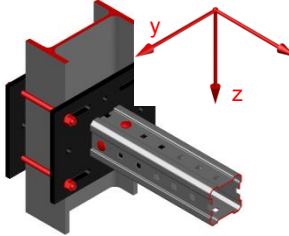
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-A Base Material Connector - Steel




<p>Loading case: Boxed</p> <p>BOM: Connector incl. all associated components 1x MIC-S90-A 304812 Base plate 1x MIB-SA 304821 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Nut 8x M12-F-SL WS3/4 382897</p> 	<p>Combinations covered by loading case</p> <p>Connector used for a perpendicular connection of MI-90 girder to flange of structural steel profiles. For flange width 75-165mm.</p> 
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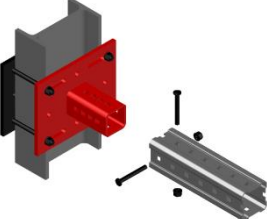
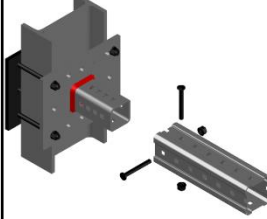
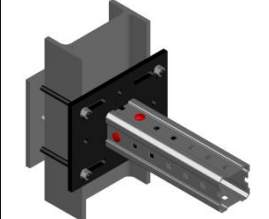
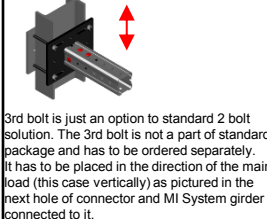
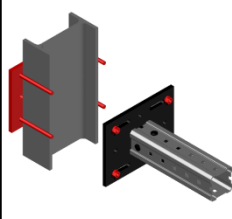
Recommended loading capacity - simplified for most common applications

<p>Method</p> 	 <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">24.0</td> <td style="text-align: center;">4.9</td> <td style="text-align: center;">4.9</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	24.0	4.9	4.9
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
24.0	4.9	4.9					

Design loading capacity - 3D 1/3

<p>Method</p> 	
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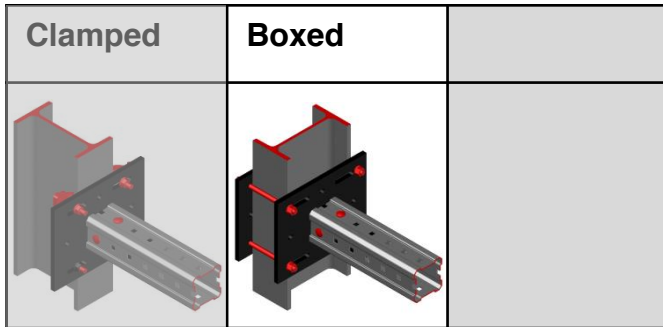
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. 2x bolt in MI channel</p> 	<p>4. 3x bolt in MI channel</p>  <p style="font-size: x-small;">3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	<p>5. Back plate with bolts</p> 
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MIC-S90-A Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



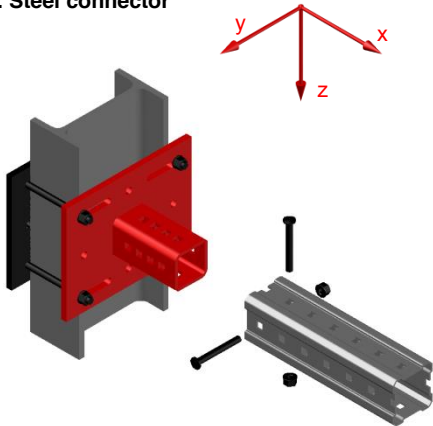
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

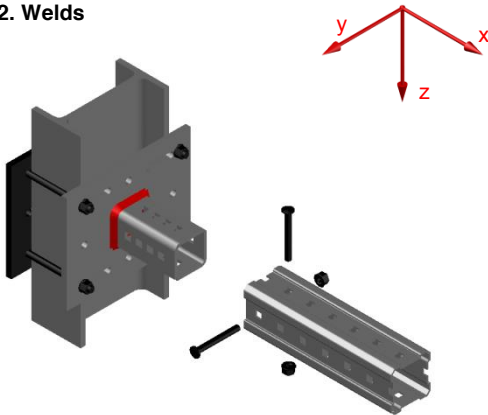


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.47	81.05	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.24	4.24	1.70	1.70	1.80	1.80

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

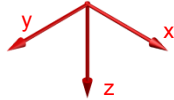
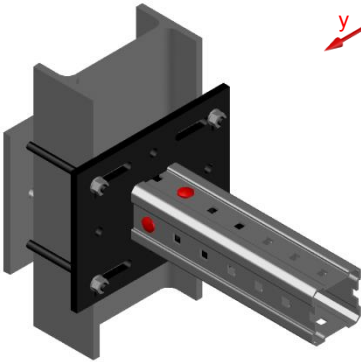
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-A Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

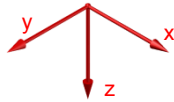
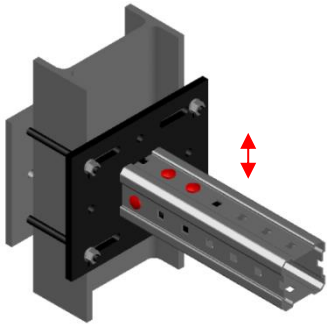


+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
69.03	69.03	36.30	36.30	36.30	36.30
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



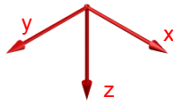
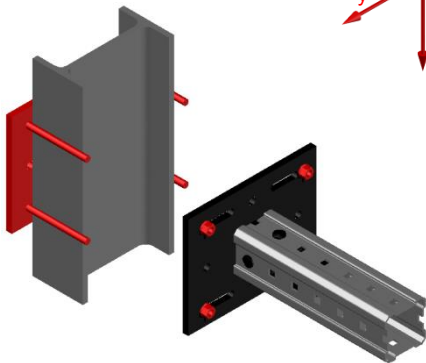
+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Back plate with bolts



+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
194.23	35.97	7.42	7.42	7.42	7.42
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
0.66	0.66	11.65	11.65	7.77	7.77

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

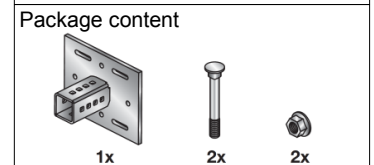
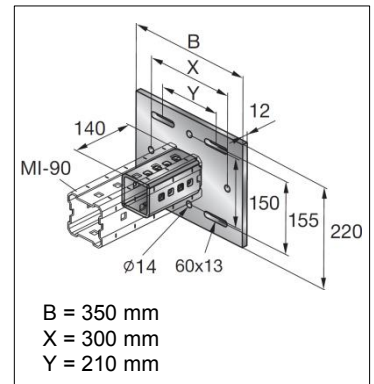
MIC-S90-B Base Material Connector - Steel

Designation	Item number
MIC-S90-B	304813

Corrosion protection:
 Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:
 8590 g incl. components

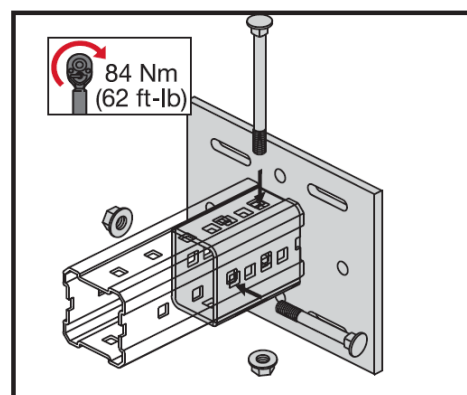
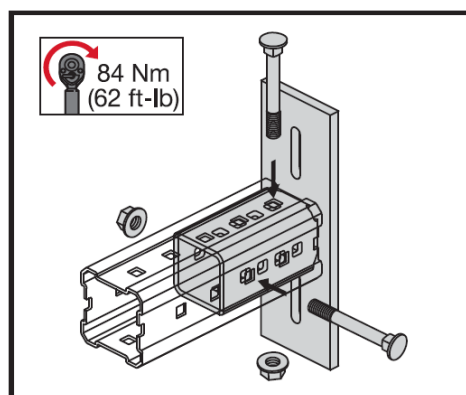
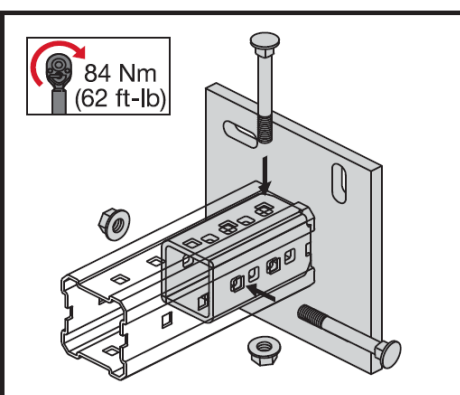
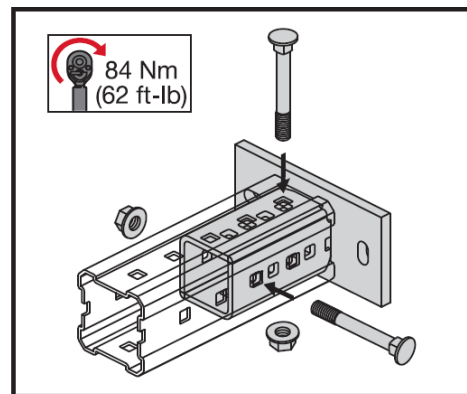
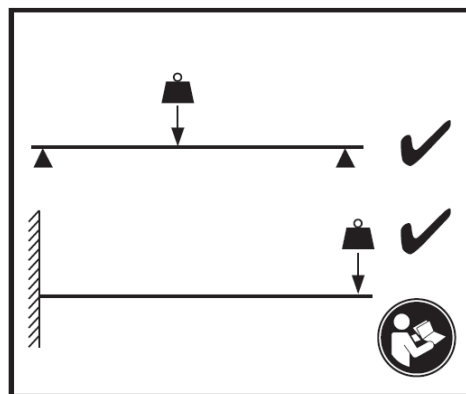
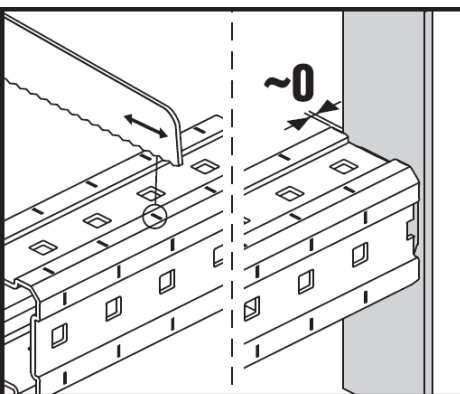
Submittal text:
 Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to a steel beam. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes. Comes in different sizes to fit various steel beam sizes.



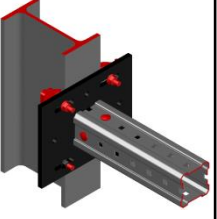
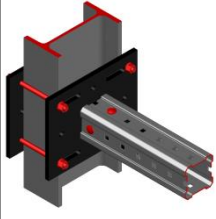
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-S90-B Base Material Connector - Steel

Possible loading cases		
Clamped	Boxed	
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

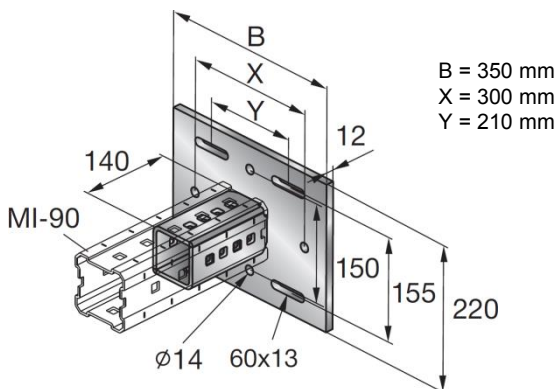
Software:

- Mathcad 15.0
- Microsoft Excel

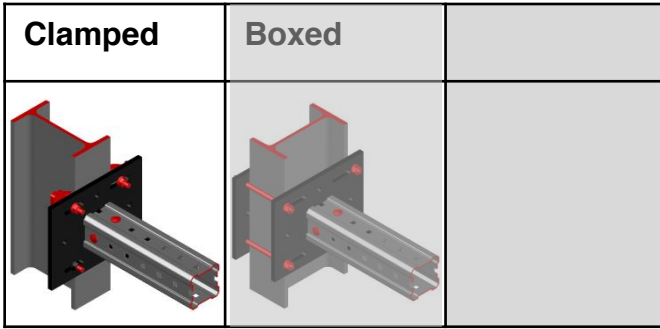
Environmental conditions:

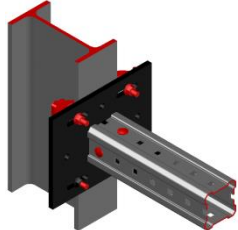
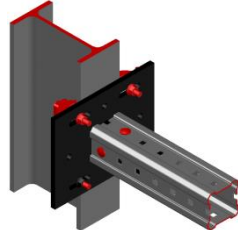
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

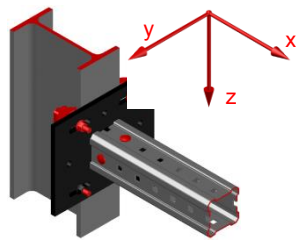
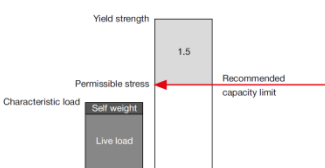


MIC-S90-B Base Material Connector - Steel

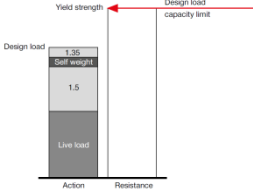


<p>Loading case: Clamped</p>	<p>Combinations covered by loading case</p>
<p>BOM:</p> <p>Connector incl. all associated components 1x MIC-S90-B 304813 Beam clamps 4x MI-SGC M12 233859</p> 	<p>Connector used for a perpendicular connection of MI-90 girder to flange of structural steel profiles. For flange width 165-235mm.</p> 

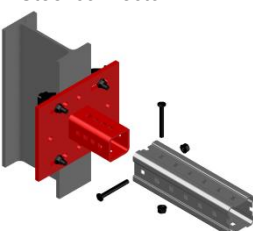
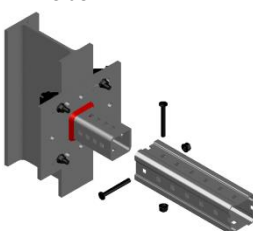
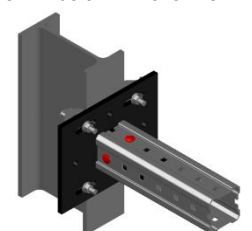
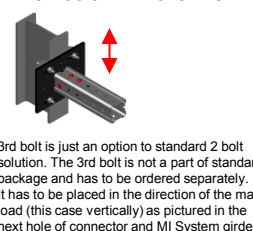
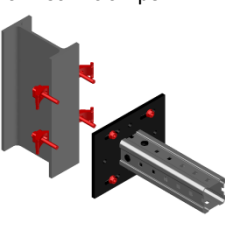
Recommended loading capacity - simplified for most common applications

<p>Method</p>	 <table border="1" data-bbox="1021 1015 1349 1129"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>17.5</td> <td>6.0</td> <td>6.0</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.5	6.0	6.0
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
17.5	6.0	6.0					
							

Design loading capacity - 3D 1/3

<p>Method</p>	
	

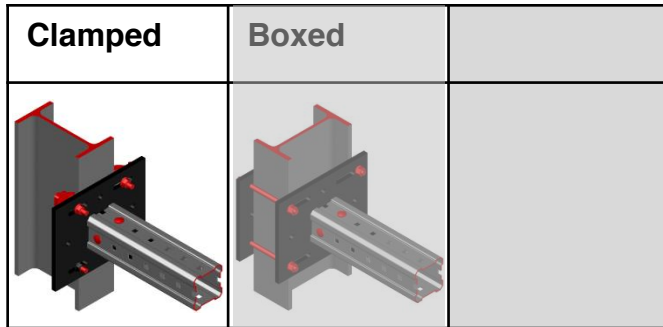
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. 2x bolt in MI channel</p> 	<p>4. 3x bolt in MI channel</p>  <p>3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	<p>5. Beam clamps</p> 
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MIC-S90-B Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

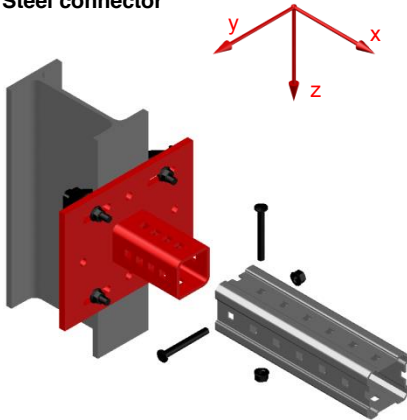


Design loading capacity - 3D 2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

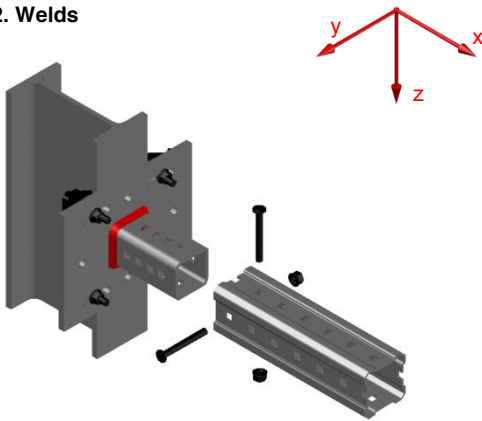


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.26	57.84	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.24	4.24	1.33	1.33	1.64	1.64

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

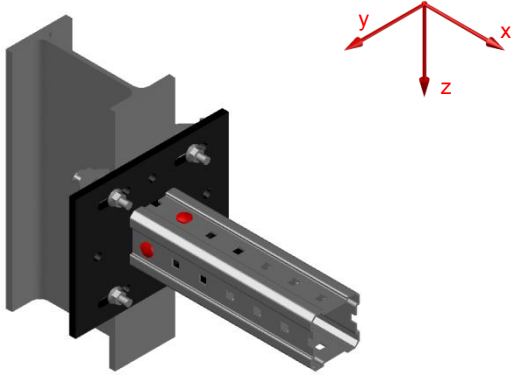
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-B Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

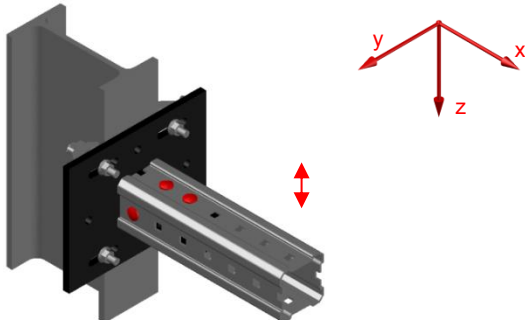


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.30	36.30	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



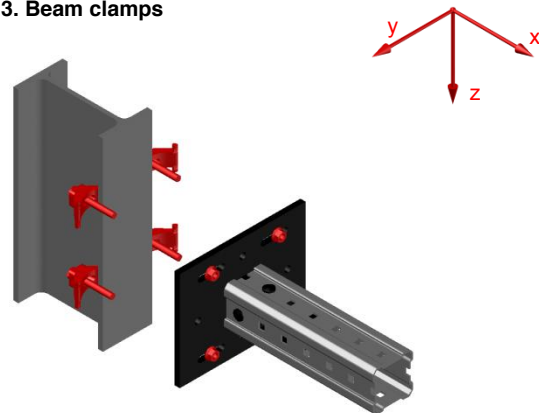
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Beam clamps

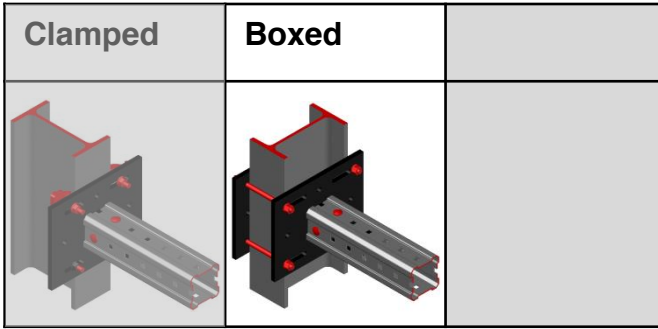


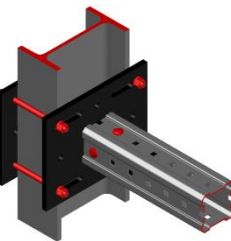
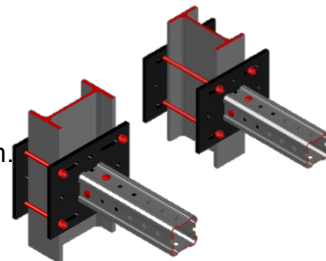
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.06	1.06	2.09	2.09	2.09	2.09

Interaction:

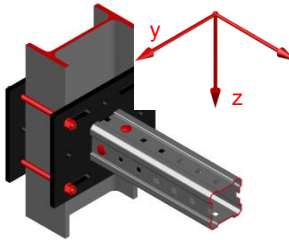
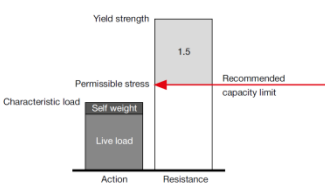
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-B Base Material Connector - Steel

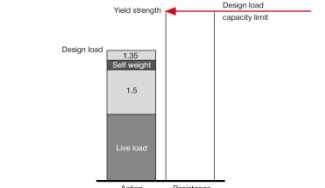


<p>Loading case: Boxed</p>	<p>Combinations covered by loading case</p>
<p>BOM: Connector incl. all associated components 1x MIC-S90-B 304813 Base plate 1x MIB-SB 304822 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Nut 8x M12-F-SL WS3/4 382897</p> 	<p>Connector used for a perpendicular connection of MI-90 girder to flange of structural steel profiles. For flange width 165-235mm.</p> 

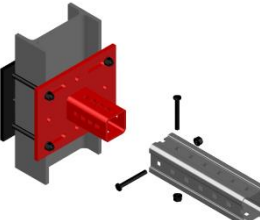
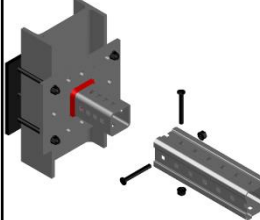
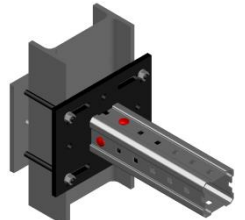
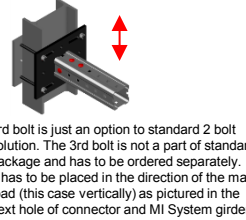
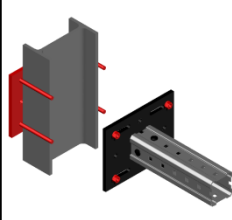
Recommended loading capacity - simplified for most common applications

<p>Method</p>	 <table border="1" data-bbox="1021 1015 1356 1129"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>17.5</td> <td>4.9</td> <td>4.9</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.5	4.9	4.9
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
17.5	4.9	4.9					
							

Design loading capacity - 3D 1/3

<p>Method</p>	
	

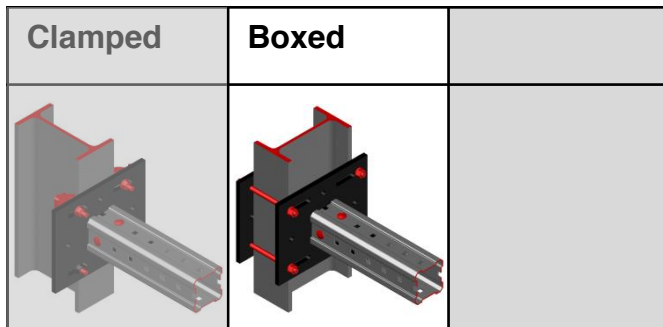
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. 2x bolt in MI channel</p> 	<p>4. 3x bolt in MI channel</p>  <p>3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	<p>5. Back plate with bolts</p> 
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MIC-S90-B Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

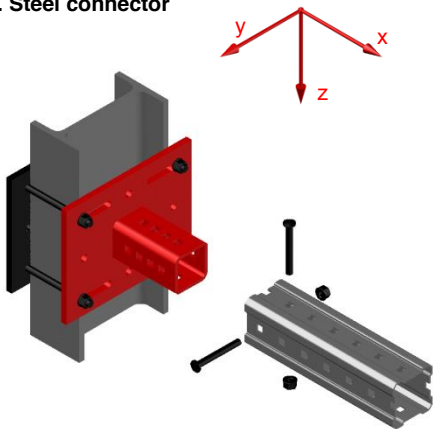


Design loading capacity - 3D 2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

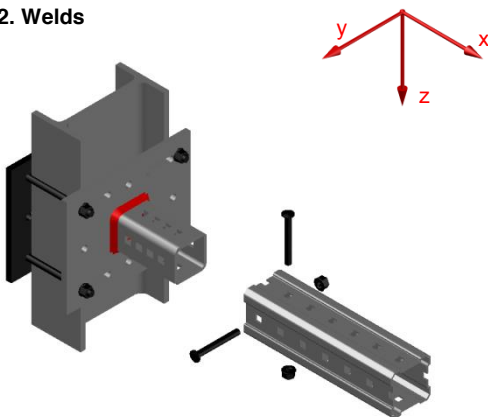


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.26	57.84	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.24	4.24	1.33	1.33	1.64	1.64

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

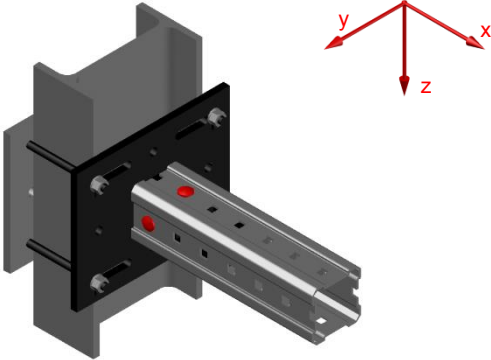
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-B Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

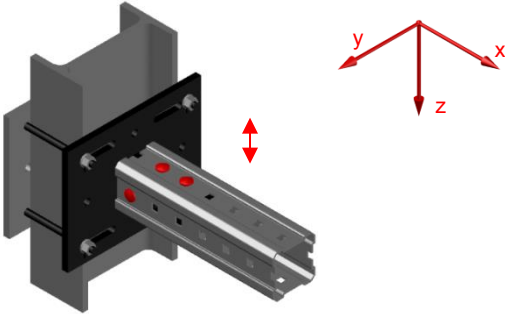


+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
69.03	69.03	36.30	36.30	36.30	36.30
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



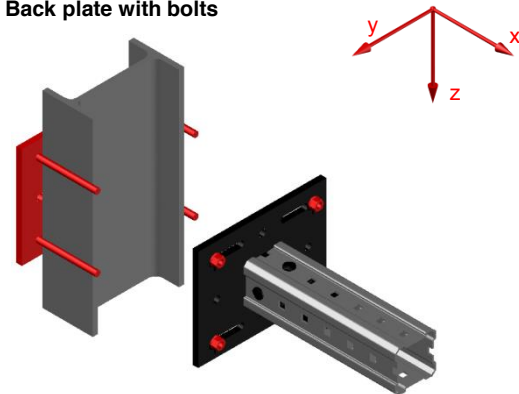
+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Back plate with bolts



+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
194.23	34.23	7.42	7.42	7.42	7.42
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
0.87	0.87	11.65	11.65	11.65	11.65

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

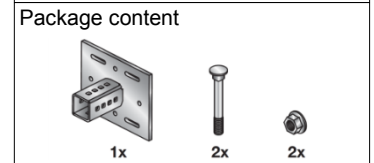
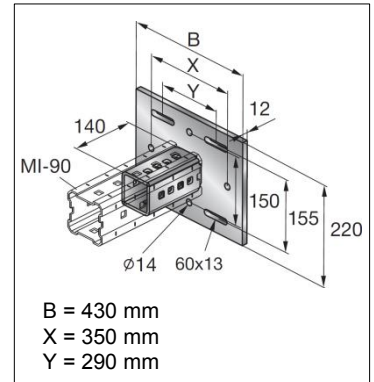
MIC-S90-C Base Material Connector - Steel

Designation	Item number
MIC-S90-C	304814

Corrosion protection:
 Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:
 8590 g incl. components

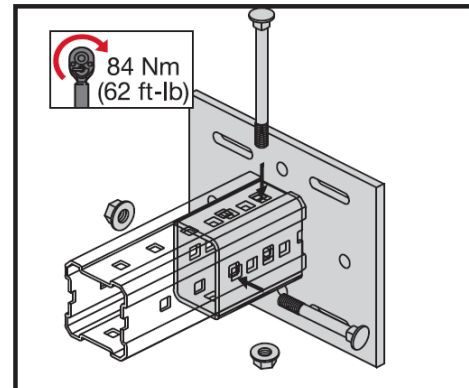
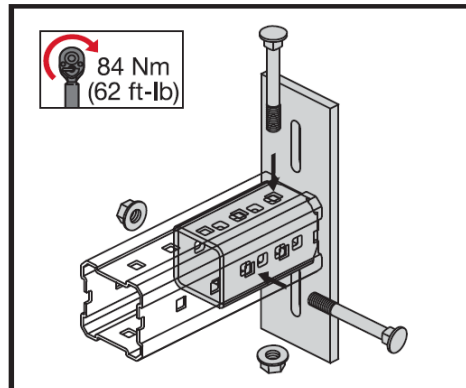
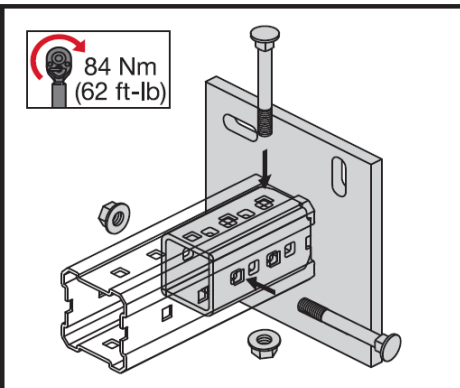
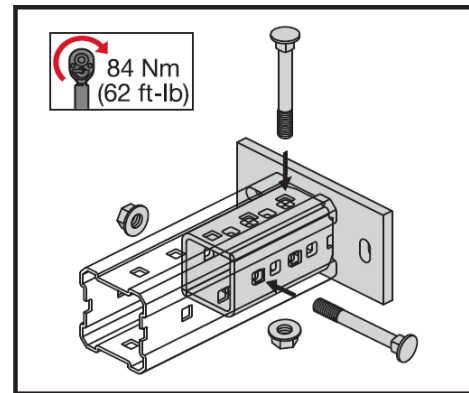
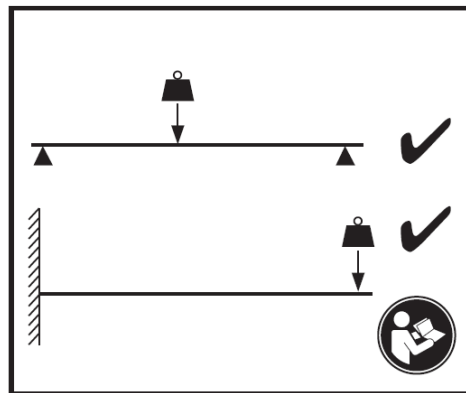
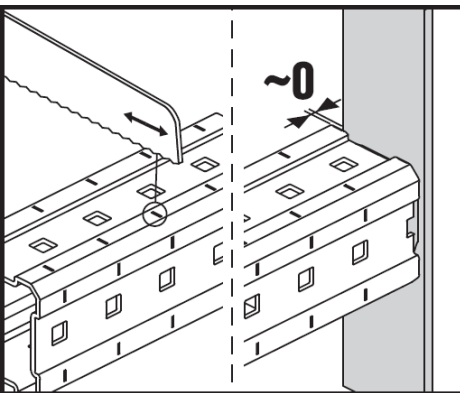
Submittal text:
 Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to a steel beam. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes. Comes in different sizes to fit various steel beam sizes.



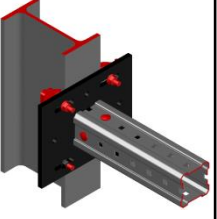
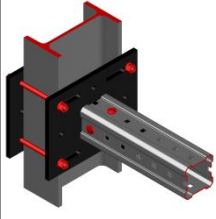
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-S90-C Base Material Connector - Steel

Possible loading cases		
Clamped	Boxed	
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

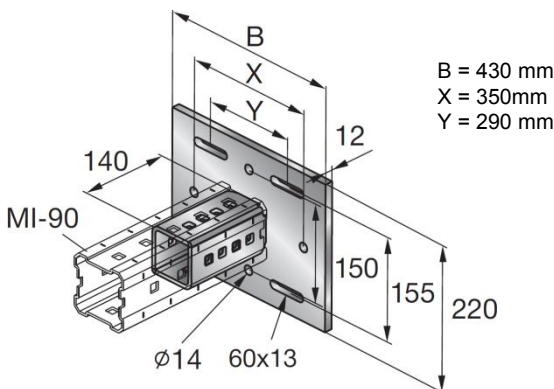
Software:

- Mathcad 15.0
- Microsoft Excel

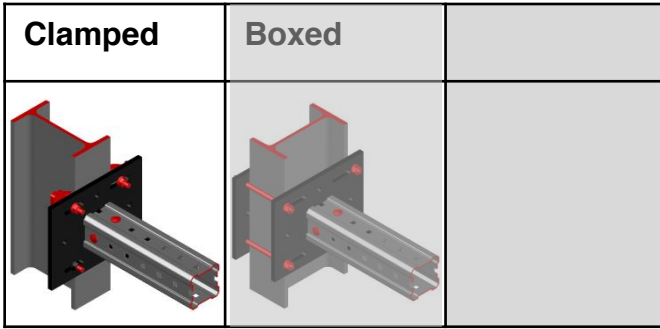
Environmental conditions:

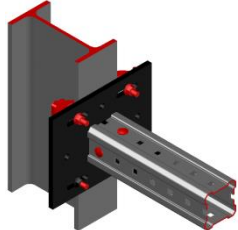
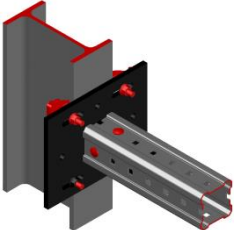
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

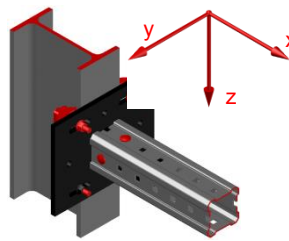
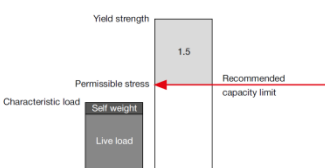


MIC-S90-C Base Material Connector - Steel

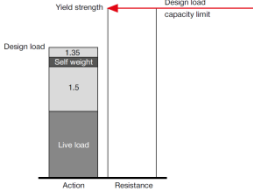


<p>Loading case: Clamped</p>	<p>Combinations covered by loading case</p>
<p>BOM:</p> <p>Connector incl. all associated components 1x MIC-S90-C 304814 Beam clamps 4x MI-SGC M12 233859</p> 	<p>Connector used for a perpendicular connection of MI-90 girder to flange of structural steel profiles. For flange width 235-300mm.</p> 

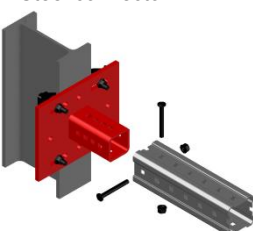
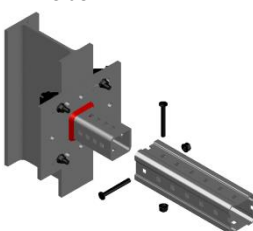
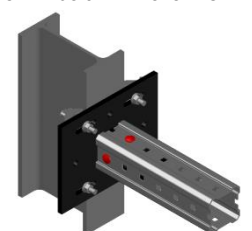
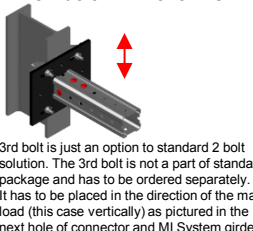
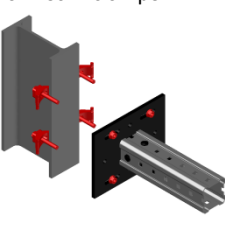
Recommended loading capacity - simplified for most common applications

<p>Method</p>	 <table border="1" data-bbox="1021 1015 1356 1129"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>13.9</td> <td>6.0</td> <td>6.0</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	13.9	6.0	6.0
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
13.9	6.0	6.0					
							

Design loading capacity - 3D 1/3

<p>Method</p>	
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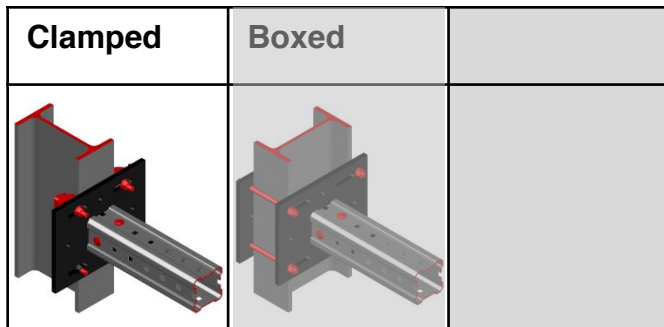
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. 2x bolt in MI channel</p> 	<p>4. 3x bolt in MI channel</p>  <p>3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	<p>5. Beam clamps</p> 
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MIC-S90-C Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



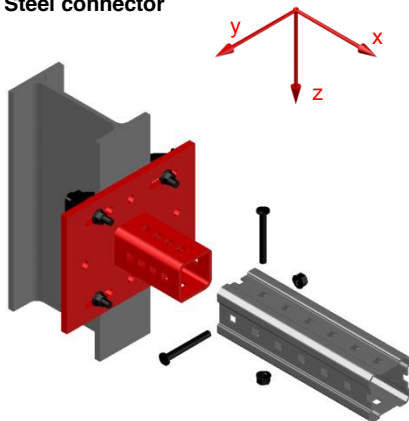
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

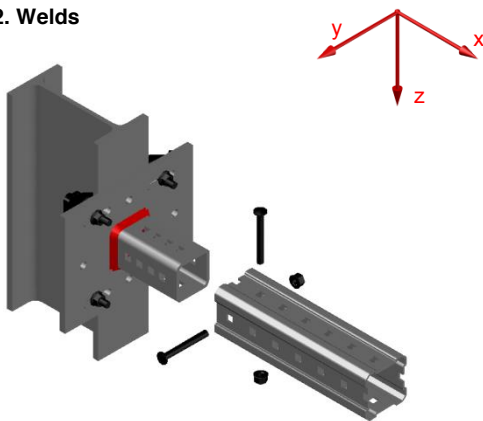


+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
20.91	45.28	68.38	68.38	68.38	68.38
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
4.24	4.24	1.14	1.14	1.40	1.40

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

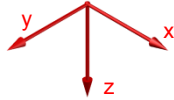
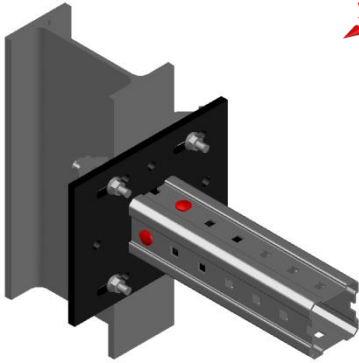
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-C Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

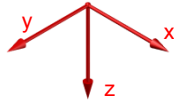
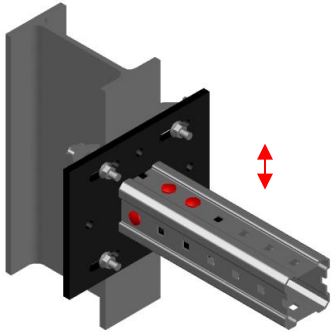


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.30	36.30	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



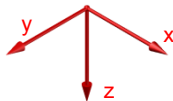
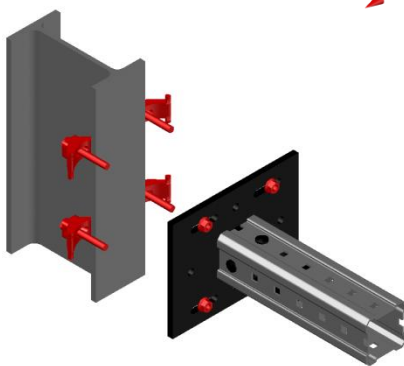
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Beam clamps

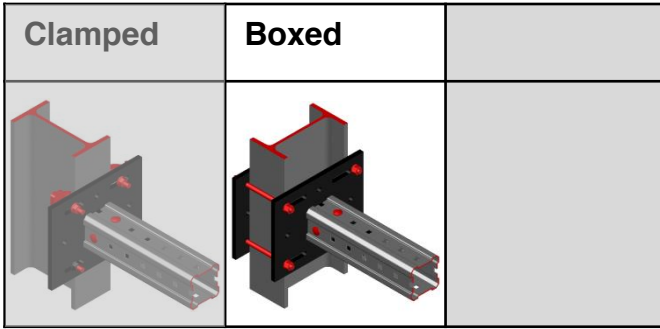


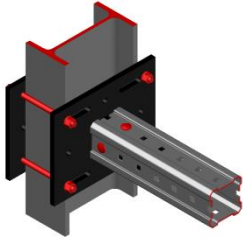
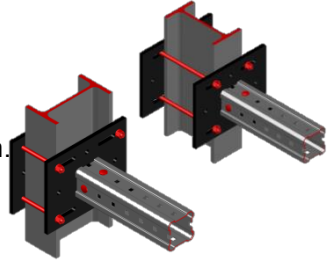
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.31	1.31	2.09	2.09	3.65	3.65

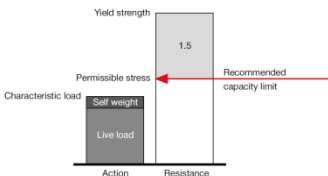
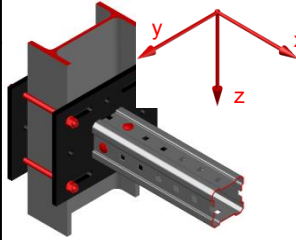
Interaction:

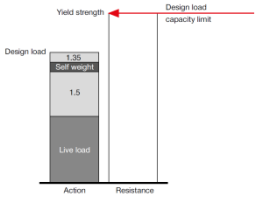
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-C Base Material Connector - Steel

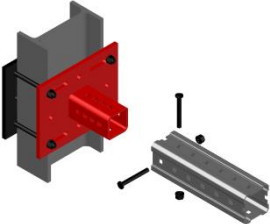
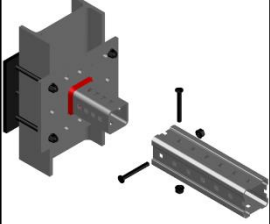
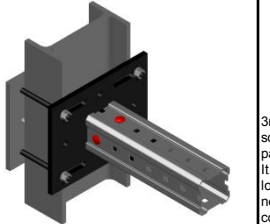
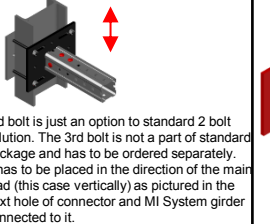
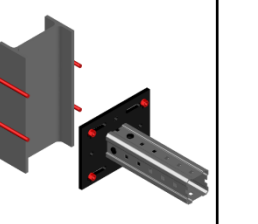


Loading case: Boxed	Combinations covered by loading case
<p>BOM: Connector incl. all associated components 1x MIC-S90-C 304814 Base plate 1x MIB-SC 304823 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Nut 8x M12-F-SL WS3/4 382897</p> 	<p>Connector used for a perpendicular connection of MI-90 girder to flange of structural steel profiles. For flange width 235-300mm.</p> 

Recommended loading capacity - simplified for most common applications							
Method							
	 <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">13.9</td> <td style="text-align: center;">4.9</td> <td style="text-align: center;">4.9</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	13.9	4.9	4.9
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
13.9	4.9	4.9					

Design loading capacity - 3D	
Method	1/3
	

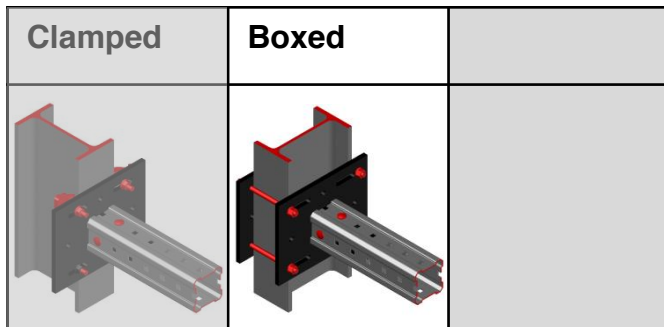
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. 2x bolt in MI channel</p> 	<p>4. 3x bolt in MI channel</p>  <p style="font-size: x-small;">3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	<p>5. Back plate with bolts</p> 
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MIC-S90-C Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

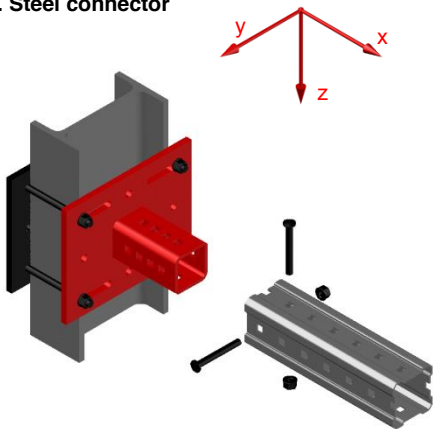


Design loading capacity - 3D 2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

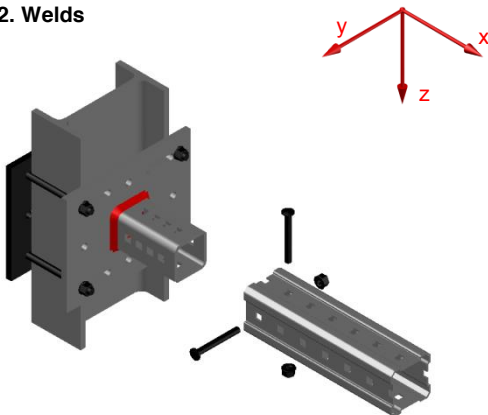


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
20.91	45.28	68.38	68.38	68.38	68.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
4.24	4.24	1.14	1.14	1.40	1.40

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
244.38	244.38	99.77	99.77	99.77	99.77
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.99	5.99	3.67	3.67	3.67	3.67

Interaction:

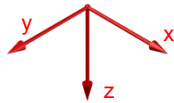
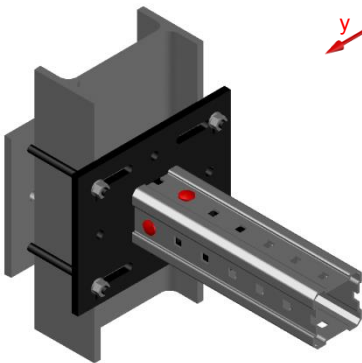
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-C Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

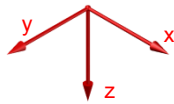
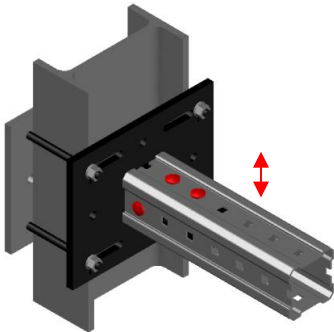


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
69.03	69.03	36.30	36.30	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
2.61	2.61	1.24	1.24	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



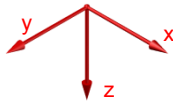
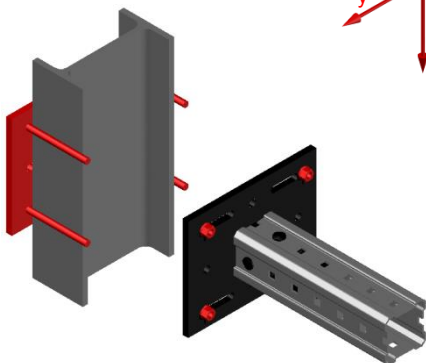
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
103.50	103.50	72.58	72.58	36.30	36.30
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.92	3.92	2.48	2.48	1.24	1.24

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Back plate with bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	29.47	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.08	1.08	11.65	11.65	20.39	20.39

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-A Base Material Connector - Steel

Designation	Item number
MIC-S120-A	304818

Corrosion protection:

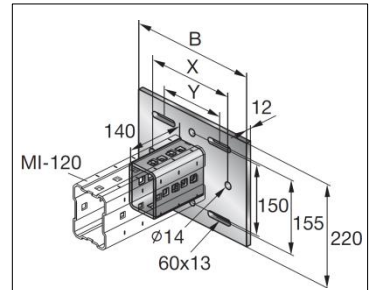
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

7895 g incl. components

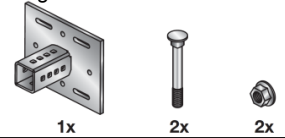
Submittal text:

Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-120 girder to a steel beam. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes. Comes in different sizes to fit various steel beam sizes.



B = 280 mm
 X = 200 mm
 Y = 140 mm

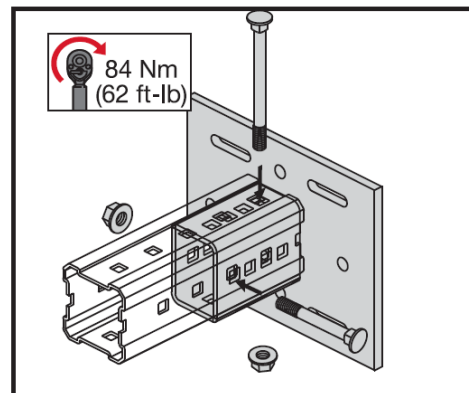
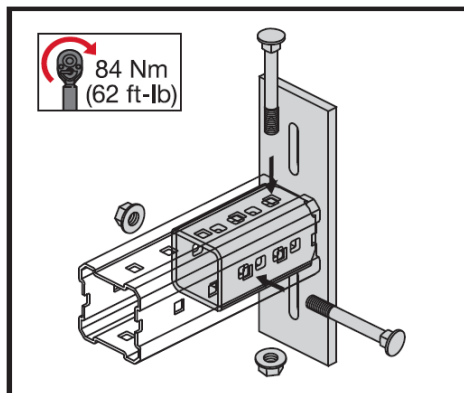
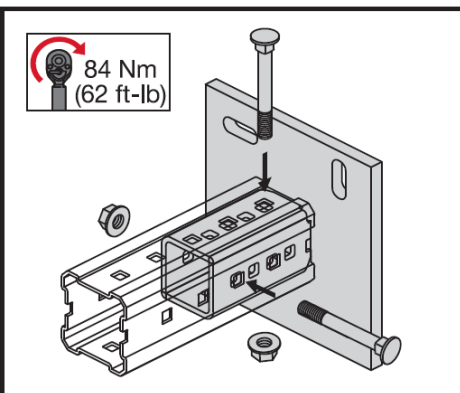
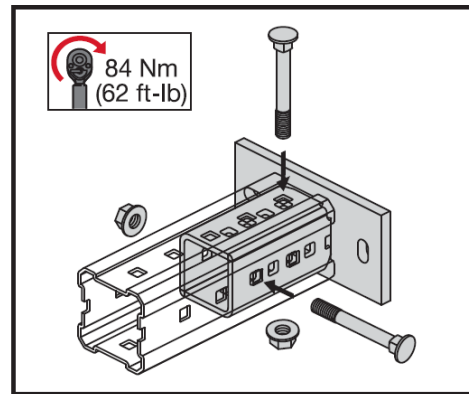
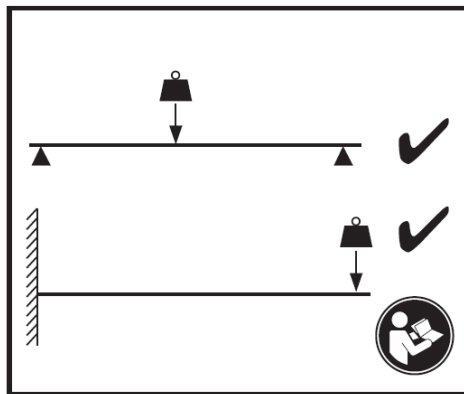
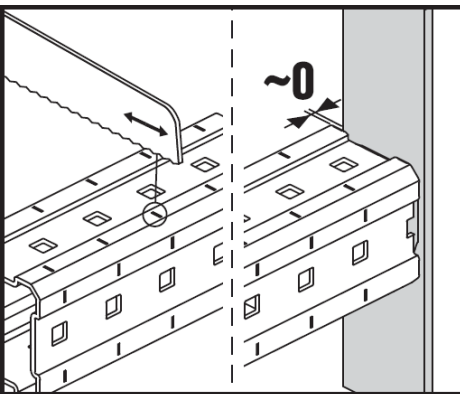
Package content



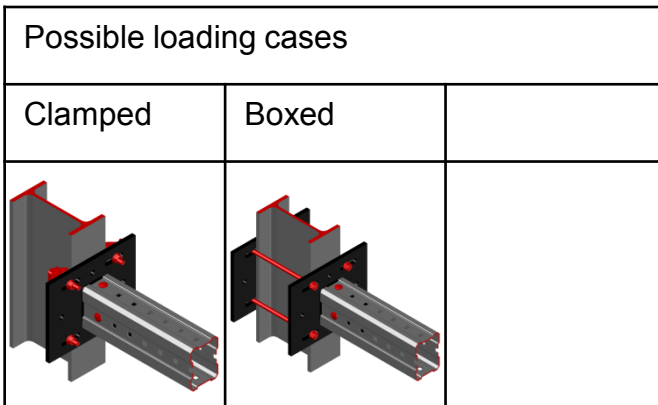
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-S120-A Base Material Connector - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5: Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

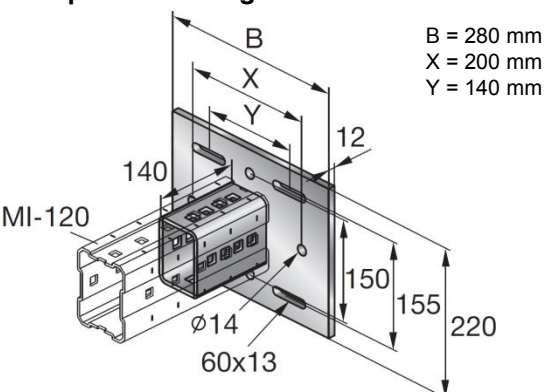
Software:

- Mathcad 15.0
- Microsoft Excel

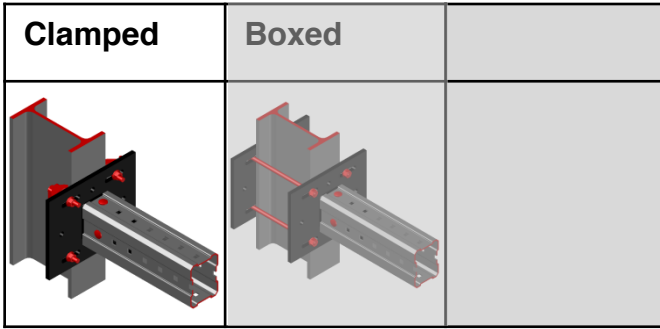
Environmental conditions:

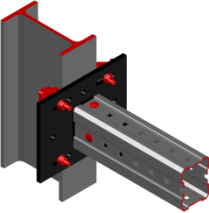
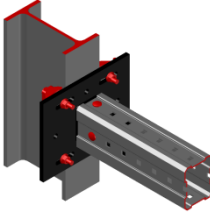
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

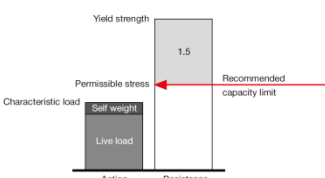
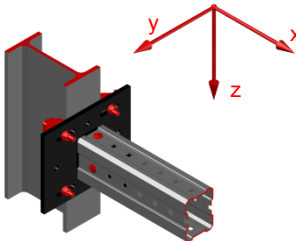


MIC-S120-A Base Material Connector - Steel

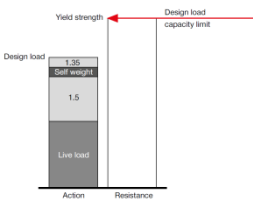


<p>Loading case: Clamped</p> <p>BOM:</p> <p>Connector incl. all associated components 1x MIC-S120-A 304818 Beam clamps 4x MI-SGC M12 233859</p> 	<p>Combinations covered by loading case</p> <p>Connector used for a perpendicular connection of MI-120 girder to flange of structural steel profiles. For flange width 75-165mm.</p> 
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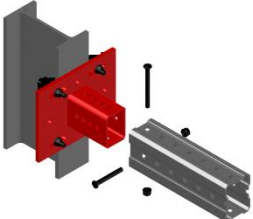
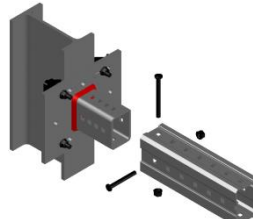
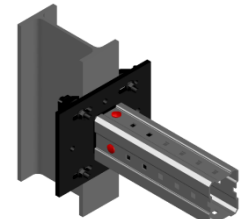
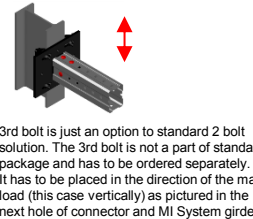
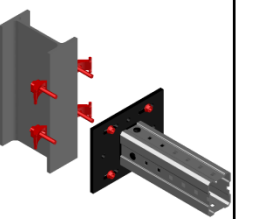
Recommended loading capacity - simplified for most common applications

<p>Method</p> 	 <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">23.2</td> <td style="text-align: center;">6.0</td> <td style="text-align: center;">6.0</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	23.2	6.0	6.0
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
23.2	6.0	6.0					

Design loading capacity - 3D 1/3

<p>Method</p> 	
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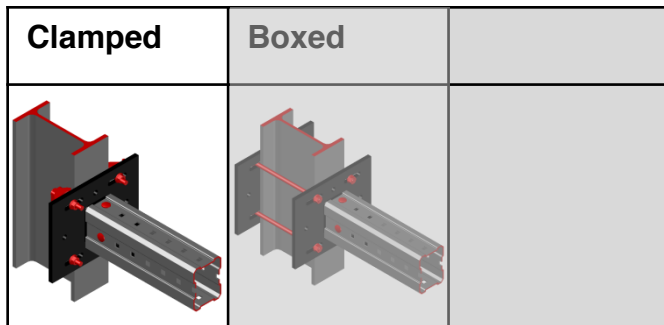
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. 2x bolt in MI channel</p> 	<p>4. 3x bolt in MI channel</p>  <p style="font-size: x-small;">3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	<p>5. Beam clamps</p> 
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MIC-S120-A Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

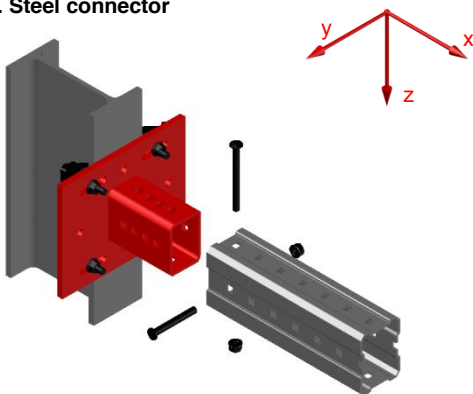


Design loading capacity - 3D 2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

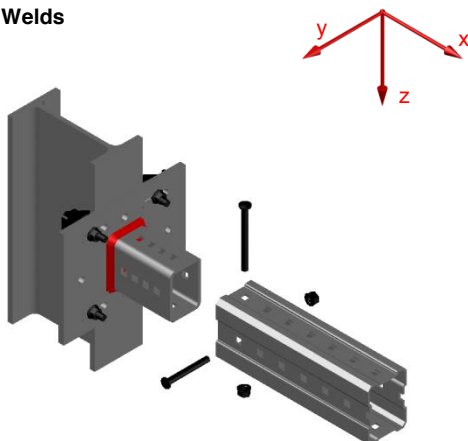


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.47	81.05	68.38	68.38	117.23	117.23
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
6.78	6.78	2.64	2.64	3.20	3.20

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	174.59	174.59
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.55	10.55	5.87	5.87	7.06	7.06

Interaction:

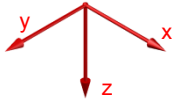
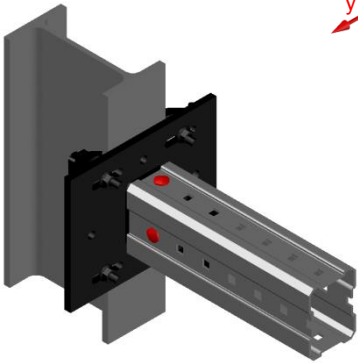
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-A Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

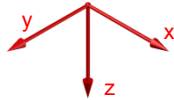
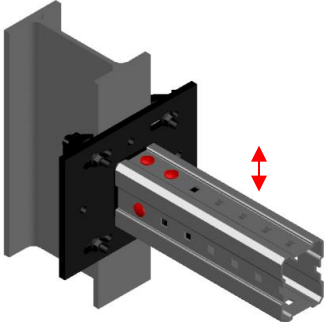


+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
75.08	75.08	41.47	41.47	41.47	41.47
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
3.59	3.59	1.90	1.90	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



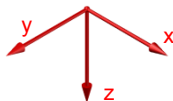
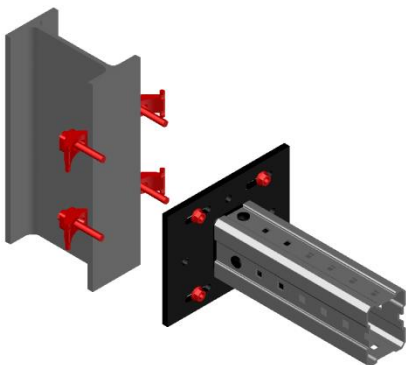
+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
112.53	112.53	82.94	82.94	41.47	41.47
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
5.68	5.68	3.79	3.79	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Beam clamps

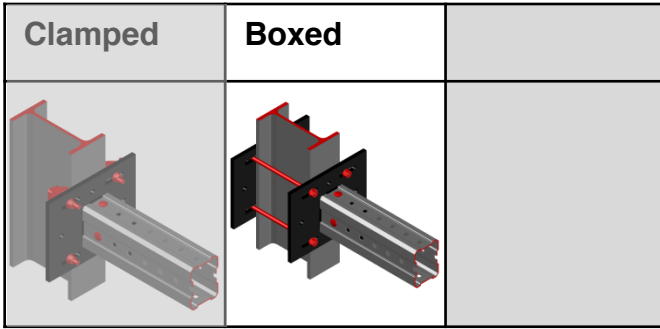


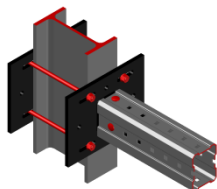
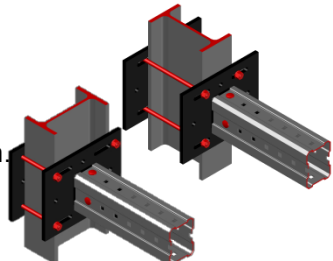
+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
0.80	0.80	2.26	2.26	1.39	1.39

Interaction:

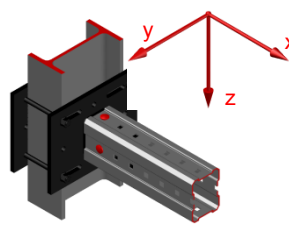
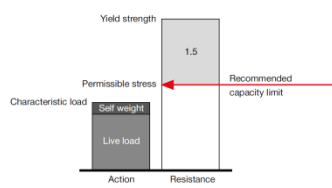
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-A Base Material Connector - Steel

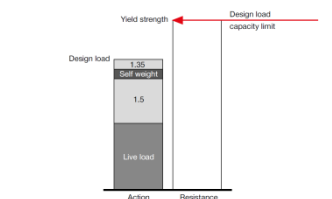


<p>Loading case: Boxed</p>	<p>Combinations covered by loading case</p>
<p>BOM: Connector incl. all associated components 1x MIC-S120-A 304818 Base plate 1x MIB-SA 304821 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Nut 8x M12-F-SL WS3/4 382897</p> 	<p>Connector used for a perpendicular connection of MI-120 girder to flange of structural steel profiles. For flange width 75-165mm.</p> 

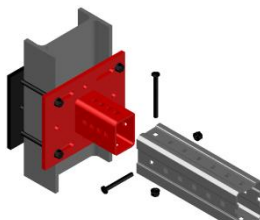
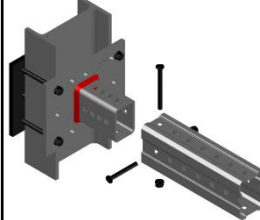
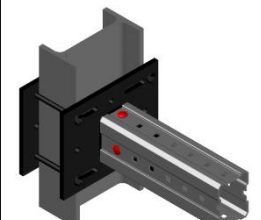
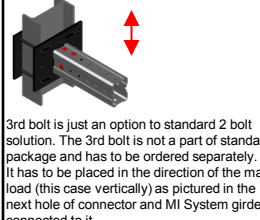
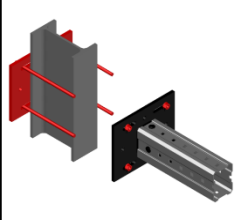
Recommended loading capacity - simplified for most common applications

<p>Method</p>	 <table border="1" data-bbox="1021 1015 1356 1129"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>24.0</td> <td>4.9</td> <td>4.9</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	24.0	4.9	4.9
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
24.0	4.9	4.9					
							

Design loading capacity - 3D 1/3

<p>Method</p>	
	

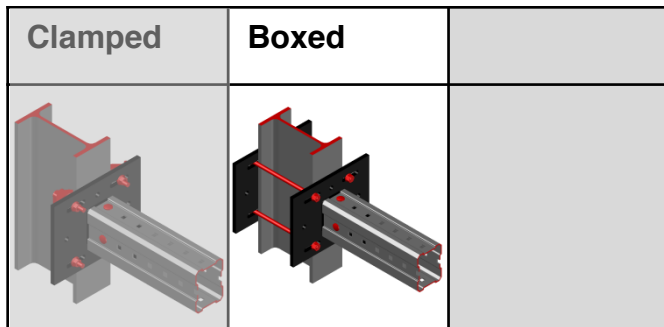
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. 2x bolt in MI channel</p> 	<p>4. 3x bolt in MI channel</p>  <p>3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	<p>5. Back plate with bolts</p> 
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MIC-S120-A Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

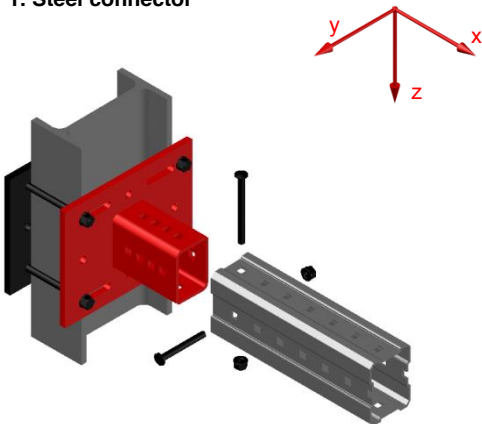


Design loading capacity - 3D 2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

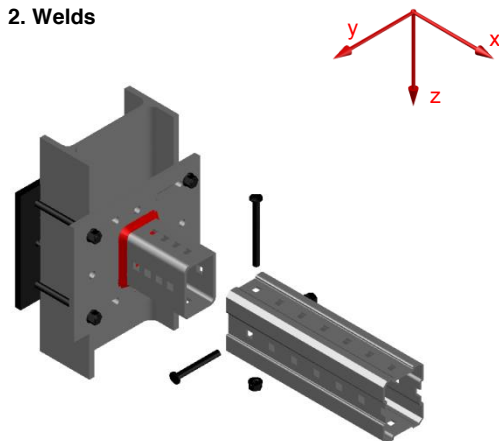


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.47	81.05	68.38	68.38	117.23	117.23
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
6.78	6.78	2.64	2.64	3.20	3.20

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	174.59	174.59
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.55	10.55	5.87	5.87	7.06	7.06

Interaction:

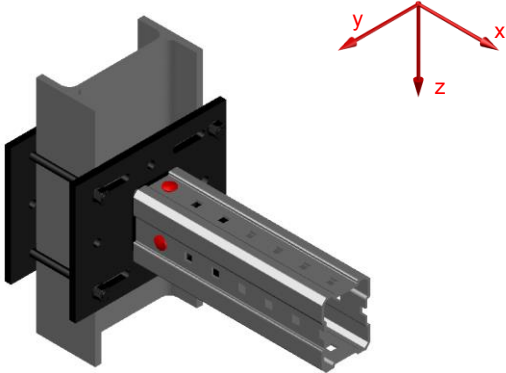
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-A Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

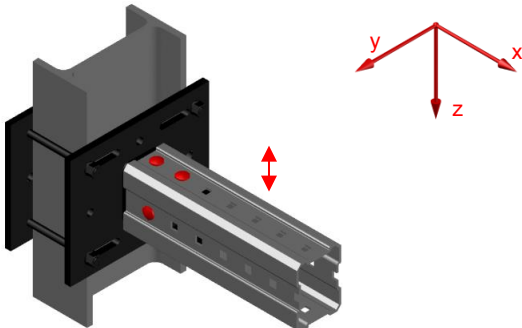


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
75.08	75.08	41.47	41.47	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.59	3.59	1.90	1.90	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



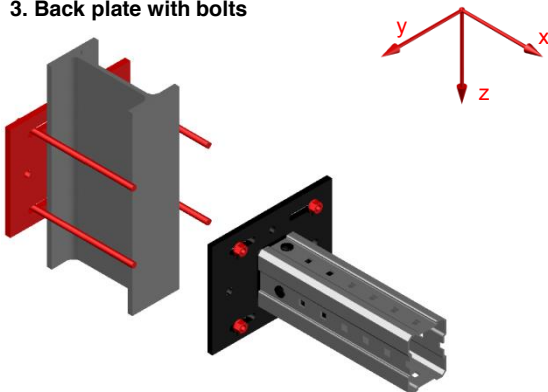
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
112.53	112.53	82.94	82.94	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.68	5.68	3.79	3.79	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Back plate with bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	35.97	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.66	0.66	12.62	12.62	7.77	7.77

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-B Base Material Connector - Steel

Designation	Item number
MIC-S120-B	304819

Corrosion protection:

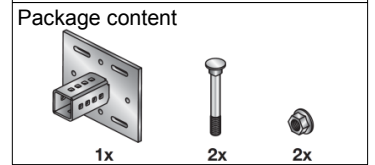
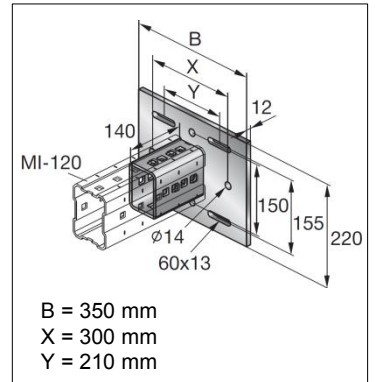
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

8990 g incl. components

Submittal text:

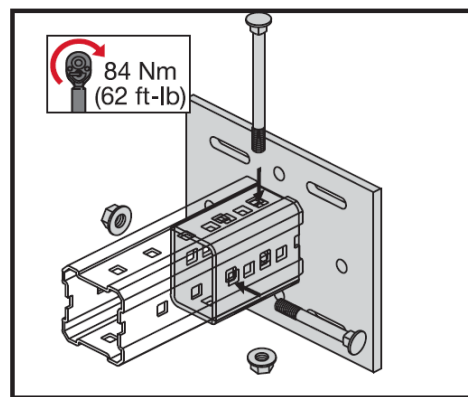
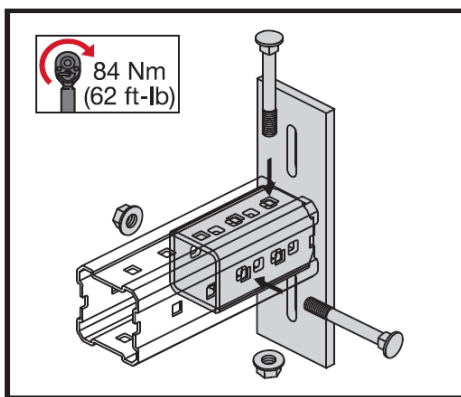
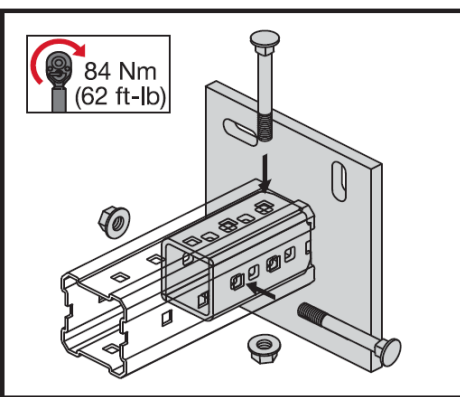
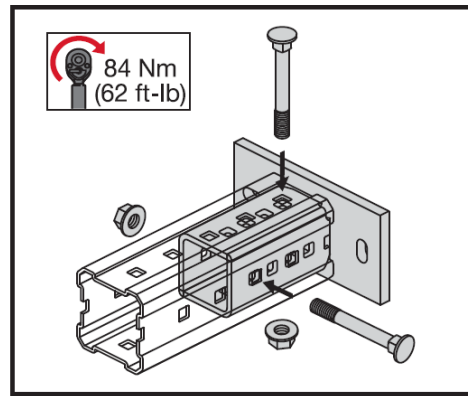
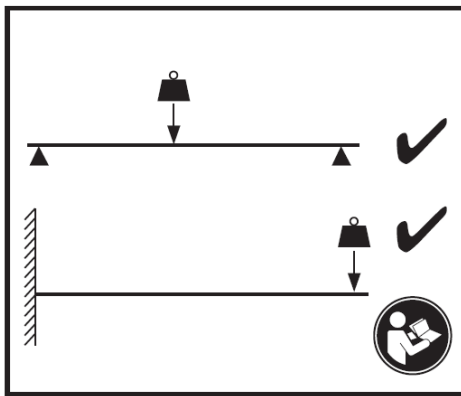
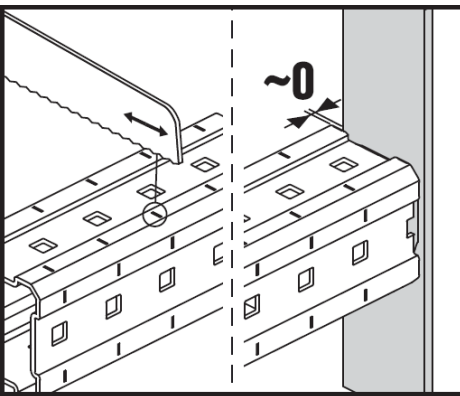
Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-120 girder to a steel beam. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes. Comes in different sizes to fit various steel beam sizes.



Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-S120-B Base Material Connector - Steel

Possible loading cases		
Clamped	Boxed	

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

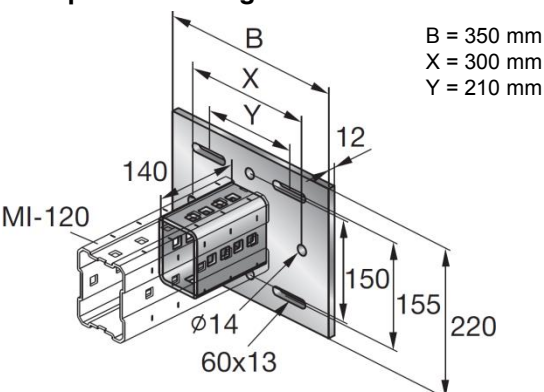
Software:

- Mathcad 15.0
- Microsoft Excel

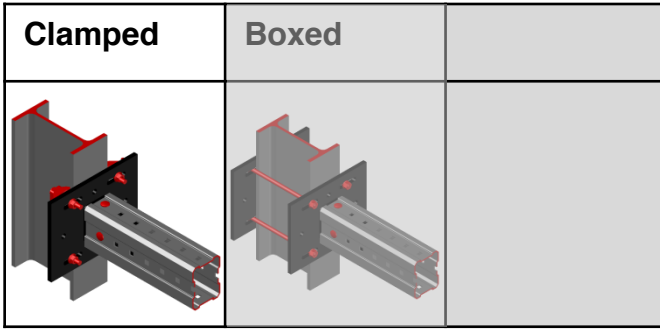
Environmental conditions:

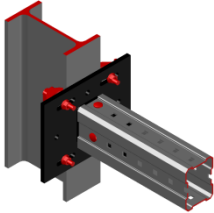
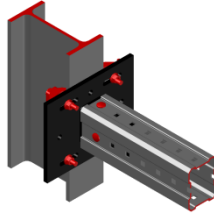
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

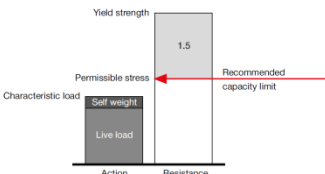
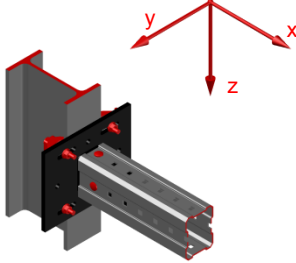


MIC-S120-B Base Material Connector - Steel

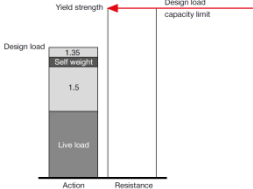


Loading case: Clamped	Combinations covered by loading case
<p>BOM:</p> <p>Connector incl. all associated components 1x MIC-S120-B 304819 Beam clamps 4x MI-SGC M12 233859</p> 	<p>Connector used for a perpendicular connection of MI-120 girder to flange of structural steel profiles. For flange width 165-235mm.</p> 

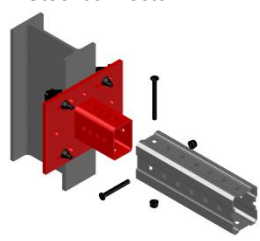
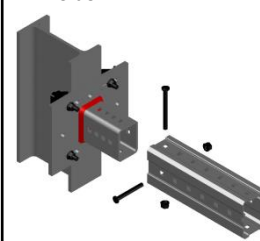
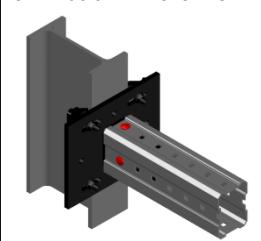
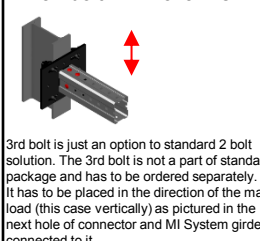
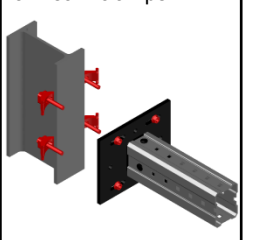
Recommended loading capacity - simplified for most common applications

Method	Combinations covered by loading case						
	 <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">17.5</td> <td style="text-align: center;">6.0</td> <td style="text-align: center;">6.0</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.5	6.0	6.0
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
17.5	6.0	6.0					

Design loading capacity - 3D 1/3

Method	
	

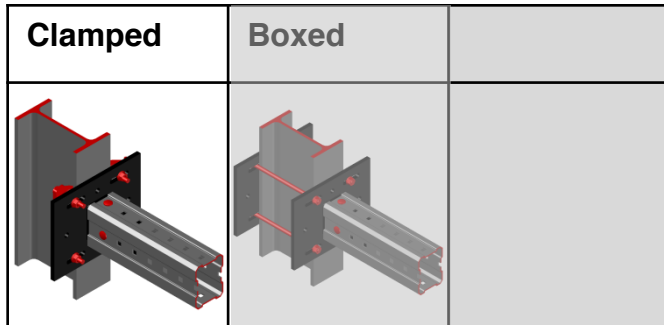
Limiting components of capacity evaluated in following tables:

1. Steel connector	2. Welds	3. 2x bolt in MI channel	4. 3x bolt in MI channel	5. Beam clamps
			 <p style="font-size: x-small;">3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	

MIC-S120-B Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

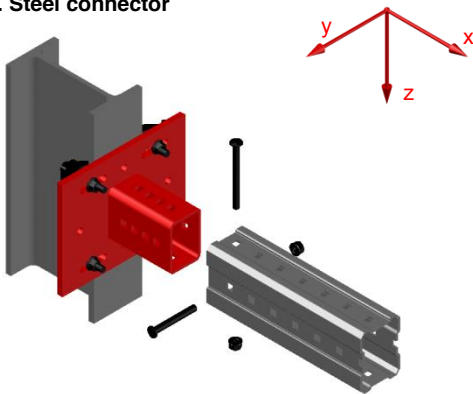


Design loading capacity - 3D 2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

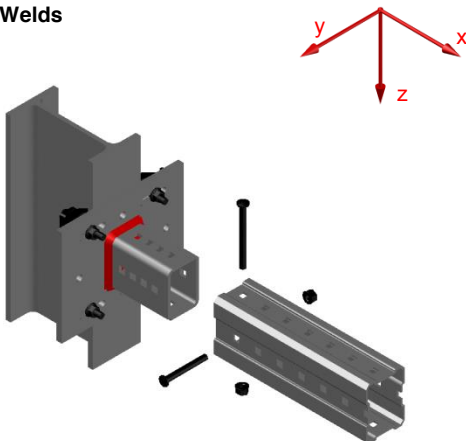


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.26	57.84	68.38	68.38	117.23	117.23
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
6.78	6.78	2.54	2.54	2.98	2.98

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	174.59	174.59
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.55	10.55	5.87	5.87	7.06	7.06

Interaction:

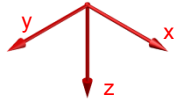
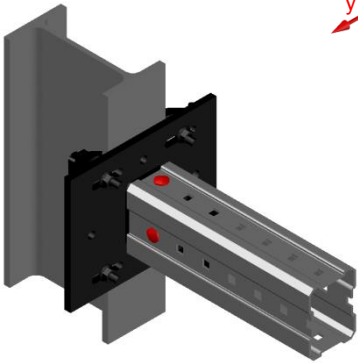
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-B Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

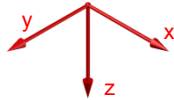
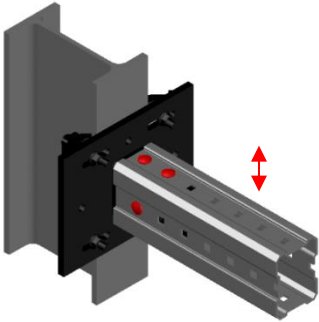


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
75.08	75.08	41.47	41.47	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.59	3.59	1.90	1.90	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



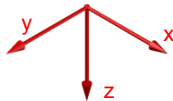
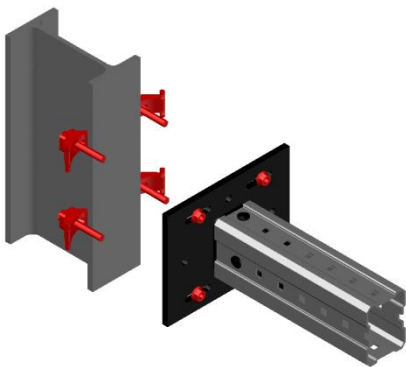
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
112.53	112.53	82.94	82.94	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.68	5.68	3.79	3.79	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Beam clamps

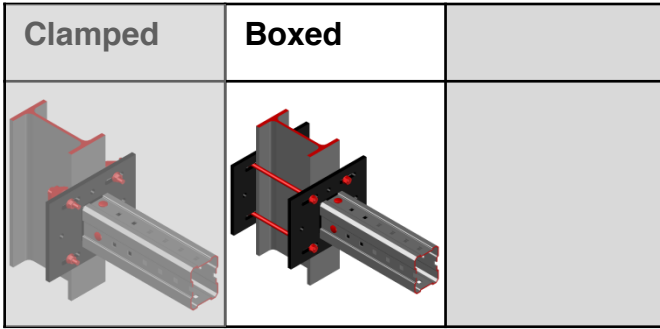


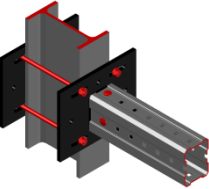
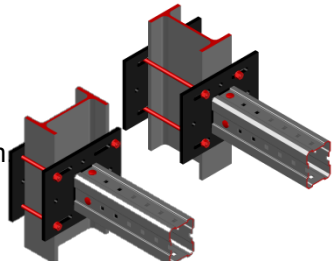
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.06	1.06	2.26	2.26	2.09	2.09

Interaction:

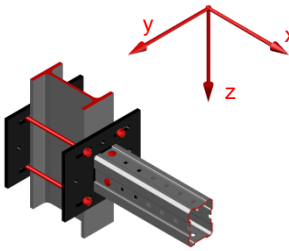
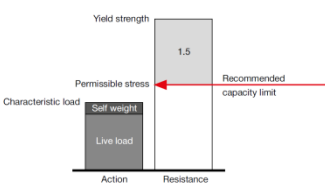
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-B Base Material Connector - Steel

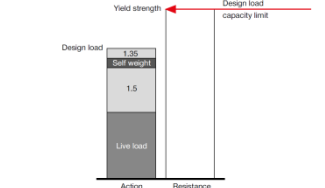


<p>Loading case: Boxed</p>	<p>Combinations covered by loading case</p>
<p>BOM: Connector incl. all associated components 1x MIC-S120-B 304819 Base plate 1x MIB-SB 304822 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Nut 8x M12-F-SL WS3/4 382897</p> 	<p>Connector used for a perpendicular connection of MI-120 girder to flange of structural steel profiles. For flange width 165-235mm</p> 

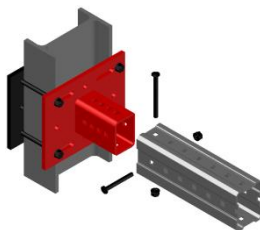
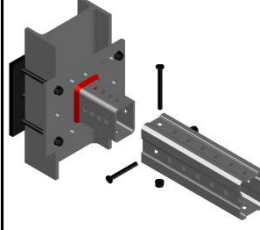
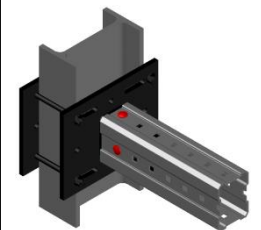
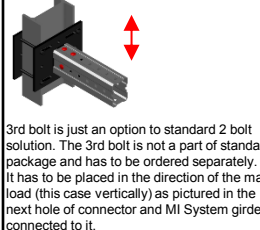
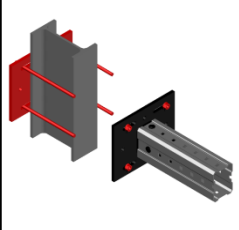
Recommended loading capacity - simplified for most common applications

<p>Method</p>	 <table border="1" data-bbox="1021 1015 1356 1129"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>17.5</td> <td>4.9</td> <td>4.9</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.5	4.9	4.9
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
17.5	4.9	4.9					
							

Design loading capacity - 3D 1/3

<p>Method</p>	
	

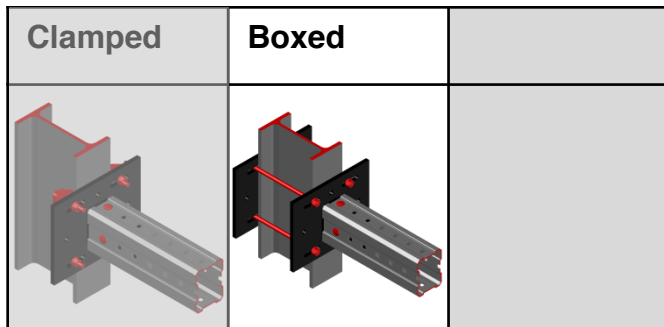
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. 2x bolt in MI channel</p> 	<p>4. 3x bolt in MI channel</p>  <p>3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	<p>5. Back plate with bolts</p> 
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MIC-S120-B Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

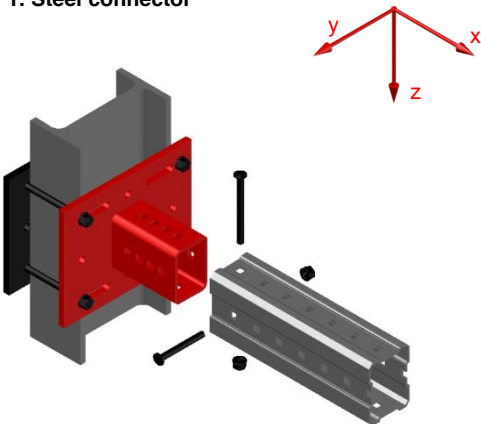


Design loading capacity - 3D 2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

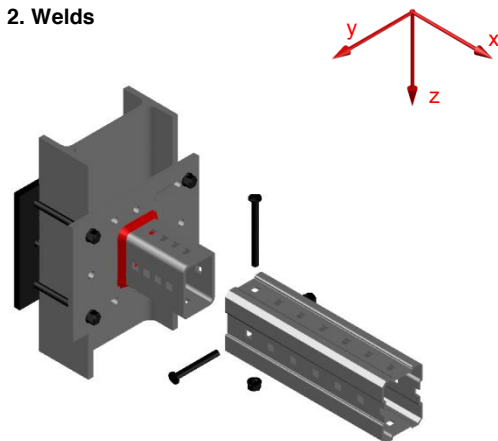


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.26	57.84	68.38	68.38	117.23	117.23
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
6.78	6.78	2.54	2.54	2.98	2.98

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	174.59	174.59
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.55	10.55	5.87	5.87	7.06	7.06

Interaction:

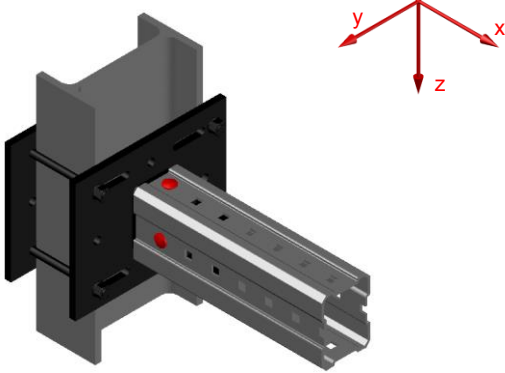
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-B Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

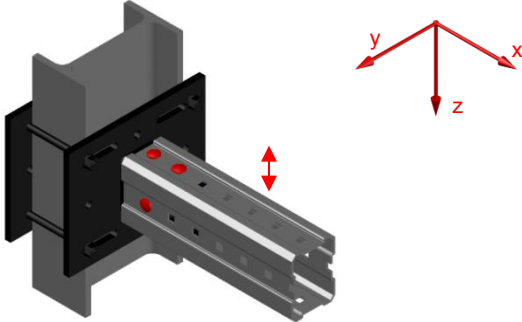


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
75.08	75.08	41.47	41.47	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.59	3.59	1.90	1.90	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



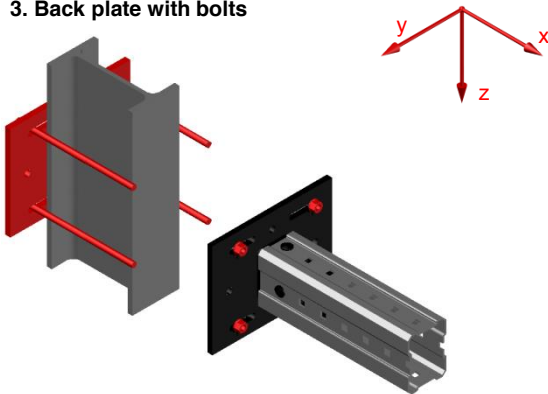
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
112.53	112.53	82.94	82.94	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.68	5.68	3.79	3.79	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Back plate with bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	34.23	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.87	0.87	12.62	12.62	11.65	11.65

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

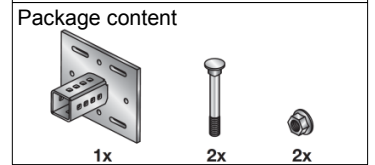
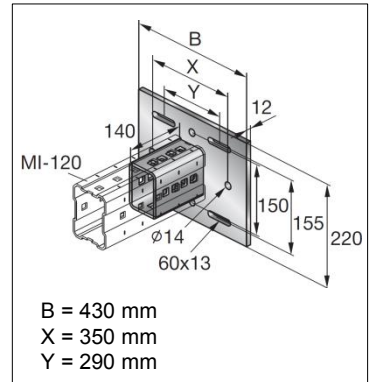
MIC-S120-C Base Material Connector - Steel

Designation	Item number
MIC-S120-C	304820

Corrosion protection:
 Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:
 10650 g incl. components

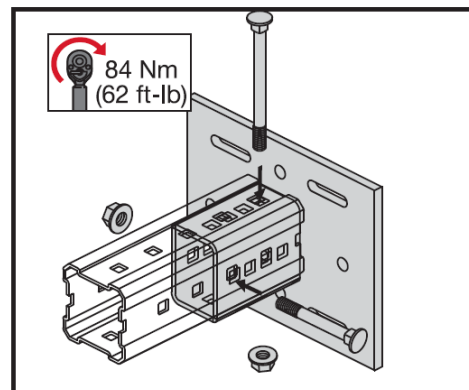
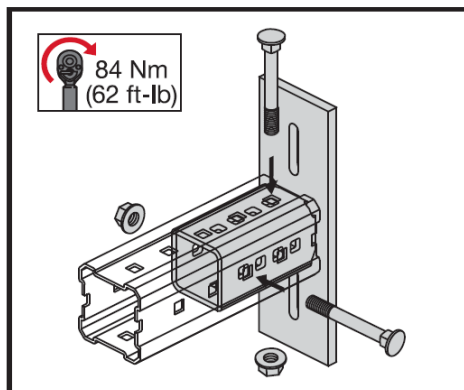
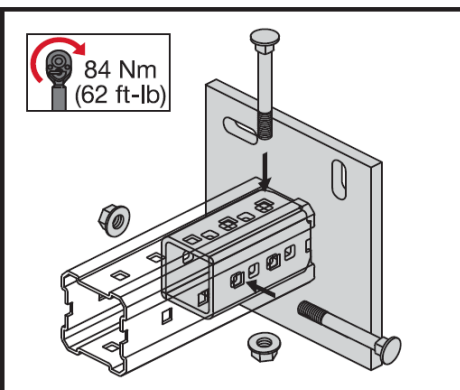
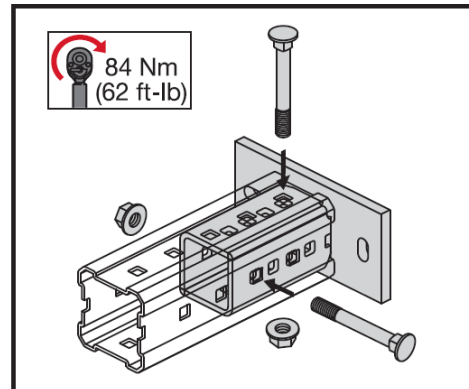
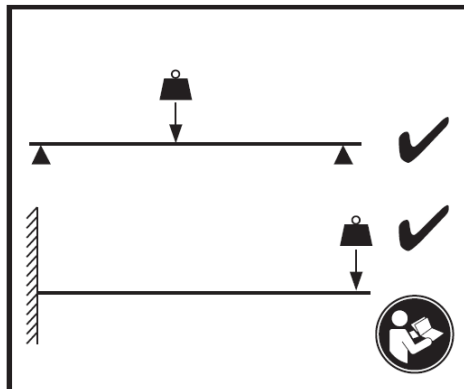
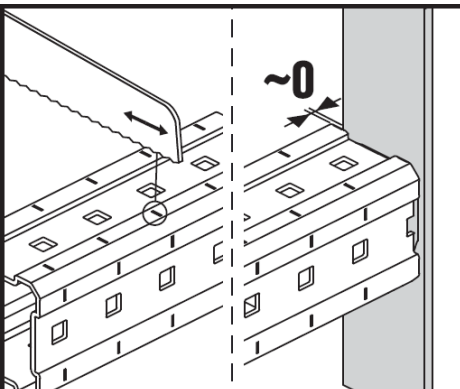
Submittal text:
 Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-120 girder to a steel beam. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using bolts through fixed holes. Comes in different sizes to fit various steel beam sizes.



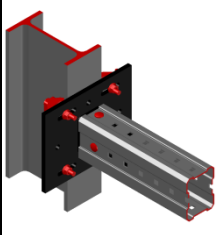
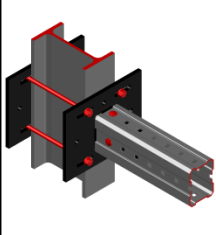
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-S120-C Base Material Connector - Steel

Possible loading cases		
Clamped	Boxed	
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

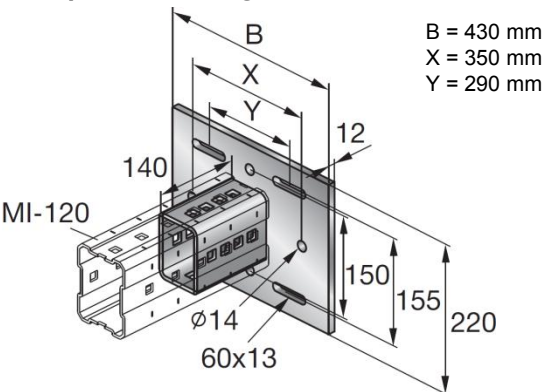
Software:

- Mathcad 15.0
- Microsoft Excel

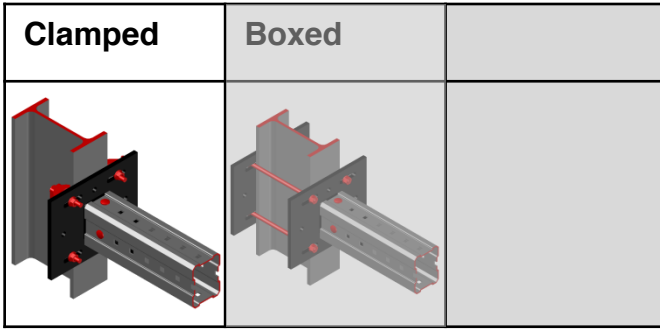
Environmental conditions:

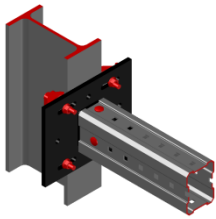
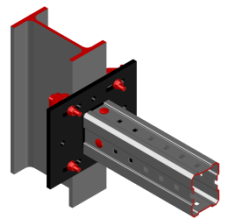
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

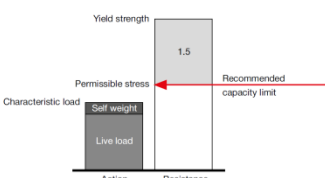
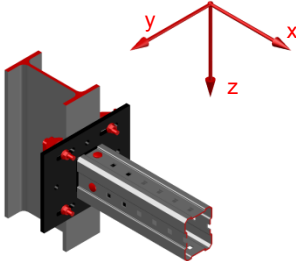


MIC-S120-C Base Material Connector - Steel

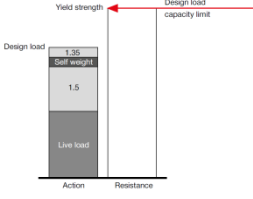


<p>Loading case: Clamped</p> <p>BOM:</p> <p>Connector incl. all associated components 1x MIC-S120-C 304820 Beam clamps 4x MI-SGC M12 233859</p> 	<p>Combinations covered by loading case</p> <p>Connector used for a perpendicular connection of MI-120 girder to flange of structural steel profiles. For flange width 235-300mm.</p> 
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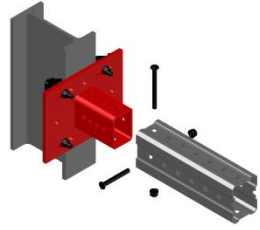
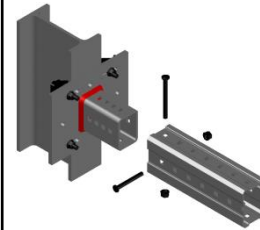
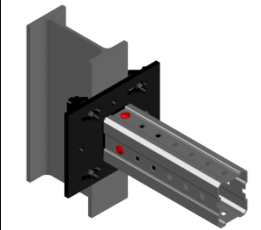
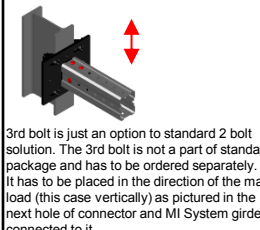
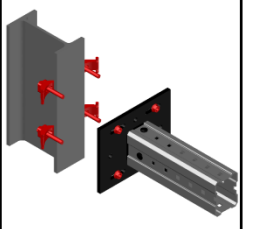
Recommended loading capacity - simplified for most common applications

<p>Method</p> 	 <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">13.9</td> <td style="text-align: center;">6.0</td> <td style="text-align: center;">6.0</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	13.9	6.0	6.0
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
13.9	6.0	6.0					

Design loading capacity - 3D 1/3

<p>Method</p> 	
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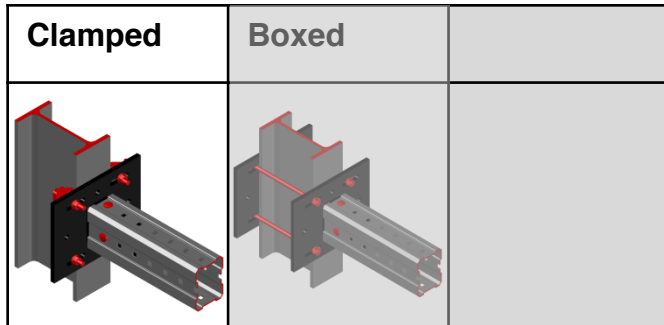
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. 2x bolt in MI channel</p> 	<p>4. 3x bolt in MI channel</p>  <p style="font-size: x-small;">3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	<p>5. Beam clamps</p> 
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MIC-S120-C Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

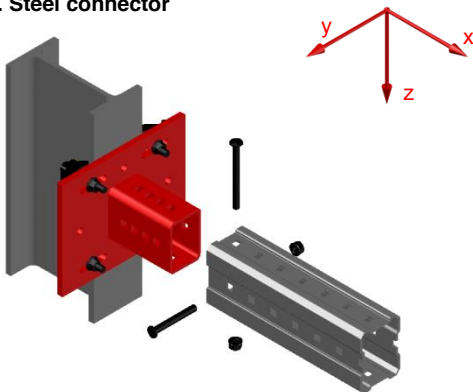


Design loading capacity - 3D 2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

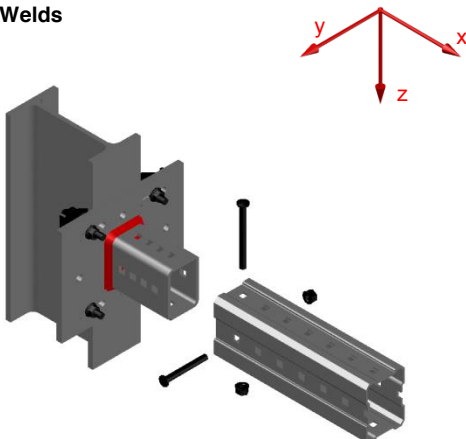


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
20.91	45.28	68.38	68.38	117.23	117.23
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
6.78	6.78	2.10	2.10	2.78	2.78

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	174.59	174.59
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
10.55	10.55	5.87	5.87	7.06	7.06

Interaction:

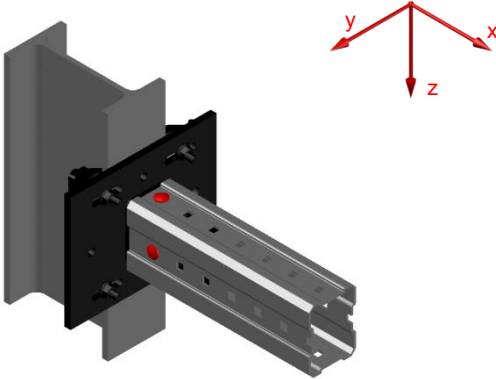
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-C Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

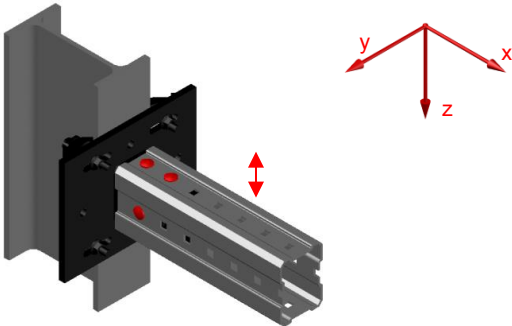


+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
75.08	75.08	41.47	41.47	41.47	41.47
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
3.59	3.59	1.90	1.90	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



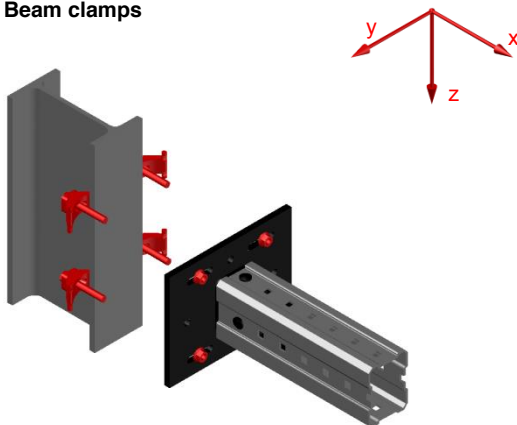
+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
112.53	112.53	82.94	82.94	41.47	41.47
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
5.68	5.68	3.79	3.79	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Beam clamps

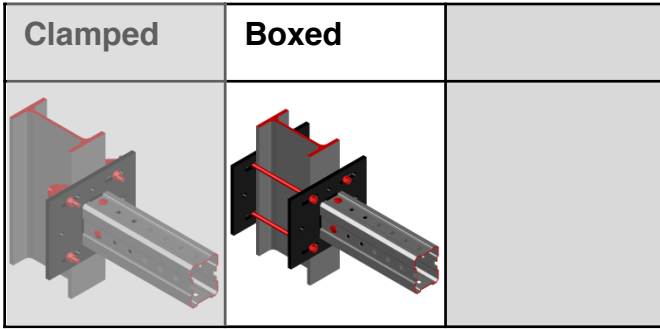


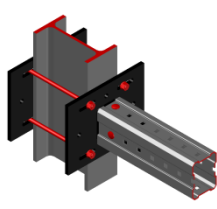
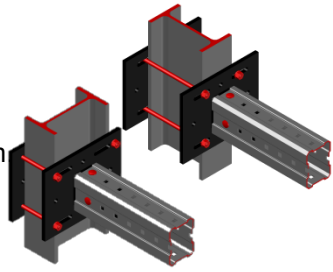
+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
1.31	1.31	2.26	2.26	3.65	3.65

Interaction:

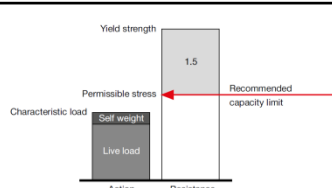
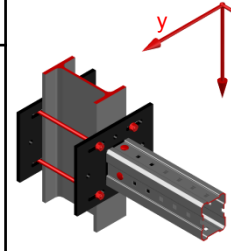
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-C Base Material Connector - Steel

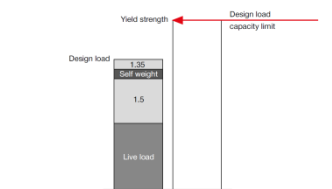


Loading case: Boxed	Combinations covered by loading case
<p>BOM: Connector incl. all associated components 1x MIC-S120-C 304820 Base plate 1x MIB-SC 304823 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Nut 8x M12-F-SL WS3/4 382897</p> 	<p>Connector used for a perpendicular connection of MI-120 girder to flange of structural steel profiles. For flange width 235-300mm</p> 

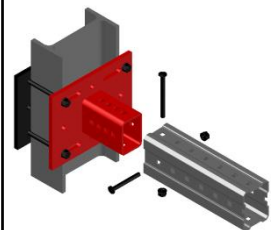
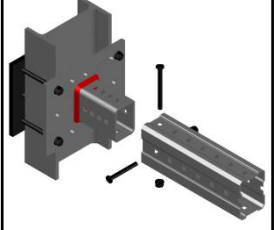
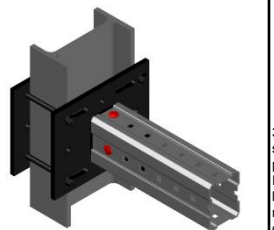
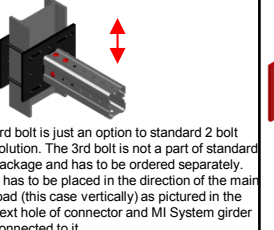
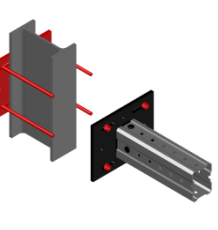
Recommended loading capacity - simplified for most common applications

Method							
	 <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>13.9</td> <td>4.9</td> <td>4.9</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	13.9	4.9	4.9
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
13.9	4.9	4.9					

Design loading capacity - 3D 1/3

Method	
	

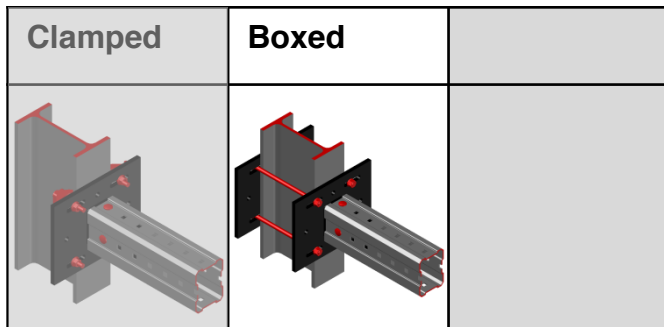
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. 2x bolt in MI channel 	4. 3x bolt in MI channel  <p>3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.</p>	5. Back plate with bolts 
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MIC-S120-C Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



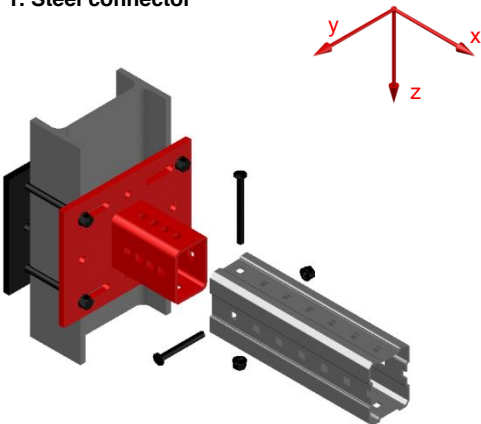
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

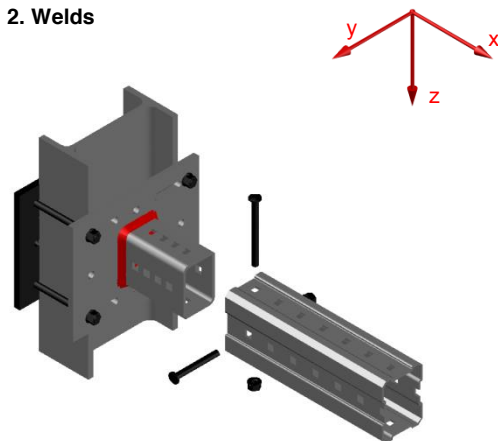


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
20.91	45.28	68.38	68.38	117.23	117.23
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
6.78	6.78	2.10	2.10	2.78	2.78

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
336.02	336.02	99.77	99.77	174.59	174.59
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.55	10.55	5.87	5.87	7.06	7.06

Interaction:

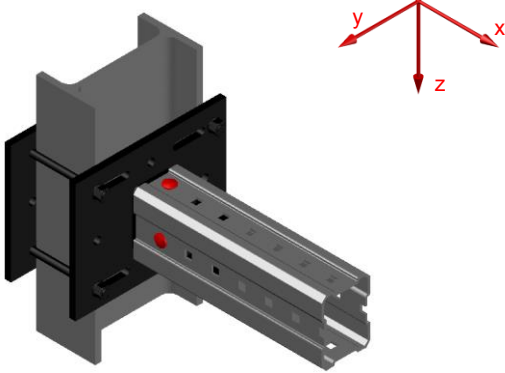
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-C Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. 2x bolt in MI channel

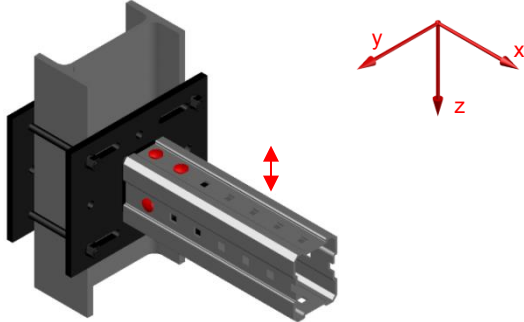


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
75.08	75.08	41.47	41.47	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
3.59	3.59	1.90	1.90	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. 3x bolt in MI channel



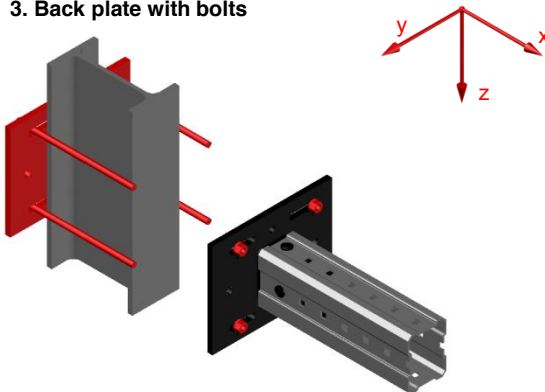
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
112.53	112.53	82.94	82.94	41.47	41.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.68	5.68	3.79	3.79	1.35	1.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3rd bolt is just an option to standard 2 bolt solution. The 3rd bolt is not a part of standard package and has to be ordered separately. It has to be placed in the direction of the main load (this case vertically) as pictured in the next hole of connector and MI System girder connected to it.

3. Back plate with bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	29.47	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.08	1.08	12.62	12.62	20.39	20.39

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

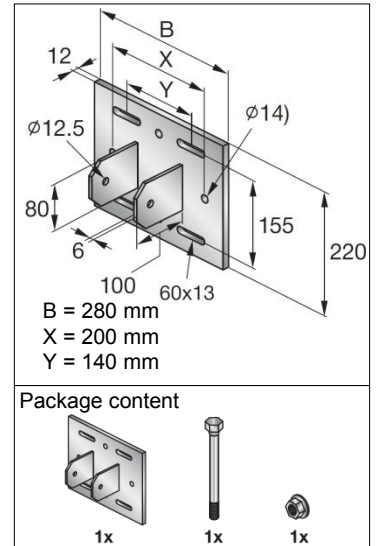
MIC-SA-MA Base Material Connector - Steel

Designation	Item number
MIC-SA-MA	304815

Corrosion protection:
 Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:
 6290 g incl. components

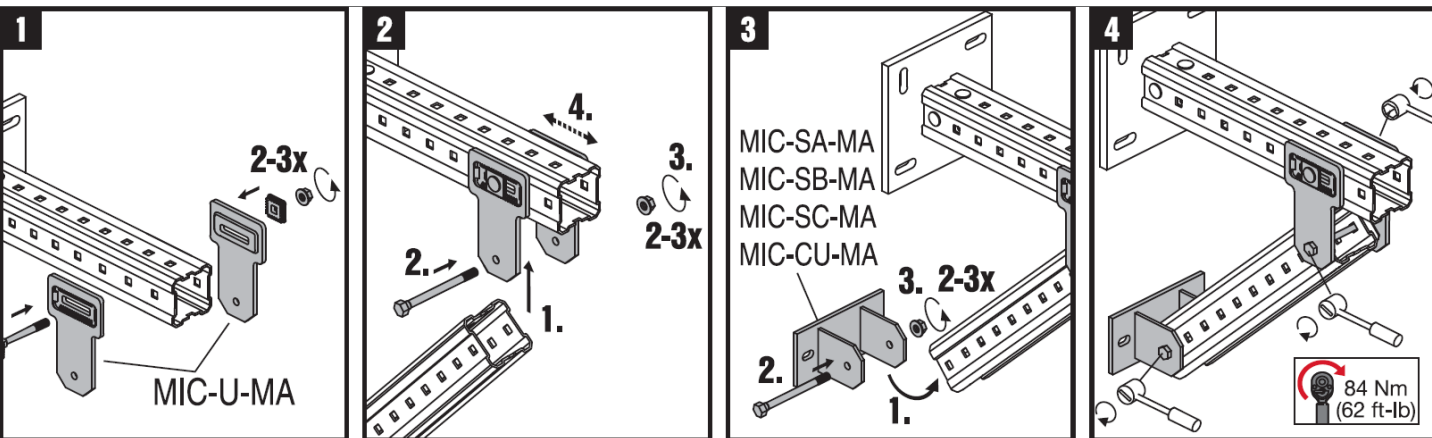
Submittal text:
 Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to a steel beam in an angle, usually when it's used as a brace for another girder. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using one bolt through a hole, which enables various angles.



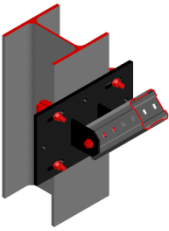
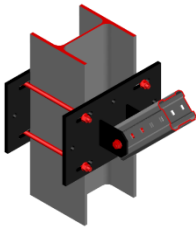
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-SA-MA Base Material Connector - Steel

Possible loading cases		
Clamped	Boxed	
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

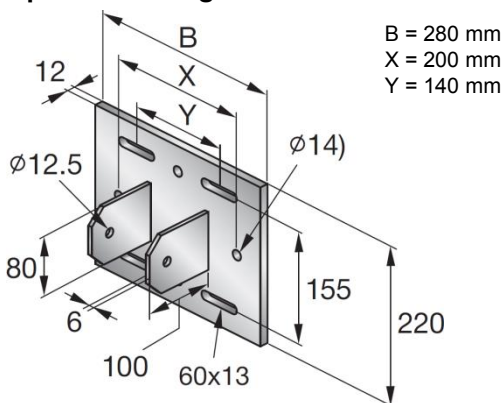
Software:

- Mathcad 15.0
- Microsoft Excel

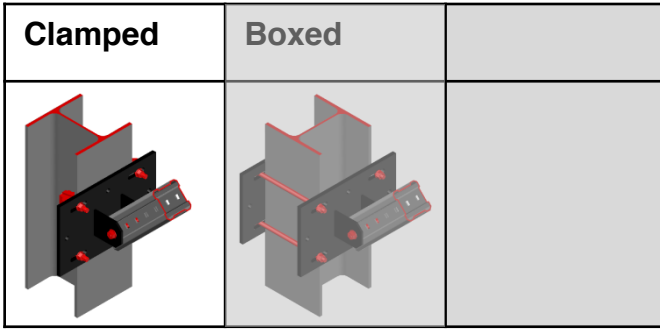
Environmental conditions:

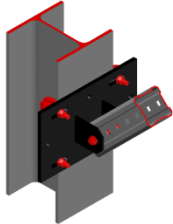
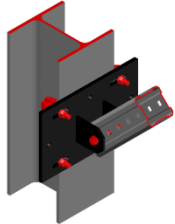
- indoors, outdoors
- static loads
- no fatigue loads

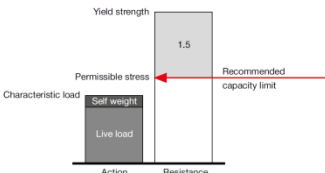
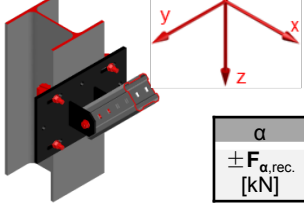
Simplified drawing:

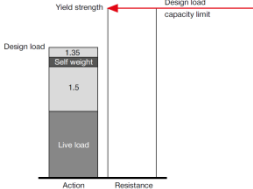


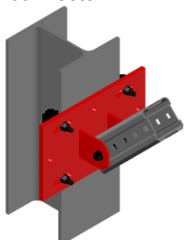
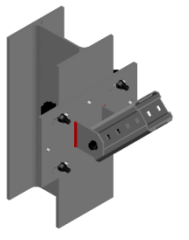
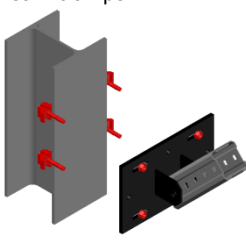
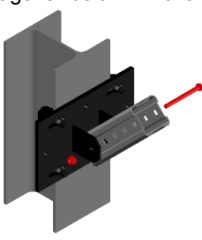
MIC-SA-MA Base Material Connector - Steel



<p>Loading case: Clamped</p>	<p>Combinations covered by loading case</p>
<p>BOM:</p> <p>Connector incl. all associated components MIC-SA-MA 304815 Beam clamps 4x MI-SGC M12 233859</p> 	<p>Connector used for an angled connection of MI-90 to structural steel profiles (bracing). For flange width 75-165mm.</p> 

<p>Recommended loading capacity - simplified for most common applications</p>															
<p>Method</p> 	 <table border="1" data-bbox="928 1077 1378 1160"> <tr> <td>$\pm F_{\alpha, rec.}$ [kN]</td> <td>α</td> <td>0°</td> <td>30°</td> <td>45°</td> <td>60°</td> <td>90°</td> </tr> <tr> <td></td> <td></td> <td>17.57</td> <td>6.92</td> <td>5.49</td> <td>4.82</td> <td>4.66</td> </tr> </table> <p>$\pm F_{y, rec.}$ [kN] 2.15</p> <p><small>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</small></p>	$\pm F_{\alpha, rec.}$ [kN]	α	0°	30°	45°	60°	90°			17.57	6.92	5.49	4.82	4.66
$\pm F_{\alpha, rec.}$ [kN]	α	0°	30°	45°	60°	90°									
		17.57	6.92	5.49	4.82	4.66									

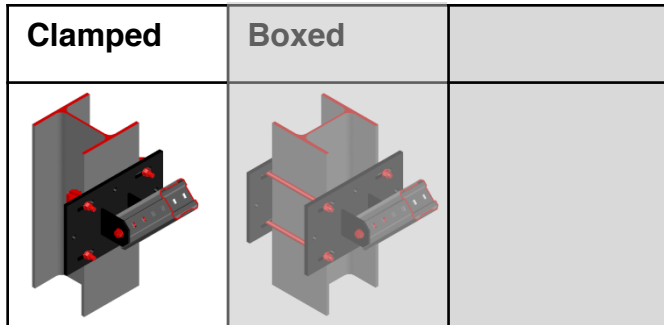
<p>Design loading capacity - 3D</p>	
<p>Method</p> 	<p style="text-align: right;">1/3</p>

<p>Limiting components of capacity evaluated in following tables:</p>			
<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. Beam clamps</p> 	<p>4. Hexagonal bolt in MI channel</p> 

MIC-SA-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

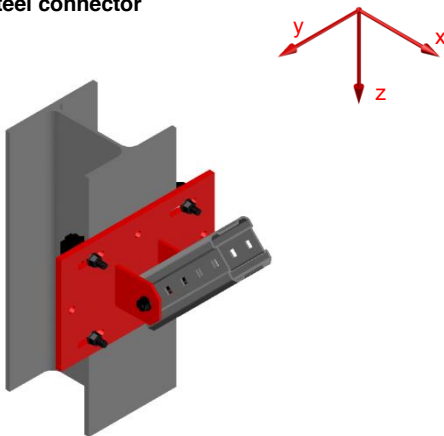


Design loading capacity - 3D 2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



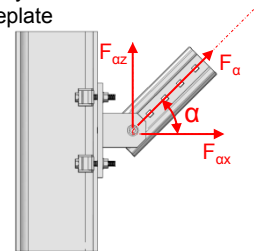
The values for M_x , M_y and M_z take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.60	73.93	3.22	3.22	37.13	37.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.81	1.81	2.60	2.60	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force F_α in plain x/z with a certain inclination α and a force F_y considering their eccentricities:

Interaction:

with e_x = horizontal eccentricity between hexagonal bolt axis and baseplate
 $e_x = 0.07m$



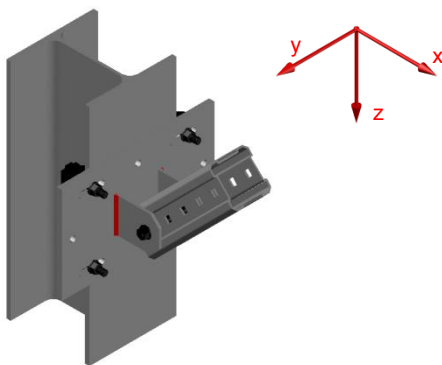
$$F_{x.Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z.Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: $e_x = 0.07m$

$$F_{x.Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z.Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

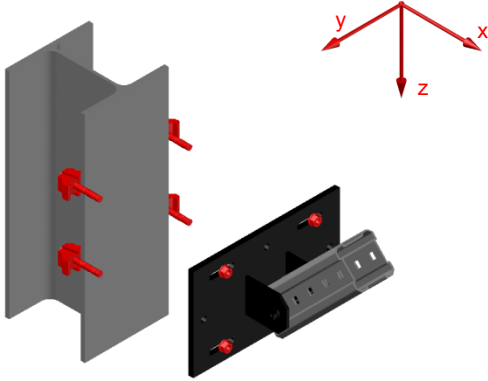
$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y.Ed}}{F_{y,Rd}} + \frac{F_{z.Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} \leq 1$$

MIC-SA-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Beam clamps



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.81	0.81	2.07	2.07	1.39	1.39

Interaction:

with: $e_x = 0.07m$

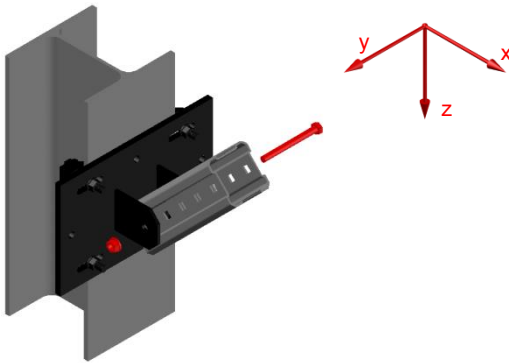
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.36	26.36	Not decisive	Not decisive	26.36	26.36
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.29	1.29	0.00	0.00	0.00	0.00

Interaction:

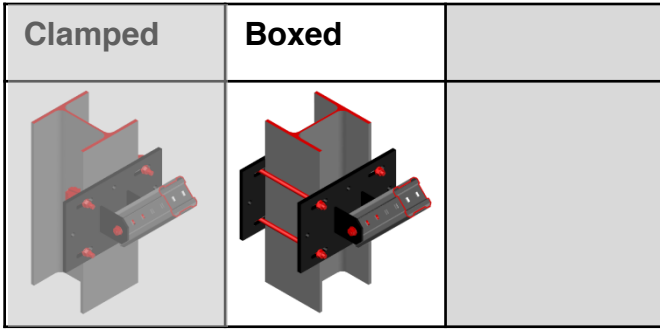
$$F_{\alpha Rd} = F_{xRd} = F_{zRd}$$

The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_{α} in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-SA-MA Base Material Connector - Steel



<p>Loading case: Boxed</p> <p>BOM: Connector incl. all associated components 1x MIC-SA-MA 304815 Base plate 1x MIB-SA 304821 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Nut 8x M12-F-SL WS3/4 382897</p>	<p>Combinations covered by loading case</p> <p>Connector used for an angled connection of MI-90 to structural steel profiles (bracing). For flange width 75-165mm.</p>
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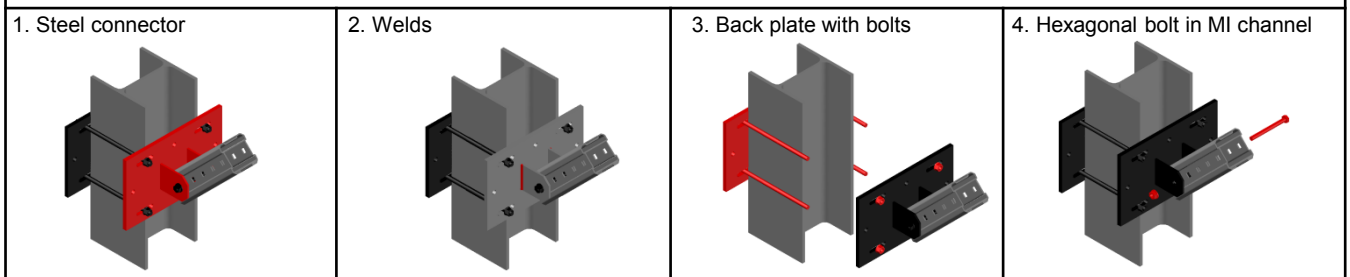
Recommended loading capacity - simplified for most common applications

<p>Method</p>	<table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td style="text-align: center;">α</td> <td style="text-align: center;">0°</td> <td style="text-align: center;">30°</td> <td style="text-align: center;">45°</td> <td style="text-align: center;">60°</td> <td style="text-align: center;">90°</td> </tr> <tr> <td style="text-align: center;">$\pm F_{\alpha, rec.}$ [kN]</td> <td style="text-align: center;">17.57</td> <td style="text-align: center;">7.77</td> <td style="text-align: center;">5.95</td> <td style="text-align: center;">5.10</td> <td style="text-align: center;">4.74</td> </tr> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	α	0°	30°	45°	60°	90°	$\pm F_{\alpha, rec.}$ [kN]	17.57	7.77	5.95	5.10	4.74
α	0°	30°	45°	60°	90°								
$\pm F_{\alpha, rec.}$ [kN]	17.57	7.77	5.95	5.10	4.74								

Design loading capacity - 3D 1/3

<p>Method</p>	
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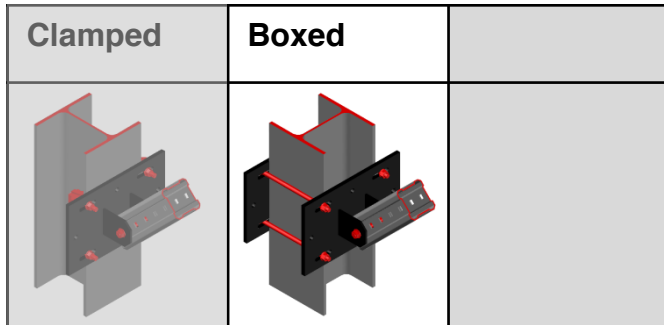
Limiting components of capacity evaluated in following tables:



MIC-SA-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



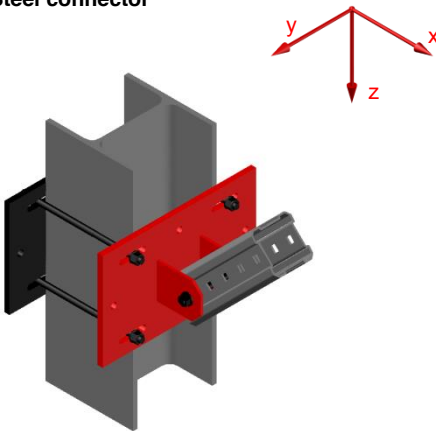
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



The values for Mx, My and Mz take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.60	73.93	3.22	3.22	37.13	37.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.81	1.81	2.60	2.60	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force Fa in plain x/z with a certain inclination α and a force Fy considering their eccentricities:

Interaction:

with ex = horizontal eccentricity between hexagonal bolt axis and baseplate

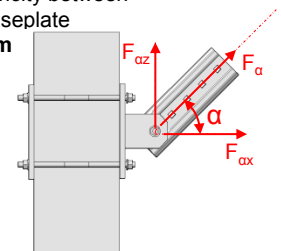
$$e_x = 0.07m$$

$$F_{x,Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

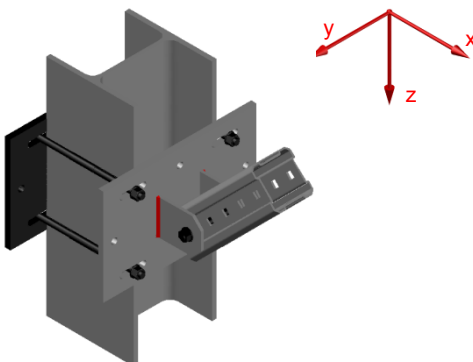
$$F_{z,Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$



2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: $e_x = 0.07m$

$$F_{x,Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{v,Ed} \cdot e_x$$

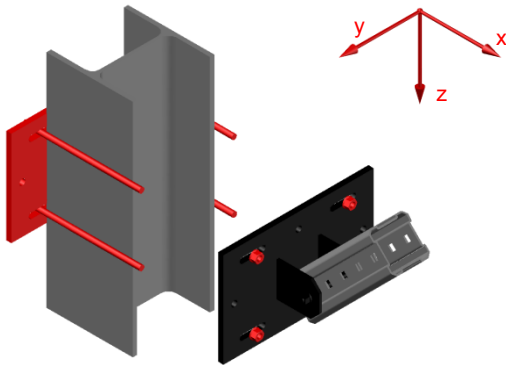
$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-SA-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Back plate with bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	56.07	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.67	0.67	11.56	11.56	7.77	7.77

Interaction::

with: $e_x = 0.07m$

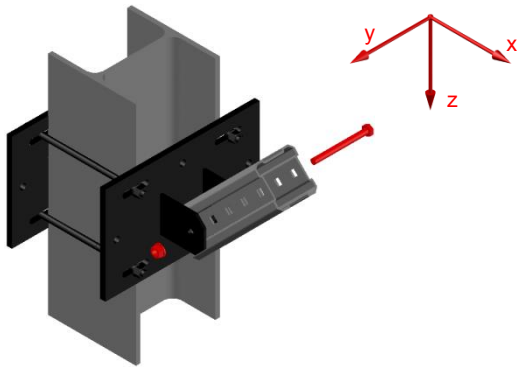
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.36	26.36	Not decisive	Not decisive	26.36	26.36
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.29	1.29	0.00	0.00	0.00	0.00

Interaction:

$$F_{\alpha Rd} = F_{xRd} = F_{zRd}$$

The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_{α} in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-SB-MA Base Material Connector - Steel

Designation	Item number
MIC-SB-MA	304816

Corrosion protection:

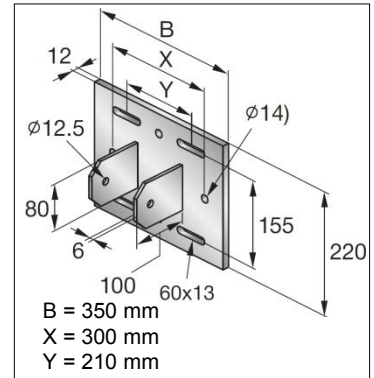
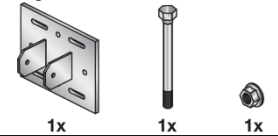
Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

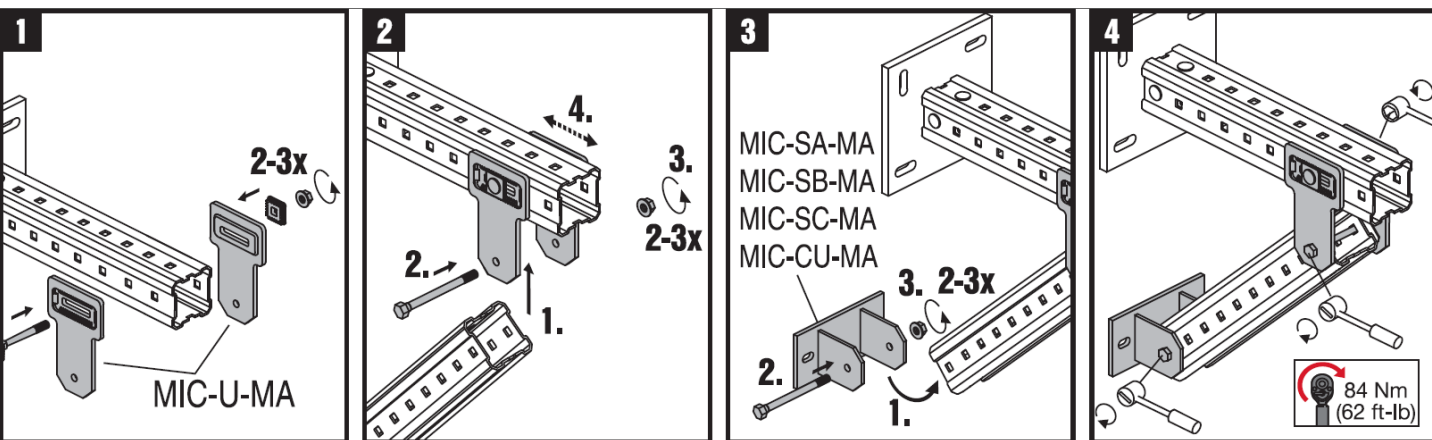
7740 g incl. components

Submittal text:

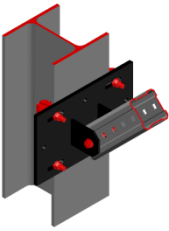
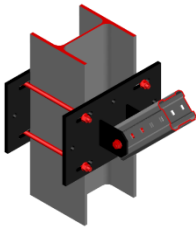
Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to a steel beam in an angle, usually when it's used as a brace for another girder. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using one bolt through a hole, which enables various angles.


Package content

Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:


MIC-SB-MA Base Material Connector - Steel

Possible loading cases		
Clamped	Boxed	
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

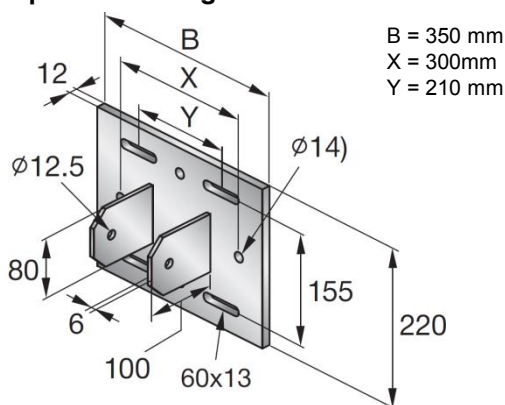
Software:

- Mathcad 15.0
- Microsoft Excel

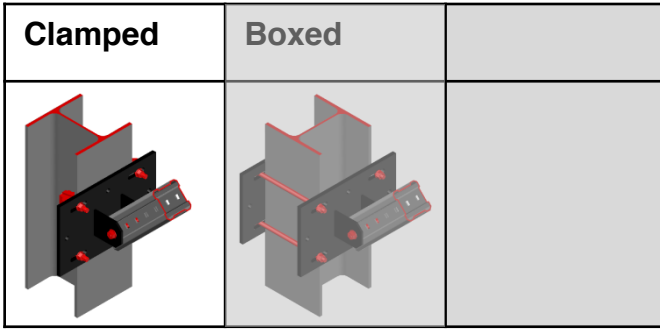
Environmental conditions:

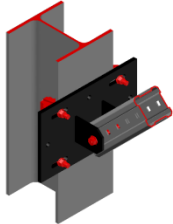
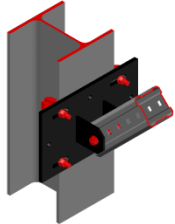
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



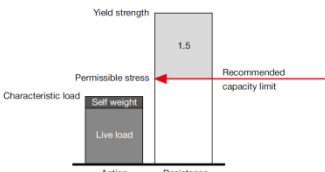
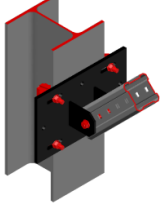
MIC-SB-MA Base Material Connector - Steel



<p>Loading case: Clamped</p>	<p>Combinations covered by loading case</p>
<p>BOM:</p> <p>Connector incl. all associated components MIC-SB-MA 304816 Beam clamps 4x MI-SGC M12 233859</p> 	<p>Connector used for an angled connection of MI-90 to structural steel profiles (bracing). For flange width 165-235mm.</p> 

Recommended loading capacity - simplified for most common applications

Method

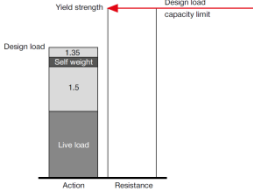
$\pm F_{\alpha, rec.}$ [kN]	0°	30°	45°	60°	90°
	17.57	6.92	5.49	4.82	4.66

$\pm F_{y, rec.}$ [kN]
2.15


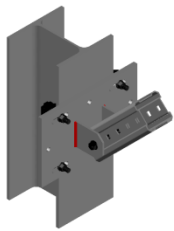
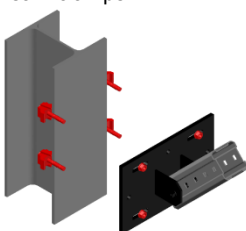
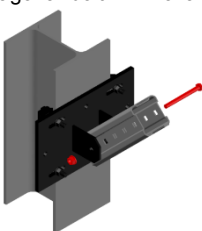
These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.

Design loading capacity - 3D 1/3

Method



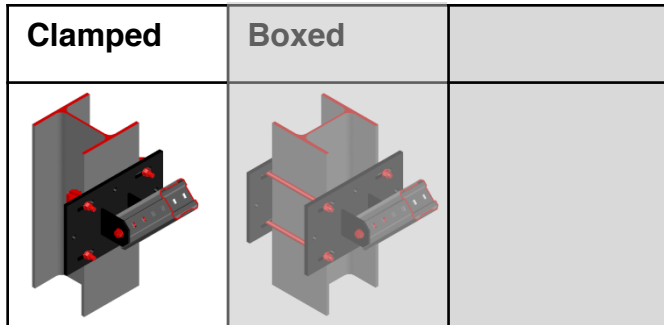
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. Beam clamps</p> 	<p>4. Hexagonal bolt in MI channel</p> 
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MIC-SB-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



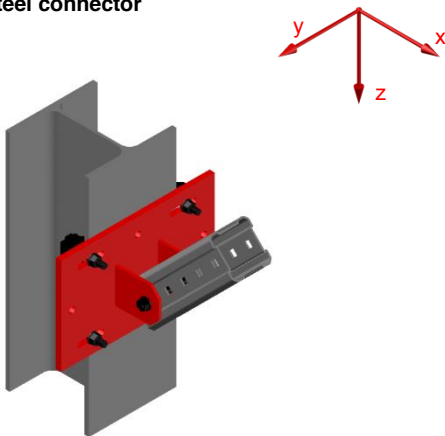
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



The values for Mx, My and Mz take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

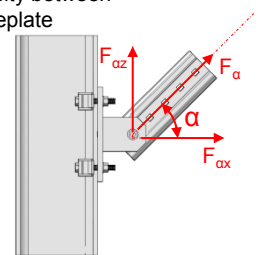
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
43.19	50.50	3.22	3.22	23.25	23.25
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.13	1.13	1.63	1.63	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force Fa in plain x/z with a certain inclination α and a force Fy considering their eccentricities:

Interaction:

with ex = horizontal eccentricity between hexagonal bolt axis and baseplate

$$e_x = 0.07m$$



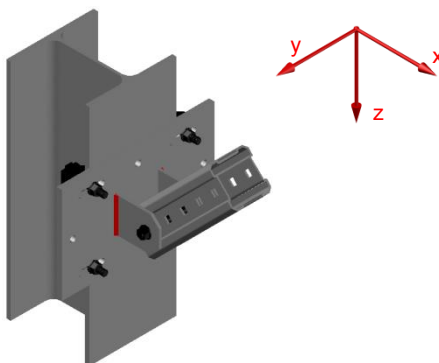
$$F_{x.Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z.Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: $e_x = 0.07m$

$$F_{x.Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z.Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

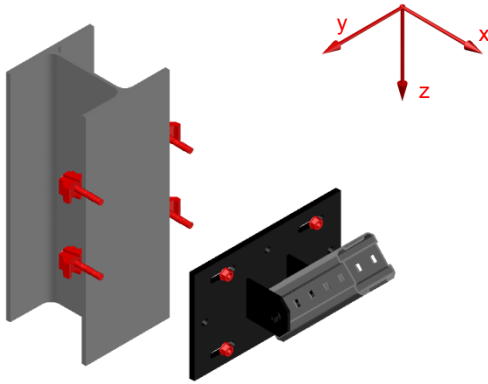
$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y.Ed}}{F_{y,Rd}} + \frac{F_{z.Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} \leq 1$$

MIC-SB-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Beam clamps



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.06	1.06	2.07	2.07	2.80	2.80

Interaction:

with: $e_x = 0.07m$

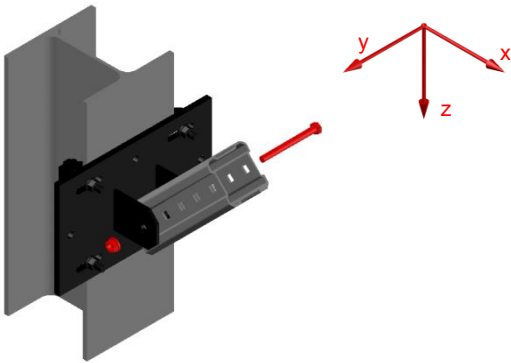
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.36	26.36	Not decisive	Not decisive	26.36	26.36
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.29	1.29	0.00	0.00	0.00	0.00

Interaction:

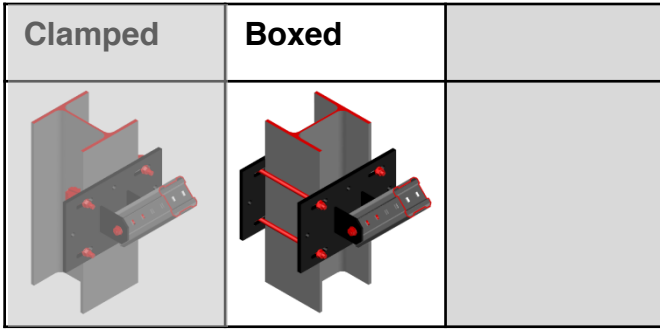
$$F_{\alpha Rd} = F_{xRd} = F_{zRd}$$

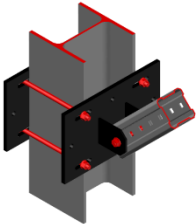
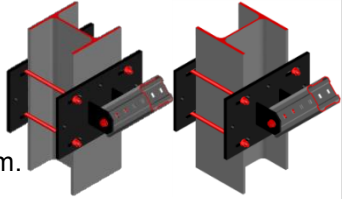
The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_{α} in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

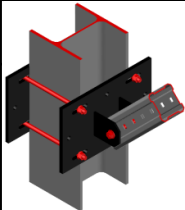
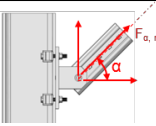
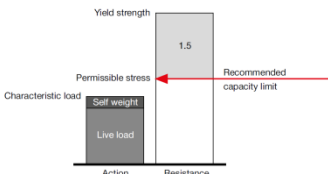
$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-SB-MA Base Material Connector - Steel

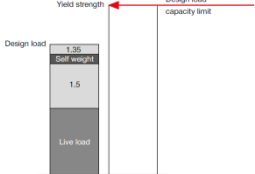


<p>Loading case: Boxed</p>	<p>Combinations covered by loading case</p>
<p>BOM: Connector incl. all associated components 1x MIC-SB-MA 304816 Base plate 1x MIB-SB 304822 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Nut 8x M12-F-SL WS3/4 382897</p> 	<p>Connector used for an angled connection of MI-90 to structural steel profiles (bracing). For flange width 165-235mm.</p> 

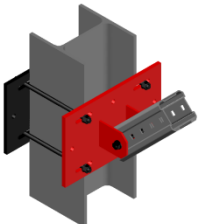
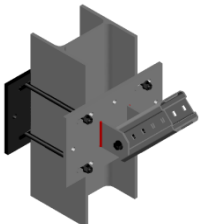
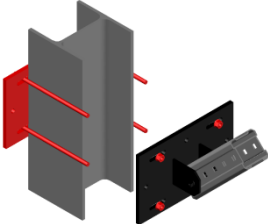
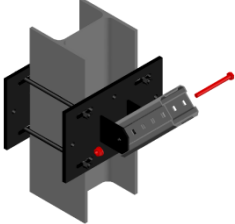
Recommended loading capacity - simplified for most common applications

<p>Method</p>	  <table border="1" data-bbox="1268 986 1379 1094"> <tr> <td>$\pm F_{y,rec.}$ [kN]</td> </tr> <tr> <td>2.15</td> </tr> </table>	$\pm F_{y,rec.}$ [kN]	2.15										
$\pm F_{y,rec.}$ [kN]													
2.15													
	<table border="1" data-bbox="929 1100 1379 1183"> <thead> <tr> <th>α</th> <th>0°</th> <th>30°</th> <th>45°</th> <th>60°</th> <th>90°</th> </tr> </thead> <tbody> <tr> <td>$\pm F_{\alpha,rec.}$ [kN]</td> <td>17.57</td> <td>7.34</td> <td>5.74</td> <td>4.99</td> <td>4.74</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	α	0°	30°	45°	60°	90°	$\pm F_{\alpha,rec.}$ [kN]	17.57	7.34	5.74	4.99	4.74
α	0°	30°	45°	60°	90°								
$\pm F_{\alpha,rec.}$ [kN]	17.57	7.34	5.74	4.99	4.74								

Design loading capacity - 3D 1/3

<p>Method</p>	
	

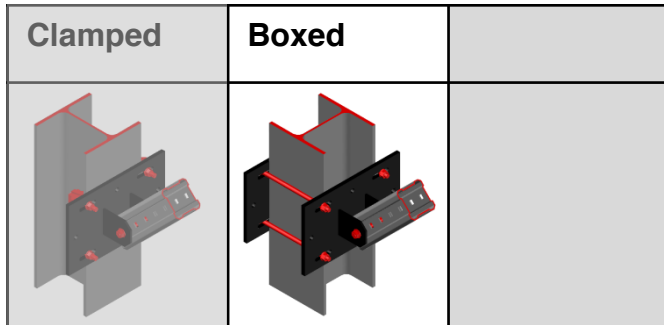
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. Back plate with bolts</p> 	<p>4. Hexagonal bolt in MI channel</p> 
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MIC-SB-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



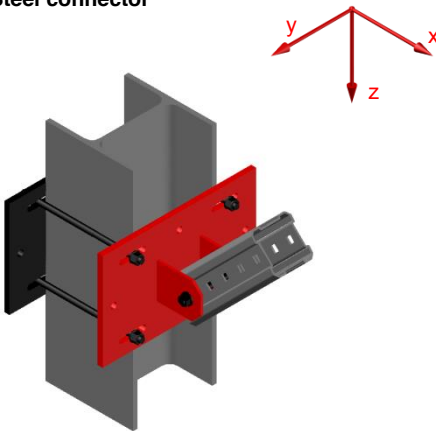
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



The values for Mx, My and Mz take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
43.19	50.50	3.22	3.22	23.25	23.25
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.13	1.13	1.63	1.63	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force Fa in plain x/z with a certain inclination α and a force Fy considering their eccentricities:

Interaction:

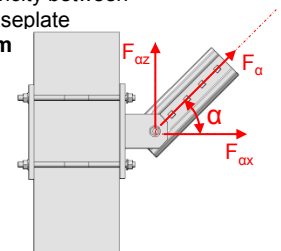
with ex = horizontal eccentricity between hexagonal bolt axis and baseplate
 $e_x = 0.07m$

$$F_{x.Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

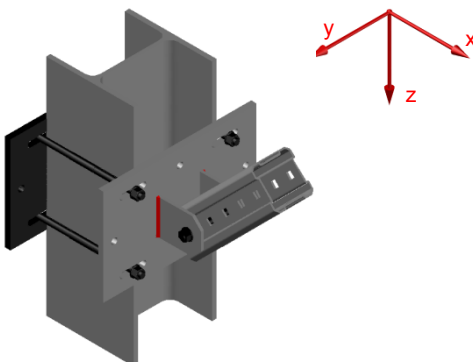
$$F_{z.Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} \leq 1$$



2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: $e_x = 0.07m$

$$F_{x.Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z.Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

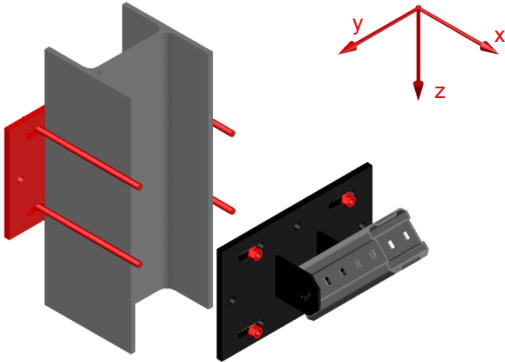
$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y.Ed}}{F_{y,Rd}} + \frac{F_{z.Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} \leq 1$$

MIC-SB-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Back plate with bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	42.26	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.88	0.88	11.56	11.56	15.64	15.64

Interaction::

with: $e_x = 0.07m$

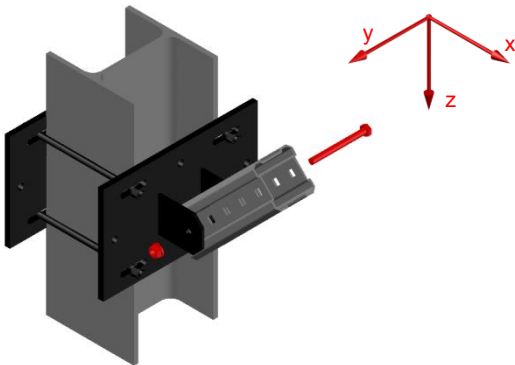
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.36	26.36	Not decisive	Not decisive	26.36	26.36
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.29	1.29	0.00	0.00	0.00	0.00

Interaction:

$$F_{\alpha Rd} = F_{xRd} = F_{zRd}$$

The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_{α} in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

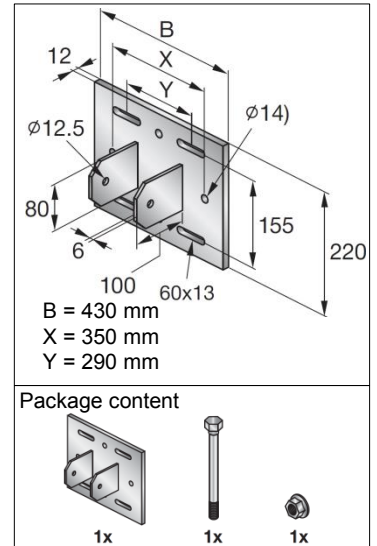
MIC-SC-MA Base Material Connector - Steel

Designation	Item number
MIC-SC-MA	304817

Corrosion protection:
 Connector 55 µm - DIN EN ISO 1461
 Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:
 9400 g incl. components

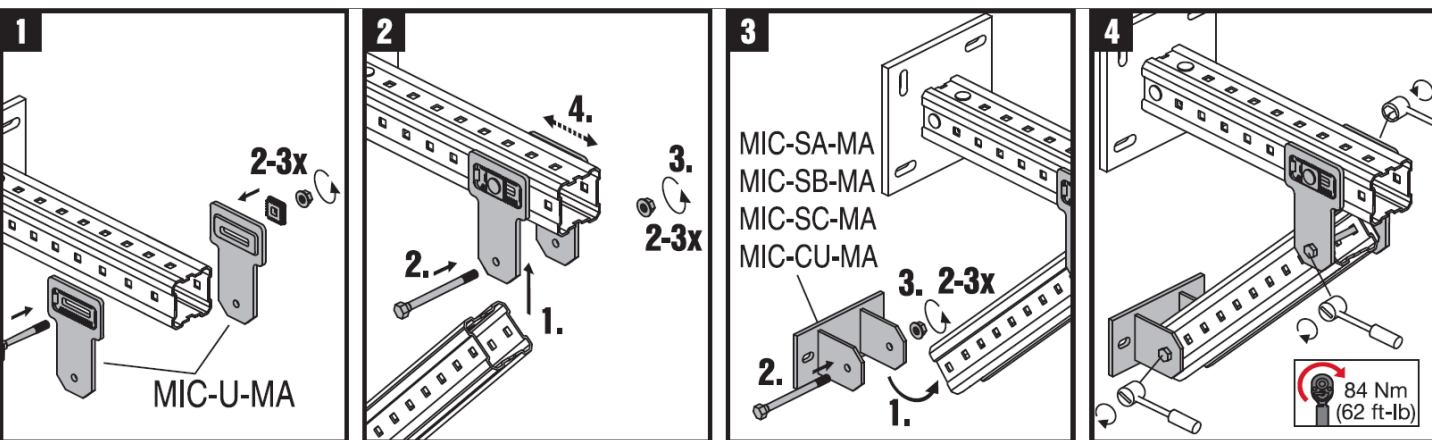
Submittal text:
 Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 girder to a steel beam in an angle, usually when it's used as a brace for another girder. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using one bolt through a hole, which enables various angles.



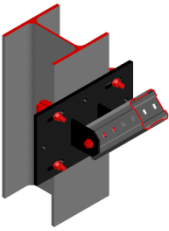
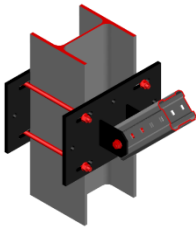
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-SC-MA Base Material Connector - Steel

Possible loading cases		
Clamped	Boxed	
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

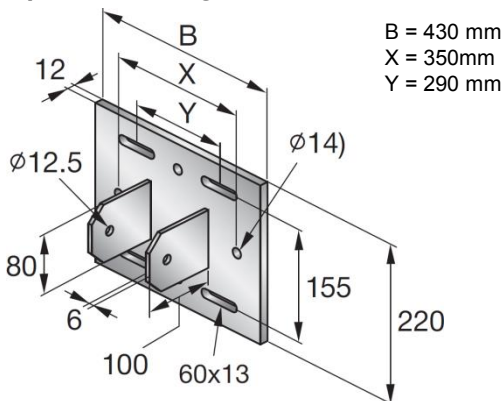
Software:

- Mathcad 15.0
- Microsoft Excel

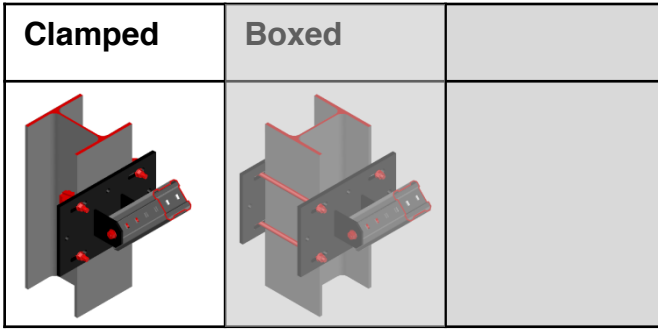
Environmental conditions:

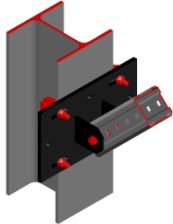
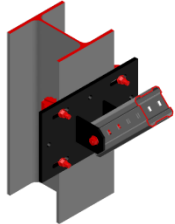
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



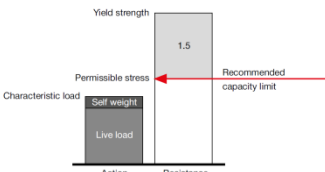
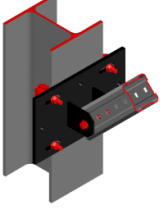
MIC-SC-MA Base Material Connector - Steel



<p>Loading case: Clamped</p>	<p>Combinations covered by loading case</p>
<p>BOM:</p> <p>Connector incl. all associated components MIC-SC-MA 304817 Beam clamps 4x MI-SGC M12 233859</p> 	<p>Connector used for an angled connection of MI-90 to structural steel profiles (bracing). For flange width 235-300mm.</p> 

Recommended loading capacity - simplified for most common applications

Method

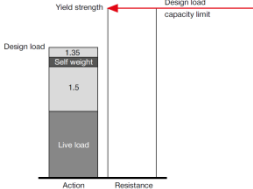
$\pm F_{\alpha, rec.}$ [kN]	α	0°	30°	45°	60°	90°
		17.57	6.92	5.49	4.82	4.66

$\pm F_{y, rec.}$ [kN]
2.15


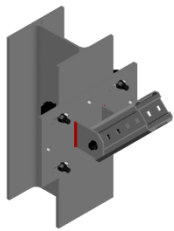
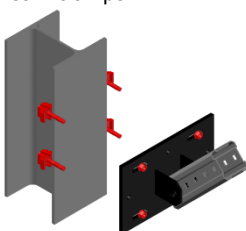
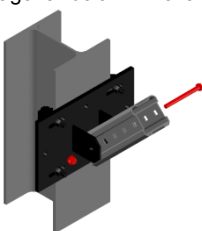
These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.

Design loading capacity - 3D 1/3

Method



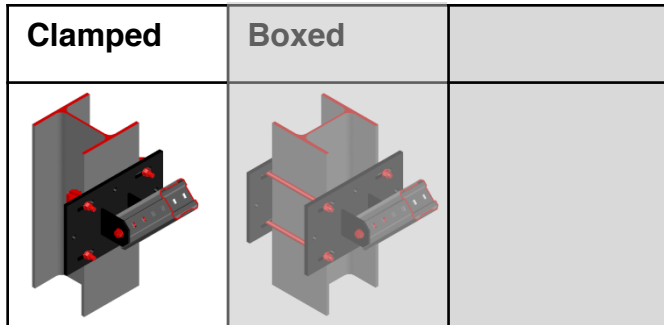
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. Beam clamps</p> 	<p>4. Hexagonal bolt in MI channel</p> 
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MIC-SC-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



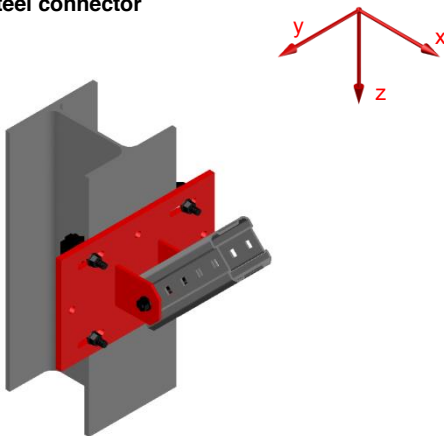
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



The values for Mx, My and Mz take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

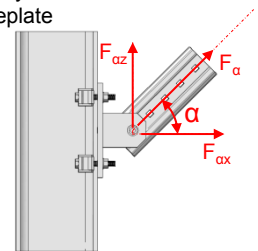
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.47	38.38	3.22	3.22	15.78	15.78
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.77	0.77	1.10	1.10	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force Fa in plain x/z with a certain inclination α and a force Fy considering their eccentricities:

Interaction:

with ex = horizontal eccentricity between hexagonal bolt axis and baseplate

$$e_x = 0.07m$$



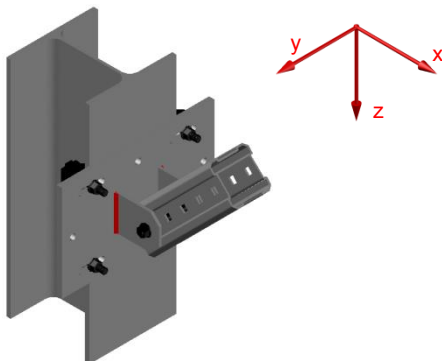
$$F_{x.Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z.Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: $e_x = 0.07m$

$$F_{x.Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z.Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

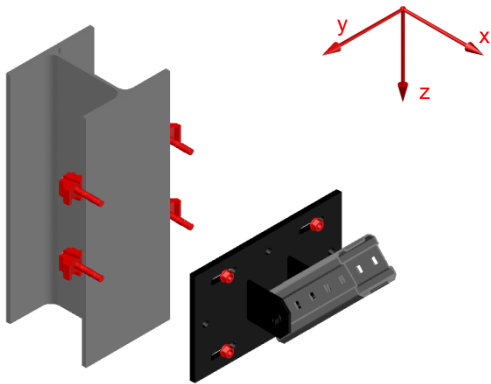
$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y.Ed}}{F_{y,Rd}} + \frac{F_{z.Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} \leq 1$$

MIC-SC-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Beam clamps



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.31	1.31	2.07	2.07	4.51	4.51

Interaction:

with: $e_x = 0.07m$

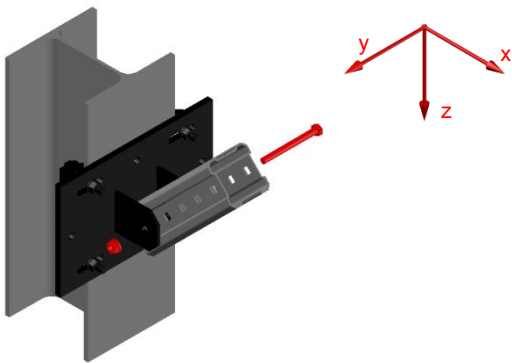
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.36	26.36	Not decisive	Not decisive	26.36	26.36
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.29	1.29	0.00	0.00	0.00	0.00

Interaction:

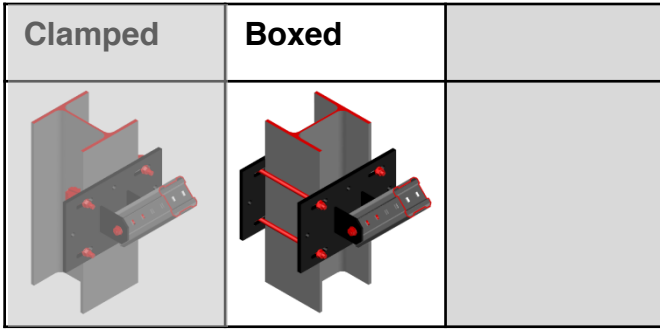
$$F_{\alpha Rd} = F_{xRd} = F_{zRd}$$

The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_{α} in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-SC-MA Base Material Connector - Steel



Loading case: Boxed	Combinations covered by loading case														
<p>BOM: Connector incl. all associated components</p> <table border="0"> <tr> <td>1x MIC-SC-MA</td> <td style="text-align: right;">304817</td> </tr> <tr> <td>Base plate</td> <td></td> </tr> <tr> <td>1x MIB-SC</td> <td style="text-align: right;">304823</td> </tr> <tr> <td>Threaded rods cut to particular length</td> <td></td> </tr> <tr> <td>4x AM12x1000 8.8 HDG...m</td> <td style="text-align: right;">419103</td> </tr> <tr> <td>Nut</td> <td></td> </tr> <tr> <td>8x M12-F-SL WS3/4</td> <td style="text-align: right;">382897</td> </tr> </table>	1x MIC-SC-MA	304817	Base plate		1x MIB-SC	304823	Threaded rods cut to particular length		4x AM12x1000 8.8 HDG...m	419103	Nut		8x M12-F-SL WS3/4	382897	<p>Connector used for an angled connection of MI-90 to structural steel profiles (bracing). For flange width 235-300mm.</p>
1x MIC-SC-MA	304817														
Base plate															
1x MIB-SC	304823														
Threaded rods cut to particular length															
4x AM12x1000 8.8 HDG...m	419103														
Nut															
8x M12-F-SL WS3/4	382897														

Recommended loading capacity - simplified for most common applications

Method		$\pm F_{y,rec.}$ [kN] 2.15												
	<table border="1"> <thead> <tr> <th>α</th> <th>0°</th> <th>30°</th> <th>45°</th> <th>60°</th> <th>90°</th> </tr> </thead> <tbody> <tr> <td>$\pm F_{\alpha,rec.}$ [kN]</td> <td>17.57</td> <td>6.91</td> <td>5.51</td> <td>4.87</td> <td>4.74</td> </tr> </tbody> </table>	α	0°	30°	45°	60°	90°	$\pm F_{\alpha,rec.}$ [kN]	17.57	6.91	5.51	4.87	4.74	
α	0°	30°	45°	60°	90°									
$\pm F_{\alpha,rec.}$ [kN]	17.57	6.91	5.51	4.87	4.74									

These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.

1/3

Design loading capacity - 3D

Method	

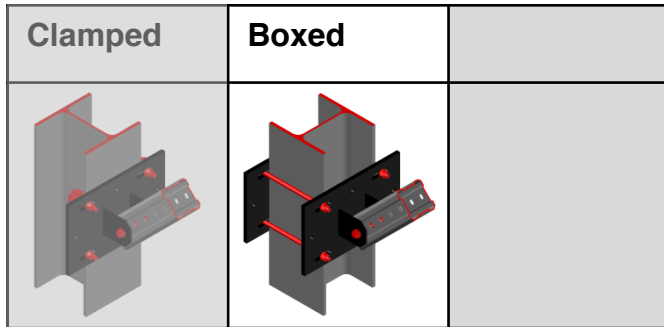
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. Back plate with bolts 	4. Hexagonal bolt in MI channel
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MIC-SC-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



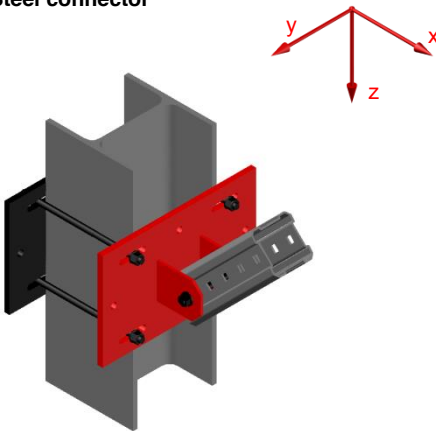
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



The values for Mx, My and Mz take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.47	38.38	3.22	3.22	15.78	15.78
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.77	0.77	1.10	1.10	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force Fa in plain x/z with a certain inclination α and a force Fy considering their eccentricities:

Interaction:

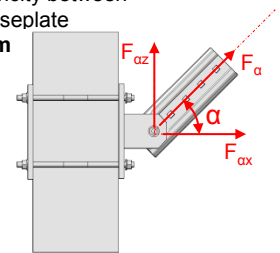
with ex = horizontal eccentricity between hexagonal bolt axis and baseplate
ex=0.07m

$$F_{x.Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

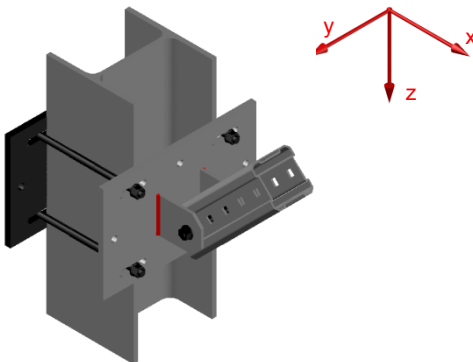
$$F_{z.Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} \leq 1$$



2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: **ex = 0.07m**

$$F_{x.Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z.Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

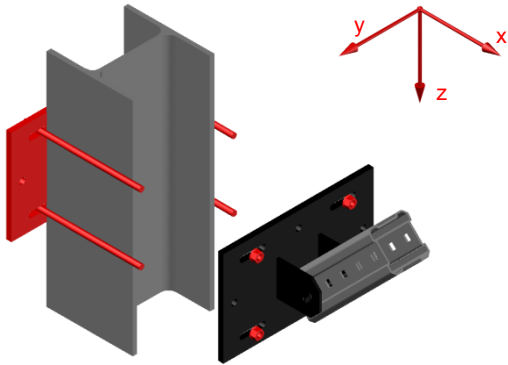
$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y.Ed}}{F_{y,Rd}} + \frac{F_{z.Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} \leq 1$$

MIC-SC-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Back plate with bolts



+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
194.23	33.10	7.42	7.42	7.42	7.42
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
1.08	1.08	11.56	11.56	25.15	25.15

Interaction::

with: e_x = 0.07m

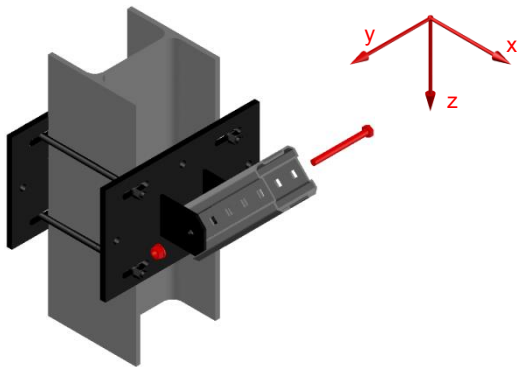
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MI channel



+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
26.36	26.36	Not decisive	Not decisive	26.36	26.36
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
1.29	1.29	0.00	0.00	0.00	0.00

Interaction:

$$F_{\alpha Rd} = F_{xRd} = F_{zRd}$$

The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_{α} in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MI-DGC 90 Base Material Connector - Steel

Designation	Item number
MI-DGC 90	233860

Corrosion protection:

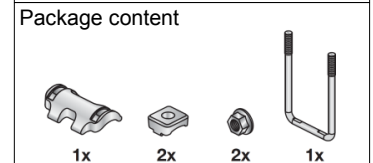
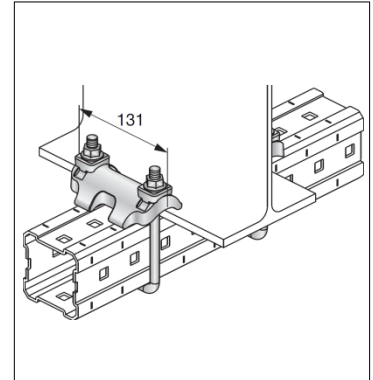
Clamp 55 µm - DIN EN ISO 1461
 U-Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

1015.6 g incl. components

Submittal text:

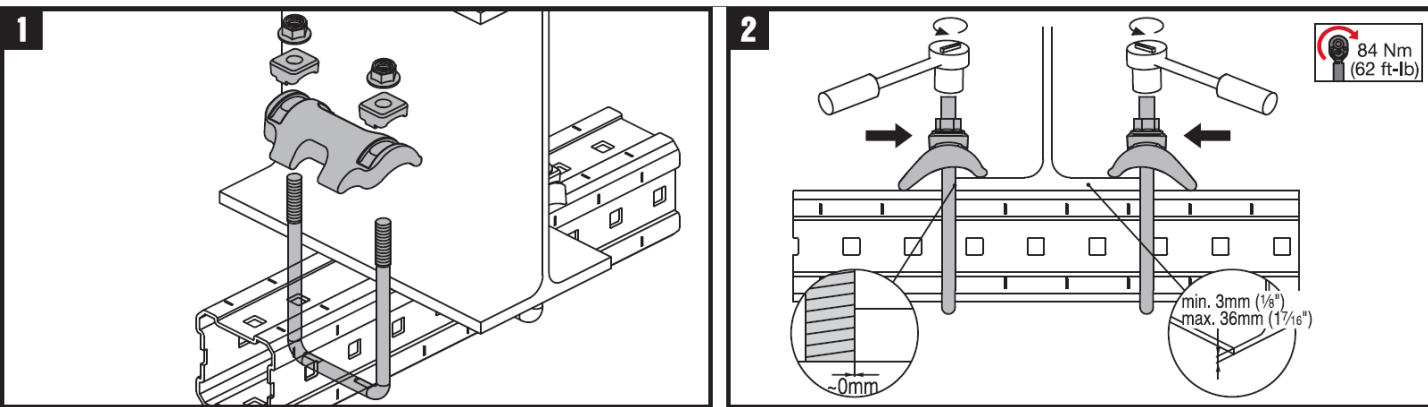
Hilti Hot-dipped galvanized steel beam clamp, typically used to connect a horizontal MI-90 or MIQ-90 girder to steel beam. Two U-bolts carry the girder and are connected to the clamp with saddles and nuts.



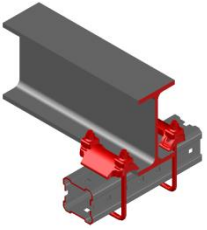
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Clamp: Steel EN-GJMB-350-10 - DIN EN 1562, Steel EN-GJMW-400-5 - DIN EN 1562 Steel EN-GJMB-450-6 - EN 1562	$f_y = 270 \frac{N}{mm^2}$	$f_u = 450 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MI-DGC 90 Base Material Connector - Steel

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation
- Hardware tests

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

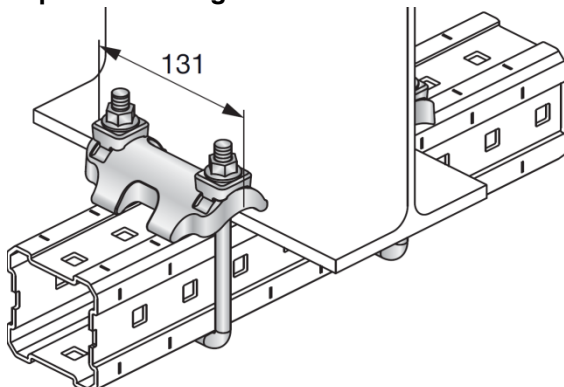
Software:

- Mathcad 15.0
- Microsoft Excel

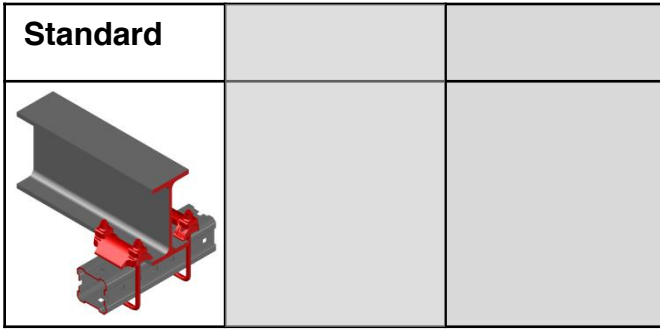
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

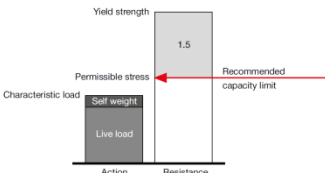
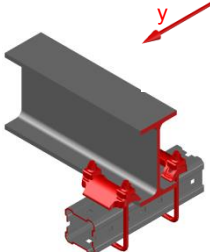


MI-DGC 90 Base Material Connector - Steel

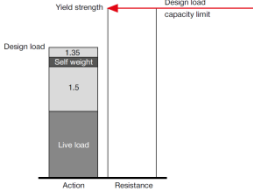


<p>Loading case: Standard</p> <p>BOM:</p> <p>Connector incl. all associated components MI-DGC 90 233860</p> <p>Associated MI System girders (channels) MI-90 3m 304799 MI-90 6m 304798</p>	<p>Combinations covered by loading case</p> <p>Connector used for horizontal connection of MI-90 or MIQ-90 to the flanges of structural steel profiles. Flange thickness 3-36mm.</p>
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Recommended loading capacity - simplified for most common applications

<p>Method</p> 	 <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">6.0</td> <td style="text-align: center;">4.0</td> <td style="text-align: center;">23.2</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	6.0	4.0	23.2
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
6.0	4.0	23.2					

Design loading capacity - 3D 1/2

<p>Method</p> 	
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Limiting components of capacity evaluated in following tables:

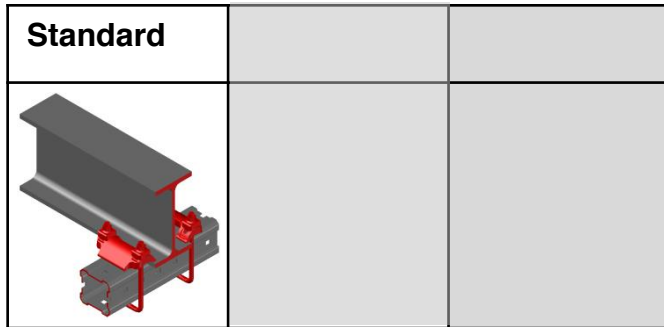
1. Steel connector



MI-DGC 90 Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

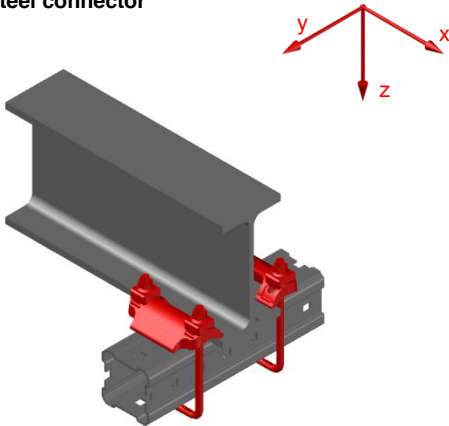


Design loading capacity - 3D 2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



valid only for pairwise use

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
8.93	8.93	6.09	6.09	34.80	34.80
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.76	1.76	17.4*x	17.4*x	3.04*x	3.04*x

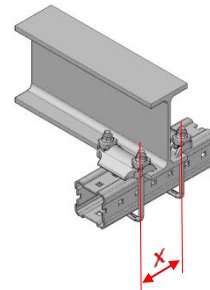
Interaction:

for tension forces

$$\frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} \leq 1$$

for shear forces

$$\sqrt{\left(\frac{F_{x,Ed}}{F_{x,Rd}}\right)^2 + \left(\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}}\right)^2} \leq 1$$



with x [m] = width of flange + 0,012m

MI-DGC 120 Base Material Connector - Steel

Designation	Item number
MI-DGC 120	233861

Corrosion protection:

Clamp 55 µm - DIN EN ISO 1461

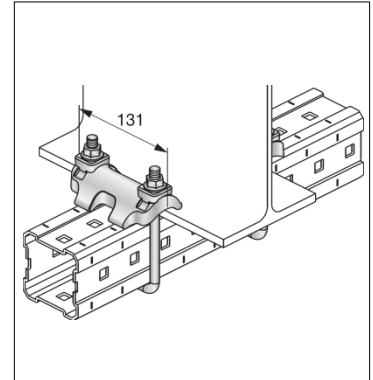
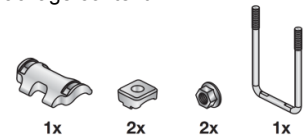
U-Bolt, Nut 45 µm - DIN EN ISO 1461

Weight:

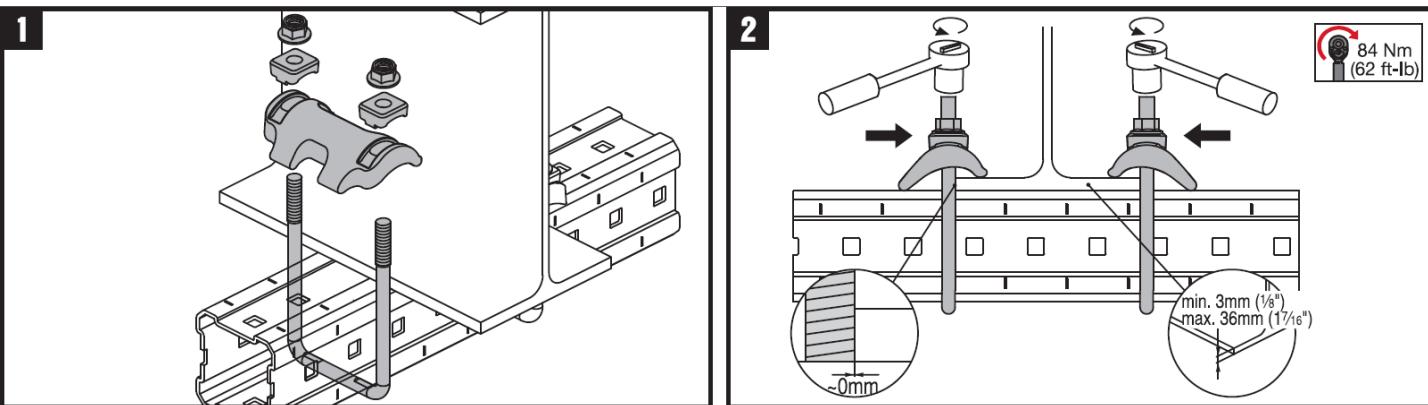
1041.9 g incl. components

Submittal text:

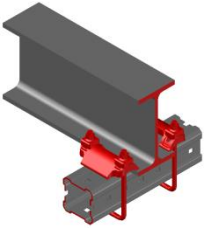
Hilti Hot-dipped galvanized steel beam clamp, typically used to connect a horizontal MI-120 girder to a steel beam. Two U-bolts carry the girder and are connected to the clamp with saddles and nuts.


Package content

Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Clamp: Steel EN-GJMB-350-10 - DIN EN 1562, Steel EN-GJMW-400-5 - DIN EN 1562 Steel EN-GJMB-450-6 - EN 1562	$f_y = 270 \frac{N}{mm^2}$	$f_u = 450 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Bolt, Nut: Steel grade 8.8	$f_y = 640 \frac{N}{mm^2}$	$f_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:


MI-DGC 120 Base Material Connector - Steel

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation
- Hardware tests

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

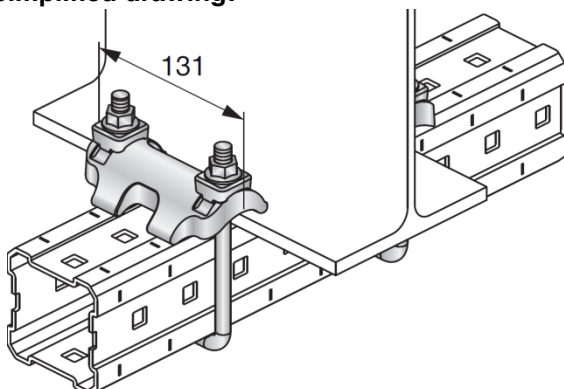
Software:

- Mathcad 15.0
- Microsoft Excel

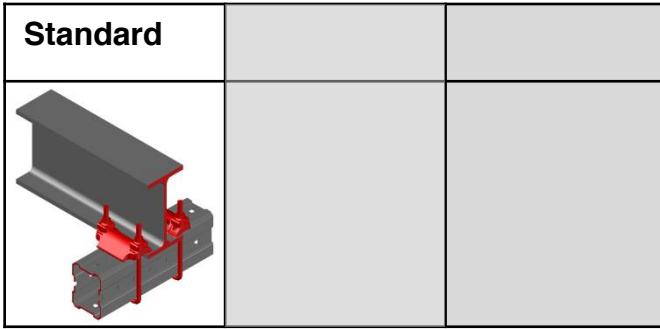
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

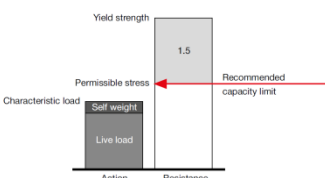
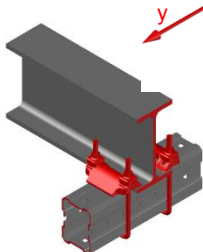


MI-DGC 120 Base Material Connector - Steel

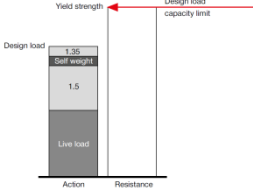


Loading case: Standard	Combinations covered by loading case
<p>BOM:</p> <p>Connector incl. all associated components MI-DGC 120 233861</p> <p>Associated MI System girders (channels) MI-120 3m 304800 MI-120 6m 304801</p>	<p>Connector used for horizontal connection of MI-120 to the flanges of structural steel profiles. Flange thickness 3-36mm.</p>

Recommended loading capacity - simplified for most common applications

Method							
	<div style="display: flex; align-items: center;">  <table border="1" style="border-collapse: collapse;"> <thead> <tr> <th style="padding: 5px;">$\pm F_{x,rec.}$ [kN]</th> <th style="padding: 5px;">$\pm F_{y,rec.}$ [kN]</th> <th style="padding: 5px;">$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td style="text-align: center; padding: 5px;">8.0</td> <td style="text-align: center; padding: 5px;">4.0</td> <td style="text-align: center; padding: 5px;">23.2</td> </tr> </tbody> </table> </div> <p style="font-size: small; margin-top: 5px;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	8.0	4.0	23.2
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
8.0	4.0	23.2					

Design loading capacity - 3D 1/2

Method	
	

Limiting components of capacity evaluated in following tables:

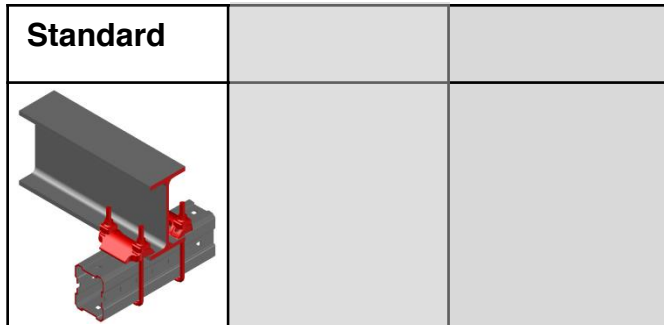
1. Steel connector



MI-DGC 120 Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

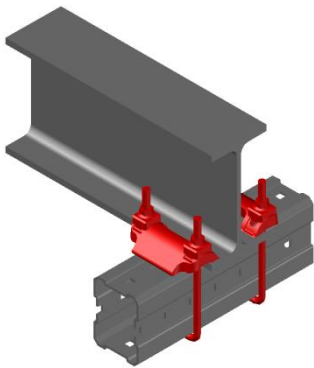
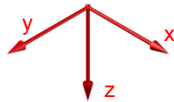


Design loading capacity - 3D 2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



valid only for pairwise use

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
8.93	8.93	6.09	6.09	34.80	34.80
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.76	1.76	17.4*x	17.4*x	3.04*x	3.04*x

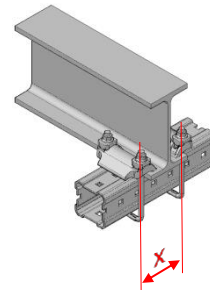
Interaction:

for tension forces

$$\frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} \leq 1$$

for shear forces

$$\sqrt{\left(\frac{F_{x,Ed}}{F_{x,Rd}}\right)^2 + \left(\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}}\right)^2} \leq 1$$



with x [m] = width of flange + 0,012m

MIC-C90-D-500-2000 Bracket - Concrete

Designation	Item number
MIC-C90-D- 500	267789
MIC-C90-D- 750	267790
MIC-C90-D-1000	267791
MIC-C90-D-1500	267792
MIC-C90-D-2000	267793

Corrosion protection:

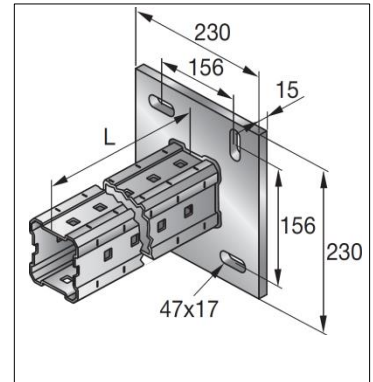
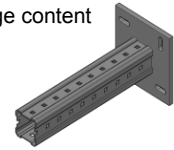
Hot dipped galvanized as per ASTM 123, thickness 75 microns

Weight:

MIC-C90-D- 500	10595g
MIC-C90-D- 750	12952g
MIC-C90-D-1000	15310g
MIC-C90-D-1500	20025g
MIC-C90-D-2000	24740g

Submittal text:

Hilti Hot-dipped galvanized bracket used as fixed to concrete. Four oblong anchor holes enable fine tuning of baseplate position, and girder is welded on the baseplate.


Package content


Designation	L[mm]
MIC-C90-D- 500	500
MIC-C90-D- 750	750
MIC-C90-D-1000	1000
MIC-C90-D-1500	1500
MIC-C90-D-2000	2000

Material properties:

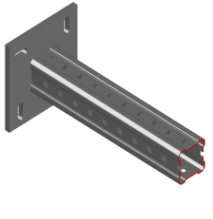
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Bracket: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:

No IFU attached to the packaging

Respect IFU from the used anchor

MIC-C90-D-500-2000 Bracket - Concrete

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

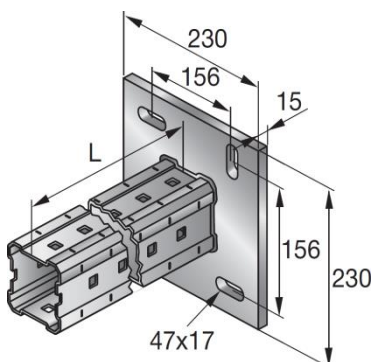
Software:

- Mathcad 15.0
- Microsoft Excel

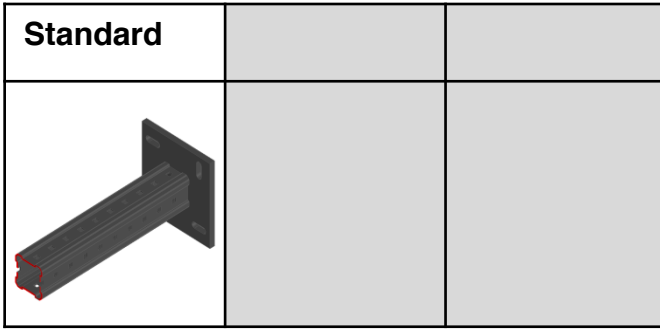
Environmental conditions:

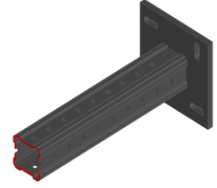
- indoors, outdoors
- static loads
- no fatigue loads

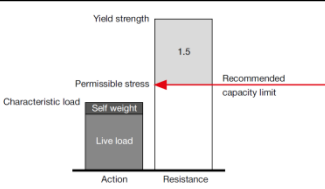
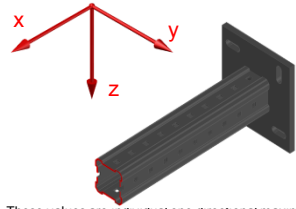
Simplified drawing:

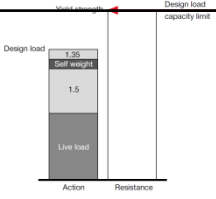


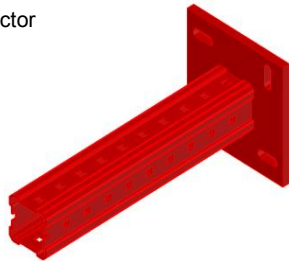

MIC-C90-D-500-2000 Bracket - Concrete



Loading case: Standard	Combinations covered by loading case
BOM: Brackets: MIC-C90-D- 500 267789 MIC-C90-D- 750 267790 MIC-C90-D-1000 267791 MIC-C90-D-1500 267792 MIC-C90-D-2000 267793 Associated anchors* for cracked concrete 4x HST3 M16x135 35/15 2105858 *Anchors not incl. in capacity limits	Pre-fab bracket for perpendicular connection to concrete. 

Recommended loading capacity - simplified for most common applications													
Method													
	 <table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> <tr> <td style="text-align: center;">35.9</td> <td style="text-align: center;">39.8</td> <td style="text-align: center;">39.8</td> </tr> <tr> <td colspan="3" style="text-align: center;">$\pm M_{y,rec.}$ [kNm]</td> </tr> <tr> <td colspan="3" style="text-align: center;">2.63</td> </tr> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	35.9	39.8	39.8	$\pm M_{y,rec.}$ [kNm]			2.63		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
35.9	39.8	39.8											
$\pm M_{y,rec.}$ [kNm]													
2.63													

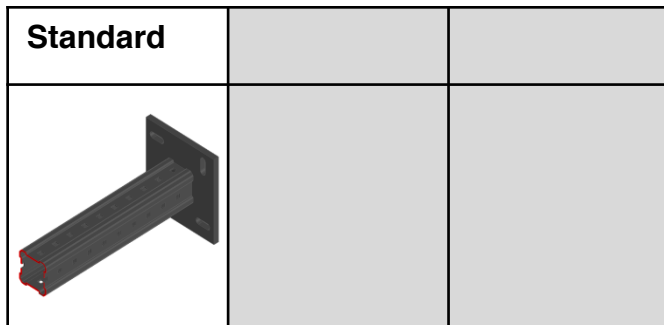
Design loading capacity - 3D	
Method	1/2
	

Limiting components of capacity evaluated in following tables:	
1. Steel connector 	2. Welds 

MIC-C90-D-500-2000 Bracket - Concrete

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



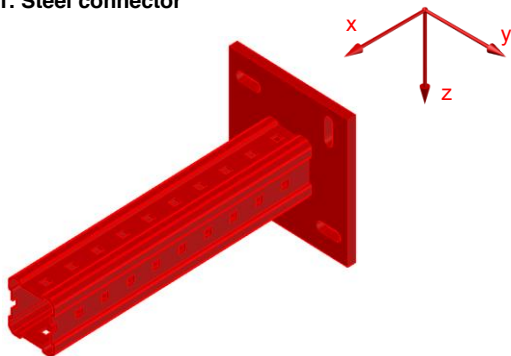
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



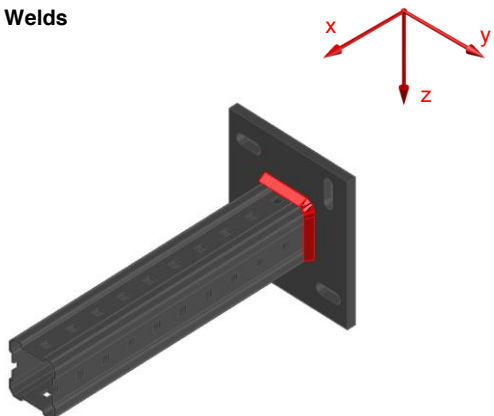
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
53.91	101.50	59.70	59.70	59.70	59.70
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.19	5.19	3.95	3.95	3.95	3.95

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
285.11	285.11	116.39	116.39	116.39	116.39
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.54	9.54	5.84	5.84	5.84	5.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-C120-D-500-2000 Bracket - Concrete

Designation	Item number
MIC-C120-D- 500	270468
MIC-C120-D- 750	270469
MIC-C120-D-1000	270470
MIC-C120-D-1500	270471
MIC-C120-D-2000	270472

Corrosion protection:

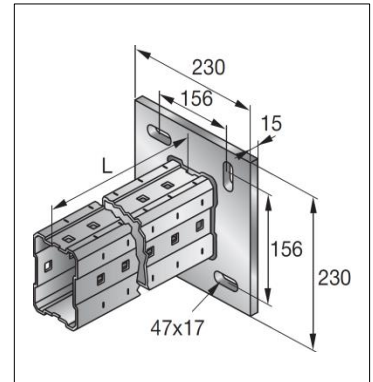
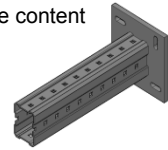
Hot dipped galvanized as per ASTM 123, thickness 75 microns

Weight:

MIC-C120-D- 500	12180g
MIC-C120-D- 750	15210g
MIC-C120-D-1000	18480g
MIC-C120-D-1500	24780g
MIC-C120-D-2000	31080g

Submittal text:

Hilti Hot-dipped galvanized bracket used as fixed to concrete. Four oblong anchor holes enable fine tuning of baseplate position, and girder is welded on the baseplate.


Package content


Designation	L[mm]
MIC-C120-D- 500	500
MIC-C120-D- 750	750
MIC-C120-D-1000	1000
MIC-C120-D-1500	1500
MIC-C120-D-2000	2000

Material properties:

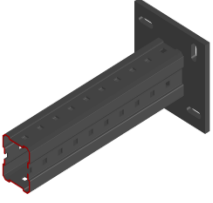
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Bracket: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:

No IFU attached to the packaging

Respect IFU from the used anchor

MIC-C120-D-500-2000 Bracket - Concrete

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

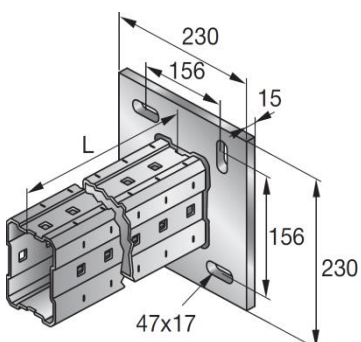
Software:

- Mathcad 15.0
- Microsoft Excel

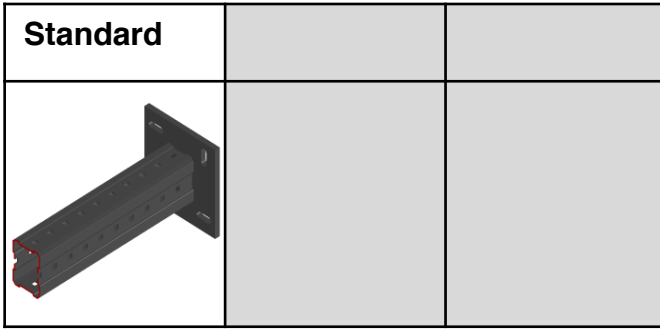
Environmental conditions:

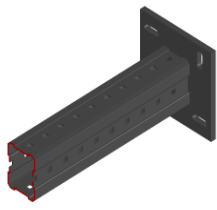
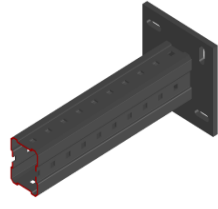
- indoors, outdoors
- static loads
- no fatigue loads

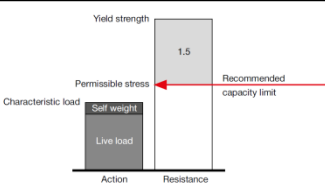
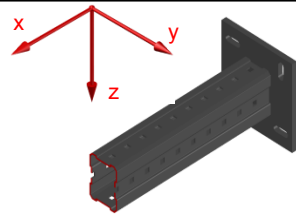
Simplified drawing:

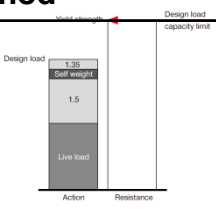


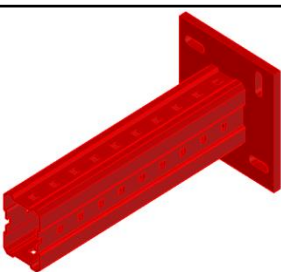
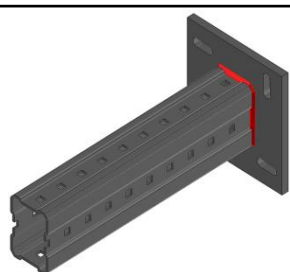
MIC-C120-D-500-2000 Bracket - Concrete



<p>Loading case: Standard</p> <p>BOM:</p> <p>Brackets:</p> <table style="width: 100%;"> <tr> <td>MIC-C120-D- 500</td> <td>270468</td> </tr> <tr> <td>MIC-C120-D- 750</td> <td>270469</td> </tr> <tr> <td>MIC-C120-D-1000</td> <td>270470</td> </tr> <tr> <td>MIC-C120-D-1500</td> <td>270471</td> </tr> <tr> <td>MIC-C120-D-2000</td> <td>270472</td> </tr> </table> <p>Associated anchors* for cracked concrete 4x HST3 M16x135 35/15 2105858 *Anchors not incl. in capacity limits</p>	MIC-C120-D- 500	270468	MIC-C120-D- 750	270469	MIC-C120-D-1000	270470	MIC-C120-D-1500	270471	MIC-C120-D-2000	270472	<p>Combinations covered by loading case</p> <p>Pre-fab bracket for perpendicular connection to concrete.</p> <div style="display: flex; justify-content: space-around; align-items: center;">   </div>
MIC-C120-D- 500	270468										
MIC-C120-D- 750	270469										
MIC-C120-D-1000	270470										
MIC-C120-D-1500	270471										
MIC-C120-D-2000	270472										

Recommended loading capacity - simplified for most common applications													
<p>Method</p> 		<table border="1" style="margin: auto;"> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> <tr> <td style="text-align: center;">37.8</td> <td style="text-align: center;">46.5</td> <td style="text-align: center;">66.8</td> </tr> <tr> <td colspan="3" style="text-align: center;"> <table border="1" style="margin: auto;"> <tr> <th>$\pm M_{y,rec.}$ [kNm]</th> </tr> <tr> <td style="text-align: center;">3.34</td> </tr> </table> </td> </tr> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	37.8	46.5	66.8	<table border="1" style="margin: auto;"> <tr> <th>$\pm M_{y,rec.}$ [kNm]</th> </tr> <tr> <td style="text-align: center;">3.34</td> </tr> </table>			$\pm M_{y,rec.}$ [kNm]	3.34
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
37.8	46.5	66.8											
<table border="1" style="margin: auto;"> <tr> <th>$\pm M_{y,rec.}$ [kNm]</th> </tr> <tr> <td style="text-align: center;">3.34</td> </tr> </table>			$\pm M_{y,rec.}$ [kNm]	3.34									
$\pm M_{y,rec.}$ [kNm]													
3.34													

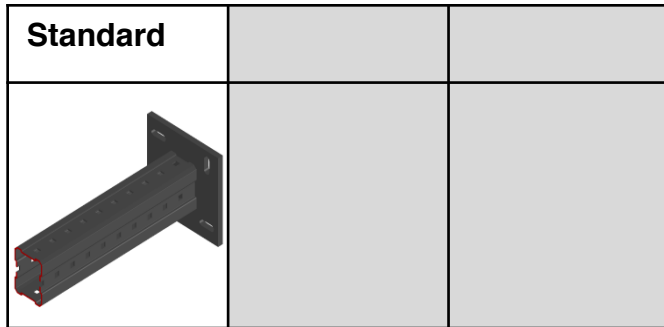
Design loading capacity - 3D		1/2
<p>Method</p> 		

Limiting components of capacity evaluated in following tables:	
<p>1. Steel connector</p> 	<p>2. Welds</p> 

MIC-C120-D-500-2000 Bracket - Concrete

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

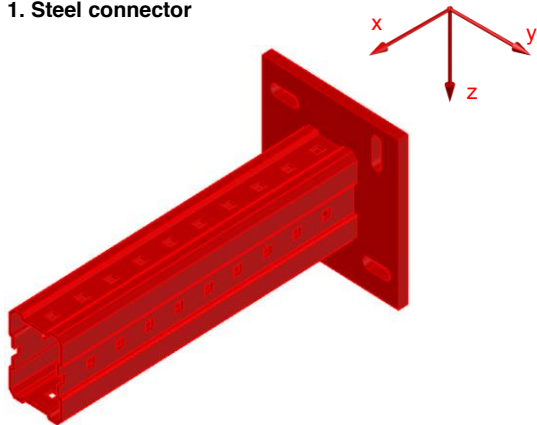


Design loading capacity - 3D 2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector

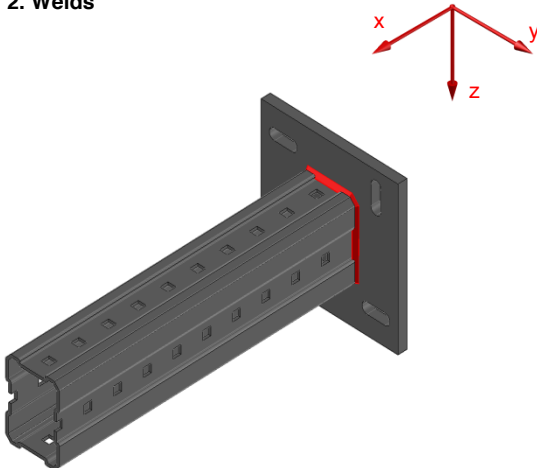


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
56.74	132.97	69.74	69.74	100.13	100.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
8.54	8.54	5.01	5.01	4.13	4.13

includes cross section resistance of steel base plate and channel
Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
346.20	346.20	116.39	116.39	166.28	166.28
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
13.34	13.34	7.98	7.98	8.35	8.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-A-500-2000 Bracket - Steel

Designation	Item number
MIC-S90-A- 500	267774
MIC-S90-A- 750	267775
MIC-S90-A-1000	267776
MIC-S90-A-1500	267777
MIC-S90-A-2000	267778

Corrosion protection:

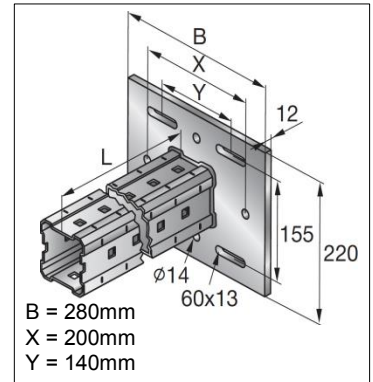
Hot dipped galvanized as per ASTM 123, thickness 75 microns

Weight:

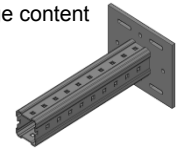
MIC-S90-A- 500	10175g
MIC-S90-A- 750	12480g
MIC-S90-A-1000	14890g
MIC-S90-A-1500	19605g
MIC-S90-A-2000	24320g

Submittal text:

Hilti Hot-dipped galvanized bracket used as fixed to structural steel profiles. The fixation could be done by two different principles. First principle is clamping, using four beam clamps clamped on flange of the structural steel profile. Second principle is boxing using integrated baseplate of the bracket and the same sized base plate on the other side of the structural steel profile being tighten by four threaded rods around the structural steel profile.



Package content



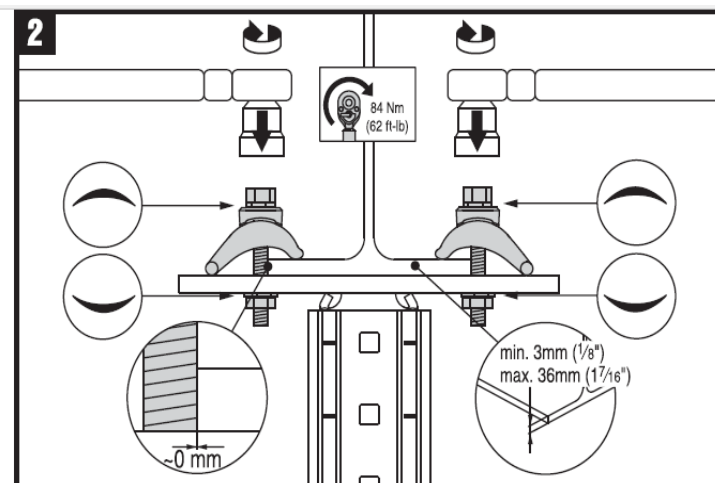
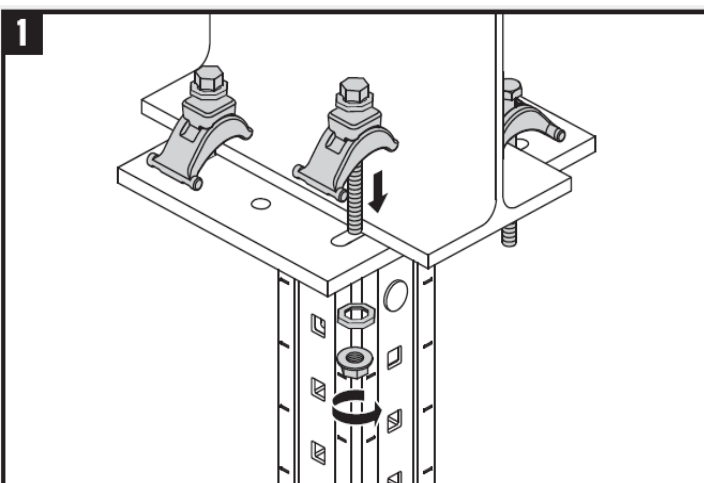
Designation	L[mm]
MIC-S90-A- 500	500
MIC-S90-A- 750	750
MIC-S90-A-1000	1000
MIC-S90-A-1500	1500
MIC-S90-A-2000	2000

Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Bracket: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:

No IFU attached to the packaging



MIC-S90-A-500-2000 Bracket - Steel

Possible loading cases		
Clamped	Boxed	

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

Software:

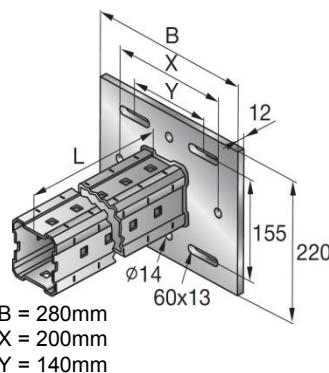
- Mathcad 15.0
- Microsoft Excel

Environmental conditions:

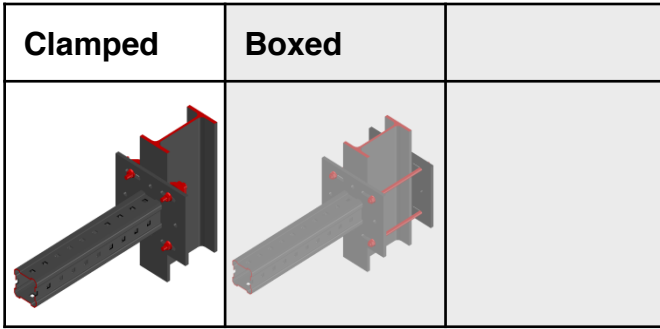
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

Designation	L[mm]
MIC-S90-A- 500	500
MIC-S90-A- 750	750
MIC-S90-A-1000	1000
MIC-S90-A-1500	1500
MIC-S90-A-2000	2000



MIC-S90-A-500-2000 Bracket - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Brackets: 1x MIC-S90-A- 500 267774 MIC-S90-A- 750 267775 MIC-S90-A-1000 267776 MIC-S90-A-1500 267777 MIC-S90-A-2000 267778 Beam clamps 4x MI-SGC M12 233859	Pre-fab bracket for perpendicular connection to structural steel profiles flanges. Flange width 75-165mm.

Recommended loading capacity - simplified for most common applications

Method		<table border="1"> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> <tr> <td>23.2</td> <td>6.0</td> <td>6.0</td> </tr> <tr> <td colspan="3" style="text-align: center;"> <table border="1"> <tr> <th>$\pm M_{y,rec.}$ [kNm]</th> </tr> <tr> <td>1.39</td> </tr> </table> </td> </tr> </table>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	23.2	6.0	6.0	<table border="1"> <tr> <th>$\pm M_{y,rec.}$ [kNm]</th> </tr> <tr> <td>1.39</td> </tr> </table>			$\pm M_{y,rec.}$ [kNm]	1.39
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
23.2	6.0	6.0											
<table border="1"> <tr> <th>$\pm M_{y,rec.}$ [kNm]</th> </tr> <tr> <td>1.39</td> </tr> </table>			$\pm M_{y,rec.}$ [kNm]	1.39									
$\pm M_{y,rec.}$ [kNm]													
1.39													
	These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.												

Design loading capacity - 3D 1/2

Method	

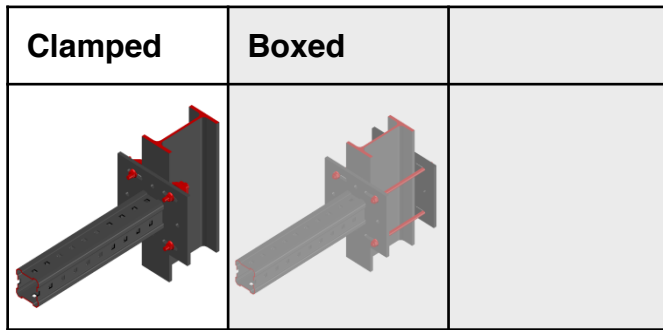
Limiting components of capacity evaluated in following tables:

1. Steel connector	2. Welds	3. Beam clamps

MIC-S90-A-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



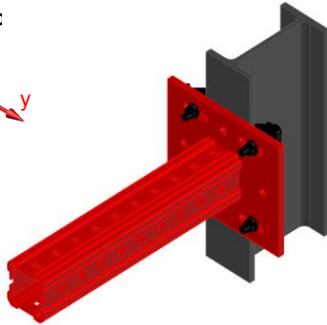
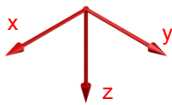
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connect



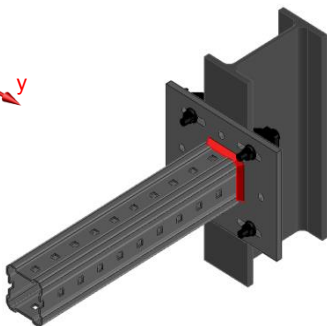
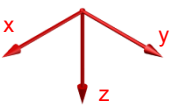
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.47	81.05	59.70	59.70	59.70	59.70
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.19	5.19	2.36	2.36	2.45	2.45

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

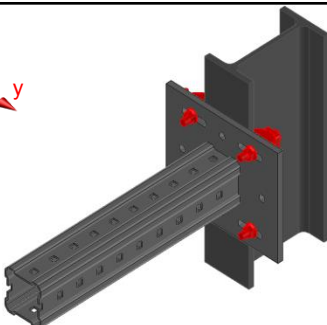
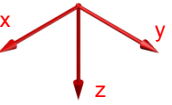


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
285.11	285.11	116.39	116.39	116.39	116.39
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.54	9.54	5.84	5.84	5.84	5.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Beam clamps

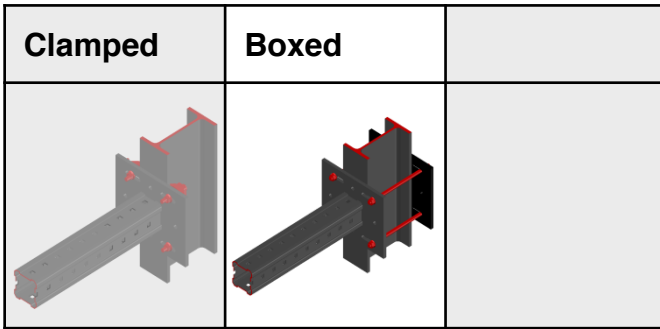


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.81	0.81	2.09	2.09	1.39	1.39

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-A-500-2000 Bracket - Steel



<p>Loading case: Boxed</p> <p>BOM: Brackets: 1x MIC-S90-A- 500 267774 MIC-S90-A- 750 267775 MIC-S90-A-1000 267776 MIC-S90-A-1500 267777 MIC-S90-A-2000 267778</p> <p>Base plate 1x MIB-SA 304821</p> <p>Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103</p> <p>Lock nuts 8x M12-F-SL WS ¾ 382897</p>	<p>Combinations covered by loading case</p> <p>Pre-fab bracket for perpendicular connection to structural steel Profiles boxing it with two base plates. Flange width 75-165mm.</p>
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Recommended loading capacity - simplified for most common applications															
Method															
		<table border="1" style="width: 100%;"> <tr> <th style="text-align: center;">$\pm F_{x,rec.}$ [kN]</th> <th style="text-align: center;">$\pm F_{y,rec.}$ [kN]</th> <th style="text-align: center;">$\pm F_{z,rec.}$ [kN]</th> </tr> <tr> <td style="text-align: center;">24.0</td> <td style="text-align: center;">4.9</td> <td style="text-align: center;">4.9</td> </tr> <tr> <th colspan="3" style="text-align: center;">$\pm M_{y,rec.}$ [kNm]</th> </tr> <tr> <td colspan="3" style="text-align: center;">1.57</td> </tr> </table>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	24.0	4.9	4.9	$\pm M_{y,rec.}$ [kNm]			1.57			
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]													
24.0	4.9	4.9													
$\pm M_{y,rec.}$ [kNm]															
1.57															
<p><small>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</small></p>															

Design loading capacity - 3D		1/2
Method		

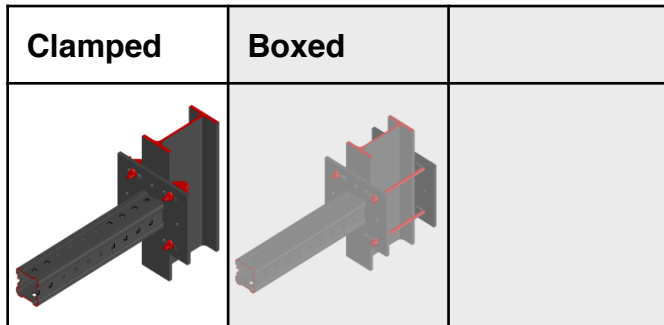
Limiting components of capacity evaluated in following tables:

<p>1. Steel conn</p>	<p>2. Welds</p>	<p>3. Base plate, threaded rods and nuts</p>
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MIC-S90-A-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



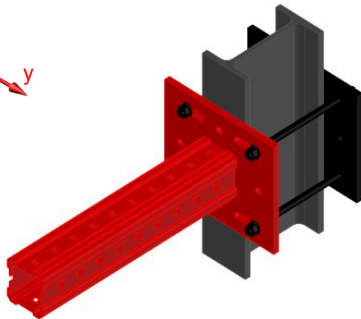
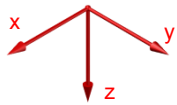
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



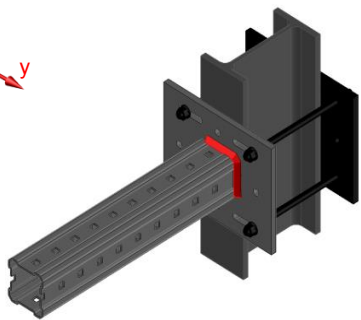
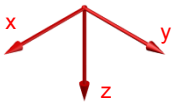
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.47	81.05	59.70	59.70	59.70	59.70
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.19	5.19	2.36	2.36	2.45	2.45

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

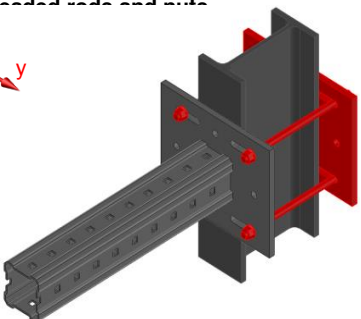
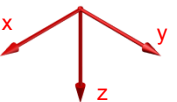


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
285.11	285.11	116.39	116.39	116.39	116.39
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.54	9.54	5.84	5.84	5.84	5.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Base plate threaded rods and nuts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	35.97	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.67	0.67	11.65	11.65	7.77	7.77

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-B-500-2000 Bracket - Steel

Designation	Item number
MIC-S90-B- 500	267779
MIC-S90-B- 750	267780
MIC-S90-B-1000	267781
MIC-S90-B-1500	267782
MIC-S90-B-2000	267783

Corrosion protection:

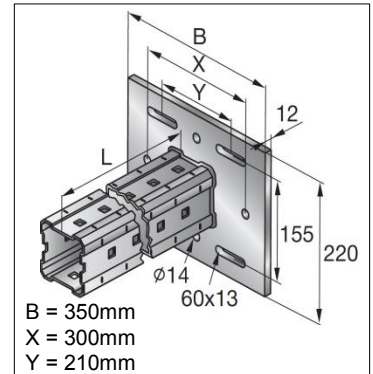
Hot dipped galvanized as per ASTM 123, thickness 75 microns

Weight:

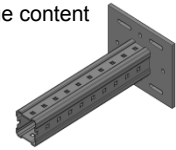
MIC-S90-B- 500	11625g
MIC-S90-B- 750	13983g
MIC-S90-B-1000	16340g
MIC-S90-B-1500	21055g
MIC-S90-B-2000	25770g

Submittal text:

Hilti Hot-dipped galvanized bracket used as fixed to structural steel profiles. The fixation could be done by two different principles. First principle is clamping, using four beam clamps clamped on flange of the structural steel profile. Second principle is boxing using integrated baseplate of the bracket and the same sized base plate on the other side of the structural steel profile being tighten by four threaded rods around the structural steel profile.



Package content



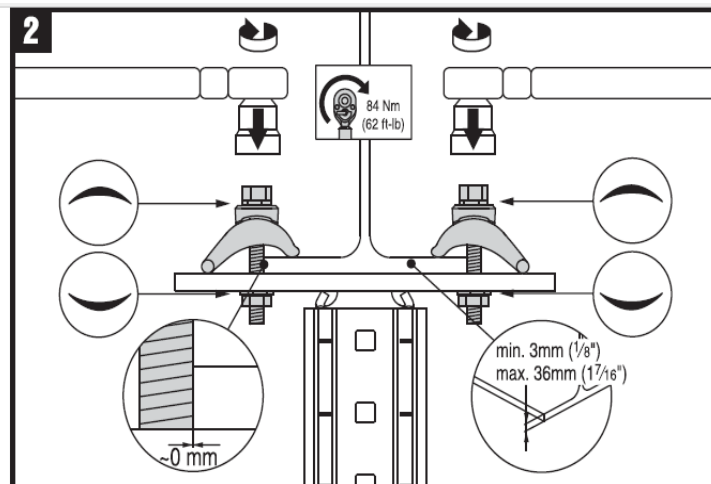
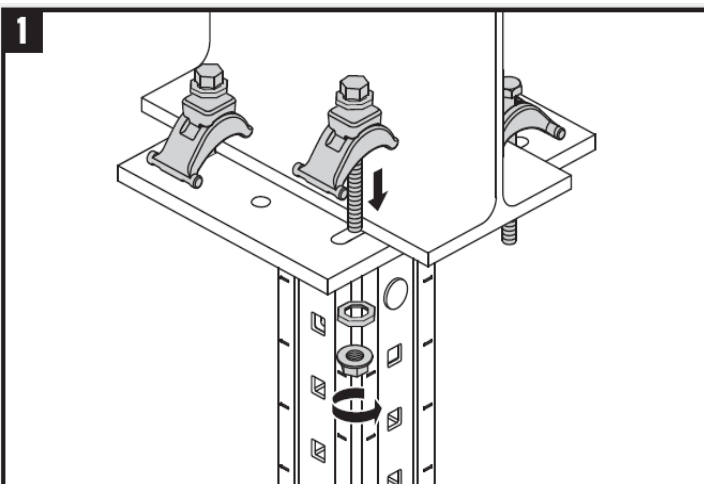
Designation	L[mm]
MIC-S90-B- 500	500
MIC-S90-B- 750	750
MIC-S90-B-1000	1000
MIC-S90-B-1500	1500
MIC-S90-B-2000	2000

Material properties:

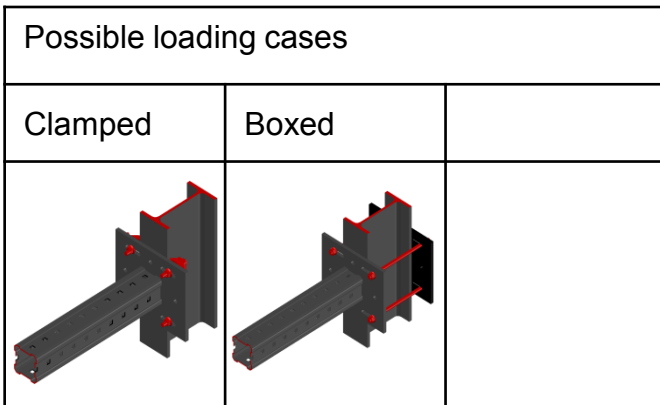
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Bracket: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{\text{mm}^2}$	$f_u = 360 \frac{N}{\text{mm}^2}$	$E = 210000 \frac{N}{\text{mm}^2}$	$G = 80769 \frac{N}{\text{mm}^2}$

Instruction For Use:

No IFU attached to the packaging



MIC-S90-B-500-2000 Bracket - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

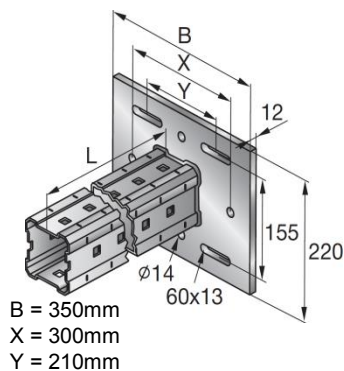
Software:

- Mathcad 15.0
- Microsoft Excel

Environmental conditions:

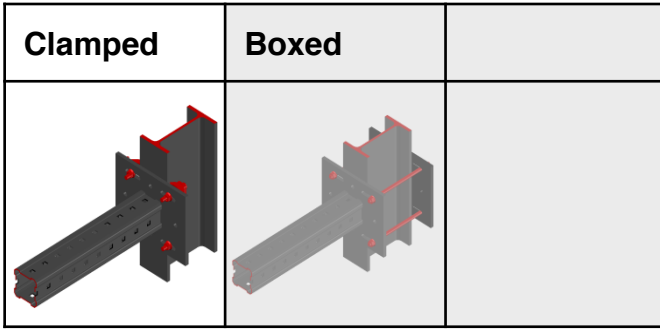
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



Designation	L[mm]
MIC-S90-B- 500	500
MIC-S90-B- 750	750
MIC-S90-B-1000	1000
MIC-S90-B-1500	1500
MIC-S90-B-2000	2000

MIC-S90-B-500-2000 Bracket - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Brackets: 1x MIC-S90-B- 500 267779 MIC-S90-B- 750 267780 MIC-S90-B-1000 267781 MIC-S90-B-1500 267782 MIC-S90-B-2000 267783 Beam clamps 4x MI-SGC M12 233859	Pre-fab bracket for perpendicular connection to structural steel profiles flanges. Flange width 165-235mm.

Recommended loading capacity - simplified for most common applications

Method													
	<table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> <tr> <td style="text-align: center;">17.5</td> <td style="text-align: center;">6.0</td> <td style="text-align: center;">6.0</td> </tr> <tr> <td colspan="3" style="text-align: center;">$\pm M_{y,rec.}$ [kNm]</td> </tr> <tr> <td colspan="3" style="text-align: center;">1.25</td> </tr> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.5	6.0	6.0	$\pm M_{y,rec.}$ [kNm]			1.25		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
17.5	6.0	6.0											
$\pm M_{y,rec.}$ [kNm]													
1.25													

Design loading capacity - 3D 1/2

Method	

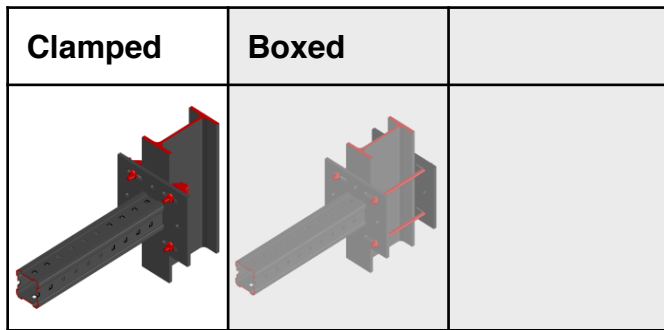
Limiting components of capacity evaluated in following tables:

1. Steel connector	2. Welds	3. Beam clamps

MIC-S90-B-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

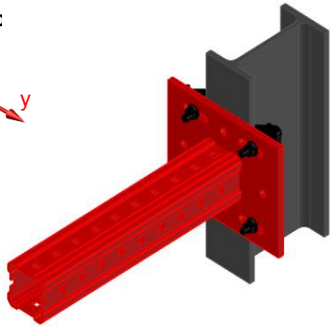
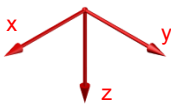


Design loading capacity - 3D 2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connect



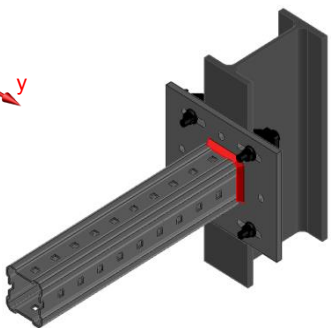
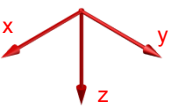
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.26	57.84	59.70	59.70	59.70	59.70
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.19	5.19	1.87	1.87	2.14	2.14

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

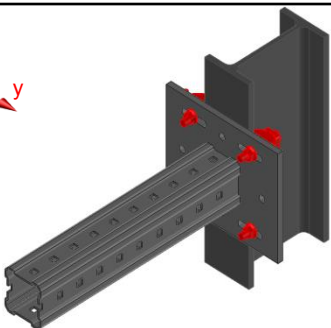
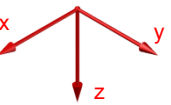


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
285.11	285.11	116.39	116.39	116.39	116.39
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.54	9.54	5.84	5.84	5.84	5.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Beam clamps

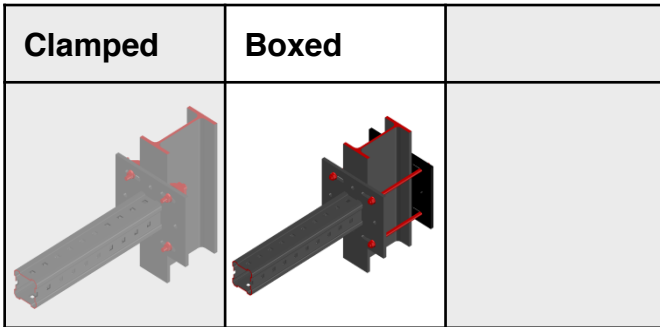


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.06	1.06	2.09	2.09	2.80	2.80

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-B-500-2000 Bracket - Steel



Loading case: Boxed	Combinations covered by loading case
<p>BOM: Brackets: 1x MIC-S90-B- 500 267779 MIC-S90-B- 750 267780 MIC-S90-B-1000 267781 MIC-S90-B-1500 267782 MIC-S90-B-2000 267783</p> <p>Base plate 1x MIB-SB 304822 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Lock nuts 8x M12-F-SL WS ¾ 382897</p>	<p>Pre-fab bracket for perpendicular connection to structural steel Profiles boxing it with two base plates. Flange width 165-235mm.</p>

Recommended loading capacity - simplified for most common applications

Method													
	<table border="1" style="margin-left: 20px;"> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> <tr> <td style="text-align: center;">17.5</td> <td style="text-align: center;">4.9</td> <td style="text-align: center;">4.9</td> </tr> <tr> <td colspan="3" style="text-align: center;">$\pm M_{y,rec.}$ [kN]</td> </tr> <tr> <td colspan="3" style="text-align: center;">1.25</td> </tr> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.5	4.9	4.9	$\pm M_{y,rec.}$ [kN]			1.25		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
17.5	4.9	4.9											
$\pm M_{y,rec.}$ [kN]													
1.25													

Design loading capacity - 3D 1/2

Method	

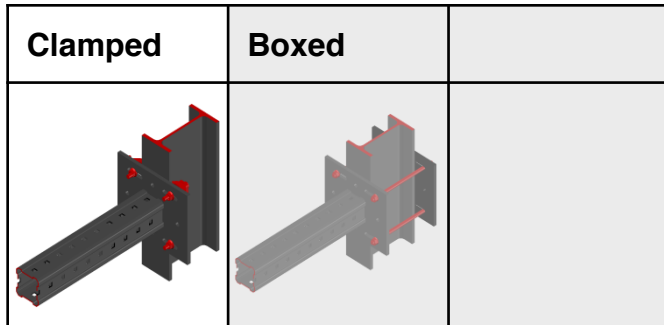
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p>	<p>2. Welds</p>	<p>3. Base plate, threaded rods and nuts</p>
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MIC-S90-B-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



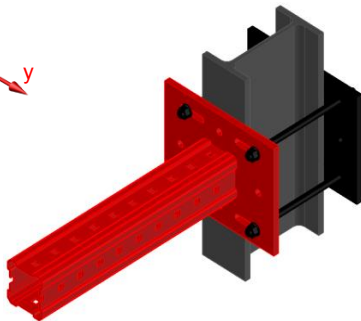
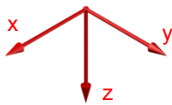
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



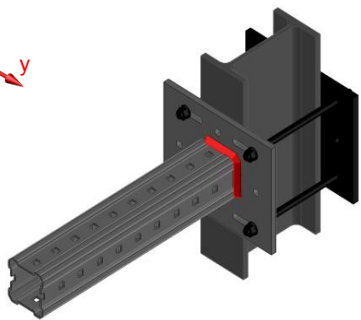
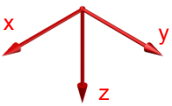
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.26	57.84	59.70	59.70	59.70	59.70
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.19	5.19	1.87	1.87	2.14	2.14

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

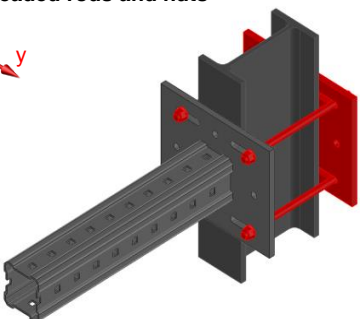
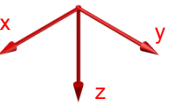


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
285.11	285.11	116.39	116.39	116.39	116.39
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.54	9.54	5.84	5.84	5.84	5.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Base plate threaded rods and nuts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	34.23	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.88	0.88	11.65	11.65	15.64	15.64

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-C-500-2000 Bracket - Steel

Designation	Item number
MIC-S90-C- 500	267784
MIC-S90-C- 750	267785
MIC-S90-C-1000	267786
MIC-S90-C-1500	267787
MIC-S90-C-2000	267788

Corrosion protection:

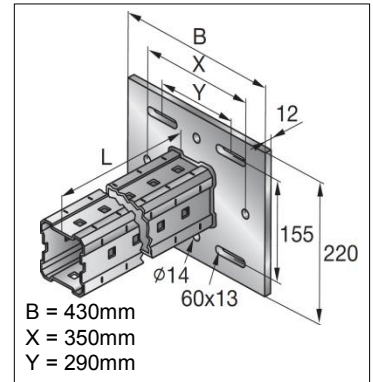
Hot dipped galvanized as per ASTM 123, thickness 75 microns

Weight:

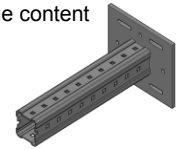
MIC-S90-C- 500	13285g
MIC-S90-C- 750	15643g
MIC-S90-C-1000	18000g
MIC-S90-C-1500	22715g
MIC-S90-C-2000	27430g

Submittal text:

Hilti Hot-dipped galvanized bracket used as fixed to structural steel profiles. The fixation could be done by two different principles. First principle is clamping, using four beam clamps clamped on flange of the structural steel profile. Second principle is boxing using integrated baseplate of the bracket and the same sized base plate on the other side of the structural steel profile being tighten by four threaded rods around the structural steel profile.



Package content



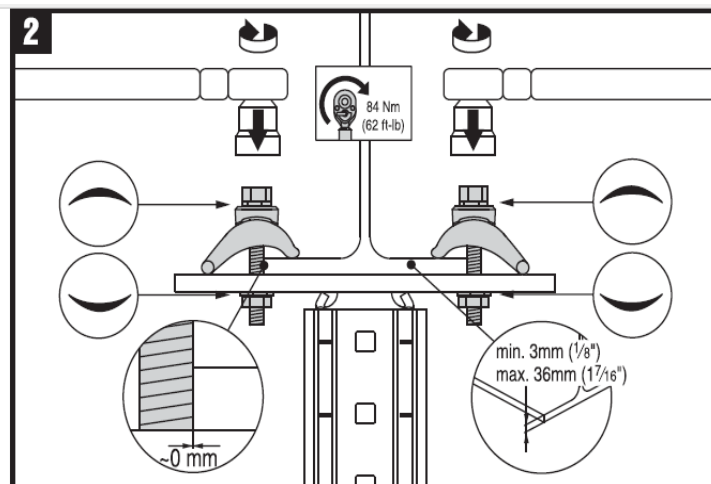
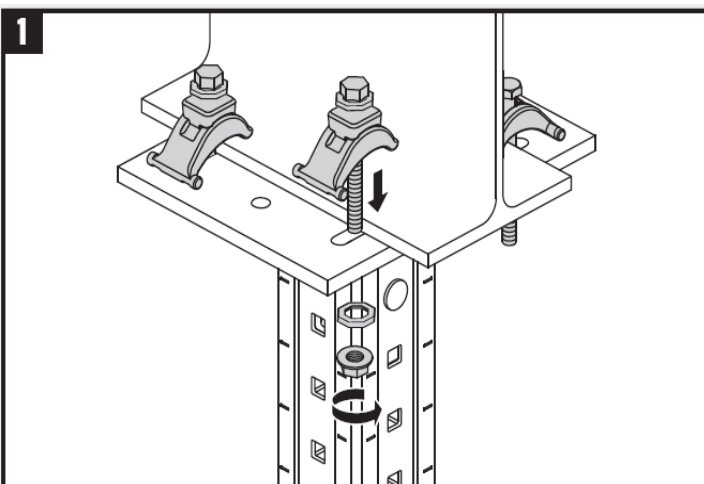
Designation	L[mm]
MIC-S90-C- 500	500
MIC-S90-C- 750	750
MIC-S90-C-1000	1000
MIC-S90-C-1500	1500
MIC-S90-C-2000	2000

Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Bracket: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:

No IFU attached to the packaging



MIC-S90-C-500-2000 Bracket - Steel

Possible loading cases		
Clamped	Boxed	

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

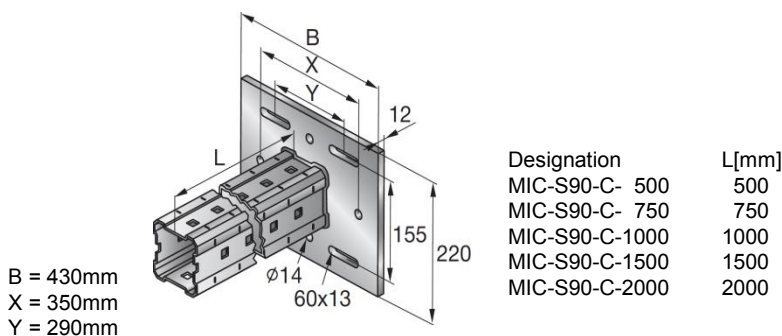
Software:

- Mathcad 15.0
- Microsoft Excel

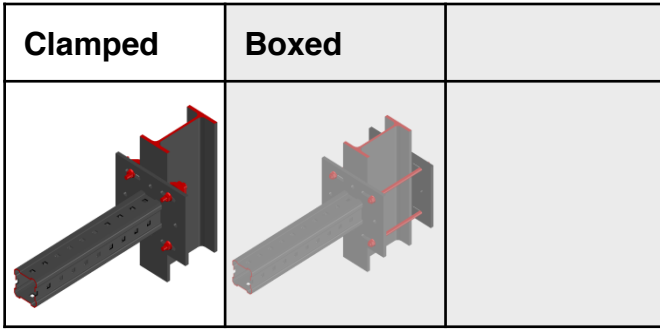
Environmental conditions:

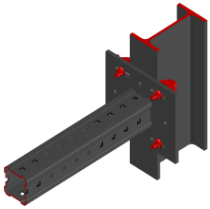
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

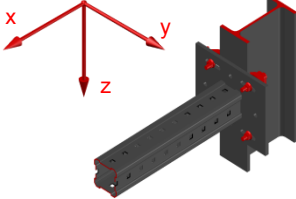
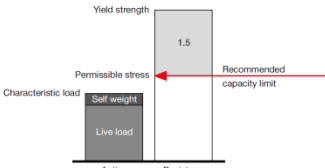


MIC-S90-C-500-2000 Bracket - Steel

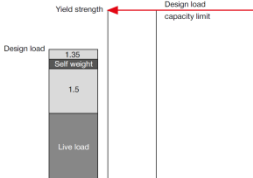


<p>Loading case: Clamped</p>	<p>Combinations covered by loading case</p>												
<p>BOM:</p> <p>Brackets:</p> <table border="0"> <tr> <td>1x MIC-S90-C- 500</td> <td>267784</td> </tr> <tr> <td>MIC-S90-C- 750</td> <td>267785</td> </tr> <tr> <td>MIC-S90-C-1000</td> <td>267786</td> </tr> <tr> <td>MIC-S90-C-1500</td> <td>267787</td> </tr> <tr> <td>MIC-S90-C-2000</td> <td>267788</td> </tr> </table> <p>Beam clamps</p> <table border="0"> <tr> <td>4x MI-SGC M12</td> <td>233859</td> </tr> </table>	1x MIC-S90-C- 500	267784	MIC-S90-C- 750	267785	MIC-S90-C-1000	267786	MIC-S90-C-1500	267787	MIC-S90-C-2000	267788	4x MI-SGC M12	233859	<p>Pre-fab bracket for perpendicular connection to structural steel profiles flanges. Flange width 235-300mm.</p> 
1x MIC-S90-C- 500	267784												
MIC-S90-C- 750	267785												
MIC-S90-C-1000	267786												
MIC-S90-C-1500	267787												
MIC-S90-C-2000	267788												
4x MI-SGC M12	233859												

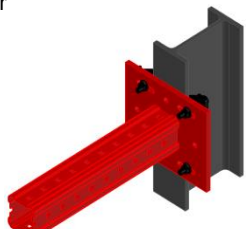
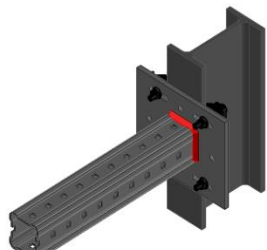
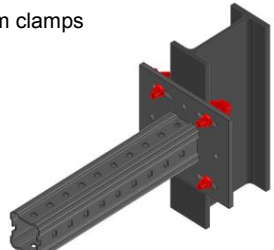
Recommended loading capacity - simplified for most common applications

<p>Method</p>	 <table border="1" data-bbox="1021 1025 1356 1129"> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> <tr> <td>13.9</td> <td>6.0</td> <td>6.0</td> </tr> </table> <table border="1" data-bbox="1135 1129 1242 1232"> <tr> <th>$\pm M_{y,rec.}$ [kNm]</th> </tr> <tr> <td>1.03</td> </tr> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	13.9	6.0	6.0	$\pm M_{y,rec.}$ [kNm]	1.03
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]							
13.9	6.0	6.0							
$\pm M_{y,rec.}$ [kNm]									
1.03									
									

Design loading capacity - 3D 1/2

<p>Method</p>	
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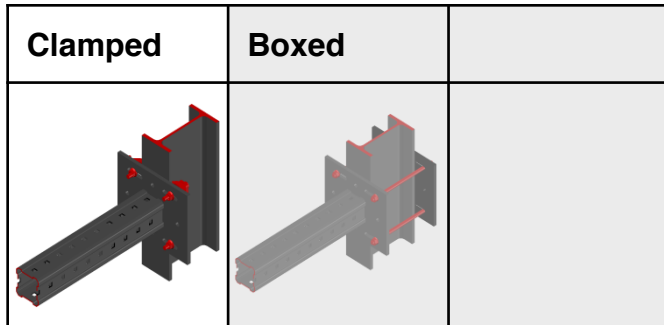
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. Beam clamps</p> 
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MIC-S90-C-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

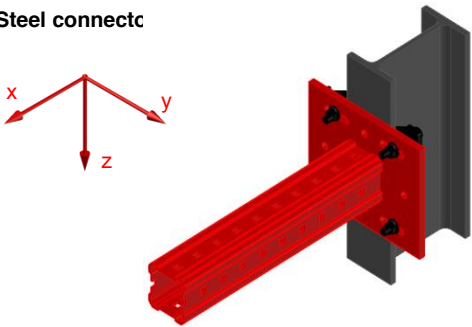


Design loading capacity - 3D 2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connect



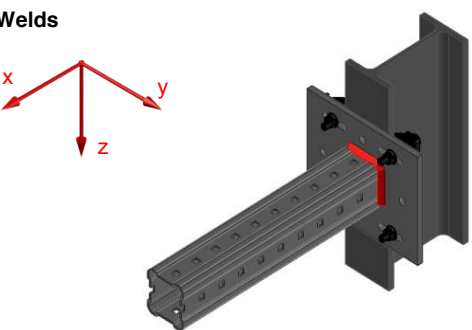
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
20.91	45.28	59.70	59.70	59.70	59.70
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.19	5.19	1.54	1.54	1.94	1.94

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

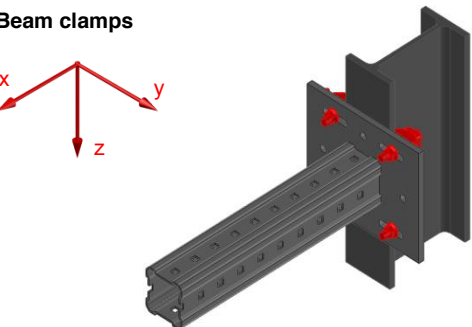


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
285.11	285.11	116.39	116.39	116.39	116.39
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.54	9.54	5.84	5.84	5.84	5.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Beam clamps

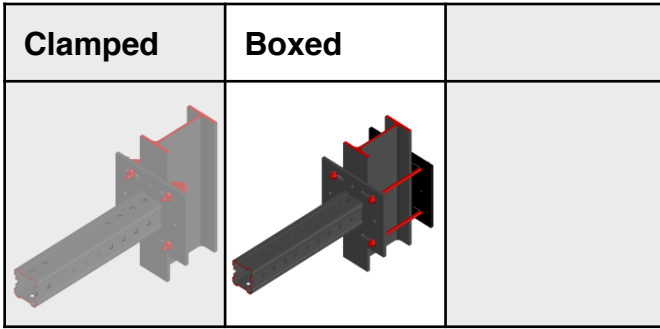


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.31	1.31	2.09	2.09	4.51	4.51

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S90-C-500-2000 Bracket - Steel



<p>Loading case: Boxed</p> <p>BOM: Brackets: 1x MIC-S90-C- 500 267784 MIC-S90-C- 750 267785 MIC-S90-C-1000 267786 MIC-S90-C-1500 267787 MIC-S90-C-2000 267788</p> <p>Base plate 1x MIB-SC 304823 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Lock nuts 8x M12-F-SL WS ¾ 382897</p>	<p>Combinations covered by loading case</p> <p>Pre-fab bracket for perpendicular connection to structural steel Profiles boxing it with two base plates. Flange width 235-300mm.</p>
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Recommended loading capacity - simplified for most common applications															
<p>Method</p>		<table border="1"> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> <tr> <td>13.9</td> <td>4.9</td> <td>4.9</td> </tr> <tr> <td colspan="2" style="text-align: center;">$\pm M_{y,rec.}$ [kNm]</td> <td></td> </tr> <tr> <td colspan="2" style="text-align: center;">1.03</td> <td></td> </tr> </table>		$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	13.9	4.9	4.9	$\pm M_{y,rec.}$ [kNm]			1.03		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]													
13.9	4.9	4.9													
$\pm M_{y,rec.}$ [kNm]															
1.03															
These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.															

Design loading capacity - 3D		1/2
<p>Method</p>		

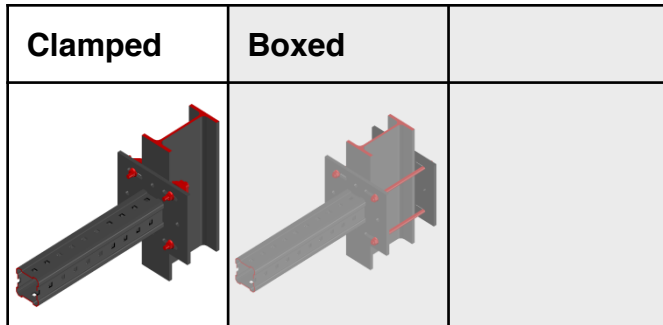
Limiting components of capacity evaluated in following tables:

<p>1. Steel conn...</p>	<p>2. Welds</p>	<p>3. Base plate, threaded rods and nuts</p>
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MIC-S90-C-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



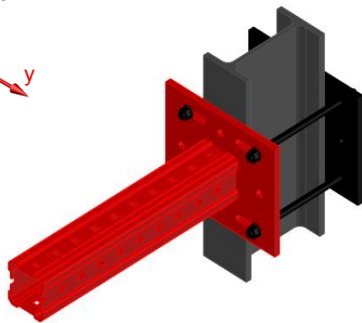
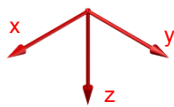
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



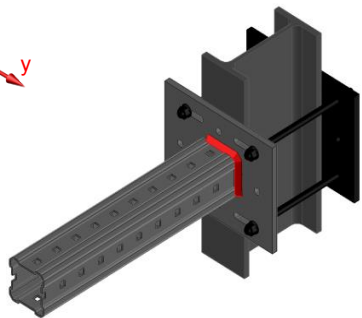
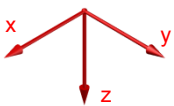
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
20.91	45.28	59.70	59.70	59.70	59.70
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
5.19	5.19	1.54	1.54	1.94	1.94

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

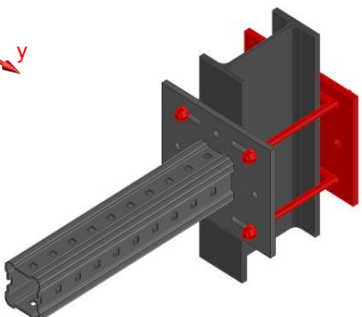
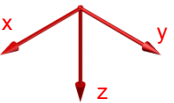


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
285.11	285.11	116.39	116.39	116.39	116.39
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
9.54	9.54	5.84	5.84	5.84	5.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Base plate threaded rods and nuts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	29.47	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.08	1.08	11.65	11.65	25.15	25.15

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-A-500-2000 Bracket - Steel

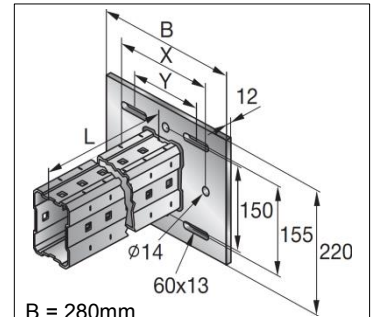
Designation	Item number
MIC-S120-A- 500	267794
MIC-S120-A- 750	267795
MIC-S120-A-1000	267796
MIC-S120-A-1500	267797
MIC-S120-A-2000	267798

Corrosion protection:

Hot dipped galvanized as per ASTM 123, thickness 75 microns

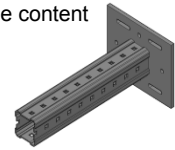
Weight:

MIC-S120-A- 500	11760g
MIC-S120-A- 750	14910g
MIC-S120-A-1000	18060g
MIC-S120-A-1500	24360g
MIC-S120-A-2000	30660g



B = 280mm
X = 200mm
Y = 140mm

Package content



Designation	L [mm]
MIC-S120-A- 500	500
MIC-S120-A- 750	750
MIC-S120-A-1000	1000
MIC-S120-A-1500	1500
MIC-S120-A-2000	2000

Submittal text:

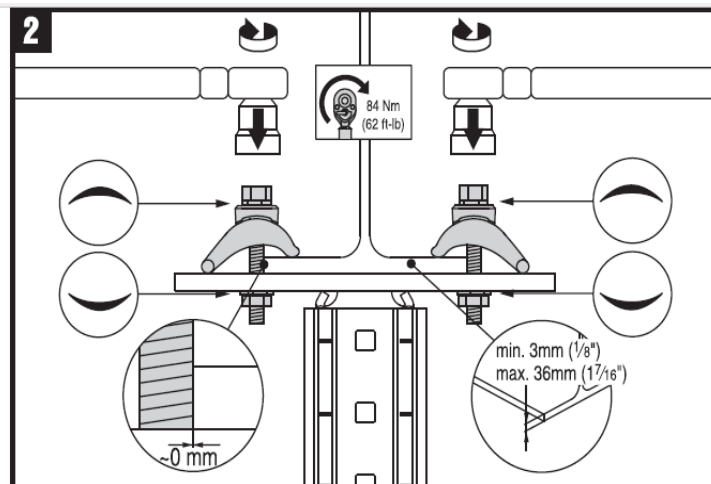
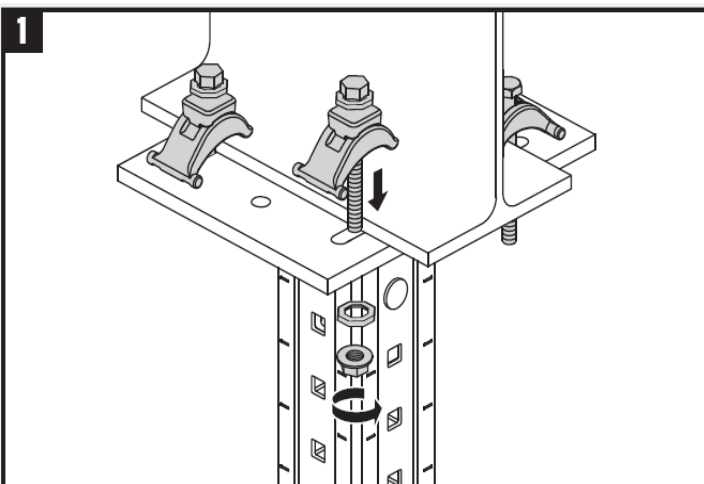
Hilti Hot-dipped galvanized bracket used as fixed to structural steel profiles. The fixation could be done by two different principles. First principle is clamping, using four beam clamps clamped on flange of the structural steel profile. Second principle is boxing using integrated baseplate of the bracket and the same sized base plate on the other side of the structural steel profile being tighten by four threaded rods around the structural steel profile.

Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Bracket: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:

No IFU attached to the packaging



MIC-S120-A-500-2000 Bracket - Steel

Possible loading cases		
Clamped	Boxed	

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

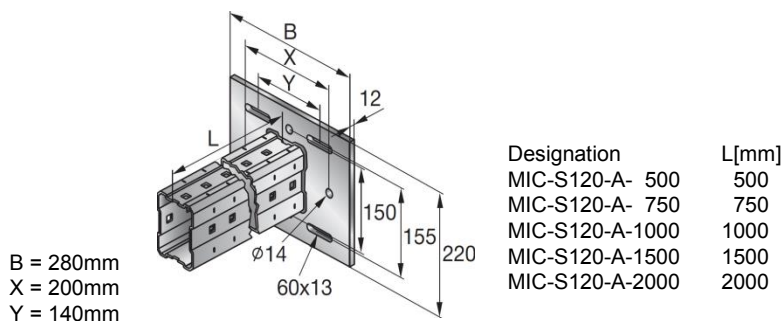
Software:

- Mathcad 15.0
- Microsoft Excel

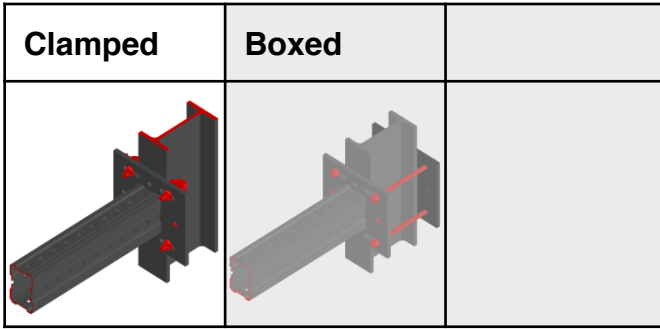
Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:



MIC-S120-A-500-2000 Bracket - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Brackets: 1x MIC-S120-A- 500 267794 MIC-S120-A- 750 267795 MIC-S120-A-1000 267796 MIC-S120-A-1500 267797 MIC-S120-A-2000 267798 Beam clamps 4x MI-SGC M12 233859	Pre-fab bracket for perpendicular connection to structural steel profiles flanges. Flange width 75-165mm.

Recommended loading capacity - simplified for most common applications

Method													
	<table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> <tr> <td style="text-align: center;">23.2</td> <td style="text-align: center;">6.0</td> <td style="text-align: center;">6.0</td> </tr> <tr> <td colspan="3" style="text-align: center;">$\pm M_{y,rec.}$ [kNm]</td> </tr> <tr> <td colspan="3" style="text-align: center;">1.55</td> </tr> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	23.2	6.0	6.0	$\pm M_{y,rec.}$ [kNm]			1.55		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
23.2	6.0	6.0											
$\pm M_{y,rec.}$ [kNm]													
1.55													

Design loading capacity - 3D 1/2

Method	

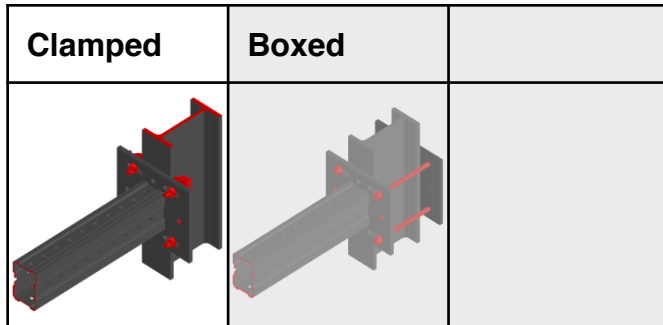
Limiting components of capacity evaluated in following tables:

1. Steel connector	2. Welds	3. Beam clamps

MIC-S120-A-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



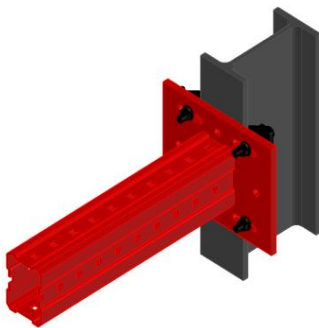
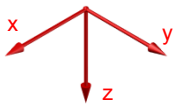
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



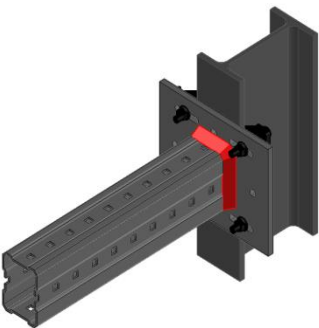
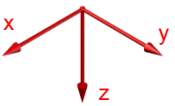
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.47	81.05	69.74	69.74	100.13	100.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
8.54	8.54	3.01	3.01	2.50	2.50

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

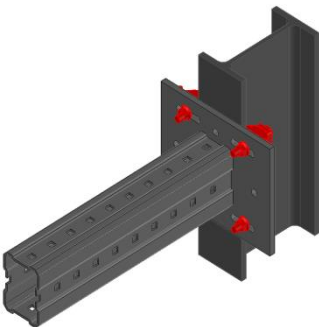
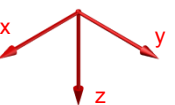


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
346.20	346.20	116.39	116.39	166.28	166.28
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
13.34	13.34	7.98	7.98	8.35	8.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Beam clamps

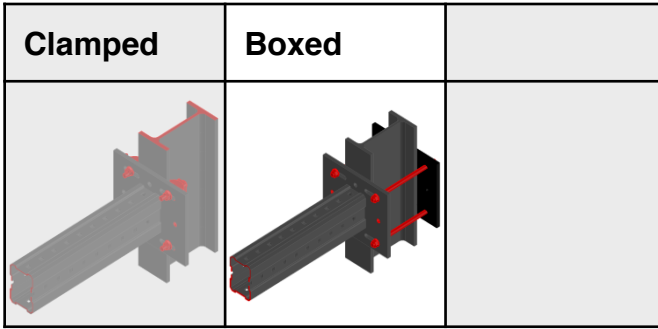


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.81	0.81	2.33	2.33	1.39	1.39

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-A-500-2000 Bracket - Steel



Loading case: Boxed	Combinations covered by loading case
<p>BOM: Brackets: 1x MIC-S120-A- 500 267794 MIC-S120-A- 750 267795 MIC-S120-A-1000 267796 MIC-S120-A-1500 267797 MIC-S120-A-2000 267798</p> <p>Base plate 1x MIB-SA 304821 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Lock nuts 8x M12-F-SL WS ¾ 382897</p>	<p>Pre-fab bracket for perpendicular connection to structural steel Profiles boxing it with two base plates. Flange width 75-165mm.</p>

Recommended loading capacity - simplified for most common applications													
Method													
	<table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> <tr> <td style="text-align: center;">24.0</td> <td style="text-align: center;">4.9</td> <td style="text-align: center;">4.9</td> </tr> <tr> <td colspan="3" style="text-align: center;">$\pm M_{y,rec.}$ [kNm]</td> </tr> <tr> <td colspan="3" style="text-align: center;">2.01</td> </tr> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	24.0	4.9	4.9	$\pm M_{y,rec.}$ [kNm]			2.01		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
24.0	4.9	4.9											
$\pm M_{y,rec.}$ [kNm]													
2.01													

Design loading capacity - 3D		1/2
Method		

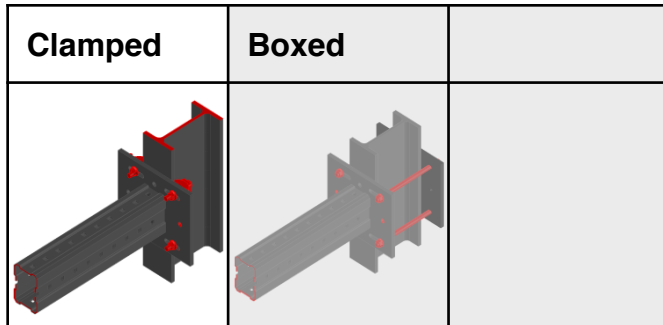
Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Welds 	3. Base plate, threaded rods and nuts
------------------------	--------------	---

MIC-S120-A-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



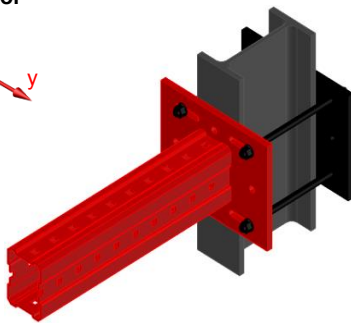
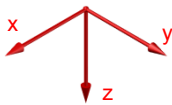
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



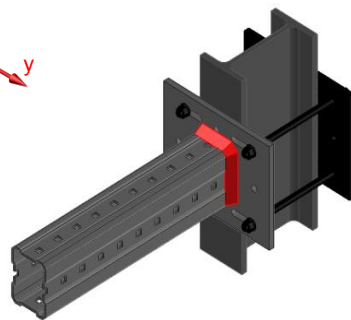
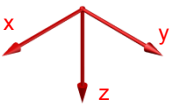
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.47	81.05	69.74	69.74	100.13	100.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
8.54	8.54	3.01	3.01	2.50	2.50

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

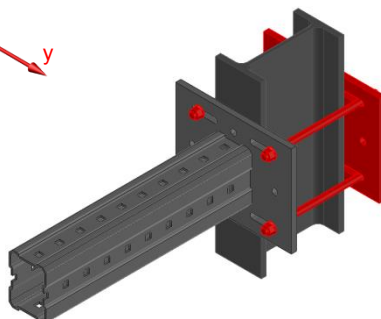
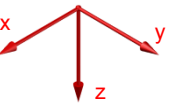


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
346.20	346.20	116.39	116.39	166.28	166.28
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
13.34	13.34	7.98	7.98	8.35	8.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Base plate threaded rods and nuts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	35.97	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.67	0.67	13.01	13.01	7.77	7.77

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-B-500-2000 Bracket - Steel

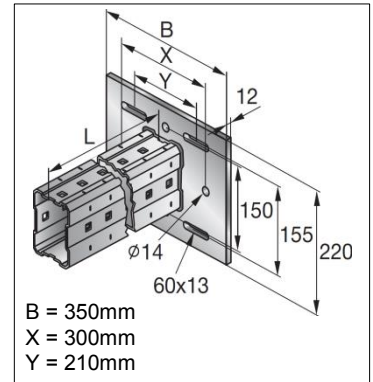
Designation	Item number
MIC-S120-B- 500	267799
MIC-S120-B- 750	270459
MIC-S120-B-1000	270460
MIC-S120-B-1500	270461
MIC-S120-B-2000	270462

Corrosion protection:

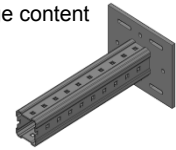
Hot dipped galvanized as per ASTM 123, thickness 75 microns

Weight:

MIC-S120-B- 500	12960g
MIC-S120-B- 750	16360g
MIC-S120-B-1000	19510g
MIC-S120-B-1500	25810g
MIC-S120-B-2000	32110g



Package content



Designation	L [mm]
MIC-S120-B- 500	500
MIC-S120-B- 750	750
MIC-S120-B-1000	1000
MIC-S120-B-1500	1500
MIC-S120-B-2000	2000

Submittal text:

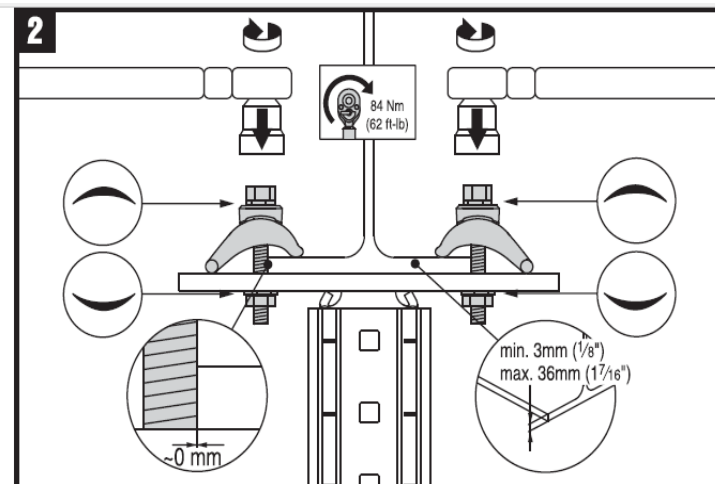
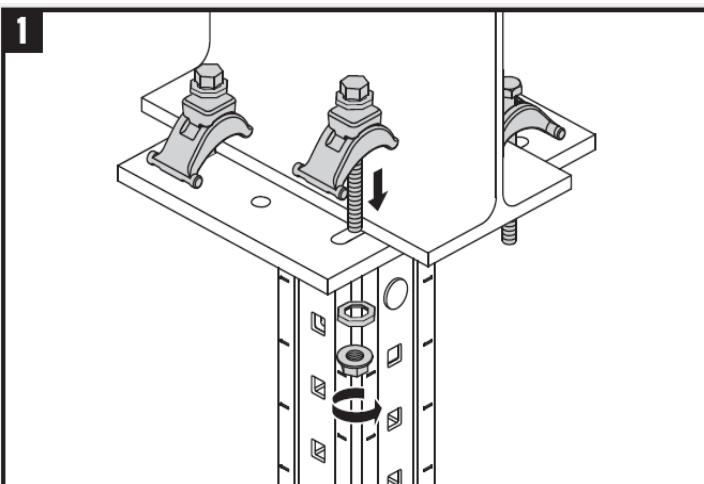
Hilti Hot-dipped galvanized bracket used as fixed to structural steel profiles. The fixation could be done by two different principles. First principle is clamping, using four beam clamps clamped on flange of the structural steel profile. Second principle is boxing using integrated baseplate of the bracket and the same sized base plate on the other side of the structural steel profile being tighten by four threaded rods around the structural steel profile.

Material properties:

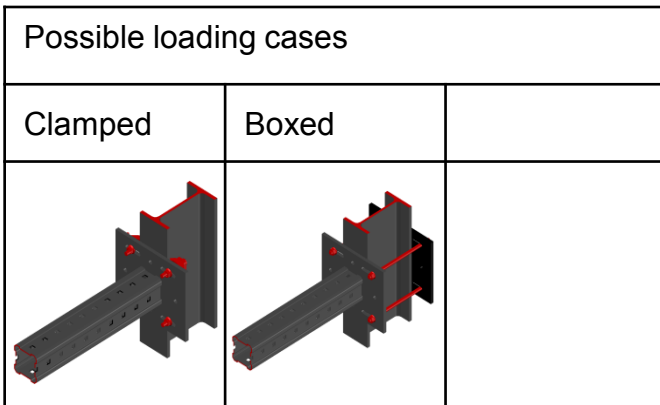
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Bracket: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:

No IFU attached to the packaging



MIC-S120-B-500-2000 Bracket - Steel



Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

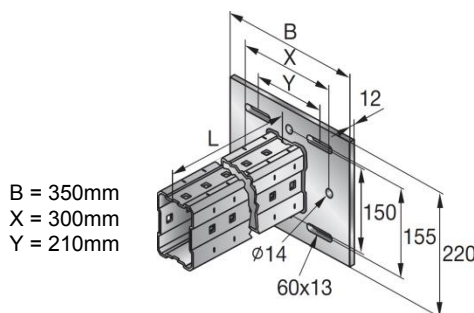
Software:

- Mathcad 15.0
- Microsoft Excel

Environmental conditions:

- indoors, outdoors
- static loads
- no fatigue loads

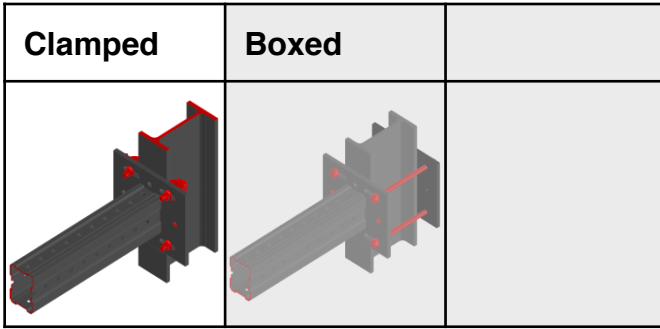
Simplified drawing:



B = 350mm
X = 300mm
Y = 210mm

Designation	L[mm]
MIC-S120-B- 500	500
MIC-S120-B- 750	750
MIC-S120-B-1000	1000
MIC-S120-B-1500	1500
MIC-S120-B-2000	2000

MIC-S120-B-500-2000 Bracket - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Brackets: 1x MIC-S120-B- 500 267799 MIC-S120-B- 750 270459 MIC-S120-B-1000 270460 MIC-S120-B-1500 270461 MIC-S120-B-2000 270462 Beam clamps 4x MI-SGC M12 233859	Pre-fab bracket for perpendicular connection to structural steel profiles flanges. Flange width 165-235mm.

Recommended loading capacity - simplified for most common applications													
Method	<table border="1" style="margin-left: 20px;"> <tr> <td>$\pm F_{x,rec.}$ [kN]</td> <td>$\pm F_{y,rec.}$ [kN]</td> <td>$\pm F_{z,rec.}$ [kN]</td> </tr> <tr> <td>17.5</td> <td>6.0</td> <td>6.0</td> </tr> <tr> <td colspan="2">$\pm M_{y,rec.}$ [kNm]</td> <td></td> </tr> <tr> <td colspan="2">1.55</td> <td></td> </tr> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.5	6.0	6.0	$\pm M_{y,rec.}$ [kNm]			1.55		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
17.5	6.0	6.0											
$\pm M_{y,rec.}$ [kNm]													
1.55													

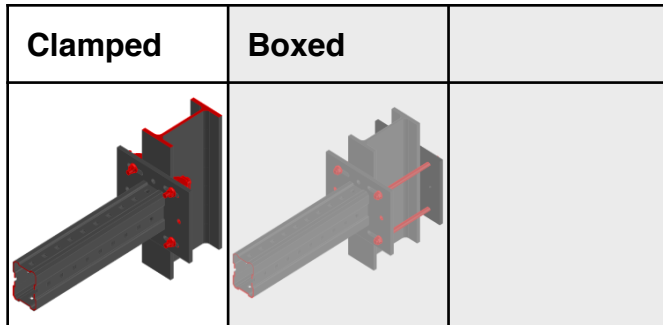
Design loading capacity - 3D		1/2
Method		

Limiting components of capacity evaluated in following tables:		
1. Steel connector 	2. Welds 	3. Beam clamps

MIC-S120-B-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



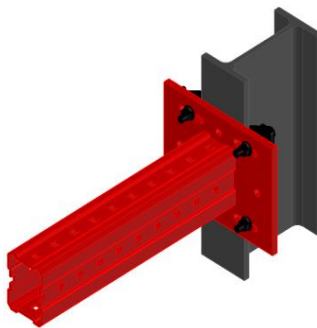
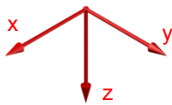
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



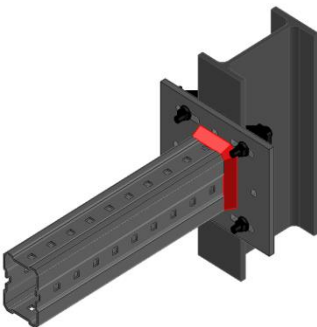
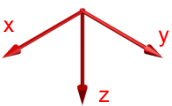
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.26	57.84	69.74	69.74	100.13	100.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
8.54	8.54	2.32	2.32	2.15	2.15

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

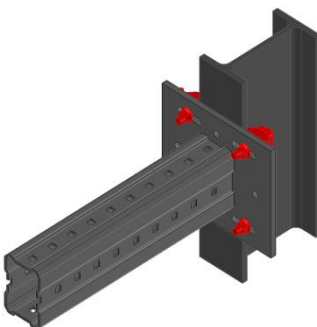
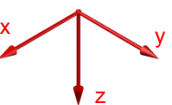


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
346.20	346.20	116.39	116.39	166.28	166.28
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
13.34	13.34	7.98	7.98	8.35	8.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Beam clamps

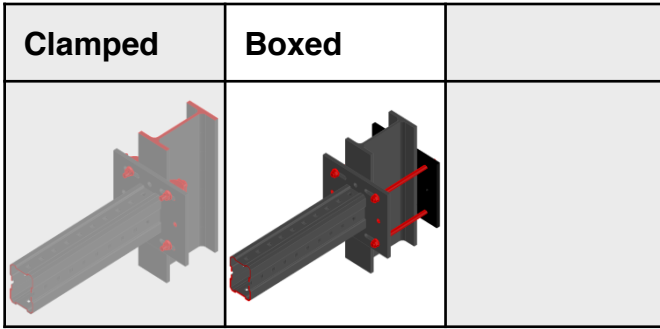


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.06	1.06	2.33	2.33	2.80	2.80

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-B-500-2000 Bracket - Steel



<p>Loading case: Boxed</p> <p>BOM: Brackets: 1x MIC-S120-B- 500 267799 MIC-S120-B- 750 270459 MIC-S120-B-1000 270460 MIC-S120-B-1500 270461 MIC-S120-B-2000 270462</p> <p>Base plate 1x MIB-SB 304822</p> <p>Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 4774</p> <p>Lock nuts 8x M12-F-SL WS ¾ 382897</p>	<p>Combinations covered by loading case</p> <p>Pre-fab bracket for perpendicular connection to structural steel Profiles boxing it with two base plates. Flange width 165-235mm.</p>
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Recommended loading capacity - simplified for most common applications

<p>Method</p>	<table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td>$\pm F_{x,rec.}$ [kN]</td> <td>$\pm F_{y,rec.}$ [kN]</td> <td>$\pm F_{z,rec.}$ [kN]</td> </tr> <tr> <td style="text-align: center;">17.5</td> <td style="text-align: center;">4.9</td> <td style="text-align: center;">4.9</td> </tr> <tr> <td colspan="3" style="text-align: center;">$\pm M_{y,rec.}$ [kNm]</td> </tr> <tr> <td colspan="3" style="text-align: center;">1.55</td> </tr> </table> <p><small>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</small></p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.5	4.9	4.9	$\pm M_{y,rec.}$ [kNm]			1.55		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
17.5	4.9	4.9											
$\pm M_{y,rec.}$ [kNm]													
1.55													

Design loading capacity - 3D 1/2

<p>Method</p>	
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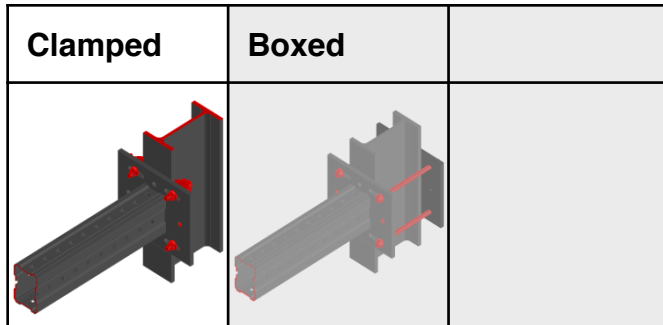
Limiting components of capacity evaluated in following tables:

<p>1. Steel connect</p>	<p>2. Welds</p>	<p>3. Base plate, threaded rods and nuts</p>
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MIC-S120-B-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

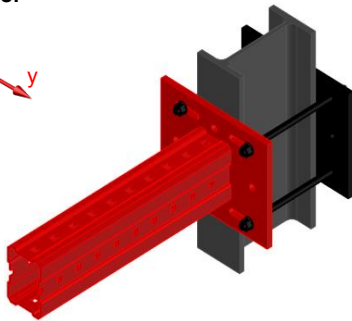
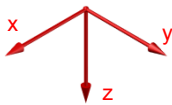


Design loading capacity - 3D 2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



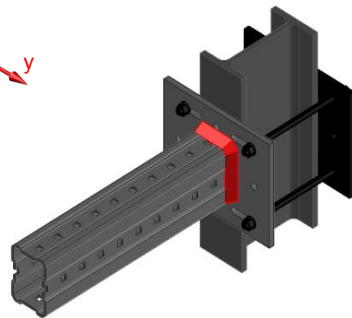
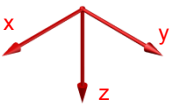
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.26	57.84	69.74	69.74	100.13	100.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
8.54	8.54	2.32	2.32	2.15	2.15

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

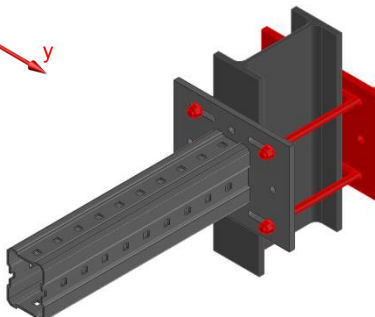
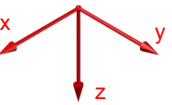


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
346.20	346.20	116.39	116.39	166.28	166.28
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
13.34	13.34	7.98	7.98	8.35	8.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Base plate threaded rods and nuts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	34.23	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.88	0.88	13.01	13.01	15.64	15.64

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-C-500-2000 Bracket - Steel

Designation	Item number
MIC-S120-C- 500	270463
MIC-S120-C- 750	270464
MIC-S120-C-1000	270465
MIC-S120-C-1500	270466
MIC-S120-C-2000	270467

Corrosion protection:

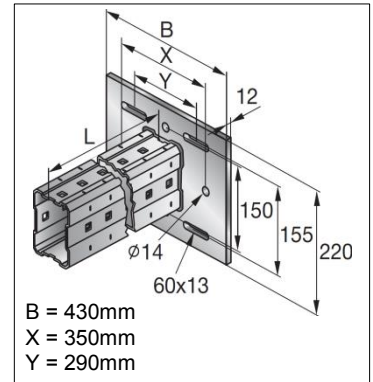
Hot dipped galvanized as per ASTM 123, thickness 75 microns

Weight:

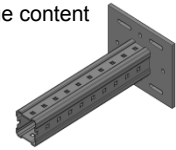
MIC-S120-C- 500	14870g
MIC-S120-C- 750	18020g
MIC-S120-C-1000	21170g
MIC-S120-C-1500	27470g
MIC-S120-C-2000	33770g

Submittal text:

Hilti Hot-dipped galvanized bracket used as fixed to structural steel profiles. The fixation could be done by two different principles. First principle is clamping, using four beam clamps clamped on flange of the structural steel profile. Second principle is boxing using integrated baseplate of the bracket and the same sized base plate on the other side of the structural steel profile being tighten by four threaded rods around the structural steel profile.



Package content



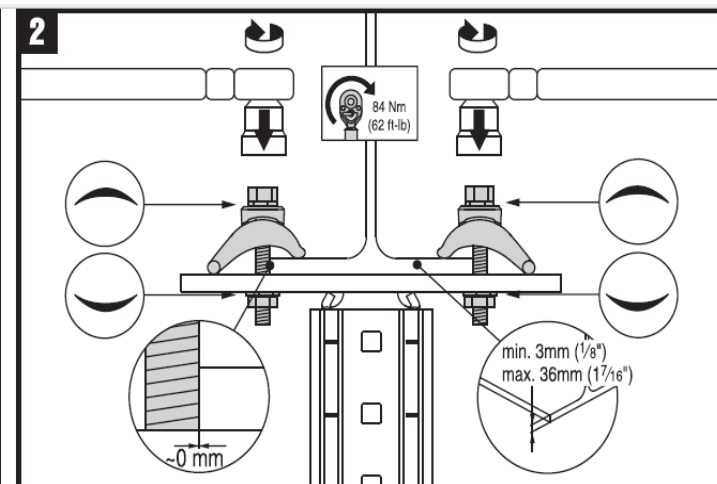
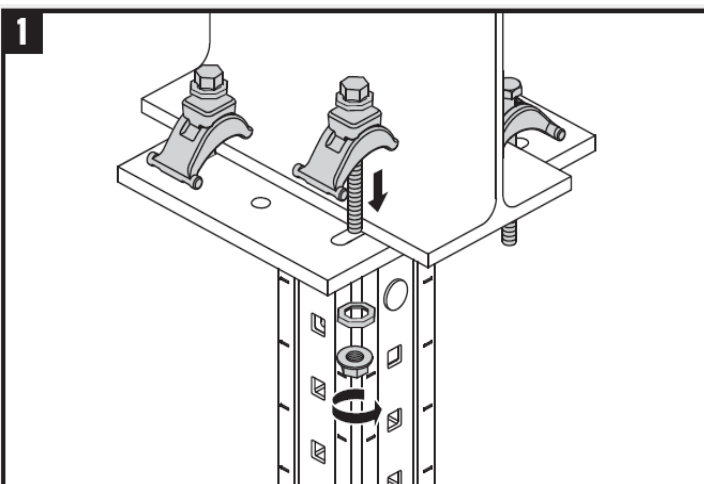
Designation	L[mm]
MIC-S120-C- 500	500
MIC-S120-C- 750	750
MIC-S120-C-1000	1000
MIC-S120-C-1500	1500
MIC-S120-C-2000	2000

Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Bracket: DD11 MOD - HN 547, S235JR - DIN EN 10025;	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:

No IFU attached to the packaging



MIC-S120-C-500-2000 Bracket - Steel

Possible loading cases		
Clamped	Boxed	

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

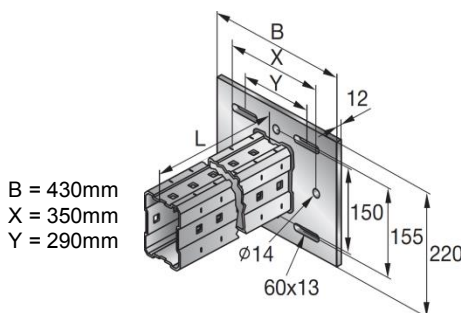
Software:

- Mathcad 15.0
- Microsoft Excel

Environmental conditions:

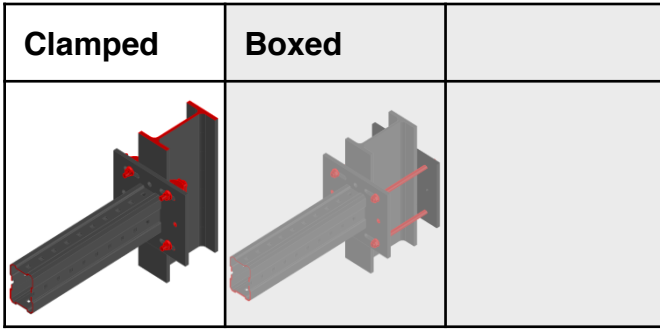
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

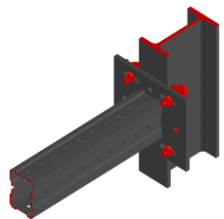
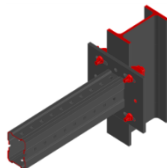


Designation	L[mm]
MIC-S120-C- 500	500
MIC-S120-C- 750	750
MIC-S120-C-1000	1000
MIC-S120-C-1500	1500
MIC-S120-C-2000	2000

MIC-S120-C-500-2000 Bracket - Steel



Loading case: Clamped	Combinations covered by loading case
BOM: Brackets: 1x MIC-S120-C- 500 270463 MIC-S120-C- 750 270464 MIC-S120-C-1000 270465 MIC-S120-C-1500 270466 MIC-S120-C-2000 270467 Beam clamps 4x MI-SGC M12 233859	Pre-fab bracket for perpendicular connection to structural steel profiles flanges. Flange width 235-300mm.



Recommended loading capacity - simplified for most common applications

Method													
	<table border="1" style="margin-left: 20px;"> <tr> <td>$\pm F_{x,rec.}$ [kN]</td> <td>$\pm F_{y,rec.}$ [kN]</td> <td>$\pm F_{z,rec.}$ [kN]</td> </tr> <tr> <td style="text-align: center;">13.9</td> <td style="text-align: center;">6.0</td> <td style="text-align: center;">6.0</td> </tr> <tr> <td colspan="3" style="text-align: center;">$\pm M_{y,rec.}$ [kNm]</td> </tr> <tr> <td colspan="3" style="text-align: center;">1.25</td> </tr> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	13.9	6.0	6.0	$\pm M_{y,rec.}$ [kNm]			1.25		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
13.9	6.0	6.0											
$\pm M_{y,rec.}$ [kNm]													
1.25													

Design loading capacity - 3D 1/2

Method	

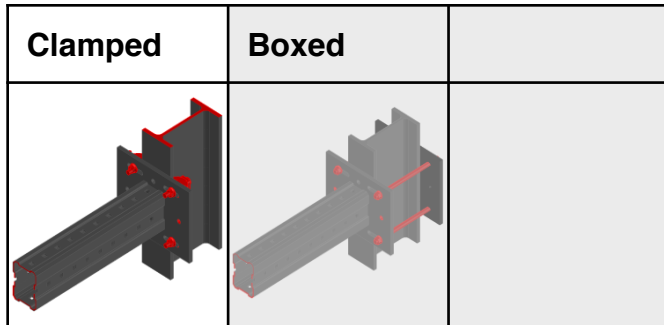
Limiting components of capacity evaluated in following tables:

1. Steel connector	2. Welds	3. Beam clamps

MIC-S120-C-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



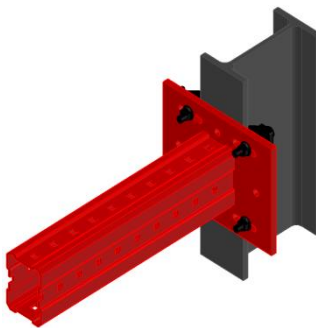
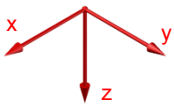
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



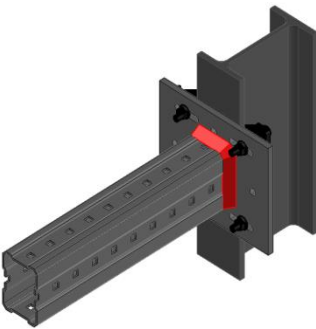
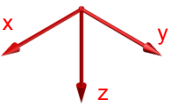
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
20.91	45.28	69.74	69.74	100.13	100.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
8.54	8.54	1.88	1.88	1.94	1.94

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

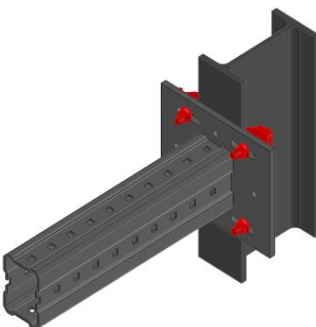
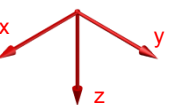


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
346.20	346.20	116.39	116.39	166.28	166.28
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
13.34	13.34	7.98	7.98	8.35	8.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Beam clamps

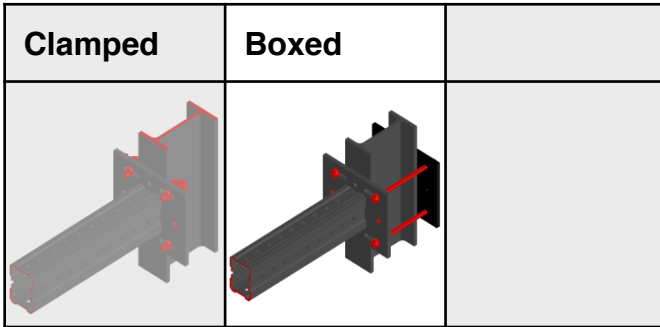


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.31	1.31	2.33	2.33	4.51	4.51

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-S120-C-500-2000 Bracket - Steel



Loading case: Boxed	Combinations covered by loading case																
<p>BOM:</p> <p>Brackets:</p> <table border="0"> <tr> <td>1x MIC-S120-C- 500</td> <td>270463</td> </tr> <tr> <td>MIC-S120-C- 750</td> <td>270464</td> </tr> <tr> <td>MIC-S120-C-1000</td> <td>270465</td> </tr> <tr> <td>MIC-S120-C-1500</td> <td>270466</td> </tr> <tr> <td>MIC-S120-C-2000</td> <td>270467</td> </tr> </table> <p>Base plate</p> <table border="0"> <tr> <td>1x MIB-SC</td> <td>304823</td> </tr> </table> <p>Threaded rods cut to particular length</p> <table border="0"> <tr> <td>4x AM12x1000 8.8 HDG...m</td> <td>419103</td> </tr> </table> <p>4</p> <p>Lock nuts</p> <table border="0"> <tr> <td>8x M12-F-SL WS ¾</td> <td>382897</td> </tr> </table>	1x MIC-S120-C- 500	270463	MIC-S120-C- 750	270464	MIC-S120-C-1000	270465	MIC-S120-C-1500	270466	MIC-S120-C-2000	270467	1x MIB-SC	304823	4x AM12x1000 8.8 HDG...m	419103	8x M12-F-SL WS ¾	382897	<p>Pre-fab bracket for perpendicular connection to structural steel</p> <p>Profiles boxing it with two base plates.</p> <p>Flange width 235-300mm.</p>
1x MIC-S120-C- 500	270463																
MIC-S120-C- 750	270464																
MIC-S120-C-1000	270465																
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MIC-S120-C-2000	270467																
1x MIB-SC	304823																
4x AM12x1000 8.8 HDG...m	419103																
8x M12-F-SL WS ¾	382897																

Recommended loading capacity - simplified for most common applications													
Method	<table border="1"> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> <tr> <td>13.9</td> <td>4.9</td> <td>4.9</td> </tr> <tr> <td colspan="2">$\pm M_{y,rec.}$ [kNm]</td> <td></td> </tr> <tr> <td colspan="2">1.25</td> <td></td> </tr> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	13.9	4.9	4.9	$\pm M_{y,rec.}$ [kNm]			1.25		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
13.9	4.9	4.9											
$\pm M_{y,rec.}$ [kNm]													
1.25													

Design loading capacity - 3D		1/2
Method		

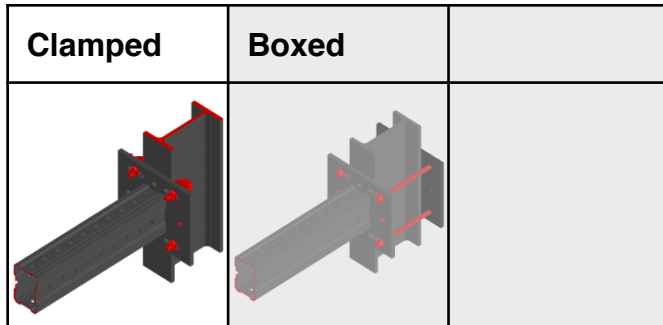
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p>	<p>2. Welds</p>	<p>3. Base plate, threaded rods and nuts</p>
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MIC-S120-C-500-2000 Bracket - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



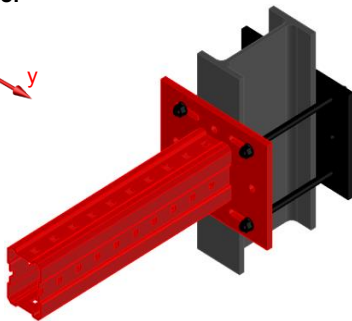
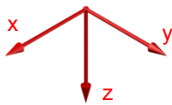
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing and independent from the cantilever length. So they are valid equally for L=500, 750, 1000, 1500, 2000mm..

1. Steel connector



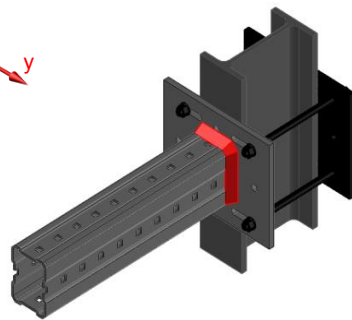
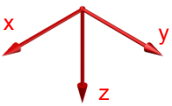
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
20.91	45.28	69.74	69.74	100.13	100.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
8.54	8.54	1.88	1.88	1.94	1.94

includes cross section resistance of steel base plate and channel

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds

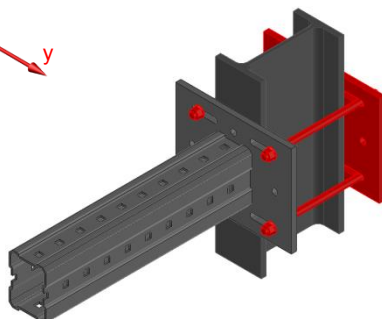
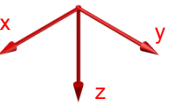


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
346.20	346.20	116.39	116.39	166.28	166.28
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
13.34	13.34	7.98	7.98	8.35	8.35

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

3. Base plate threaded rods and nuts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	29.47	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.08	1.08	13.01	13.01	25.15	25.15

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

Hilti. Outperform. Outlast.

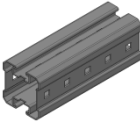



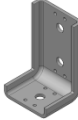



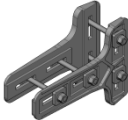


Hilti Corporation | 9494 Schaan | Liechtenstein | P +423-234 2111 | www.facebook.com/hiltigroup | www.Hilti.com

Terms of common cooperation / Legal disclaimer


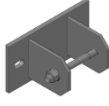
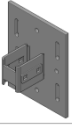
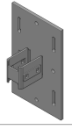





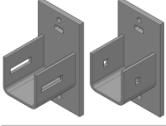
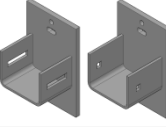
The product loading capacities published in these Technical Data Sheets are only valid for the mentioned codes or technical data generation methods and the defined application conditions (e.g. ambient temperature load capacity not valid in case of fire, data not valid in support structures when mixed with third party products), assuming sufficient fastener, base material and building structure strength. Additional calculations, checks and releases by the responsible structural engineer might be needed to clarify the capacity of base material and building structure. Suitability of structures combining different products for specific applications needs to be verified by conducting a system design and calculation, using for example Hilti PROFIS software. In addition, it is crucial to fully respect the Instructions for Use and to assure clean, unaltered and undamaged state of all products at any time in order to achieve this loading capacity (e.g. misuse, modification, overload, corrosion). As products but also technical data generation methodologies evolve over time, technical data might change at any time without prior notice. We recommend to use the latest technical data sheets published by Hilti.

In any case the suitability of structures combining different products for specific applications need to be checked and cleared by an expert, particularly with regard to compliance with applicable norms and permits, prior to using them for any specific facility. This book only serves as an aid to interpret the suitability of structures combining different products for specific applications without any guarantee as to the absence of errors, the correctness and the relevance of the results or suitability for a specific application. User must take all necessary and reasonable steps to prevent or limit damage. The suitability of structures combining different products for specific applications are only recommendations that need to be confirmed with a professional designer and/or structural engineers to ensure compliance with User's specific jurisdiction and project requirements.

Content and overview of this manual

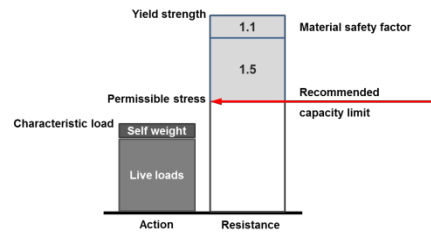
Product	Designation	Item number	Page
MIQ System girders (channels) - section properties			
	MIQ-90-3m MIQ-90-6m	2119866 2119867	5
MIQ System angle connectors - loading capacity limits			
	MIQC-90-HS	2123880	7
	MIQC-90-HT	2123881	11
	MIQC-90-HT-V	2134818	15
	MIQC-90-L	2119868	19
	MIQC-90-MI	2140257	23
	MIQC-90-MI-V	2140258	27
	MIQC-90-E	2140259	31
	MIC-90-LH	2048107	37
	MIC-U-MA	304806	43
MIQ System concrete connectors - loading capacity limits			
	MIQC-C90-U	2134819	49

Content and overview of this manual

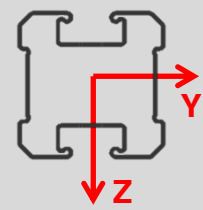
Product	Designation	Item number	Page
MIQ System concrete connectors - loading capacity limits			
	MIQC-C90	2120144	53
	MIC-CU-MA	304828	57
MIQ System steel connectors - loading capacity limits			
	MIQC-S90-AC	2120270	63
	MIQC-S90-BC	2120272	69
	MIQC-S90-AP	2120271	75
	MIQC-S90-BP	2120273	81
	MIC-SA-MA MIC-SB-MA MIC-SC-MA	304815 304816 304817	87 95 103
MIQ System accessories - loading capacity limits			
	MIQA-T M12	2120142	111
	MIQC-M10 MIQC-M12 MIQC-M16	2120274 2120275 2120276	112 112 112
MIQ Elevator connectors			
	MIC-C90-EDB	2149279	113
	MIC-C120-EDB	2149420	119

MIQ System - Girders (Channels)

Designation	Item number
MIQ-90-3m	2119866
MIQ-90-6m	2119867



Technical data			MIQ-90
For girder MI / cross section including torsion			
Cross-sectional area	A	[mm ²]	1093.51
Channel weight		[kg/m]	8.58
Wall thickness		[mm]	2.5
Material			
yield strength	f _{y,k}	[N/mm ²]	275
permissible stress*	σ _{rec}	[N/mm ²]	178.6
E-module		[N/mm ²]	210000
Shear-modulus		[N/mm ²]	81000
Surface			
hot dip galvanized		[μm]	65
Cross-section values Y-axis			
Axis of gravity A	e ₁	[mm]	45
Axis of gravity B	e ₂	[mm]	45
moment of inertia	I _y	[cm ⁴]	121.65
Section modulus A	W _{y1}	[cm ³]	27.03
Section modulus B	W _{y2}	[cm ³]	27.03
Radius of gyration	i _y	[cm]	3.34
Permissible moment	M _y	[Nm]	4.83
Cross-section values Z-axis			
moment of inertia	I _z	[cm ⁴]	101.29
Section modulus	W _z	[cm ³]	22.51
Radius of gyration	i _z	[cm]	3.04
Data to the torsion			
torsional moment of inertia	I _t	[mm ⁴]	54.35
torsional section modulus	W _t	[mm ³]	9.1



MIQC-90-HS angle connector

Designation	Item number
MIQC-90-HS	2123880

Corrosion protection:

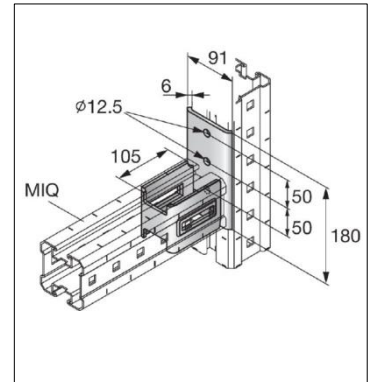
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 microns

Weight:

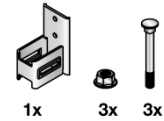
1457.1g connector (1802g incl. accessories)

Submittal text:

Hilti angle, 90°, MIQ system, MIQC-90-HS, Hot dipped galvanized, angle typically used for connection of two perpendicular Hilti MIQ girders, angle connector with two hole base plate fitted for connection on surface of other MIQ girder through bolted by two MIA-OH 90 (included in the pack) from back side of the girder and secured by two self locking nuts. The connected girder is stuck on connectivity part of the angle and through bolted by 3 pieces of MIA-OH and self locking nut in the first hole closest to the end of the girder, material weight 1802 grams incl. all connectivity material.



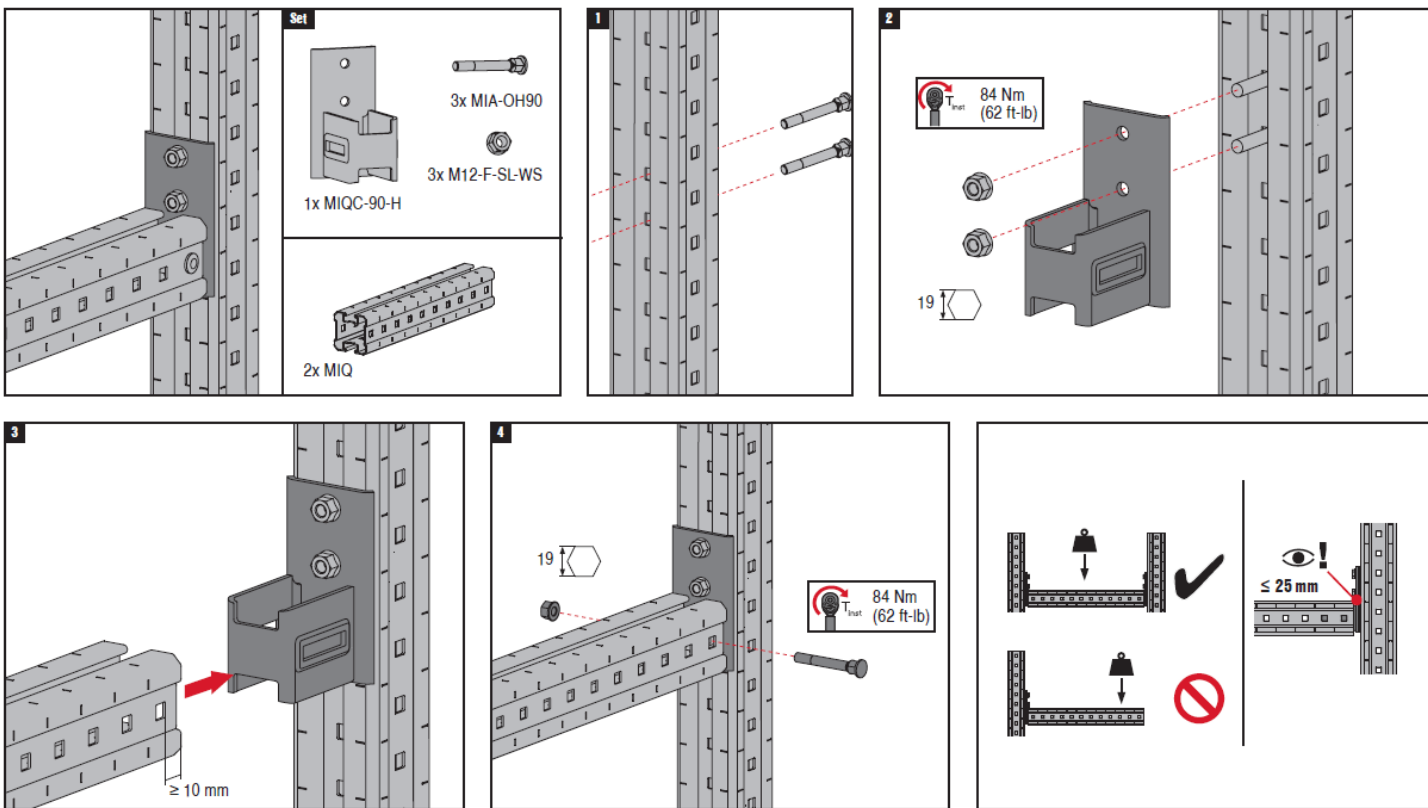
Package content



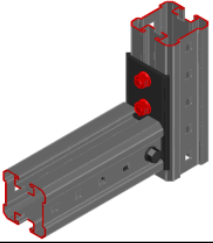
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIQC-90-HS angle connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Finite element analysis
- Hardware tests

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

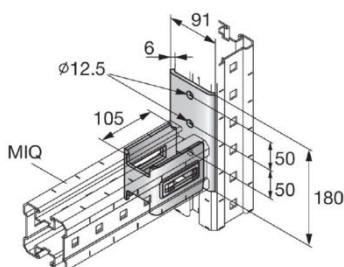
Software:

- Ansys 16.0
- Microsoft Excel

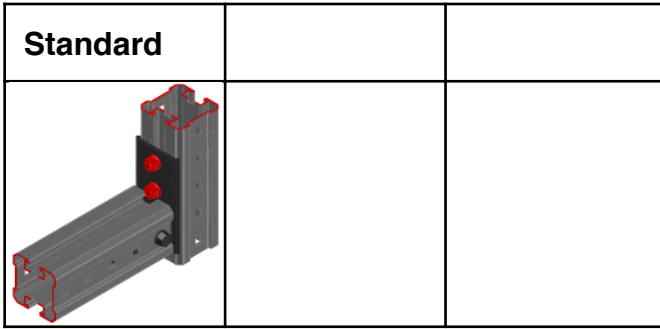
Environmental conditions:

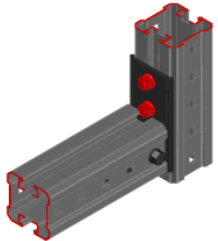
- static loads
- no fatigue loads

Simplified drawing:

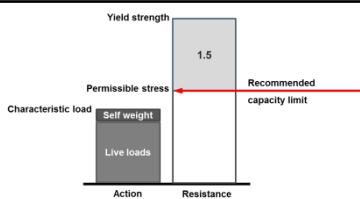
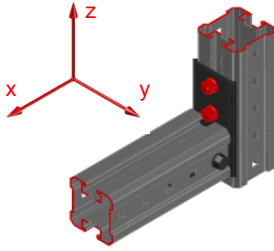


MIQC-90-HS angle connector

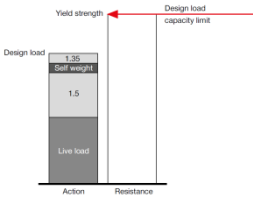


Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all connectivity material 1x MIQC-90-HS 2123880	Connector used for fixing H-MIQ girder on grooved section of V-MIQ girder <div style="text-align: right;"></div>

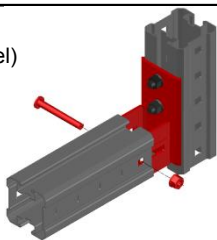
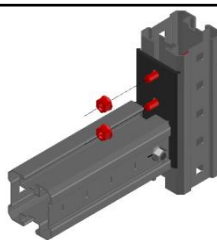
Recommended loading capacity - simplified for most common applications

Method													
	<div style="display: flex; align-items: center;">  <table border="1" style="border-collapse: collapse;"> <thead> <tr> <th>$\pm F_{x,rec.}$</th> <th>$\pm F_{y,rec.}$</th> <th>$\pm F_{z,rec.}$</th> </tr> <tr> <th>[kN]</th> <th>[kN]</th> <th>[kN]</th> </tr> </thead> <tbody> <tr> <td>0.7</td> <td>5.4</td> <td>+10.2</td> </tr> <tr> <td></td> <td></td> <td>-18.7</td> </tr> </tbody> </table> </div> <p style="font-size: small; margin-top: 10px;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$	$\pm F_{y,rec.}$	$\pm F_{z,rec.}$	[kN]	[kN]	[kN]	0.7	5.4	+10.2			-18.7
$\pm F_{x,rec.}$	$\pm F_{y,rec.}$	$\pm F_{z,rec.}$											
[kN]	[kN]	[kN]											
0.7	5.4	+10.2											
		-18.7											

Design loading capacity - 3D 1/2

Method	
	

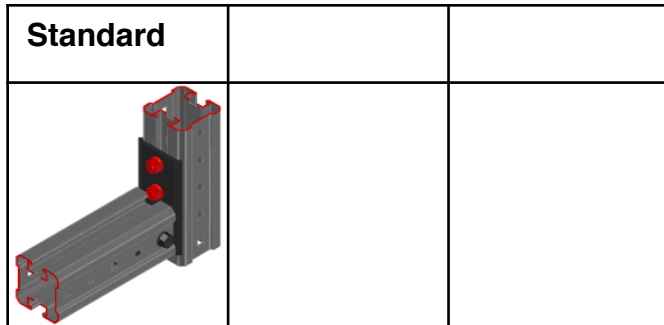
Limiting components of capacity evaluated in following tables:

1. Steel connector MIQC-90-H (taken into account bolt on horizontal channel) <div style="text-align: right;"></div>	2. 2x Bolt MIA-OH90 on vertical channel <div style="text-align: right;"></div>
---	---

MIQC-90-HS angle connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



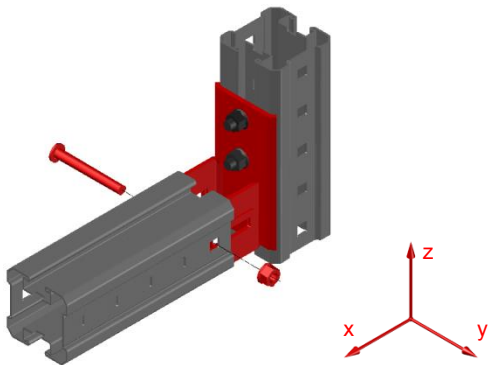
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector MIQC-90-H (taken into account bolt on horizontal channel and welds)

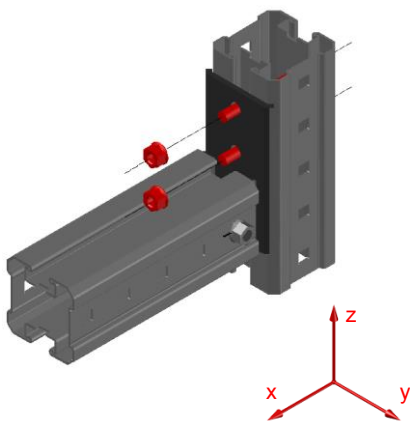


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
1.06	1.06	8.12	8.12	15.36	33.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.10	1.10	1.57	0.24	0.27	0.27

Interaction:

$$\frac{F_{x.Ed}}{F_{x.Rd}} + \frac{F_{y.Ed}}{F_{y.Rd}} + \frac{F_{z.Ed}}{F_{z.Rd}} + \frac{M_{x.Ed}}{M_{x.Rd}} + \frac{M_{y.Ed}}{M_{y.Rd}} + \frac{M_{z.Ed}}{M_{z.Rd}} \leq 1$$

2. 2x Bolt MIA-OH90 on vertical channel (NOTE: interaction is not necessary)



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
*	*	*	*	28.0	28.0
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.55	0.55	*	*	*	*

* not decisive

MIQC-90-HT angle connector

Designation	Item number
MIQC-90-HT angle connector	2123881

Corrosion protection:

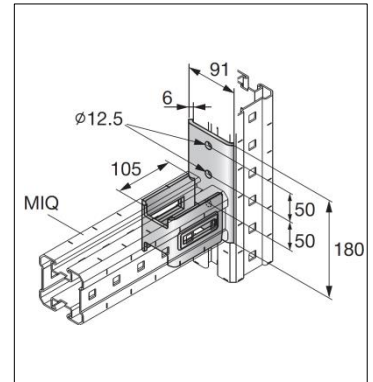
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 microns

Weight:

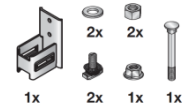
1457.1g connector (1732g incl. accessories)

Submittal text:

Hilti angle, 90°, MIQ system, MIQC-90-HT, hot dipped galvanized, angle typically used for connection of two perpendicular Hilti MIQ girders, angle connector with two hole base plate fitted for connection in groove of other MIQ girder with two t-bolts and self locking nuts (both included in the pack). The connected girder is slid onto connection interface of the angle and through bolted by 1 piece of MIA-OH and self locking nut (both included in the pack) in the first hole closest to the end of the girder, material weight 1732 grams incl. all connectivity material.



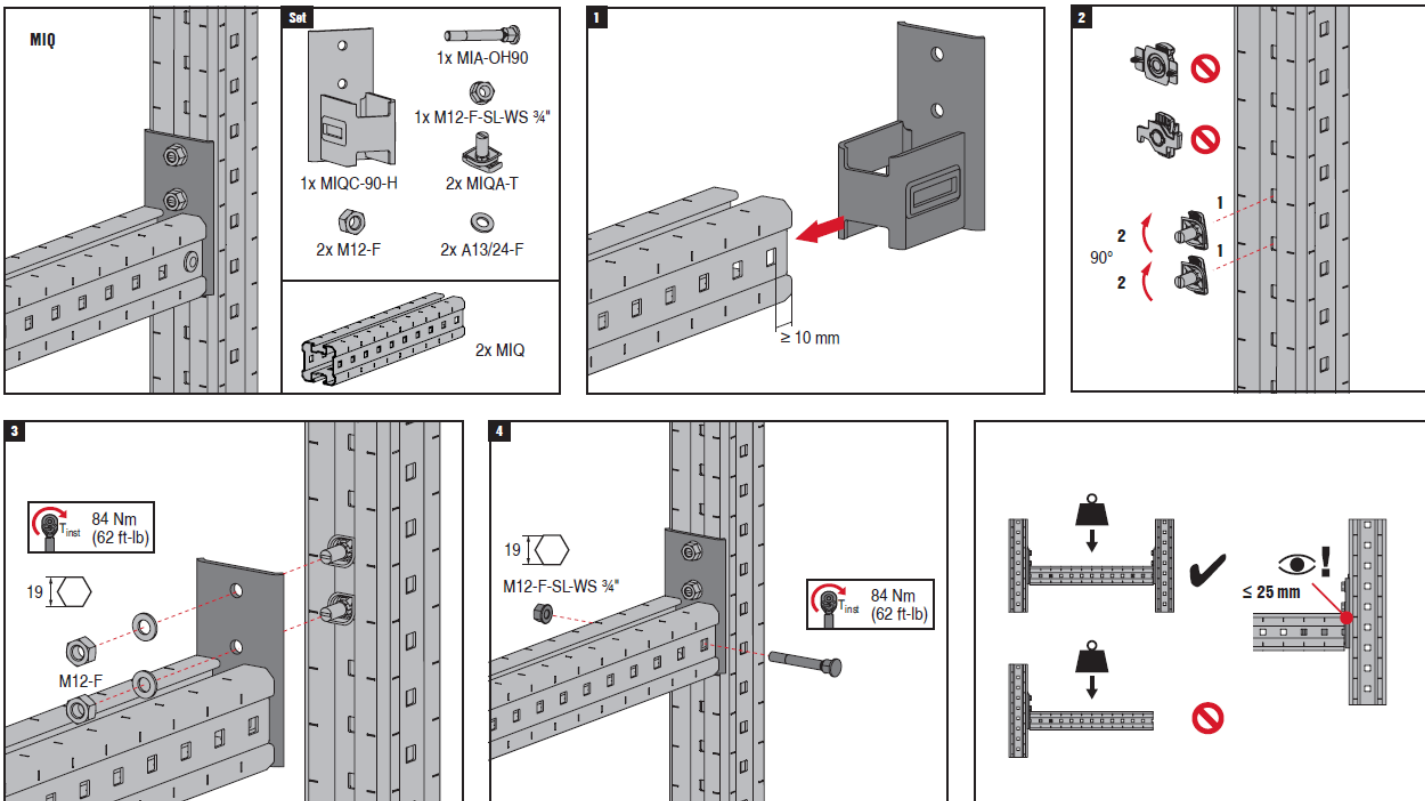
Package content



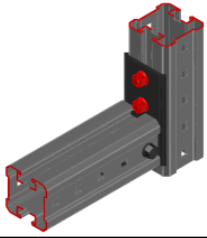
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIQC-90-HT angle connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Finite element analysis
- Hardware tests

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

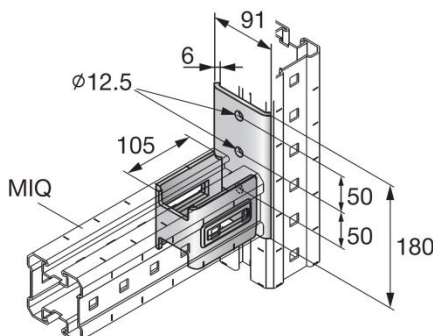
Software:

- Ansys 16.0
- Microsoft Excel

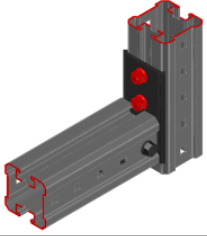
Environmental conditions:

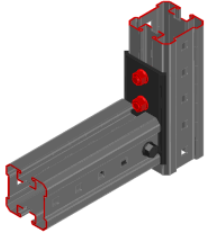
- static loads
- no fatigue loads

Simplified drawing:

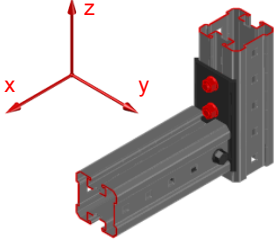
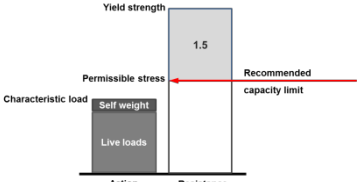


MIQC-90-HT angle connector

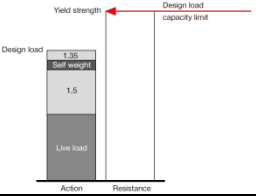
Possible loading cases		
Standard		
		

Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all connectivity material 1x MIQC-90-HT	Connector used for fixing H-MIQ girder on grooved section of V-MIQ girder
2123881	

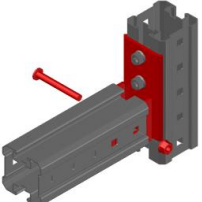
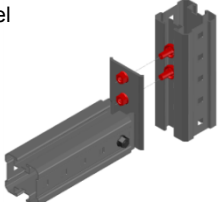
Recommended loading capacity - simplified for most common applications

Method		<table border="1"> <tr> <th>$\pm F_{x,rec.}$</th> <th>$\pm F_{y,rec.}$</th> <th>$\pm F_{z,rec.}$</th> </tr> <tr> <th>[kN]</th> <th>[kN]</th> <th>[kN]</th> </tr> <tr> <td>0.7</td> <td>5.4</td> <td>-12.4 +10.2</td> </tr> </table>	$\pm F_{x,rec.}$	$\pm F_{y,rec.}$	$\pm F_{z,rec.}$	[kN]	[kN]	[kN]	0.7	5.4	-12.4 +10.2
$\pm F_{x,rec.}$	$\pm F_{y,rec.}$	$\pm F_{z,rec.}$									
[kN]	[kN]	[kN]									
0.7	5.4	-12.4 +10.2									
	<p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>										

Design loading capacity - 3D 1/2

Method	
	

Limiting components of capacity evaluated in following tables:

1. Steel connector MIQC-90-H (taken into account bolt on horizontal channel)		2. HT set with 2x MIQA-T on vertical channel	
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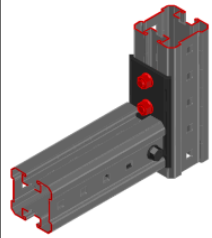
MIQC-90-HT angle connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases

Standard



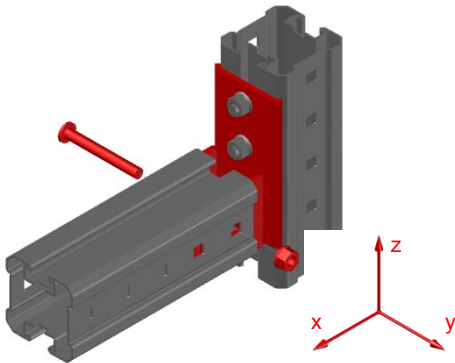
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector MIQC-90-H (taken into account bolt on horizontal channel and welds)

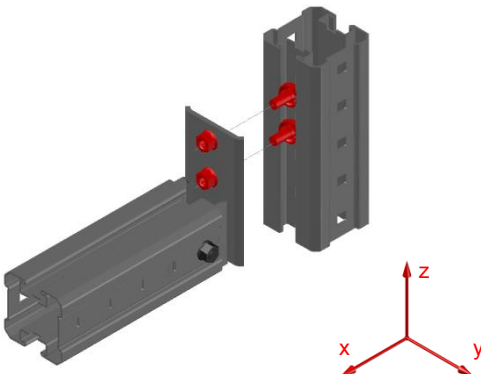


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
1.06	1.06	8.12	8.12	15.36	33.38
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.10	1.10	1.57	0.24	0.27	0.27

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. HT set with 2x MIQA-T on vertical channel (NOTE: interaction is not necessary)



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
*	*	*	*	18.58	18.58
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
*	*	*	*	*	*

MIQC-90-HT-V angle connector

Designation	Item number
MIQC-90-HT-V angle connector	2134818

Corrosion protection:

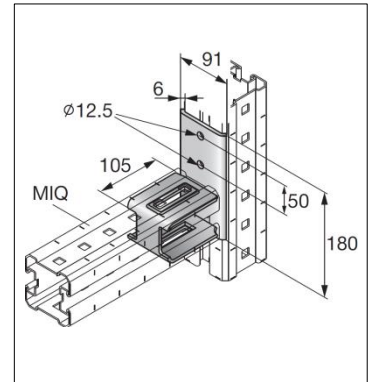
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 microns

Weight:

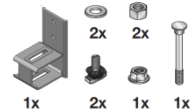
1730g

Submittal text:

Hilti angle, 90°, MIQ system, MIQC-90-HT-V, hot dipped galvanized, angle typically used for connection of two perpendicular Hilti MIQ girders, angle connector with two hole base plate fitted for connection in groove of other MIQ girder with two t-bolts and self locking nuts (both included in the pack). The connected girder is slid onto connection interface of the angle and through bolted by 1 piece of MIA-OH and self locking nut (both included in the pack) in the first hole closest to the end of the girder, material weight 1732 grams incl. all connectivity material.



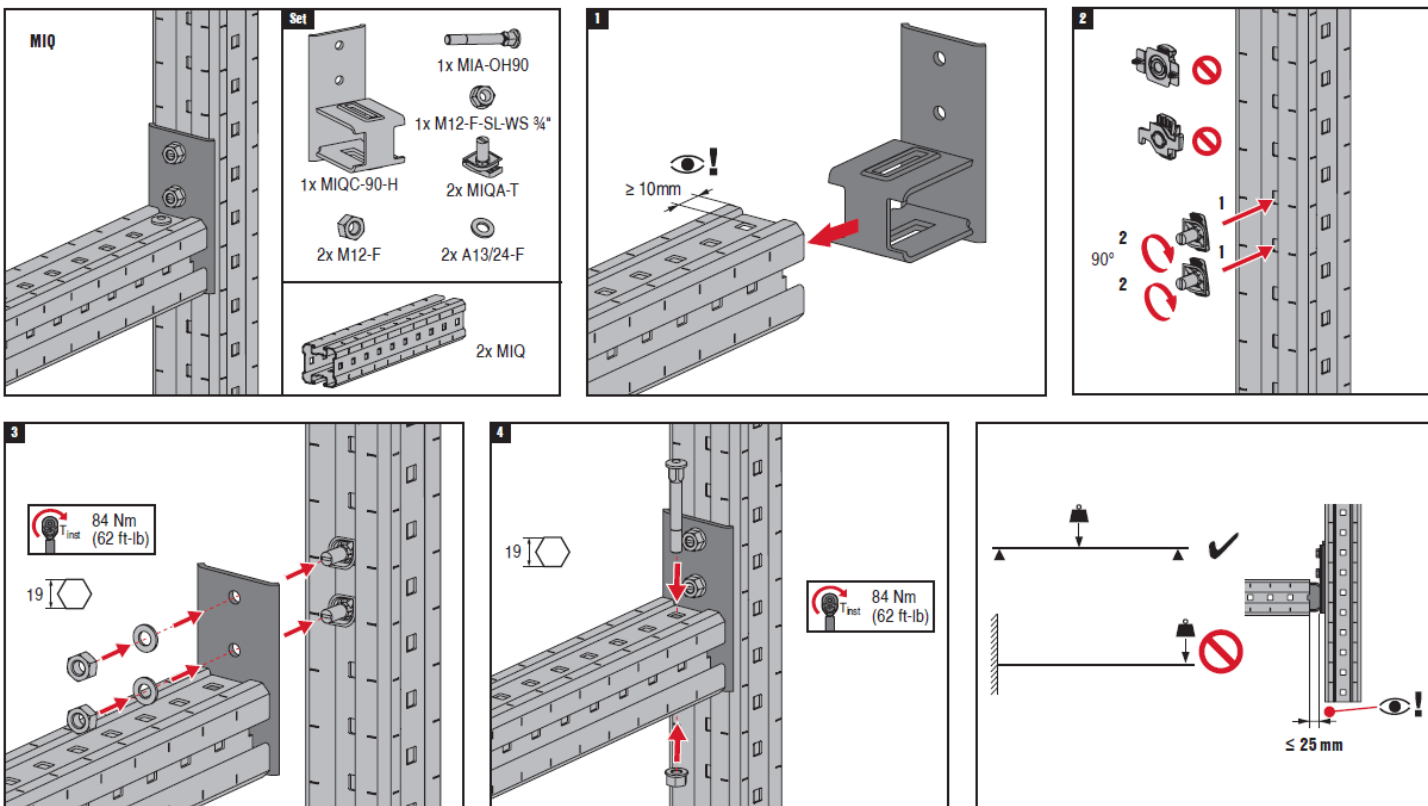
Package content



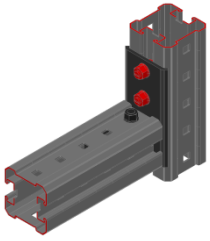
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIQC-90-HT-V angle connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Finite element analysis
- Hardware tests

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

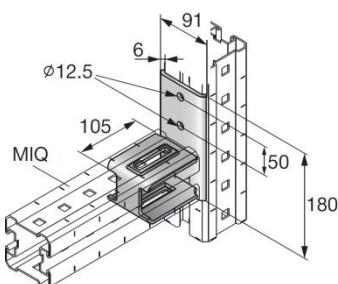
Software:

- Ansys 16.0
- Microsoft Excel

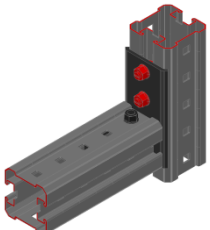
Environmental conditions:

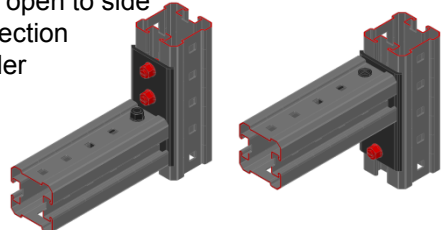
- static loads
- no fatigue loads

Simplified drawing:

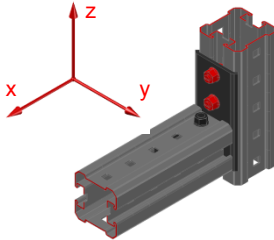
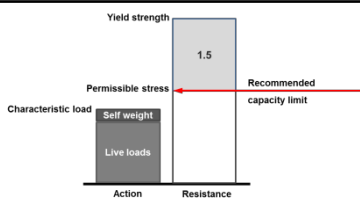


MIQC-90-HT-V angle connector

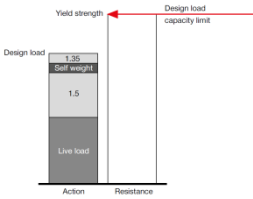
Standard		
		

Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all connectivity material MIQC-90-HT-V	Connector used for fixing H-MIQ girder open to side on grooved section of V-MIQ girder
2134818	

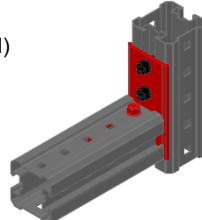
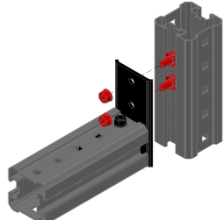
Recommended loading capacity - simplified for most common applications

Method							
	<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>0.7</td> <td>5.5</td> <td>5.4</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	0.7	5.5	5.4
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
0.7	5.5	5.4					

Design loading capacity - 3D 1/2

Method	
	

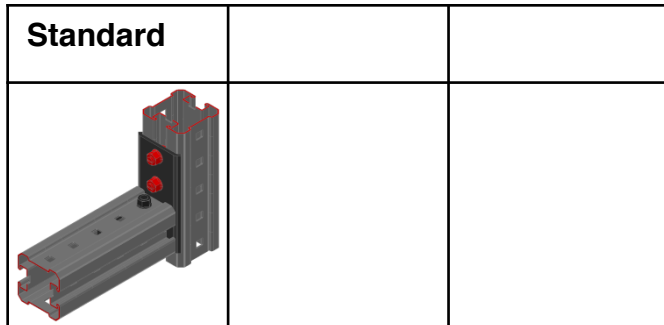
Limiting components of capacity evaluated in following tables:

1. Steel connector MIQC-90-HT-V (taken into account bolt on horizontal channel)		2. set with 2x MIQA-T on vertical channel	
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MIQC-90-HT-V angle connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

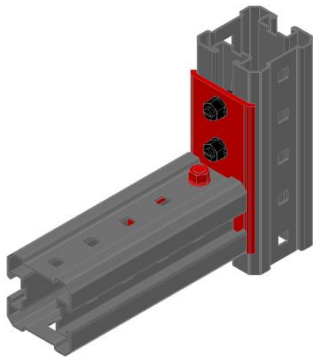


Design loading capacity - 3D 2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector MIQC-90-HT-V (taken into account bolt on horizontal channel)

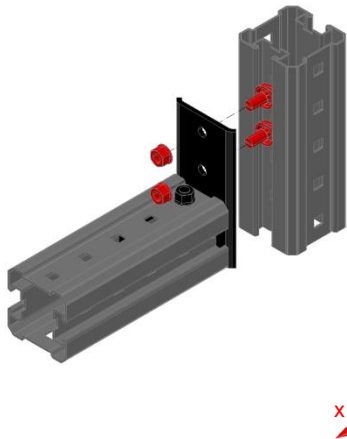


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
1.06	1.06	8.25	8.25	8.13	8.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.10	1.10	0.22	0.12	0.24	0.24

Interaction:

$$\frac{F_{x.Ed}}{F_{x.Rd}} + \frac{F_{y.Ed}}{F_{y.Rd}} + \frac{F_{z.Ed}}{F_{z.Rd}} + \frac{M_{x.Ed}}{M_{x.Rd}} + \frac{M_{y.Ed}}{M_{y.Rd}} + \frac{M_{z.Ed}}{M_{z.Rd}} \leq 1$$

2. Set with 2x MIQA-T on vertical channel (NOTE: interaction is not necessary)



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
*	*	*	*	18.58	18.58
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
*	*	*	*	*	*

* not decisive

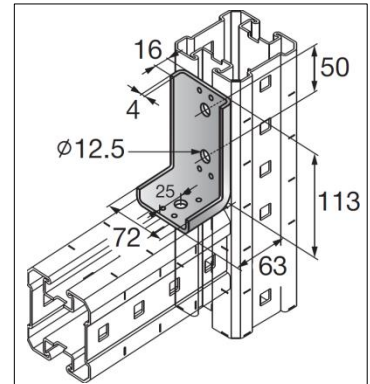
MIQC-90-L angle connector

Designation	Item number
MIQC-90-L angle connector	2119868

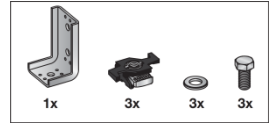
Corrosion protection:
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 microns

Weight:
450g connector (648g incl. accessories)

Submittal text:
Hilti angle, 90°, MIQ system, MIQC-90-L, Hot dipped galvanized, angle typically used for connection of two perpendicular Hilti MIQ girders, angle connector with two hole base plate fitted for connection in groove of other MIQ girder with two wing nuts, washers and self locking nuts (both included in the pack) on one side and with one hole fixed the same way on the other side, material weight 648 grams incl. all connectivity material.



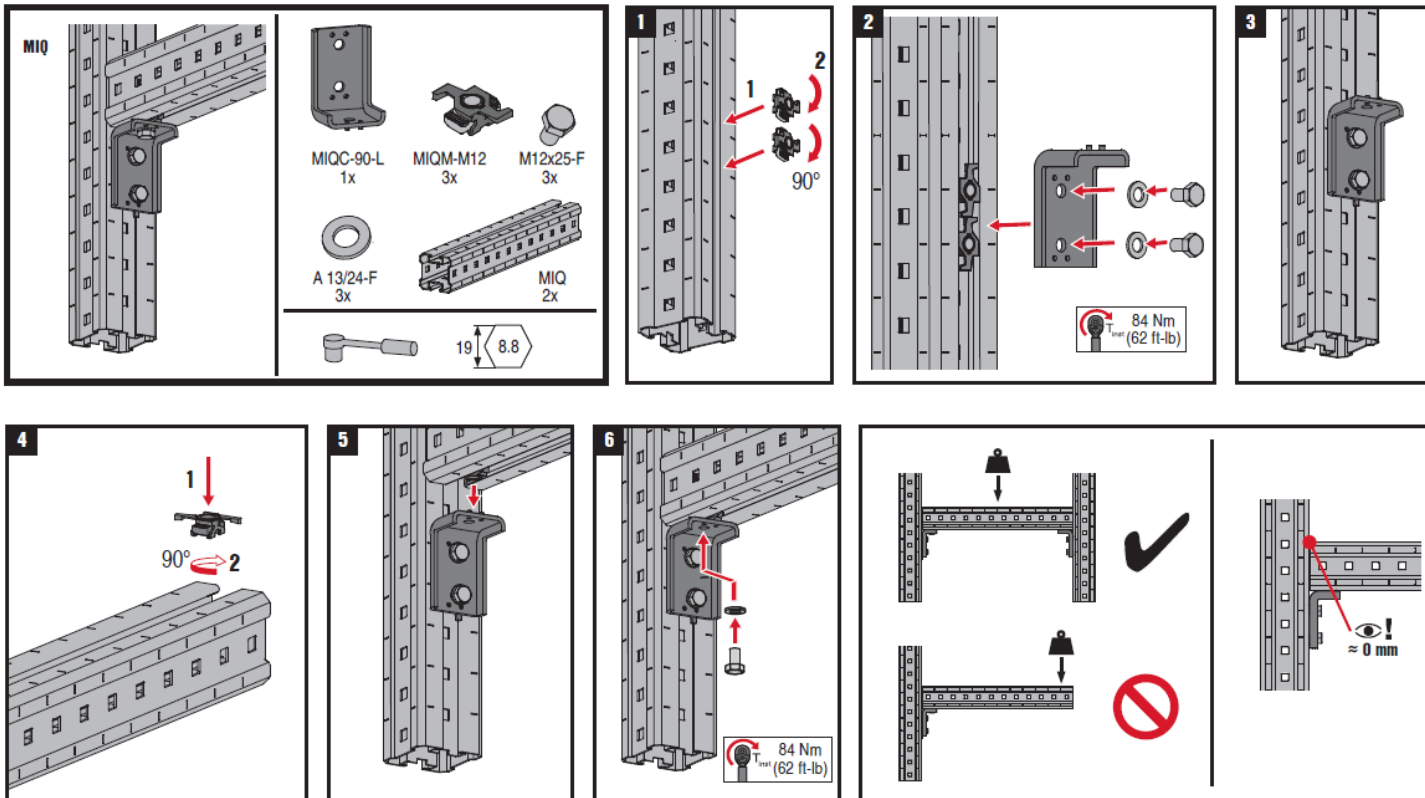
Package content



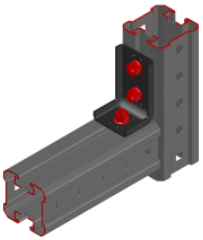
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIQC-90-L angle connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Finite element analysis
- Hardware tests

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

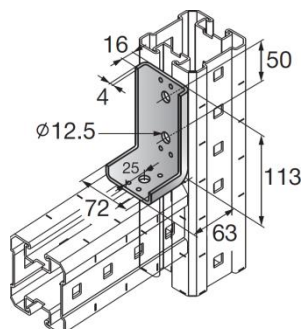
Software:

- Ansys 16.0
- Microsoft Excel

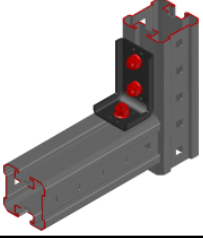
Environmental conditions:

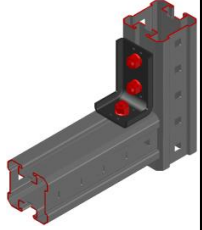
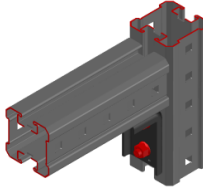
- static loads
- no fatigue loads

Simplified drawing:

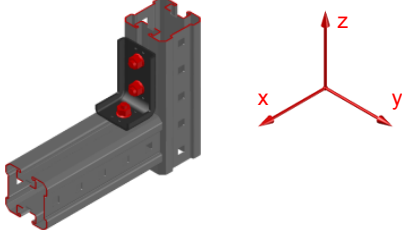
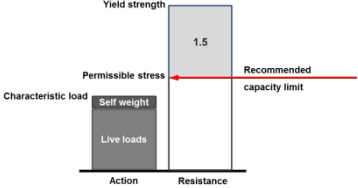


MIQC-90-L angle connector

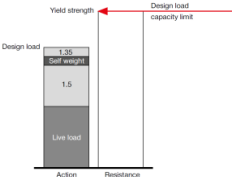
Possible loading cases		
Standard		
		

Loading case: Standard	Combinations covered by loading case	
BOM: Angle incl. all connectivity material 1x MIQC-90-L 2119868	Connector used for fixing H-MIQ girder on grooved section of V-MIQ girder from top	Connector used for fixing H-MIQ girder on grooved section of V-MIQ girder from bottom
		

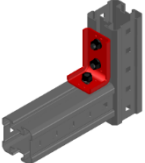
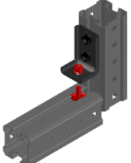
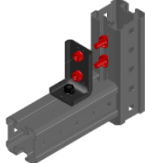
Recommended loading capacity - simplified for most common applications

Method									
	<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>3.5</td> <td>3.5</td> <td>6.2</td> </tr> </tbody> </table>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	3.5	3.5	6.2	These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.	
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]							
3.5	3.5	6.2							

Design loading capacity - 3D 1/2

Method			
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Limiting components of capacity evaluated in following tables:

1. Steel connector angle MIQC-90-L 	2. Wing nut on horizontal channel 	3. Wing nuts on vertical channel 
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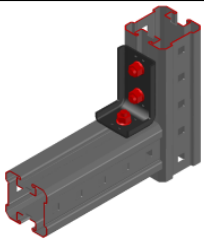
MIQC-90-L angle connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases

Standard



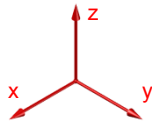
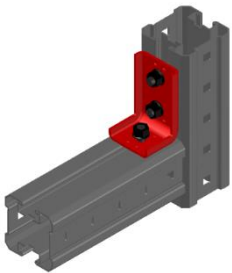
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector angle MIQC-90-L

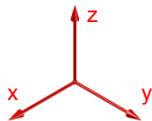
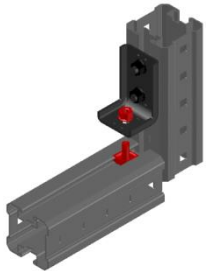


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
10.72	14.85	5.75	5.75	14.07	9.32
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.3	0.3	0.19	0.18	0.08	0.08

Interaction:

$$\frac{F_{x.Ed}}{F_{x.Rd}} + \frac{F_{y.Ed}}{F_{y.Rd}} + \frac{F_{z.Ed}}{F_{z.Rd}} + \frac{M_{x.Ed}}{M_{x.Rd}} + \frac{M_{y.Ed}}{M_{y.Rd}} + \frac{M_{z.Ed}}{M_{z.Rd}} \leq 1$$

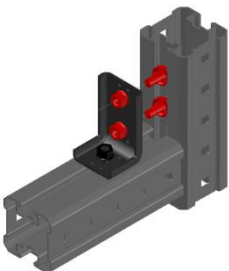
2. Wing nut on horizontal channel (Note: Interaction is not necessary.)



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
5.21	5.21	5.20	5.20	*	12.89
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
*	*	*	*	*	*

* not decisive

3. Wing nuts on vertical channel (Note: Interaction is not necessary.)



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
6.52	*	*	*	9.93	9.93
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
*	*	*	*	*	*

* not decisive

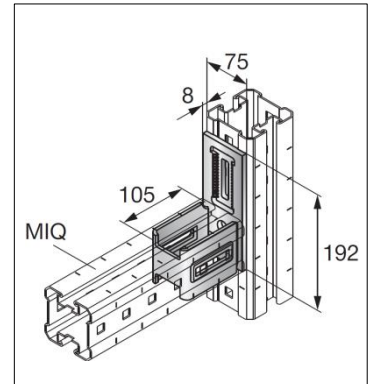
MIQC-90-MI angle connector

Designation	Item number
MIQC-90-MI angle connector	2140257

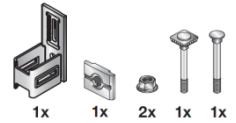
Corrosion protection:
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 microns

Weight:
2060 g

Submittal text:
Hilti angle, 90°, MIQ system, MIQC-90-MI, Hot dipped galvanized, angle typically used for connection of one MIQ and one MI perpendicular girders, angle connector with oblong serrated holed base plate fitted for connection on MI girder with MIA-EH easy hand screw, back plate and self locking nut (all included in the pack) on one side and the other side of the angle is shaped to accommodate MIQ girder, material weight 2060 grams incl. all connectivity material.



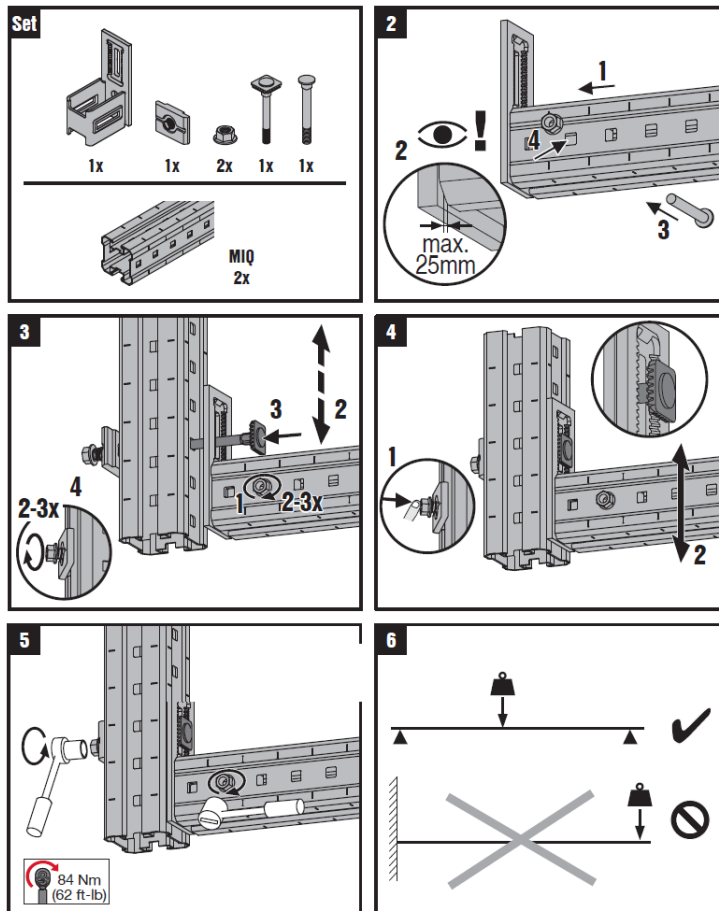
Package content



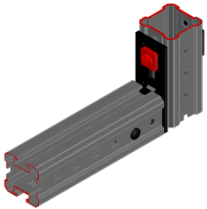
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIQC-90-MI angle connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Finite element analysis
- Hardware tests

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

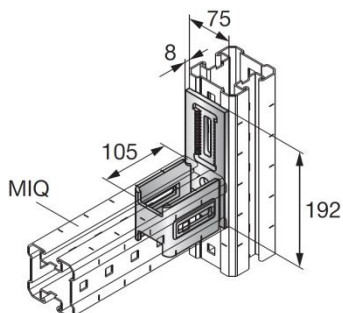
Software:

- Ansys 16.0
- Microsoft Excel
- Mathcad 15

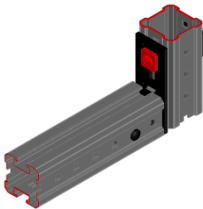
Environmental conditions:

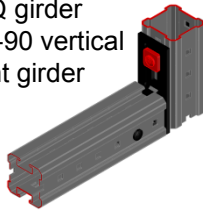
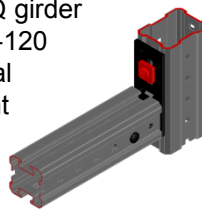
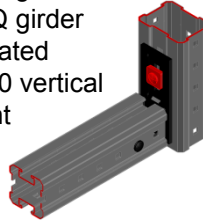
- static loads
- no fatigue loads

Simplified drawing:

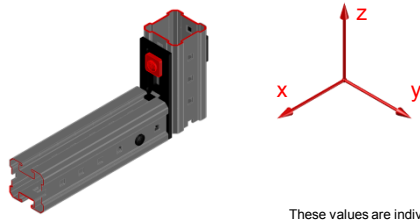
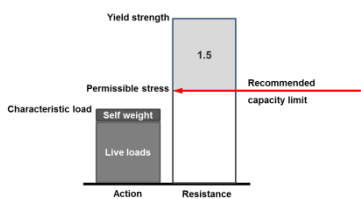


MIQC-90-MI angle connector

Possible loading cases		
Standard		
		

Loading case: Standard		Combinations covered by loading case		
BOM: Angle incl. all connectivity material 1x MIQC-90-MI 2140257 For fixation on MI-120 1x MIQC-90-MI 2140257 1x MIA-EH120 304888 The MIA-EH90 remain unused		Connector used for fixing H-MIQ girder on MI-90 vertical upright girder 	Connector used for fixing H-MIQ girder on MI-120 vertical upright girder 	Connector used for fixing H-MIQ girder on rotated MI-120 vertical upright girder 

Recommended loading capacity - simplified for most common applications

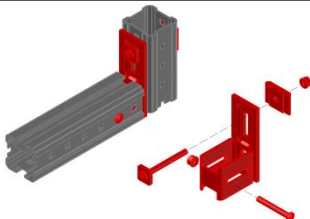
Method		$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$+F_{z,rec.}$ [kN]
		0.7	5.0	10.2
				$-F_{z,rec.}$ [kN]
				12.0

These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.

Design loading capacity - 3D 1/2

Method	
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Limiting components of capacity evaluated in following tables:

1. Steel connector angle MIQC-90-MI incl. bolts, welds	
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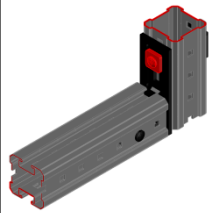
MIQC-90-MI angle connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases

Standard



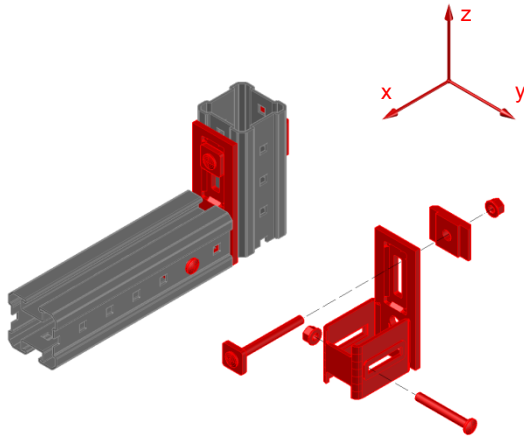
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector angle MIQC-90-MI incl. bolts, welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
1.06	1.06	7.50	7.50	15.30	18.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.90	0.90	0.00	0.00	0.00	0.00

Interaction:

Interaction for +Fz if FyEd ≤ 0.6 kN and Mx ≤ 0.07 kNm:

$$\frac{F_{xEd}}{F_{xRd}} + \frac{F_{yEd}}{F_{yRd}} + \frac{F_{zEd}}{F_{zRd}} + \frac{M_{xEd}}{M_{xRd}} \leq 1$$

Interaction for +Fz if FyEd > 0.6 kN and Mx > 0.07 kNm:

$$\frac{F_{xEd}}{F_{xRd}} + \frac{F_{yEd}}{F_{yRd}} + \frac{F_{zEd}}{1.672 \cdot F_{zRd}} + \frac{M_{xEd}}{M_{xRd}} \leq 1$$

Interaction for -Fz:

$$\frac{F_{xEd}}{F_{xRd}} + \frac{F_{yEd}}{F_{yRd}} + \frac{|-F_{zEd}|}{|-F_{zRd}|} + \frac{M_{xEd}}{M_{xRd}} \leq 1$$

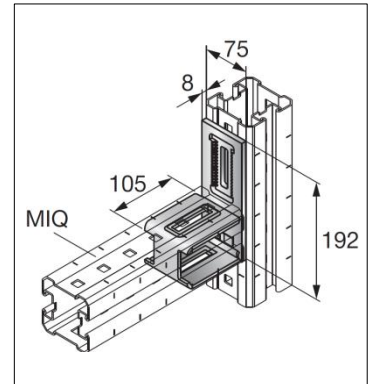
MIQC-90-MI-V angle connector

Designation	Item number
MIQC-90-MI-V angle connector	2140258

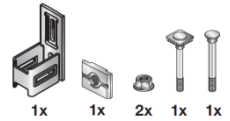
Corrosion protection:
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 microns

Weight:
2060 g

Submittal text:
Hilti angle, 90°, MIQ system, MIQC-90-MI-V, Hot dipped galvanized, angle typically used for connection of one MIQ and one MI perpendicular girders, angle connector with oblong serrated holed base plate fitted for connection on MI girder with MIA-EH easy hand screw, back plate and self locking nut (all included in the pack) on one side and the other side of the angle is shaped to accommodate rotated MIQ girder, material weight 2060 grams incl. all connectivity material.



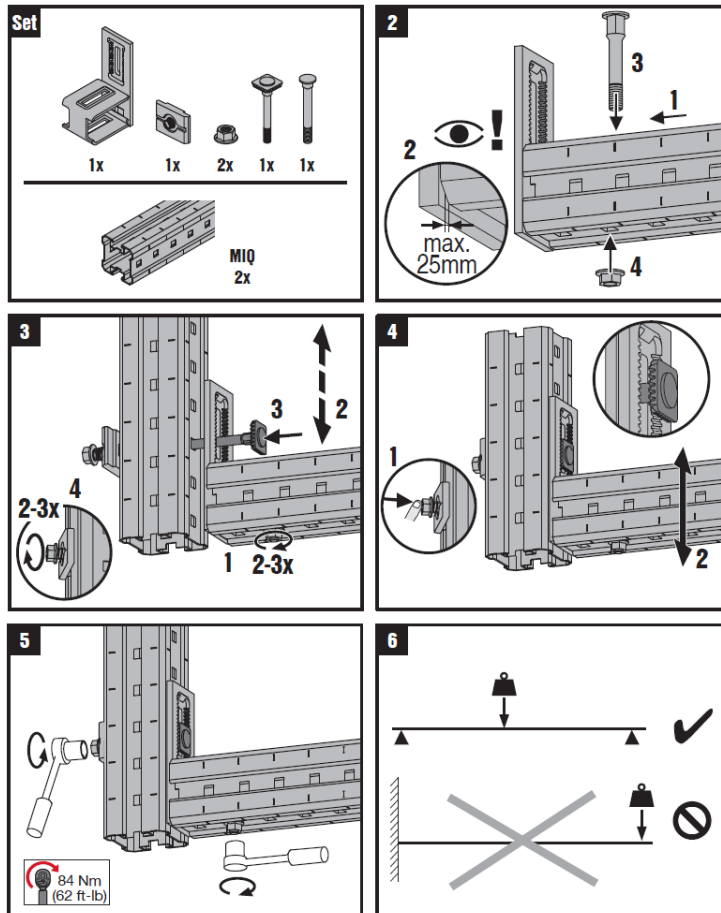
Package content



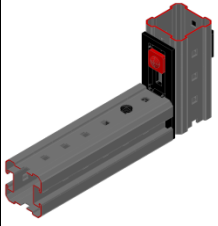
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIQC-90-MI-V angle connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Finite element analysis
- Hardware tests

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

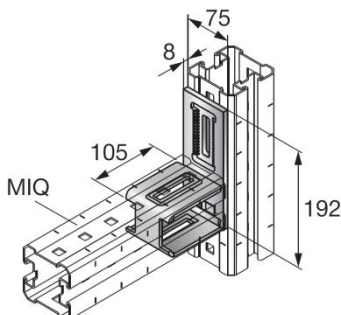
Software:

- Ansys 16.0
- Microsoft Excel
- Mathcad 15

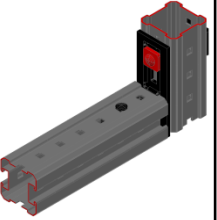
Environmental conditions:

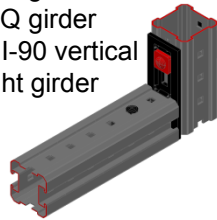
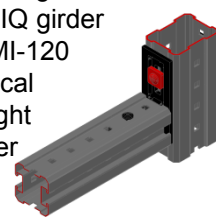
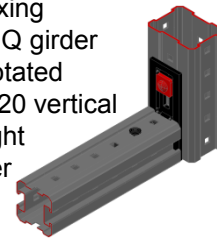
- static loads
- no fatigue loads

Simplified drawing:

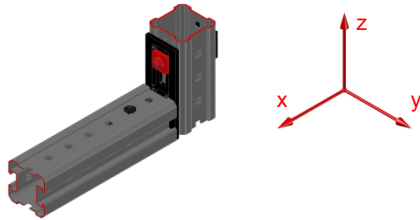
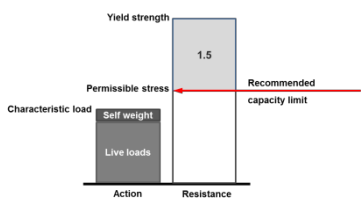


MIQC-90-MI-V angle connector

Possible loading cases		
Standard		
		

Loading case: Standard	Combinations covered by loading case		
BOM: Angle incl. all connectivity material 1x MIQC-90-MI-V 2140258 For fixation on MI-120 1x MIQC-90-MI-V 2140258 1x MIA-EH120 304888 The MIA-EH90 remain unused	Connector used for fixing H-MIQ girder on MI-90 vertical upright girder 	Connector used for fixing H-MIQ girder on MI-120 vertical upright girder 	Connector used for fixing H-MIQ girder on rotated MI-120 vertical upright girder 

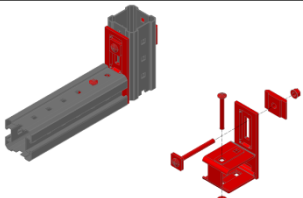
Recommended loading capacity - simplified for most common applications

Method							
	<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>0.70</td> <td>9.00</td> <td>5.40</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	0.70	9.00	5.40
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
0.70	9.00	5.40					

Design loading capacity - 3D 1/2

Method	
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Limiting components of capacity evaluated in following tables:

1. Steel connector angle MIQC-90-MI-V incl. bolts, welds 
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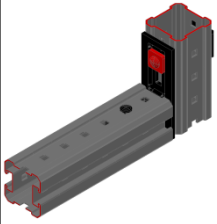
MIQC-90-MI-V angle connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases

Standard



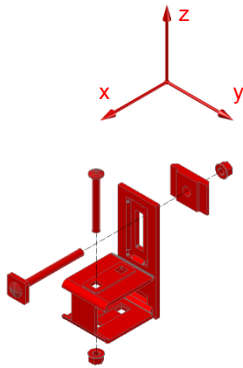
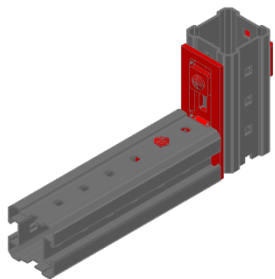
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector angle MIQC-90-MI-V incl. bolts, welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
1.06	1.06	13.50	13.50	8.10	8.10
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.90	0.90	0.00	0.00	0.00	0.00

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

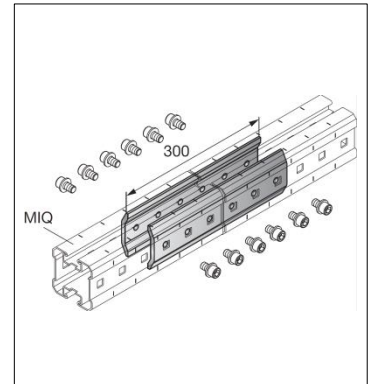
MIQC-90-E girder extension connector

Designation	Item number
MIQC-90-E girder extension connector	2140259

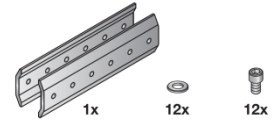
Corrosion protection:
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 microns

Weight:
3476 g

Submittal text:
Hilti girder extension connector, MIQ system, MIQC-90-E, Hot dipped galvanized, angle typically used for extension of Hilti MIQ girder, Extension either connected to MI side of the girder or to MIQ groove of the MIQ girder. Both through bolting the girder to inner placed extension with 12 screws and washers (included in the packaging). material weight 3476 grams incl. all connectivity material.



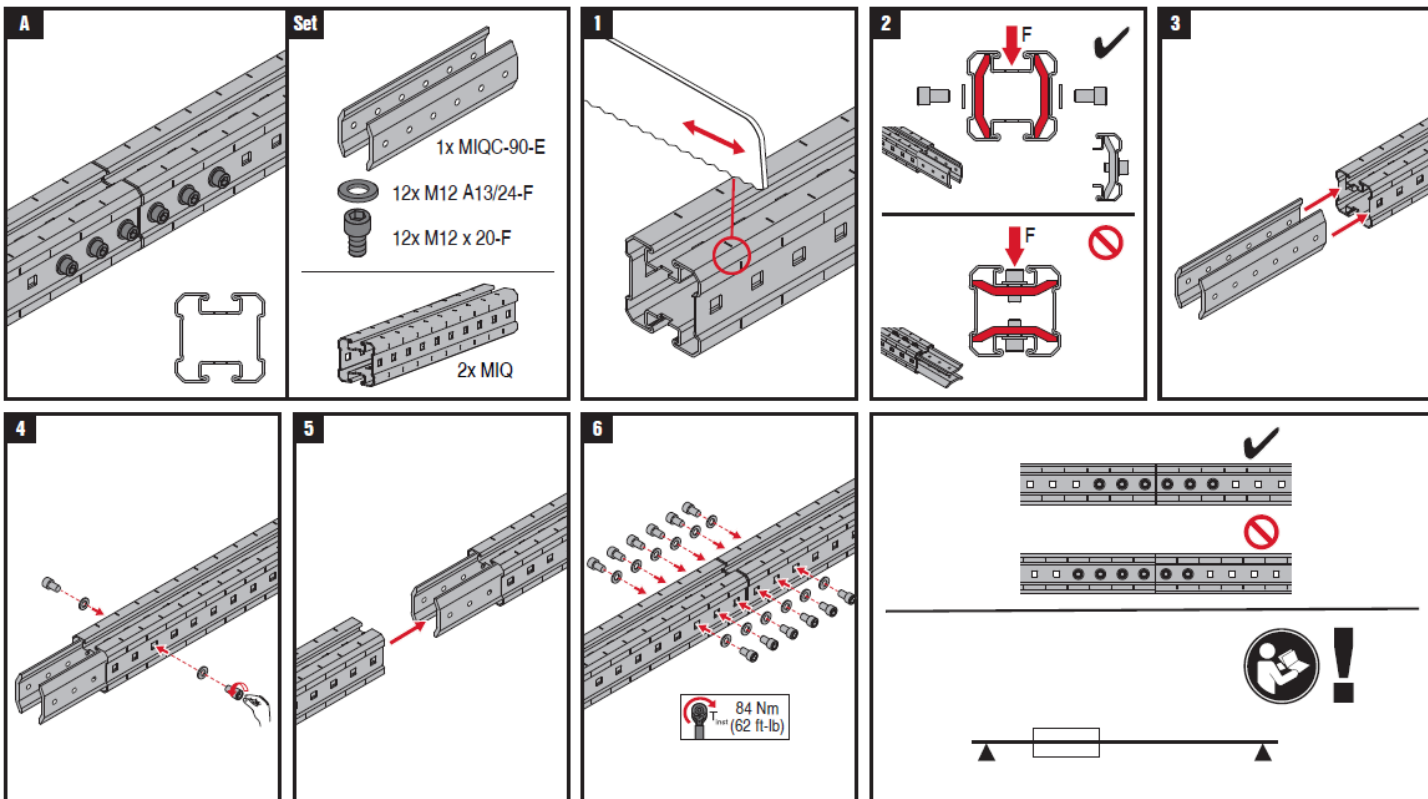
Package content



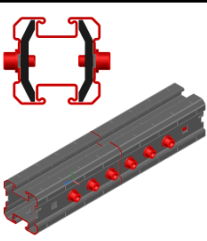
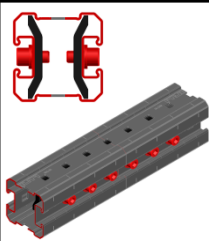
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIQC-90-E girder extension connector

Possible loading cases		
Open up	Open to the side	
		

Design criteria used for loading capacity

Methodology:

- Finite element analysis
- Hardware tests

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

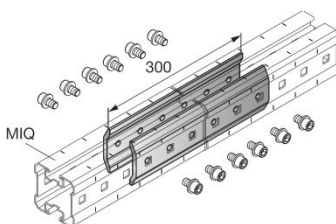
Software:

- Ansys 16.0
- Microsoft Excel

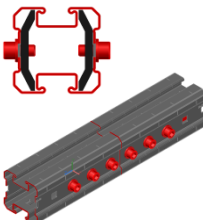
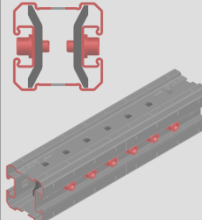
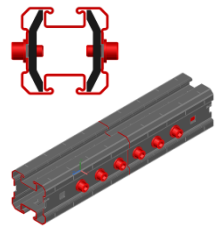
Environmental conditions:

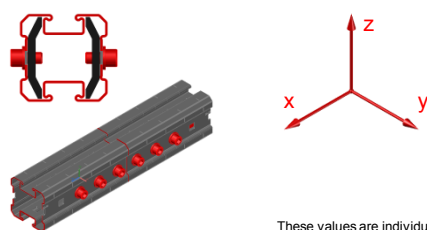
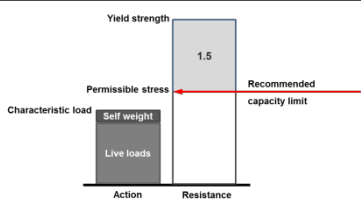
- static loads
- no fatigue loads

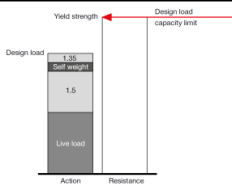
Simplified drawing:

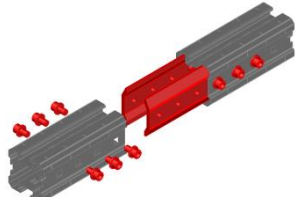


MIQC-90-E girder extension connector

Possible loading cases		
Open up	Open to the side	
		
Loading case: Open up		Combinations covered by loading case
BOM: Angle incl. all connectivity material 1x MIQC-90-E		2140259 

Recommended loading capacity - simplified for most common applications														
Method		<table border="1"> <tr> <td>$\pm F_{x,rec.}$ [kN]</td> <td>$\pm F_{y,rec.}$ [kN]</td> <td>$\pm F_{z,rec.}$ [kN]</td> </tr> <tr> <td>34.67</td> <td>3.33</td> <td>14.67</td> </tr> <tr> <td colspan="2">$\pm M_{y,rec.}$ [kNm]</td> <td></td> </tr> <tr> <td colspan="2">1.2</td> <td></td> </tr> </table>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	34.67	3.33	14.67	$\pm M_{y,rec.}$ [kNm]			1.2		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]												
34.67	3.33	14.67												
$\pm M_{y,rec.}$ [kNm]														
1.2														
	<p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>													

Design loading capacity - 3D		1/2
Method		
		

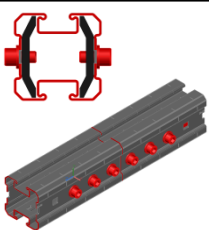
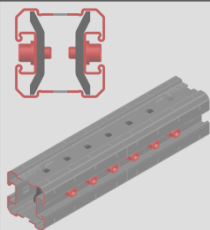
Limiting components of capacity evaluated in following tables:	
1. Steel connector MIQC-90-E incl. all screws	

MIQC-90-E girder extension connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases

Open up	Open to the side	
		

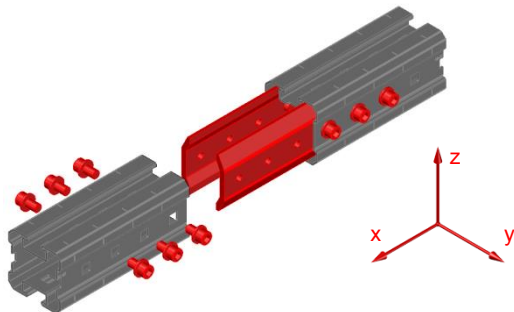
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector MIQC-90-E incl. all screws (MIQ girder open up)

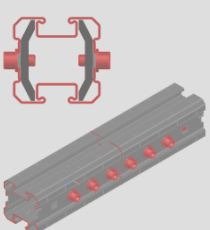
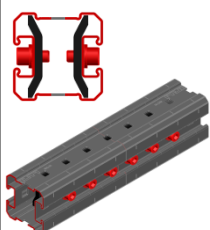
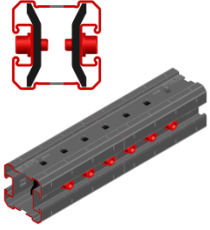


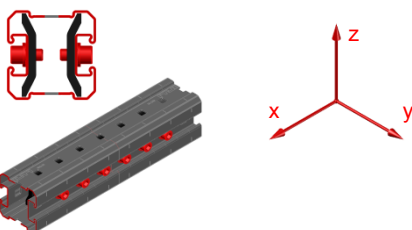
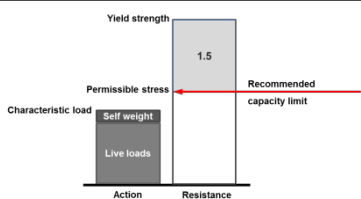
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
52.00	52.00	5.00	5.00	22.00	22.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.80	0.80	1.80	1.80	2.00	2.00

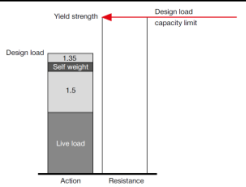
Interaction:

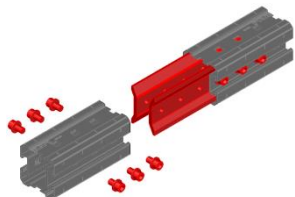
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIQC-90-E girder extension connector

Possible loading cases		
Open up	Open to the side	
		
Loading case: Open to the side		Combinations covered by loading case
BOM: Angle incl. all connectivity material 1x MIQC-90-E		 2140259

Recommended loading capacity - simplified for most common applications														
Method		<table border="1"> <tr> <td>$\pm F_{x,rec.}$ [kN]</td> <td>$\pm F_{y,rec.}$ [kN]</td> <td>$\pm F_{z,rec.}$ [kN]</td> </tr> <tr> <td>34.67</td> <td>5.0</td> <td>13.33</td> </tr> <tr> <td colspan="2">$\pm M_{y,rec.}$ [kNm]</td> <td></td> </tr> <tr> <td colspan="2">1.2</td> <td></td> </tr> </table>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	34.67	5.0	13.33	$\pm M_{y,rec.}$ [kNm]			1.2		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]												
34.67	5.0	13.33												
$\pm M_{y,rec.}$ [kNm]														
1.2														
	<p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>													

Design loading capacity - 3D		1/2
Method		
		

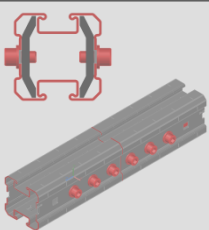
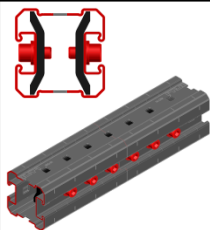
Limiting components of capacity evaluated in following tables:	
1. Steel connector MIQC-90-E incl. all screws (MIQ girder open to side)	

MIQC-90-E girder extension connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases

Open up	Open to the side	
		

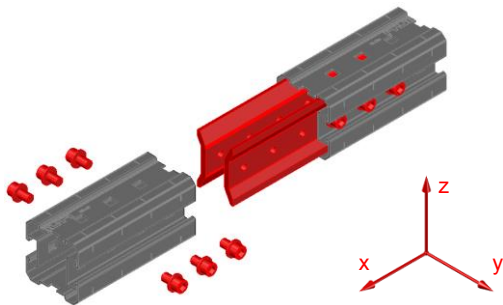
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector MIQC-90-E incl. all screws (MIQ girder open to side)



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
52.00	52.00	7.50	7.50	20.00	20.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.60	0.60	1.80	1.80	1.60	1.60

Interaction:

$$\frac{F_{x.Ed}}{F_{x.Rd}} + \frac{F_{y.Ed}}{F_{y.Rd}} + \frac{F_{z.Ed}}{F_{z.Rd}} + \frac{M_{x.Ed}}{M_{x.Rd}} + \frac{M_{y.Ed}}{M_{y.Rd}} + \frac{M_{z.Ed}}{M_{z.Rd}} \leq 1$$

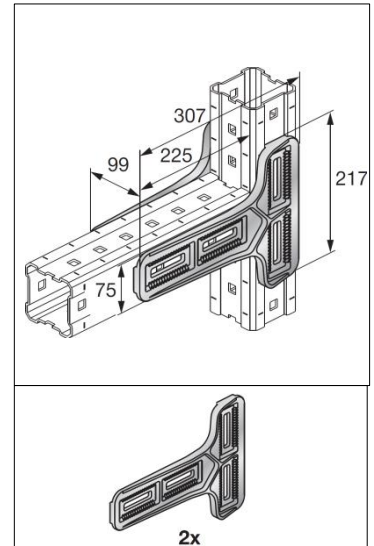
MIC-90-LH Connector

Designation	Item number
MIC-90-LH	2048107

Corrosion protection:
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 microns

Weight:
3800 g

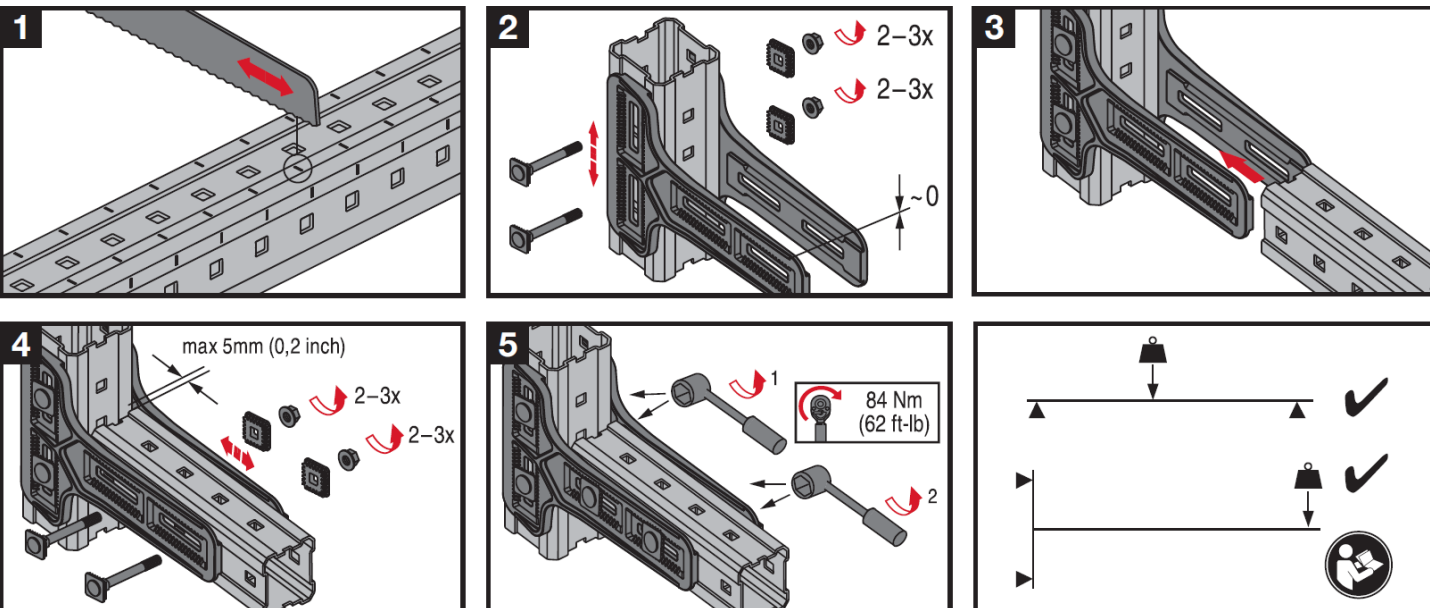
Submittal text:
Hot dipped galvanized, 90° Hilti MI angle connector, typically used for connecting two perpendicular MI or MIQ girders, where the horizontal girder is connected to the side of the vertical girder. Oblong holes enable fine adjustment and are serrated to improve holding and load values. Connector is used on the sides of the girders. Suitable for cantilever applications.



Material properties:

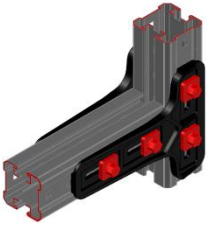
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
Connector: C30-1.0528	$F_y = 250 \frac{N}{mm^2}$	$F_u = 480 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
Toothed plate: S235 - EN 10250-2	$F_y = 235 \frac{N}{mm^2}$	$F_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



The same assembly principles and torque moments should be applied for MIQ girders

MIC-90-LH Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

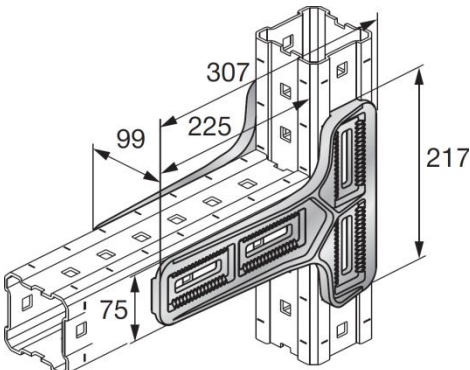
Software:

- Mathcad 15.0
- Microsoft Excel

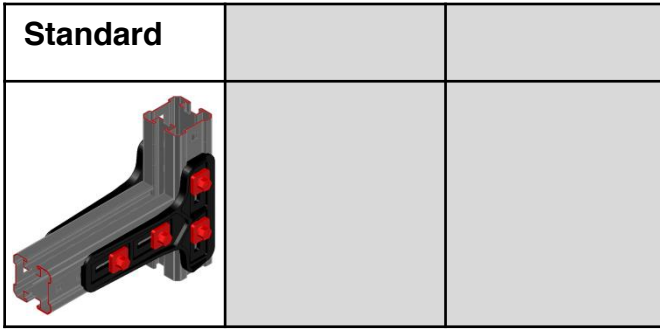
Environmental conditions:

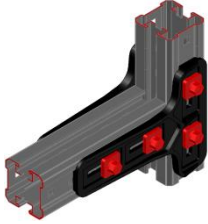
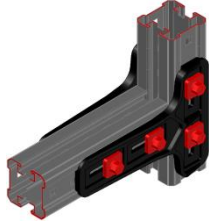
- indoors, outdoors
- static loads
- no fatigue loads

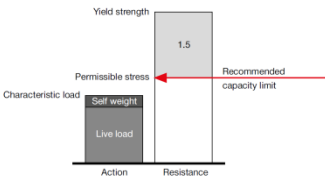
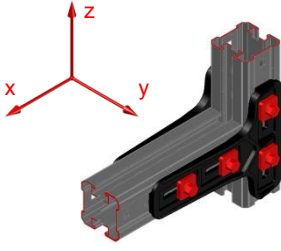
Simplified drawing:

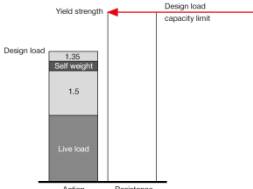


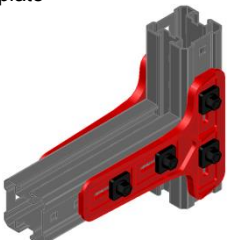
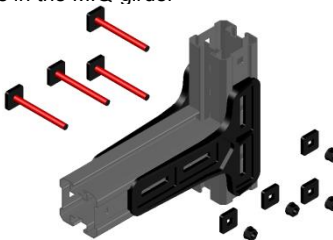
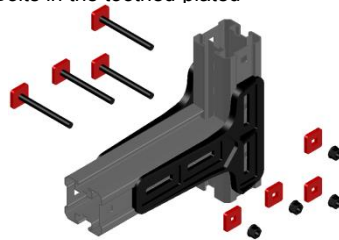
MIC-90-LH Connector



<p>Loading case: Standard</p>	<p>Combinations covered by loading case</p>
<p>BOM:</p> <p>Angle does not include all components</p> <p>1x MIC-90-LH connector 2048107</p> <p>Connectivity material ordered separately</p> <p>4x MIA-EH90 easy hand screw 304887</p> <p>4x MIA-TP serrated plate 305707</p> <p>M12-F-SL-WS 3/4" lock nut 382897</p> 	<p>Connector used for perpendicular connections of two MIQ-90 girders, to enable a cantilever arm</p> 

<p>Recommended loading capacity - simplified for most common applications</p>													
<p>Method</p> 	 <table border="1" data-bbox="1021 963 1356 1149"> <tr> <td>$\pm F_{x,rec.}$ [kN]</td> <td>$\pm F_{y,rec.}$ [kN]</td> <td>$\pm F_{z,rec.}$ [kN]</td> </tr> <tr> <td>24.4</td> <td>9.7</td> <td>24.4</td> </tr> <tr> <td colspan="2">$\pm M_{y,rec.}$ [kNm]</td> <td></td> </tr> <tr> <td colspan="2">3.83</td> <td></td> </tr> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	24.4	9.7	24.4	$\pm M_{y,rec.}$ [kNm]			3.83		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
24.4	9.7	24.4											
$\pm M_{y,rec.}$ [kNm]													
3.83													

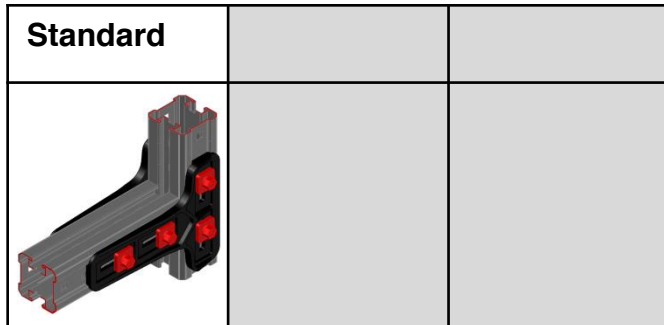
<p>Design loading capacity - 3D</p>	
<p>Method</p> 	<p style="text-align: right;">1/3</p>

<p>Limiting components of capacity evaluated in following tables:</p>		
<p>1. Connector steel plate</p> 	<p>2. Bolts in the MIQ-girder</p> 	<p>3. Bolts in the toothed plated</p> 

MIC-90-LH Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



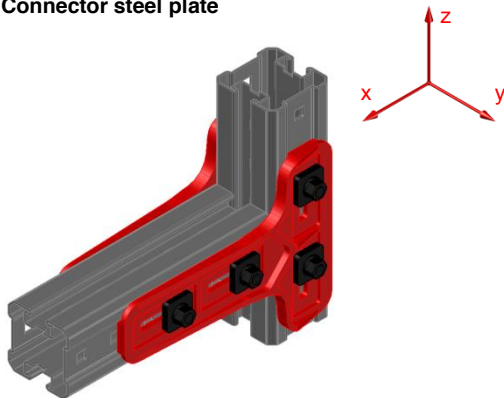
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Connector steel plate

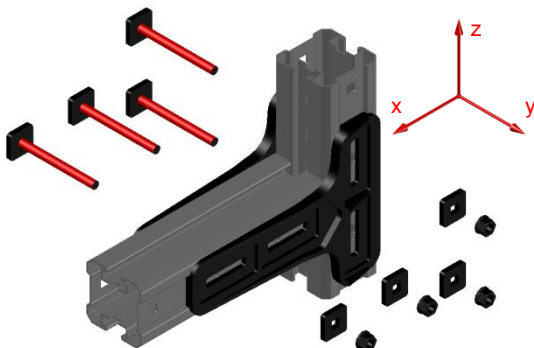


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
112.0	112.0	14.50	14.50	72.00	72.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.75	1.75	5.75	5.75	1.73	1.73

Interaction:

$$\frac{F_{x.Ed}}{F_{x.Rd}} + \frac{F_{y.Ed}}{F_{y.Rd}} + \frac{F_{z.Ed}}{F_{z.Rd}} + \frac{M_{x.Ed}}{M_{x.Rd}} + \frac{M_{y.Ed}}{M_{y.Rd}} + \frac{M_{z.Ed}}{M_{z.Rd}} \leq 1$$

2. Bolts in the MIQ-girder



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.64	36.64	Not decisive	Not decisive	36.64	36.64
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Not decisive	Not decisive	Not decisive	Not decisive	Not decisive	Not decisive

Interaction:

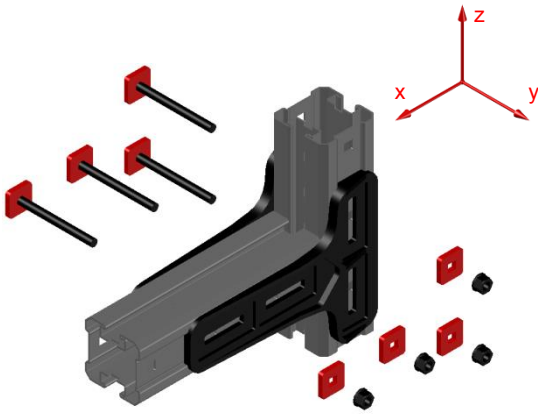
$$\frac{F_{x.Ed}}{F_{x.Rd}} + \frac{F_{z.Ed}}{F_{z.Rd}} \leq 1$$

MIC-90-LH Connector

Design loading capacity - 3D

3/3

3. Bolts in the toothed plated



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
113.0	113.0	Not decisive	Not decisive	113.0	113.0
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
Not decisive	Not decisive	Not decisive	Not decisive	Not decisive	Not decisive

Interaction:

$$\frac{F_{x.Ed}}{F_{x.Rd}} + \frac{F_{z.Ed}}{F_{z.Rd}} \leq 1$$

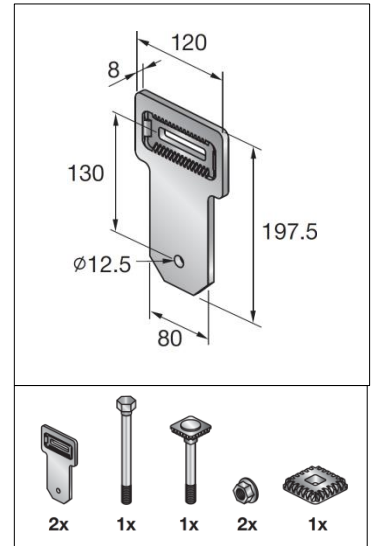
MIC-U-MA Connector

Designation	Item number
MIC-U-MA	304806

Corrosion protection:
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 microns

Weight:
2630 g incl. components

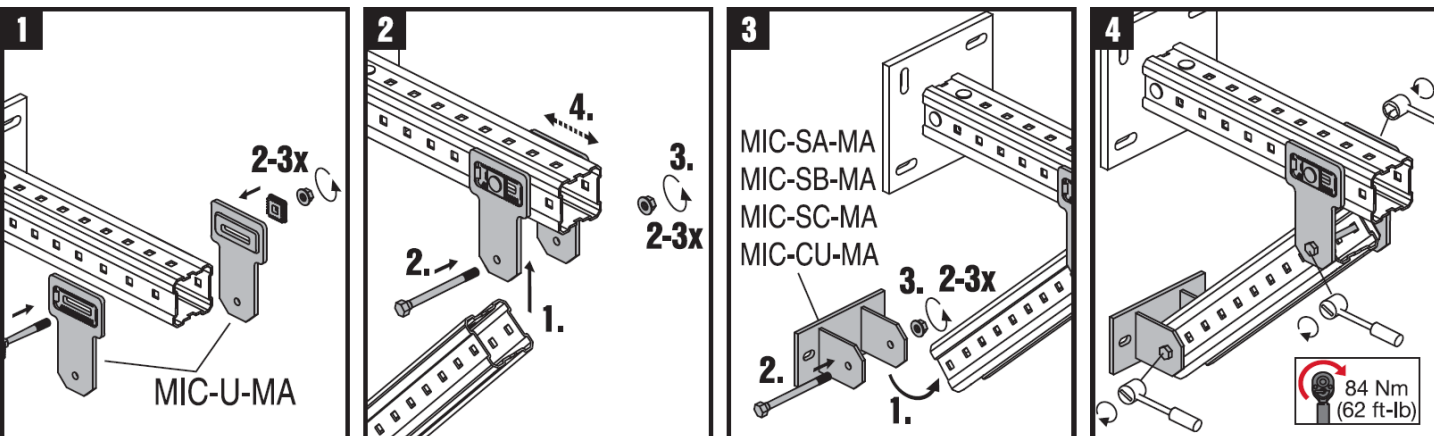
Submittal text:
Hot dipped galvanized Hilti MI connector, typically used for connecting two MI or MIQ girders, where one girder is braced / supported by the other in an angle, to improve total load capacity of the structure. One oblong hole enables fine adjustment and is serrated to improve holding. Connector is used on the sides of the girders.



Material properties:


Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



The same assembly principles and torque moments should be applied for MIQ girders

MIC-U-MA Connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

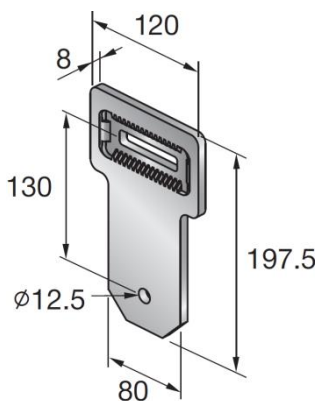
Software:

- Mathcad 15.0
- Microsoft Excel

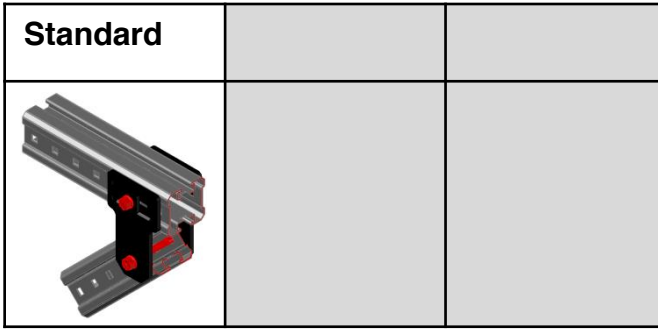
Environmental conditions:



- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

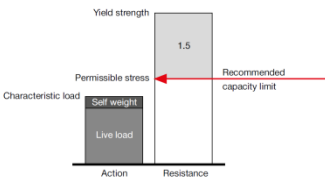
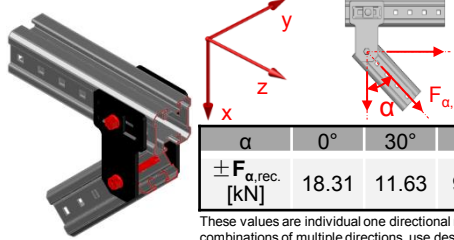


MIC-U-MA Connector

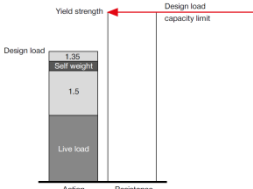


<p>Loading case: Standard</p>	<p>Combinations covered by loading case</p>
<p>BOM:</p> <p>Angle incl. all components 1x MIC-U-MA 304806</p> 	<p>Connector used for an angular connection of two MI-90 Or MIQ-90 girders (bracket brace)</p> 

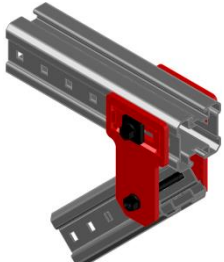
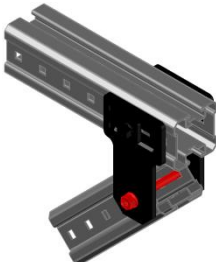

Recommended loading capacity - simplified for most common applications

<p>Method</p> 	 <table border="1" data-bbox="913 963 1363 1170"> <tr> <td></td> <td colspan="6">$\pm F_{y,rec.}$ [kN]</td> </tr> <tr> <td></td> <td colspan="6">1.4</td> </tr> <tr> <td></td> <td>α</td> <td>0°</td> <td>30°</td> <td>45°</td> <td>60°</td> <td>90°</td> </tr> <tr> <td></td> <td>$\pm F_{\alpha,rec.}$ [kN]</td> <td>18.31</td> <td>11.63</td> <td>9.77</td> <td>8.95</td> <td>9.30</td> </tr> </table> <p><small>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</small></p>		$\pm F_{y,rec.}$ [kN]							1.4							α	0°	30°	45°	60°	90°		$\pm F_{\alpha,rec.}$ [kN]	18.31	11.63	9.77	8.95	9.30
	$\pm F_{y,rec.}$ [kN]																												
	1.4																												
	α	0°	30°	45°	60°	90°																							
	$\pm F_{\alpha,rec.}$ [kN]	18.31	11.63	9.77	8.95	9.30																							

Design loading capacity - 3D 1/3

<p>Method</p> 	
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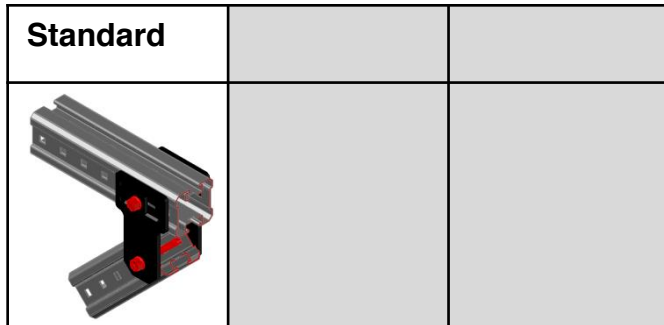
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Hexagon bolt on MIQ-girder</p> 	<p>3. Easy hand screw on MIQ-girder</p> 
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MIC-U-MA Connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

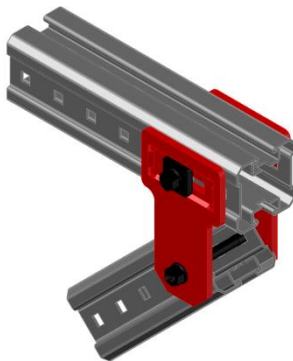
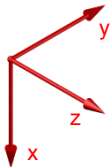


Design loading capacity - 3D 2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

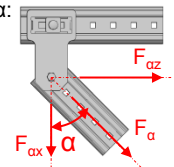


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
40.32	40.32	2.11	2.11	13.96	13.96
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.63	0.63	0.00	0.00	0.00	0.00

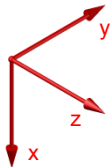
includes cross section resistance of steel plate and contact pressure interaction for a general force F_{α} with a certain inclination α :

$$F_{\alpha x Ed} = F_{\alpha} \cdot \cos \alpha \quad \text{and} \quad F_{\alpha z Ed} = F_{\alpha} \cdot \sin \alpha$$

$$\frac{F_{\alpha x Ed}}{F_{x,Rd}} + \frac{F_{y Ed}}{F_{y,Rd}} + \frac{F_{\alpha z Ed}}{F_{z,Rd}} + \frac{M_{x Ed}}{M_{x,Rd}} \leq 1$$



2. Hexagon bolt on MIQ-girder



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
27.47	27.47	Not decisive	Not decisive	27.47	27.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.24	1.24	0.00	0.00	0.00	0.00

$$F_{\alpha Rd} = F_{x Rd} = F_{z Rd}$$

includes shear and bending of the bolt, bearing resistance connector plate and channel MIQ-90

The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force $F_{\alpha Ed}$ in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

Interaction:

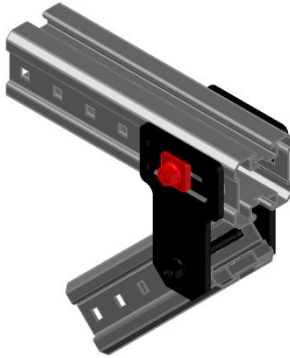
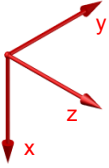
$$\frac{F_{\alpha Ed}}{F_{\alpha Rd}} + \frac{M_{x Ed}}{M_{x Rd}} \leq 1$$

MIQ-U-MA Connector

Design loading capacity - 3D

3/3

3. 3. Easy hand screw on MIQ-girder



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
Not decisive	Not decisive	16.87	16.87	27.40	27.40
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.23	1.23	0.00	0.00	0.00	0.00

includes shear, tension and bending of the bolt, bearing resistance channel MIQ90 and tooth plate

Interaction:

$$\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

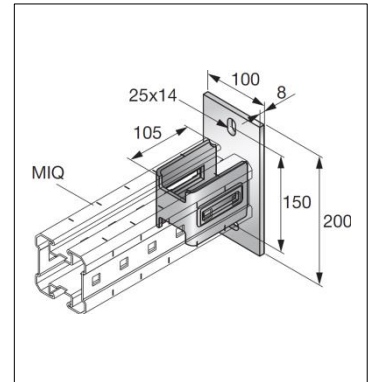
MIQC-C90-U base material connector

Designation	Item number
MIQC-C90-U base material connector	2134819

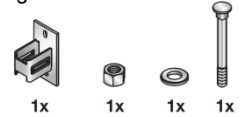
Corrosion protection:
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 microns

Weight:
2015 g

Submittal text:
Hilti angle, 90°, MIQ system, MIQC-C90-U, Hot dipped galvanized, concrete base material connector typically used for perpendicular of perpendicular Hilti MIQ girder to concrete, base plate with two holes fitting to two M12 sized anchors. Connection part accommodating MIQ girder through bolted by MIA-OH90 screw with washer and lock nut (included in the pack) material weight 2015 grams incl. all connectivity material.



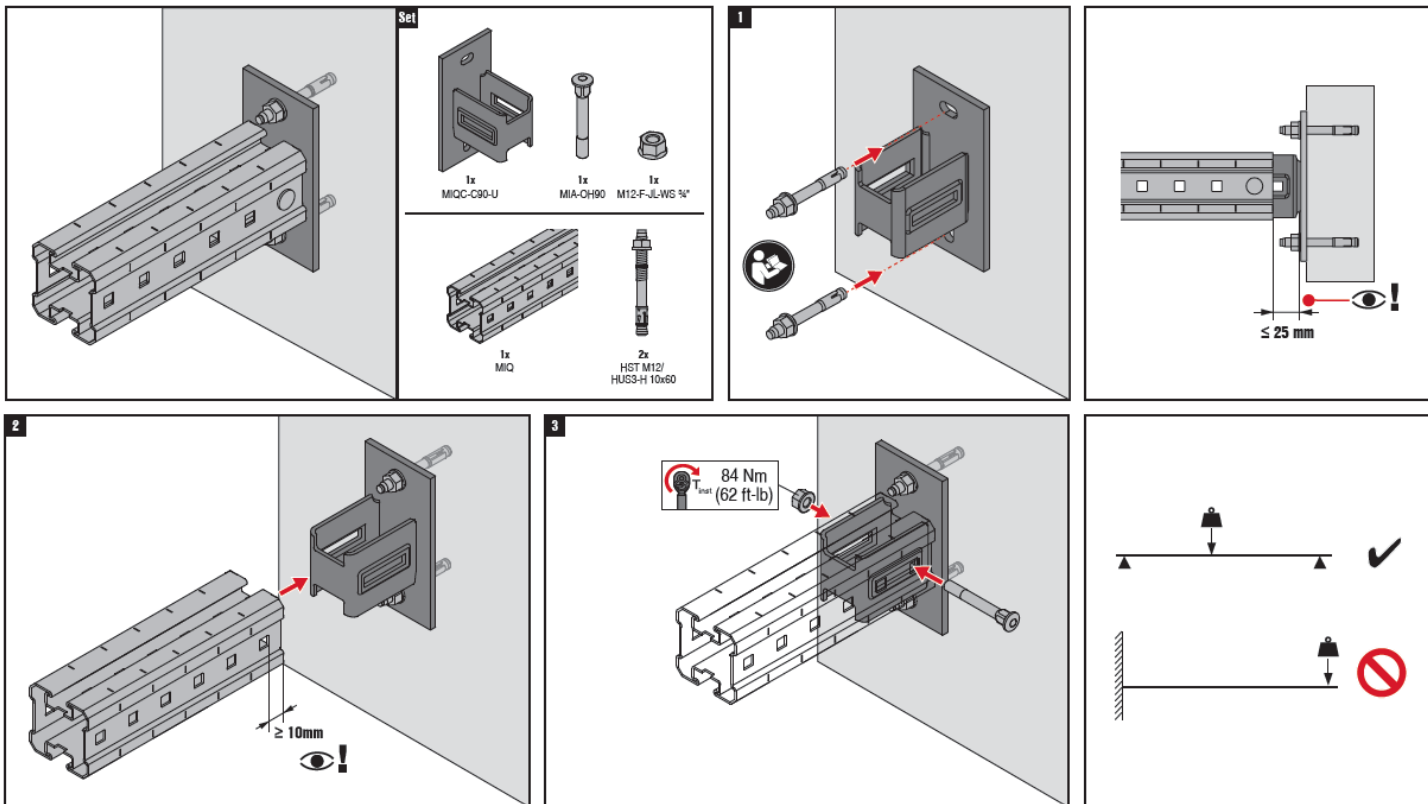
Package content



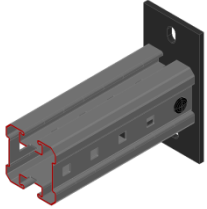
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIQC-C90-U base material connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Finite element analysis
- Hardware tests

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

Software:

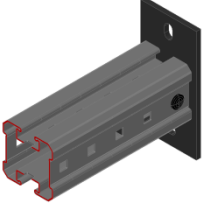
- Ansys 16.0
- Microsoft Excel

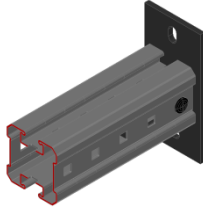
Environmental conditions:

- static loads
- no fatigue loads

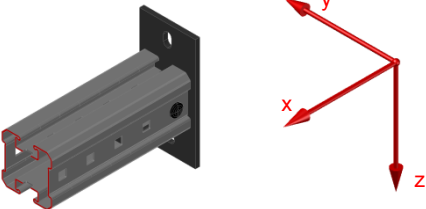

Simplified drawing:

MIQC-C90-U base material connector

Possible loading cases		
Standard		
		

Loading case: Standard	Combinations covered by loading case
BOM: Angle incl. all connectivity material 1x MIQC-C90-U base material connector 2134819	Connector used for fixing perpendicular MIQ girder on base material- concrete 

Recommended loading capacity - simplified for most common applications

Method		<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>0.71</td> <td>5.43</td> <td>20.17</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	0.71	5.43	20.17
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]						
0.71	5.43	20.17						
								

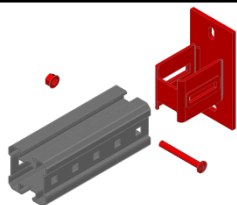
Design loading capacity - 3D

1/2

Method	
	

Limiting components of capacity evaluated in following tables:

1. Steel connector MIQC-C90-U



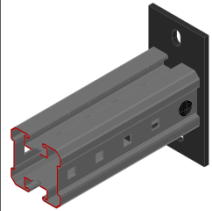
MIQC-C90-U base material connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases

Standard



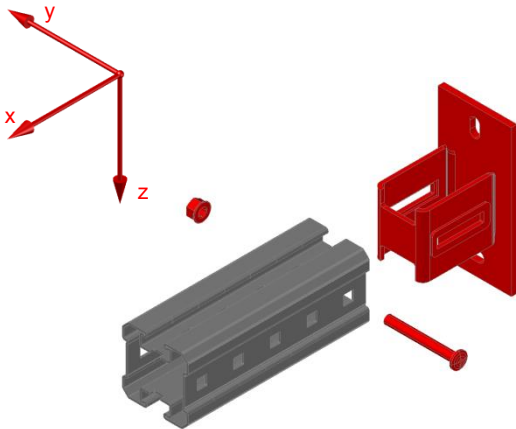
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector angle MIQC-90-L



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
1.06	1.06	8.14	8.14	30.25	30.25
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.90	0.90	0.56*	1.56*	0.24*	0.24*

* the bending resistances are only valid with installation tolerance almost 0 mm

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIQC-C90 base material connector

Designation	Item number
MIQC-C90 base material connector	2120144

Corrosion protection:

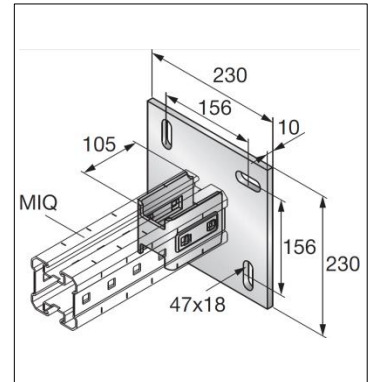
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 micr ons

Weight:

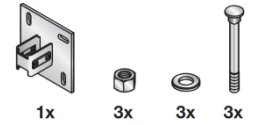
4698g connector (4928g incl. accessories)

Submittal text:

Hilti base material connector, 90°, MIQ system, MIQC-C90, Hot dipped galvanized, base material connector typically used for connection of perpendicular Hilti MIQ girder to concrete, The connected girder is slid onto connection interface of the connector and through bolted by 2 pieces of MIA-OH and self locking nut (both included in the pack) in the first and second hole closest to the end of the girder, the base plate is connected to concrete by Hilti anchor 4x HST M16 (not in pack) material weight 4928 grams incl. all connectivity material.



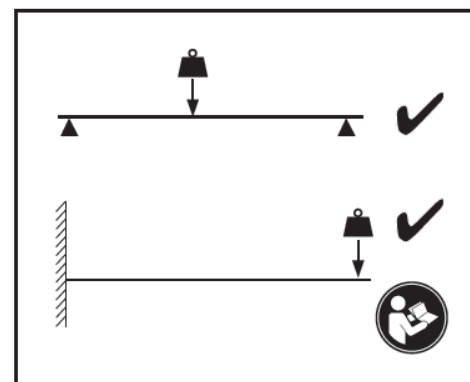
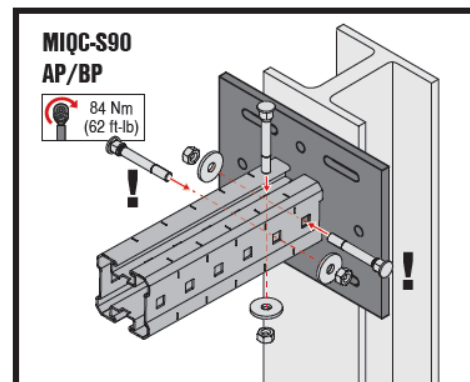
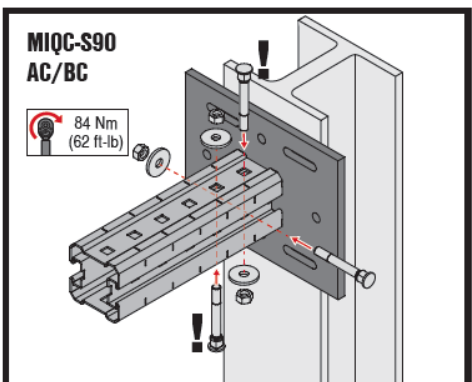
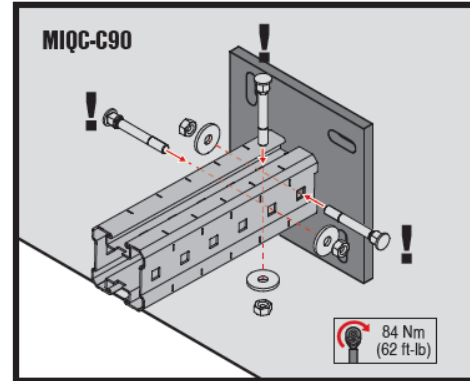
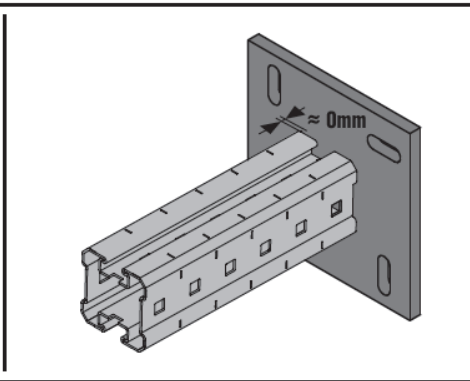
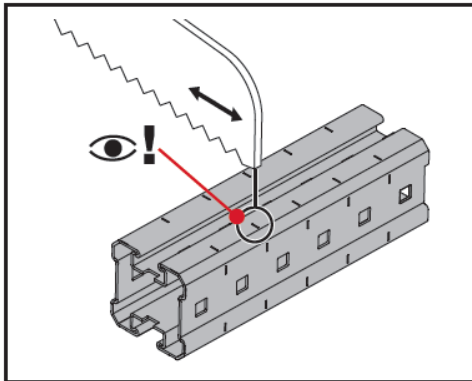
Package content



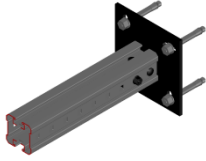
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIQ-C90 base material connector

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Finite element analysis
- Hardware tests

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

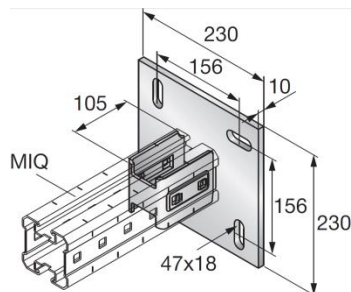
Software:

- Ansys 16.0
- Microsoft Excel

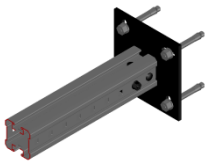
Environmental conditions:

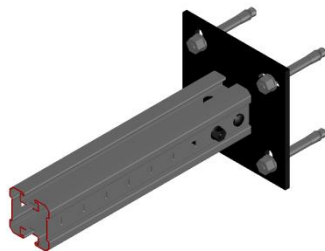
- static loads
- no fatigue loads

Simplified drawing:

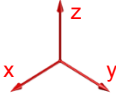
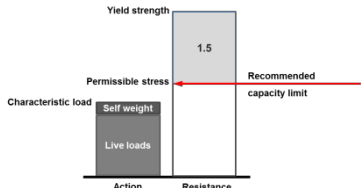
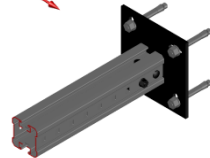


MIQC-C90 base material connector

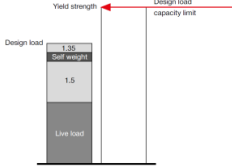
Possible loading cases		
Standard		
		

Loading case: Standard	Combinations covered by loading case
<p>BOM: Angle incl. all connectivity material 1x MIQC-C90 2120144 4x HST-R M16x130/10 2085454</p>	Connector used for fixing H-MIQ girder, perpendicularly to concrete 

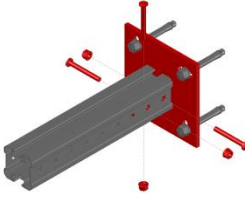
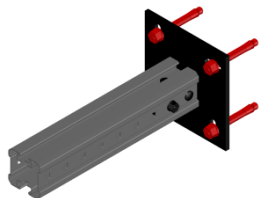
Recommended loading capacity - simplified for most common applications

Method							
	<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>24.4</td> <td>8.8</td> <td>38.9</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p> 	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	24.4	8.8	38.9
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
24.4	8.8	38.9					

Design loading capacity - 3D

Method	
	

Limiting components of capacity evaluated in following tables:

1. Steel connector MIQC-C90 	2. Anchors 4x HST M16 
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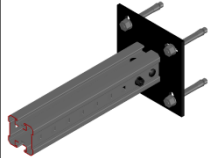
MIQC-C90 base material connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases

Standard



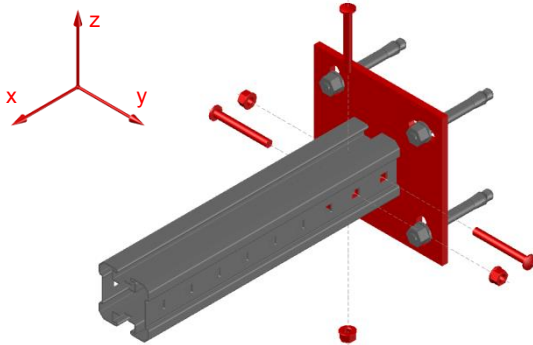
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector MIQC-C90 (Including screws M1A-OH90 connecting channel and connector and welds)

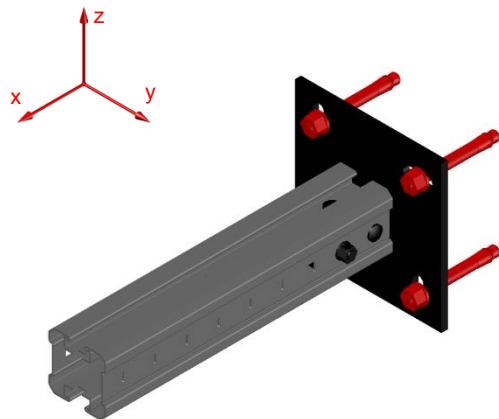


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.64	36.64	13.18	13.18	58.37	58.37
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.55	1.55	1.67	1.67	1.08	1.08

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Anchors 4x HST M16



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
47.50	*	66.00	66.00	66.00	66.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
7.30	7.30	4.70	4.70	4.70	4.70

Interaction:

$$\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} = \beta_V \leq 1$$

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} = \beta_N \leq 1$$

$$\beta_N + \beta_V \leq 1.2$$

* not decisive

MIC-CU-MA Base Material Connector - Concrete

Designation	Item number
MIC-CU-MA	304828

Corrosion protection:

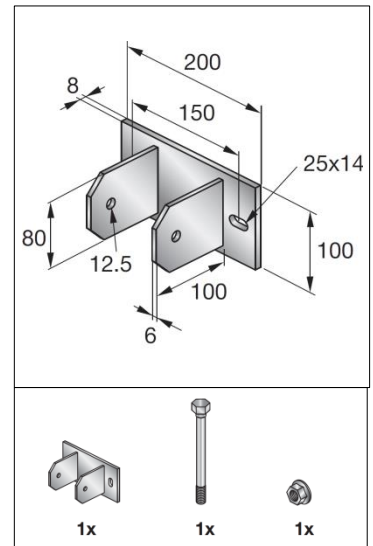
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 microns

Weight:

2210 g incl. components

Submittal text:

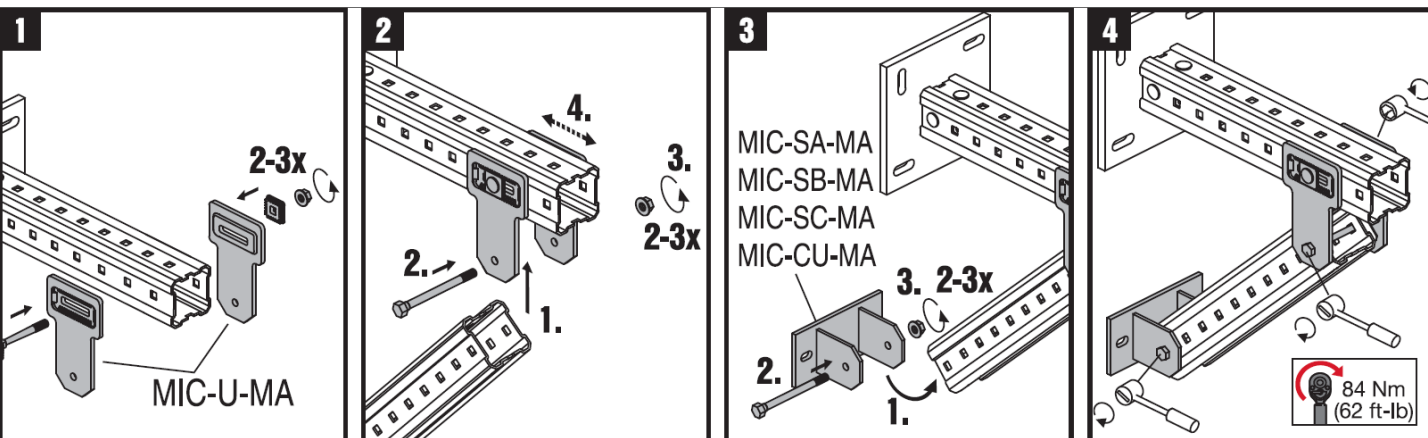
Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 and MIQ girder to concrete in an angle, usually when it's used as a brace for another girder. Two oblong anchor holes in perpendicular positions enable fine tuning of baseplate position, and girder is connected using one bolt through a hole, which enables various angles.



Material properties:

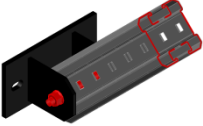
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



The same assembly principles and torque moments should be applied for MIQ girders

MIC-CU-MA Base Material Connector - Concrete

Possible loading cases		
Standard		
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

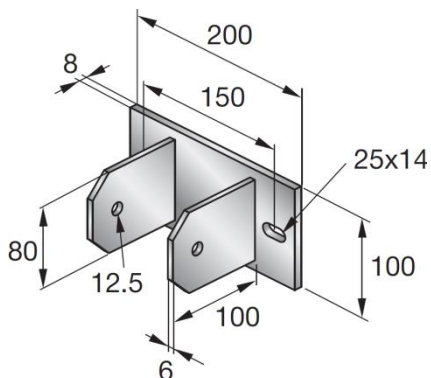
Software:

- Mathcad 15.0
- Microsoft Excel

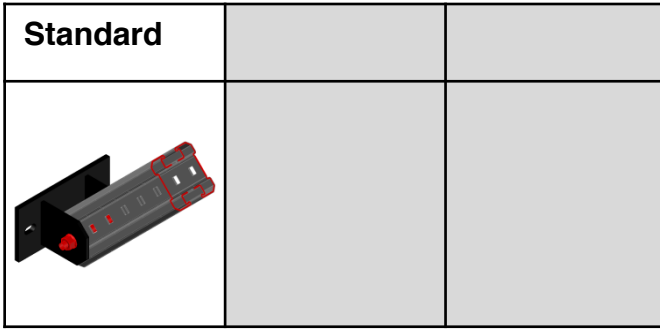
Environmental conditions:

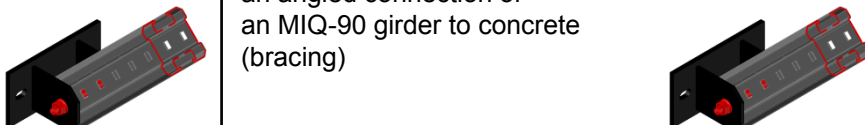
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

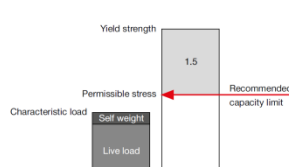
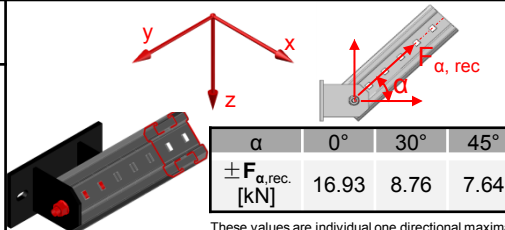


MIC-CU-MA Base Material Connector - Concrete

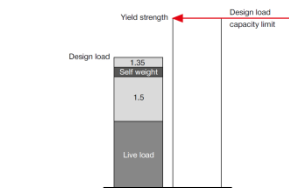


<p>Loading case: Standard</p>	<p>Combinations covered by loading case</p>
<p>BOM:</p> <p>Angle incl. all components 1x MIC-CU-MA 304828 Associated anchors* for cracked concrete 2x HST3 M12x105 30/10 2105718 HST2 M12x105/10 2107848 *Anchors not incl. in capacity limits</p>	<p>Baseplate connector used for an angled connection of an MIQ-90 girder to concrete (bracing)</p> 

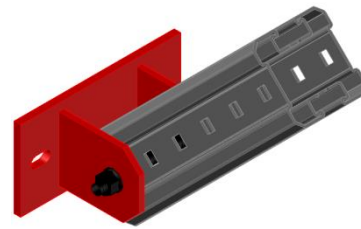
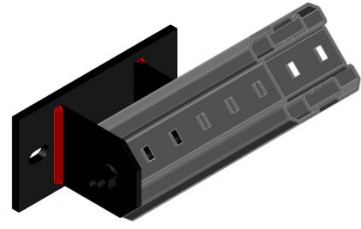
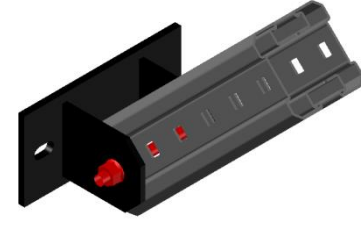
Recommended loading capacity - simplified for most common applications

<p>Method</p> 	 <table border="1" data-bbox="913 1056 1370 1160"> <tr> <td>$\pm F_{\alpha, rec.}$ [kN]</td> <td>0°</td> <td>30°</td> <td>45°</td> <td>60°</td> <td>90°</td> </tr> <tr> <td></td> <td>16.93</td> <td>8.76</td> <td>7.64</td> <td>7.21</td> <td>7.93</td> </tr> </table> <p>$\pm F_{y, rec.}$ [kN] 2.1</p> <p><small>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</small></p>	$\pm F_{\alpha, rec.}$ [kN]	0°	30°	45°	60°	90°		16.93	8.76	7.64	7.21	7.93
$\pm F_{\alpha, rec.}$ [kN]	0°	30°	45°	60°	90°								
	16.93	8.76	7.64	7.21	7.93								

Design loading capacity - 3D 1/3

<p>Method</p> 	
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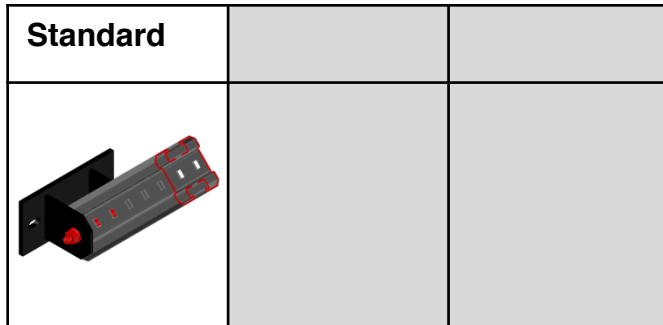
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. bolt in MIQ-girder</p> 
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MIC-CU-MA Base Material Connector - Concrete

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



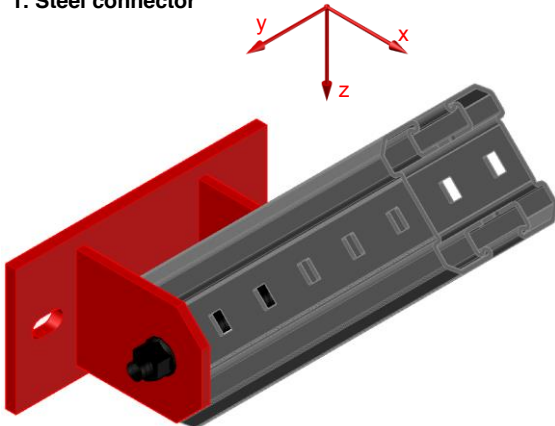
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector

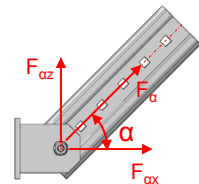


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
25.39	104.01	3.22	3.22	11.90	11.90
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.58	0.58	0.00	0.00	0.00	0.00

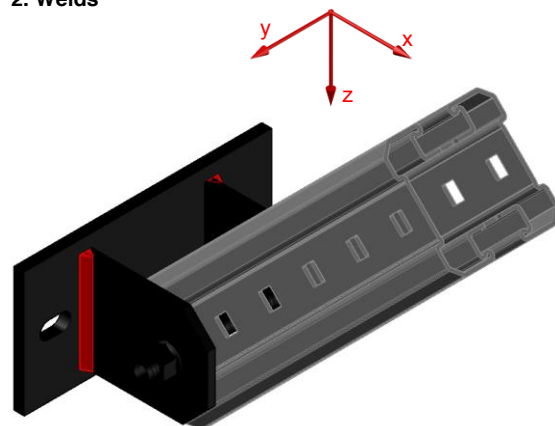
Interaction:

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

with $F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$ $F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha$



2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
325.83	325.83	266.04	266.04	266.04	266.04
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
12.90	12.90	4.34	4.34	15.80	15.80

Interaction:

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

with

$$e_x = 0.07m$$

$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

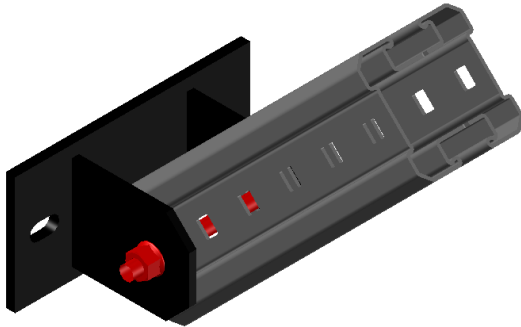
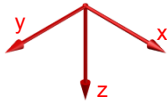
$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

MIC-CU-MA Base Material Connector - Concrete

Design loading capacity - 3D

3/3

3. bolt in MIQ-girder



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
27.45	27.45	Not decisive	Not decisive	27.45	27.45
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.33	1.33	0.00	0.00	0.00	0.00

Interaction:

$$F_{\alpha Rd} = F_{xRd} = F_{zRd}$$

The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction between F_x and F_z .

The normal force $F_{\alpha Ed}$ in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIQC-S90-AC base material connector

Designation	Item number
MIQC-S90-AC base material connector	2120270

Corrosion protection:

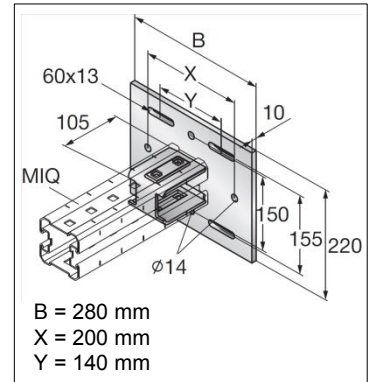
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 microns

Weight:

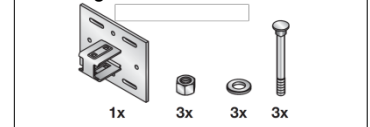
5343g connector (5573g incl. accessories)

Submittal text:

Hilti base material connector, 90°, MIQ system, MIQC-S90-AC, Hot dipped galvanized, base material connector typically used for connection of perpendicular Hilti MIQ girder to structural steel with open section perpendicular to structural steel beam. The connected girder is slid onto connection interface of the connector and through bolted by 2 pieces of MIA-OH and self locking nut (both included in the pack) in the first and second hole closest to the end of the girder, the connection to structural steel could be done either by 4 pcs of Hilti MI-SGC M12(not in pack) beam clamps to flange (width 75-165mm width) of I-beam or by boxing any structural steel profile (width 75-165mm) using Hilti backing plate MIQB-SA (not in pack) and 4x M12 Hilti threaded rods and 4x M12-F-SL WS3/4 self locking nuts (both not in pack) material weight 5573 grams incl. all connectivity material.



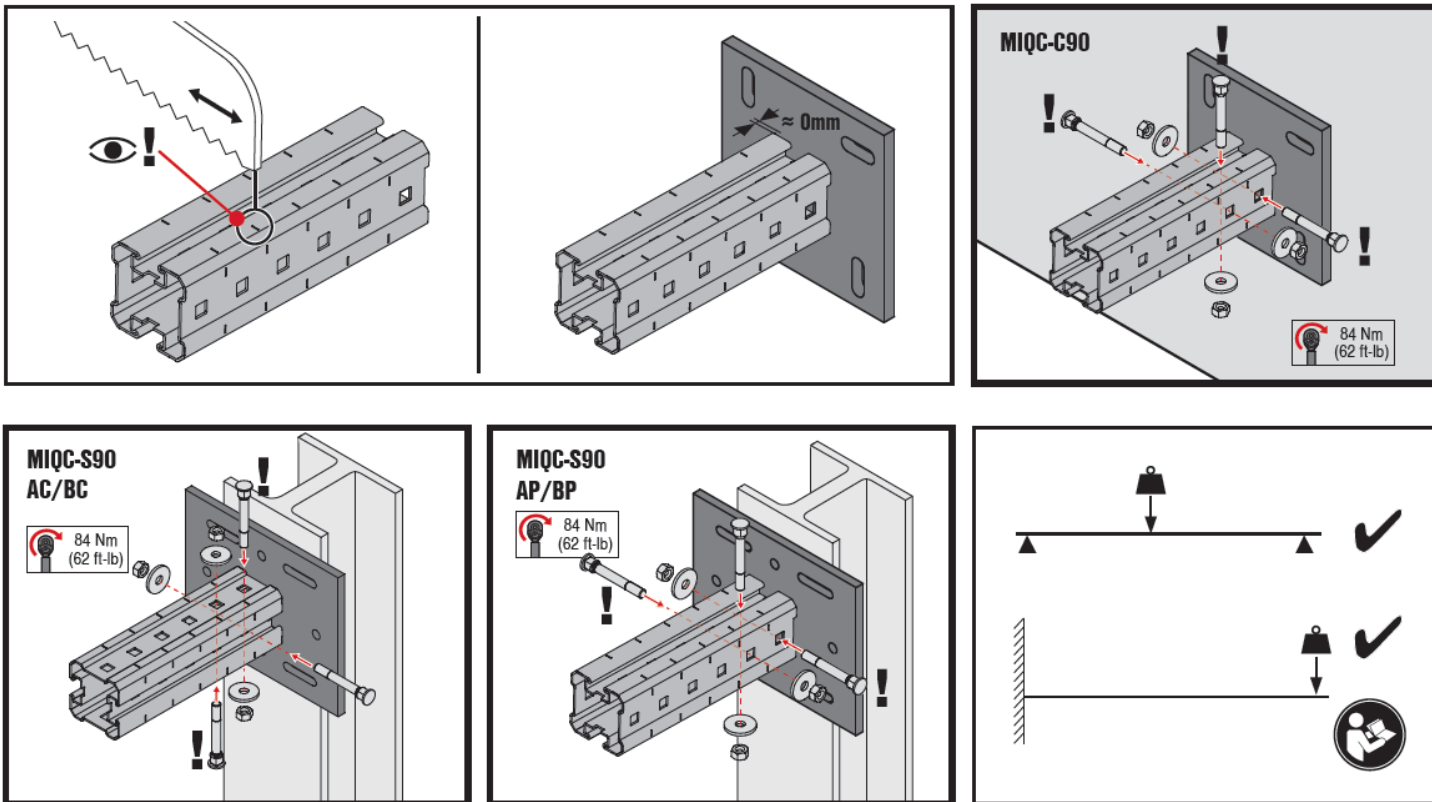
Package content



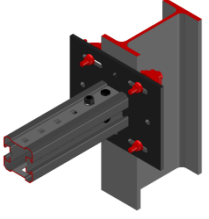
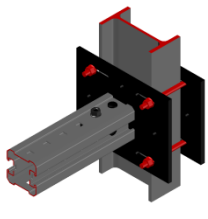
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIQC-S90-AC base material connector

Possible loading cases		
Clamped	Boxed	
		

Design criteria used for loading capacity

Methodology:

- Finite element analysis
- Hardware tests

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

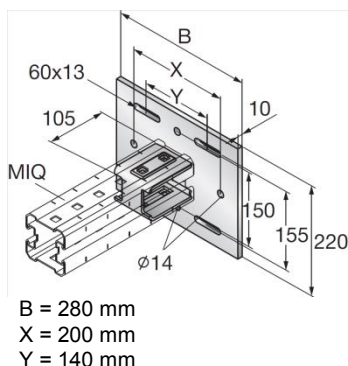
Software:

- Ansys 16.0
- Microsoft Excel

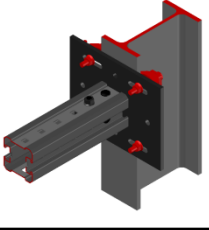
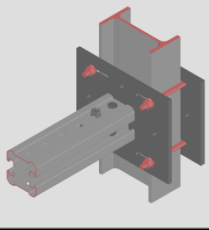
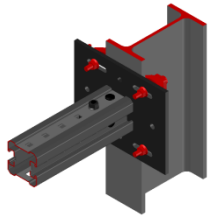
Environmental conditions:

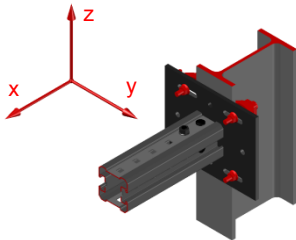
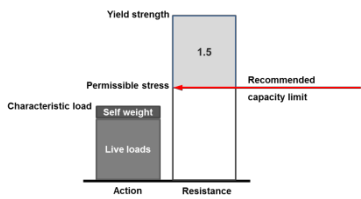
- static loads
- no fatigue loads

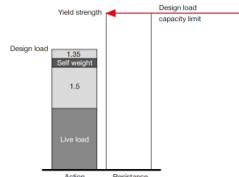
Simplified drawing:



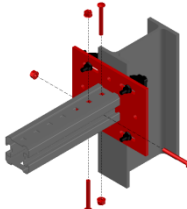
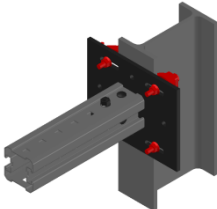
MIQC-S90-AC base material connector

Possible loading cases		
Clamped	Boxed	
		
Loading case: Clamped BOM: Base material connector incl. all connectivity material 1x MIQC-S90-AC 2120270 Beam clamp 4x MI-SGC M12 233859		Combinations covered by loading case MIQ girder, perpendicularly to flange (width of 75-165mm) of structural steel open section, perpendicularly to structural steel beam 

Recommended loading capacity - simplified for most common applications				
Method		$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]
		23.2	6.0	6.0
These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.				

Design loading capacity - 3D		1/2
Method		

Limiting components of capacity evaluated in following tables:

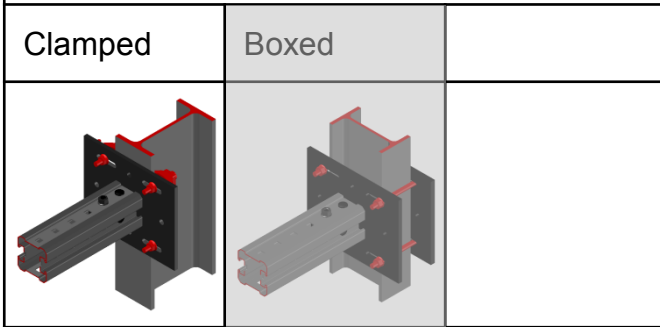
1. Steel connector MIQC-S90-AC		2. Beam clamps 4x MI-SGC M12	
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MIQC-S90-AC base material connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases



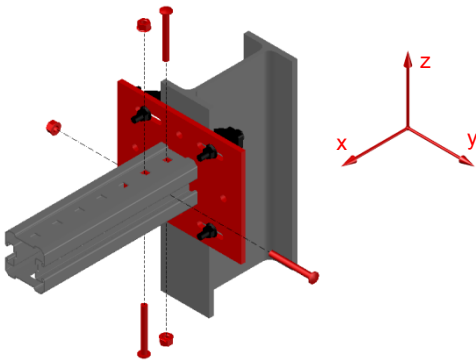
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector MIQC-S90-AC (Including screws MIA-OH90 connecting channel and connector and welds)

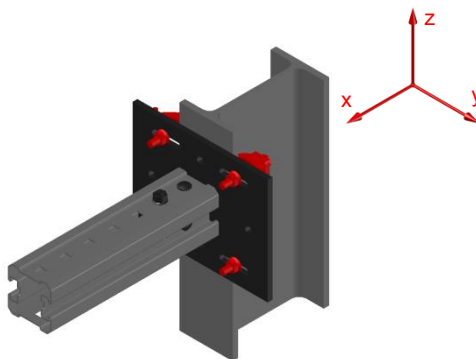


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.64	36.64	57.03	57.03	13.18	13.18
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.37	1.37	0.84	0.84	0.70	0.70

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Clamps 4x MI-SGC M12



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	*	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.81	0.81	2.09	2.09	1.39	1.39

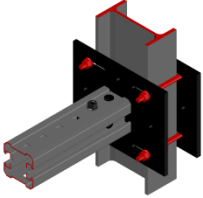
Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

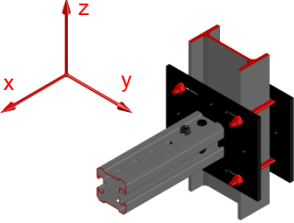
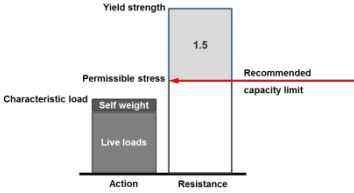
* not decisive

MIQC-S90-AC base material connector

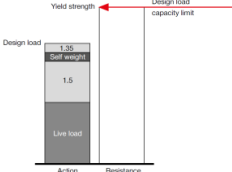
Possible loading cases		
Clamped	Boxed	

Loading case: Boxed	Combinations covered by loading case
<p>BOM: Base material connector incl. all connectivity material 1x MIQC-S90-AC 2120270 Back (base) plate 1x MIQB-SA 2123565 Threaded rods 4x AM12x1000 8.8 HDG...m 419103 Self-locking nut 8x M12-F-SL WS3/4 382897</p>	Connector used for fixing MIQ girder, perpendicularly to flange (width of 75-165mm) of structural steel open section, perpendicularly to structural steel beam 

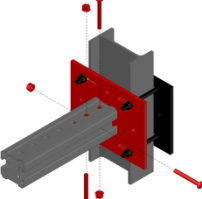
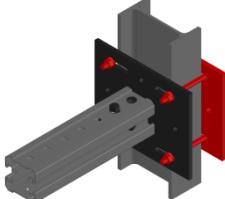
Recommended loading capacity - simplified for most common applications

Method		<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>24.00</td> <td>5.0</td> <td>5.0</td> </tr> </tbody> </table>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	24.00	5.0	5.0
$\pm F_{x,rec.}$ [kN]			$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]				
24.00	5.0	5.0						
	These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.							

Design loading capacity - 3D 1/2

Method	
	

Limiting components of capacity evaluated in following tables:

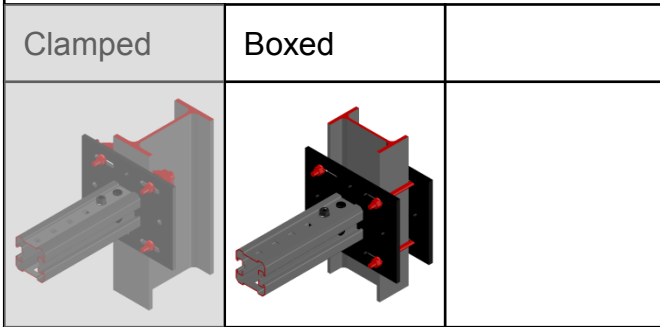
1. Steel connector MIQC-S90-AC 	2. Threaded rods M12 / 8.8 in connection with MIQB-SA plate 
--	---

MIQC-S90-AC base material connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases



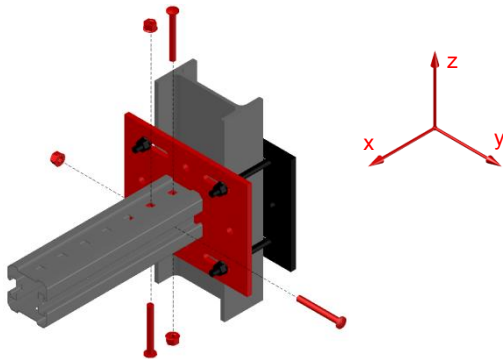
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector MIQC-S90-AC (Including screws MIA-OH90 connecting channel and connector and welds)

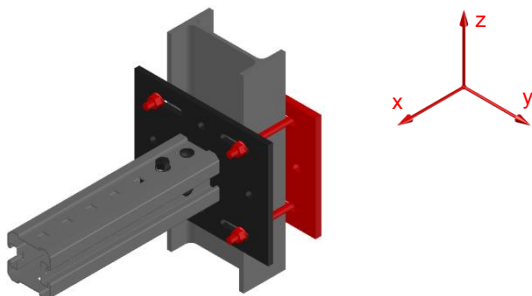


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.64	36.64	57.03	57.03	13.18	13.18
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.37	1.37	0.84	0.84	0.70	0.70

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Threaded rods M12 / 8.8 in connection with MIQB-SA plate



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	35.97	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.67	0.67	11.65	11.65	7.77	7.77

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIQC-S90-BC base material connector

Designation	Item number
MIQC-S90-BC base material connector	2120272

Corrosion protection:

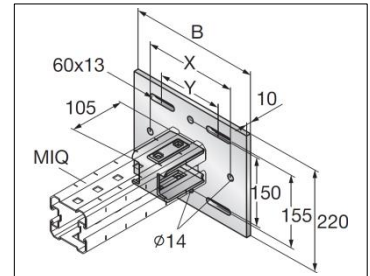
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 microns

Weight:

6552g connector (6782g incl. accessories)

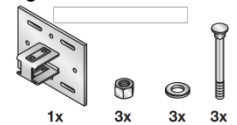
Submittal text:

Hilti base material connector, 90°, MIQ system, MIQC-S90-BC, Hot dipped galvanized, base material connector typically used for connection of perpendicular Hilti MIQ girder to structural steel with open section perpendicular to structural steel beam. The connected girder is slid onto connection interface of the connector and through bolted by 2 pieces of MIA-OH and self locking nut (both included in the pack) in the first and second hole closest to the end of the girder, the connection to structural steel could be done either by 4 pcs of Hilti MI-SGC M12 (not in pack) beam clamps to flange (width 165-235mm width) of I-beam or by boxing any structural steel profile (width 165-235mm) using Hilti backing plate MIQB-SB (not in pack) and 4x M12 Hilti threaded rods and 4x M12-F-SL WS3/4 self locking nuts (both not in pack) material weight 6782 grams incl. all connectivity material.



B = 350 mm
X = 300 mm
Y = 210 mm

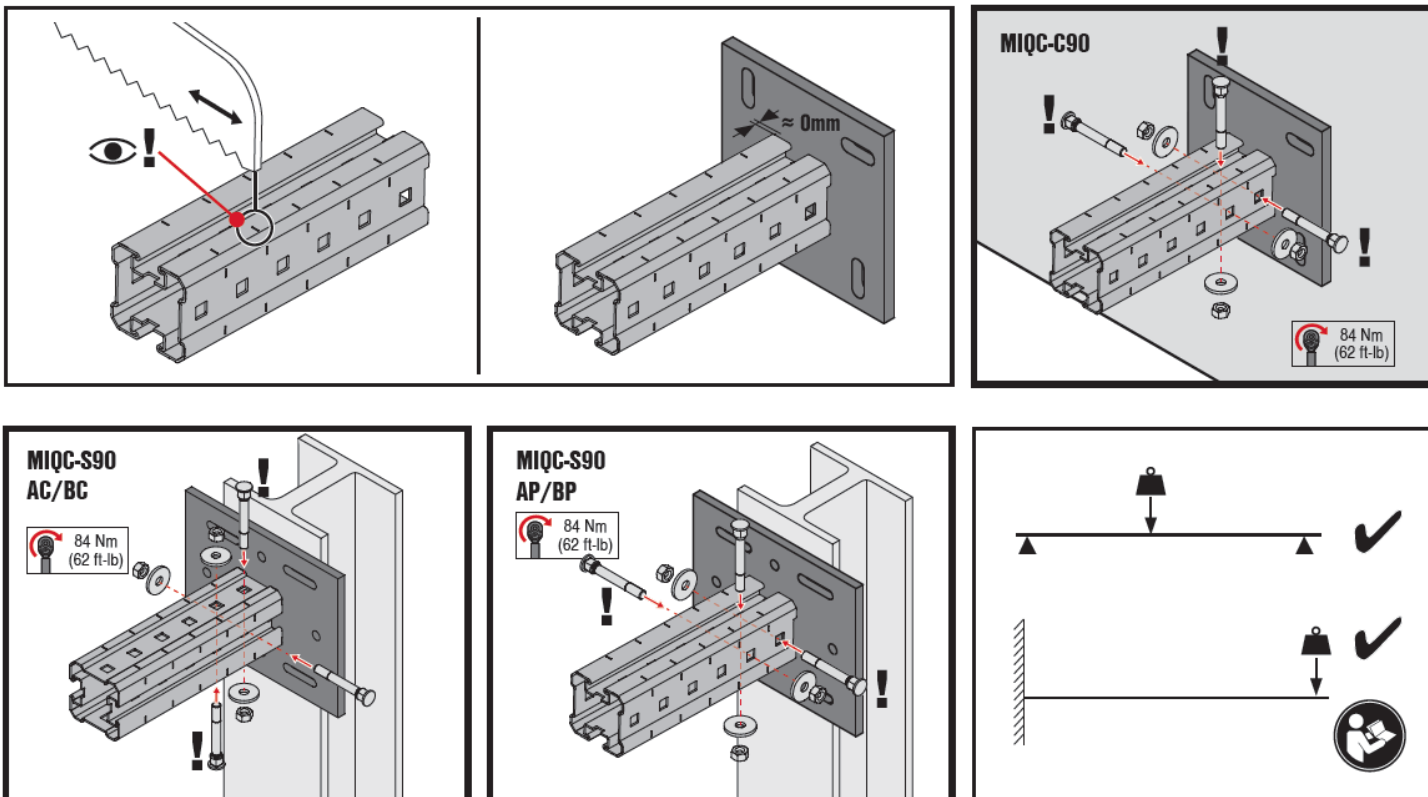
Package content



Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIQC-S90-BC base material connector

Possible loading cases		
Clamped	Boxed	

Design criteria used for loading capacity

Methodology:

- Finite element analysis
- Hardware tests

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

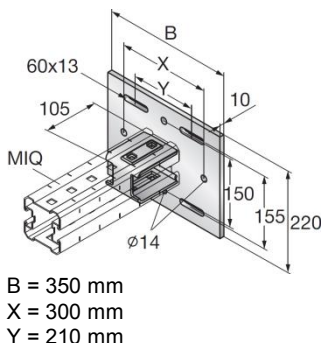
Software:

- Ansys 16.0
- Microsoft Excel

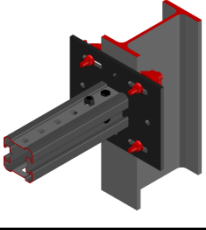
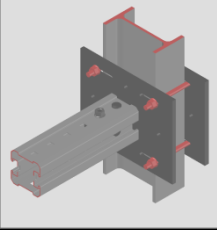
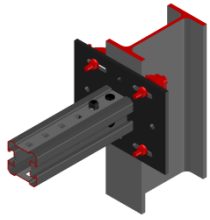
Environmental conditions:

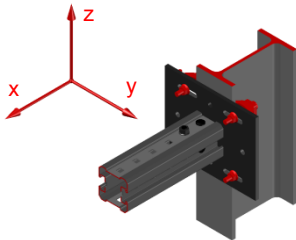
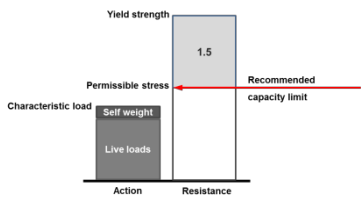
- static loads
- no fatigue loads

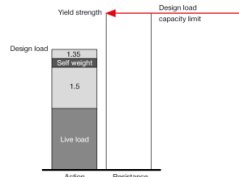
Simplified drawing:



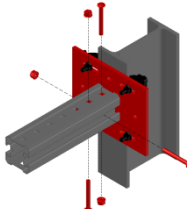
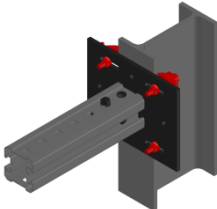
MIQC-S90-BC base material connector

Possible loading cases		
Clamped	Boxed	
		
Loading case: Clamped BOM: Base material connector incl. all connectivity material 1x MIQC-S90-BC 2120272 Beam clamp 4x MI-SGC M12 233859		Combinations covered by loading case Connector used for fixing MIQ girder, perpendicularly to flange (width of 165-235mm) of structural steel open section, perpendicularly to structural steel beam 

Recommended loading capacity - simplified for most common applications								
Method		<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>17.3</td> <td>6.0</td> <td>6.0</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.3	6.0	6.0
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]						
17.3	6.0	6.0						
								

Design loading capacity - 3D		1/2
Method		
		

Limiting components of capacity evaluated in following tables:

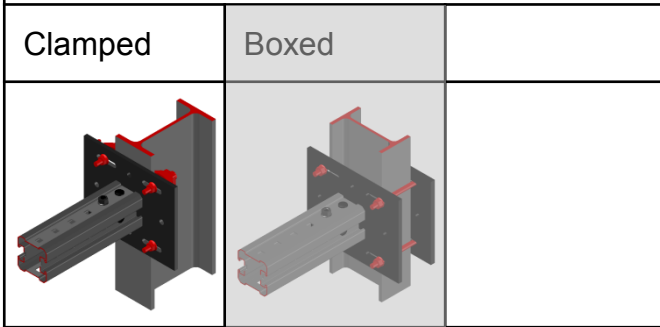
1. Steel connector MIQC-S90-BC 	2. Beam clamps 4x MI-SGC M12 
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MIQC-S90-BC base material connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases



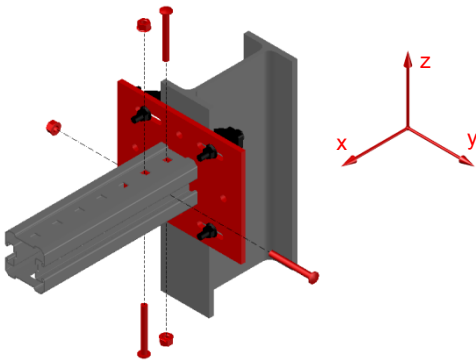
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector MIQC-S90-BC (Including screws MIA-OH90 connecting channel and connector and welds)

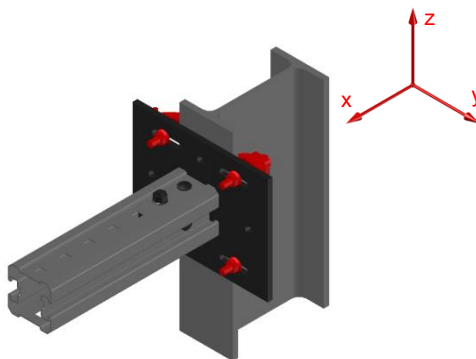


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.00	36.40	46.95	46.95	13.18	13.18
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.37	1.37	0.84	0.84	0.70	0.70

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Clamps 4x MI-SGC M12



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	*	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.06	1.06	2.09	2.09	2.09	2.09

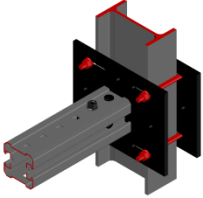
Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

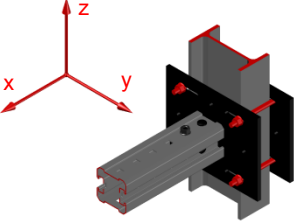
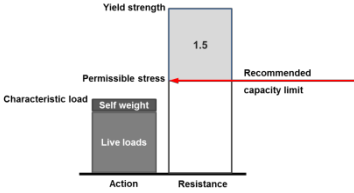
* not decisive

MIQC-S90-BC base material connector

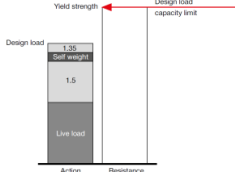
Possible loading cases		
Clamped	Boxed	

Loading case: Boxed	Combinations covered by loading case
<p>BOM: Base material connector incl. all connectivity material 1x MIQC-S90-BC 2120272 Back (base) plate 1x MIQB-SB 2123566 Threaded rods 4x AM12x1000 8.8 HDG...m 419103 Self-locking nut 8x M12-F-SL WS3/4 382897</p>	<p>Connector used for fixing MIQ girder, perpendicularly to flange (width of 165-235mm) of structural steel open section, perpendicularly to structural steel beam</p> 

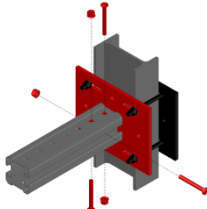
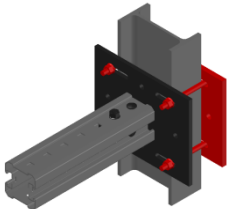
Recommended loading capacity - simplified for most common applications

Method		<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>17.3</td> <td>5.0</td> <td>5.0</td> </tr> </tbody> </table>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.3	5.0	5.0
$\pm F_{x,rec.}$ [kN]			$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]				
17.3	5.0	5.0						
	<p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>							

Design loading capacity - 3D 1/2

Method	
	

Limiting components of capacity evaluated in following tables:

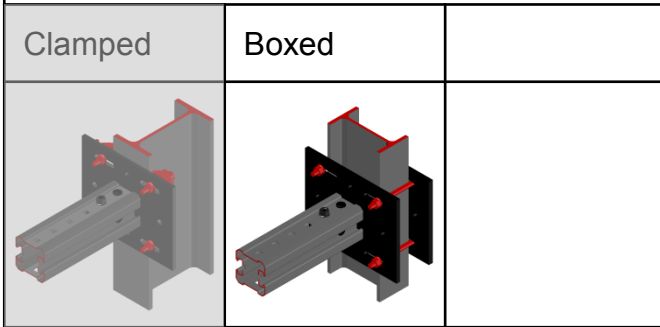
<p>1. Steel connector MIQC-S90-BC</p> 	<p>2. Threaded rods M12 / 8.8 in connection with MIQB-SB plate</p> 
---	--

MIQC-S90-BC base material connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases



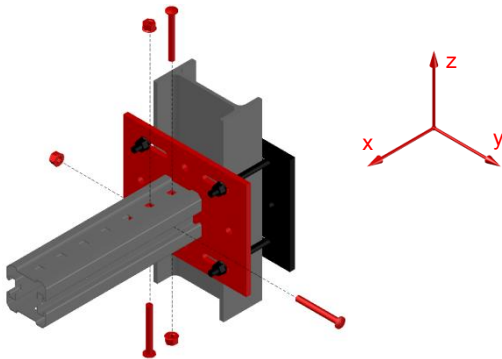
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector MIQC-S90-BC (Including screws MIA-OH90 connecting channel and connector and welds)

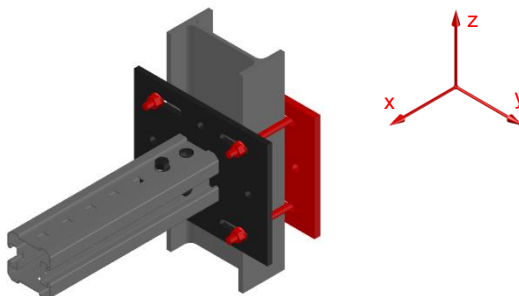


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.00	36.40	46.95	46.95	13.18	13.18
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.37	1.37	0.84	0.84	0.70	0.70

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Threaded rods M12 / 8.8 in connection with MIQB-SB plate



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	34.23	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.87	0.87	11.65	11.65	11.65	11.65

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIQC-S90-AP base material connector

Designation	Item number
MIQC-S90-AP base material connector	2120271

Corrosion protection:

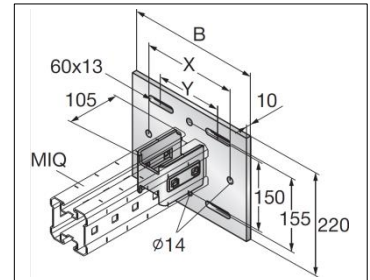
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 micr ons

Weight:

5343g connector (5699g incl. accessories)

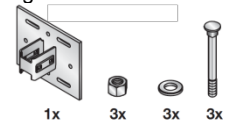
Submittal text:

Hilti base material connector, 90°, MIQ system, MIQC-S90-AP, Hot dipped galvanized, base material connector typically used for connection of perpendicular Hilti MIQ girder to structural steel with open section parallel to structural steel beam. The connected girder is slid onto connection interface of the connector and through bolted by 2 pieces of MIA-OH and self locking nut (both included in the pack) in the first and second hole closest to the end of the girder, the connection to structural steel could be done either by 4 pcs of Hilti MI-SGC M12 (not in pack) beam clamps to flange (75-165mm width) of I-beam or by boxing any structural steel profile (width 75-165mm) using Hilti backing plate MIQB-SA (not in pack) and 4x M12 Hilti threaded rods and 4x M12-F-SL WS3/4 self locking nuts (both not in pack), material weight 5699 grams incl. all connectivity material.



B = 280 mm
X = 200 mm
Y = 140 mm

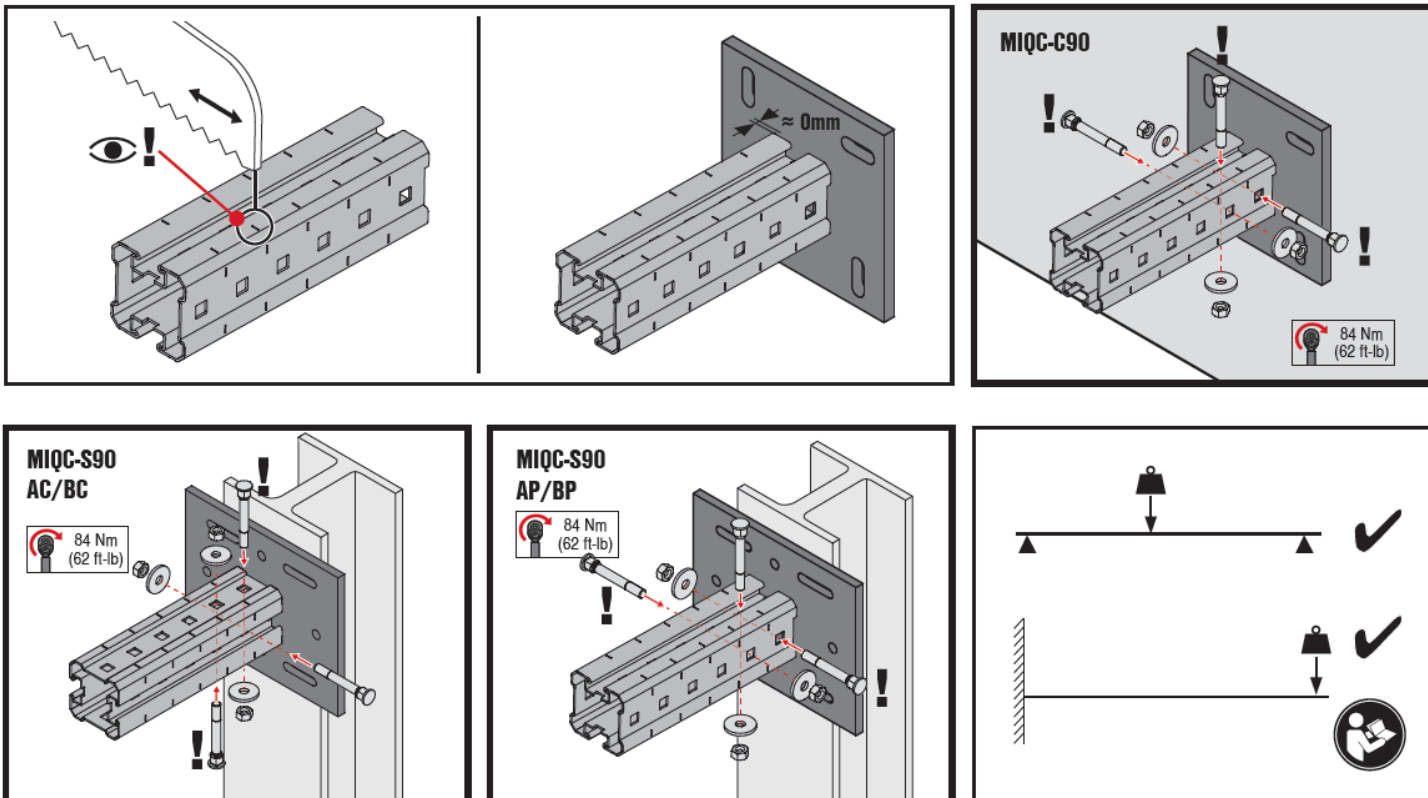
Package content



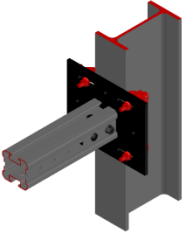
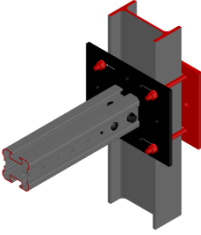
Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIQC-S90-AP base material connector

Possible loading cases		
Clamped	Boxed	
		

Design criteria used for loading capacity

Methodology:

- Finite element analysis
- Hardware tests

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

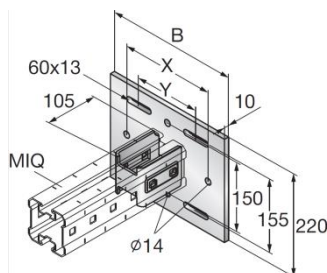
Software:

- Ansys 16.0
- Microsoft Excel

Environmental conditions:

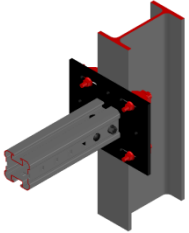
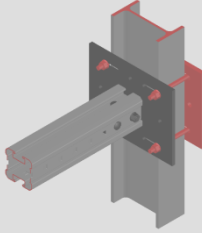
- static loads
- no fatigue loads

Simplified drawing:



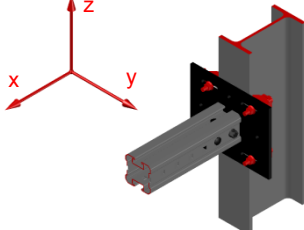
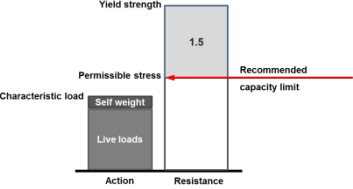
B = 280 mm
 X = 200 mm
 Y = 140 mm

MIQC-S90-AP base material connector

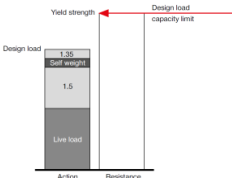
Possible loading cases		
Clamped	Boxed	
		

Loading case: Clamped	Combinations covered by loading case
BOM: 1x MIQC-S90-AP 2120271 Base material connector incl. all connectivity material 4x MI-SGC M12 233859 Beam clamp	Connector used for fixing MIQ girder, perpendicularly to flange (width of 75-165mm) of structural steel open section, perpendicularly to structural steel beam

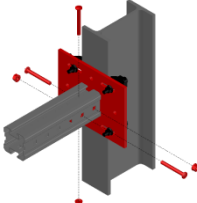
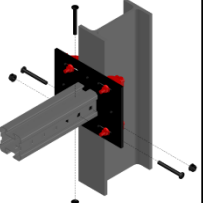
Recommended loading capacity - simplified for most common applications

Method		<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>23.2</td> <td>6.0</td> <td>6.0</td> </tr> </tbody> </table>			$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	23.2	6.0	6.0
$\pm F_{x,rec.}$ [kN]		$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]							
23.2	6.0	6.0								
	These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.									

Design loading capacity - 3D 1/2

Method	
	

Limiting components of capacity evaluated in following tables:

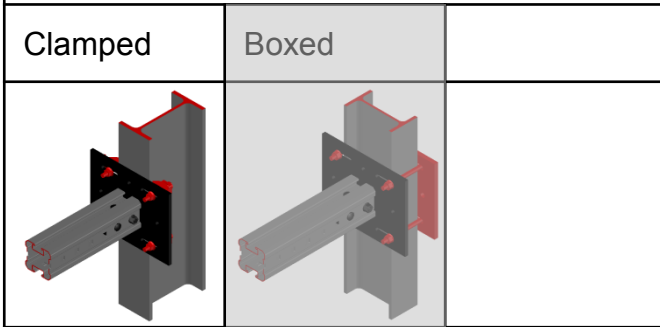
1. Steel connector MIQC-S90-AP		2. Beam clamps 4x MI-SGC M12	
--------------------------------	---	------------------------------	---

MIQC-S90-AP base material connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases



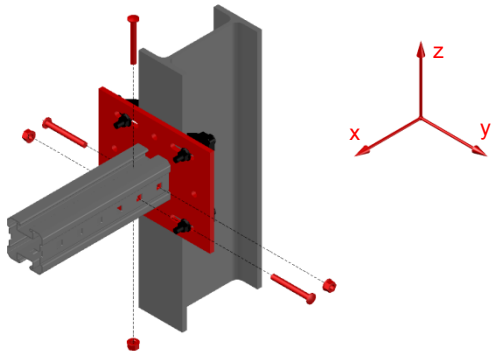
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector MIQC-S90-BC (Including screws MIA-OH90 connecting channel and connector and welds)

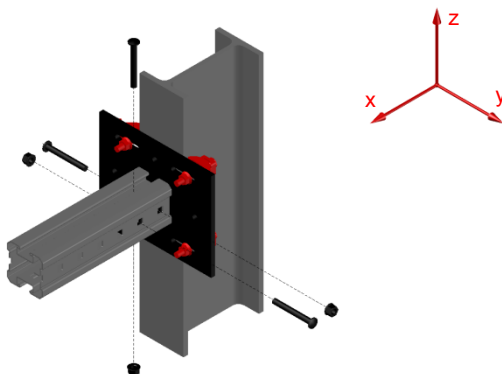


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.64	36.64	13.18	13.18	57.03	57.03
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.37	1.37	2.21	2.21	0.84	0.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Clamps 4x MI-SGC M12



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	*	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.81	0.81	2.09	2.09	1.39	1.39

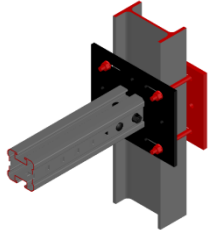
Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

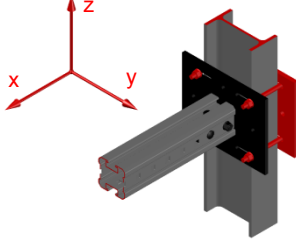
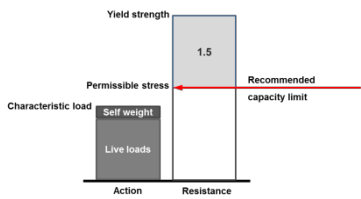
* not decisive

MIQC-S90-AP base material connector

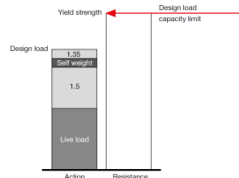
Possible loading cases		
Clamped	Boxed	

Loading case: Boxed	Combinations covered by loading case
<p>BOM: Base material connector incl. all connectivity material 1x MIQC-S90-AP 2120271 Back (base) plate 1x MIQB-SB 2123566 Threaded rods 4x AM12x1000 8.8 HDG...m 419103 Self-locking nut 8x M12-F-SL WS3/4 382897</p>	Connector used for fixing MIQ girder, perpendicularly to flange (width of 75-165mm) of structural steel open section, perpendicularly to structural steel beam 

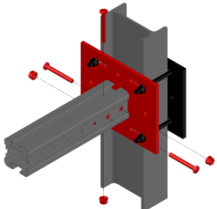
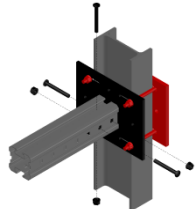
Recommended loading capacity - simplified for most common applications

Method		<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>24.00</td> <td>5.0</td> <td>5.0</td> </tr> </tbody> </table>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	24.00	5.0	5.0
$\pm F_{x,rec.}$ [kN]			$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]				
24.00	5.0	5.0						
	These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.							

Design loading capacity - 3D 1/2

Method	
	

Limiting components of capacity evaluated in following tables:

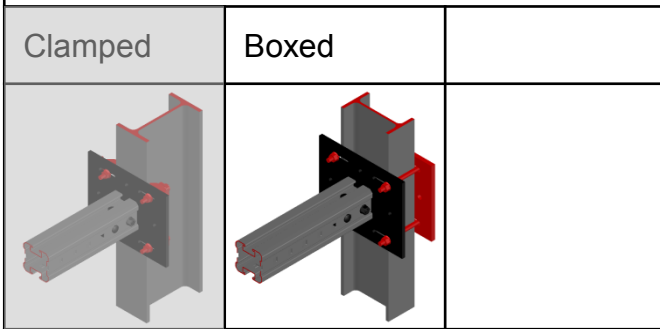
1. Steel connector MIQC-S90-AP 	2. Threaded rods M12 / 8.8 in connection with MIQB-SA plate 
--	---

MIQC-S90-AP base material connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases



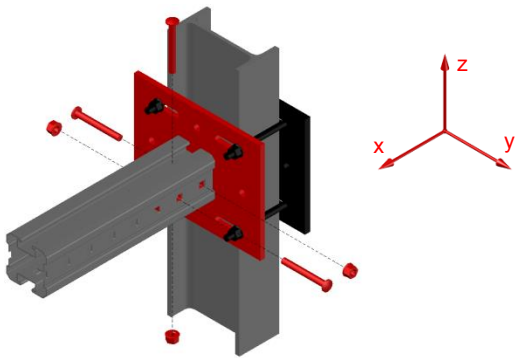
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector MIQC-S90-AP (Including screws MIA-OH90 connecting channel and connector and welds)

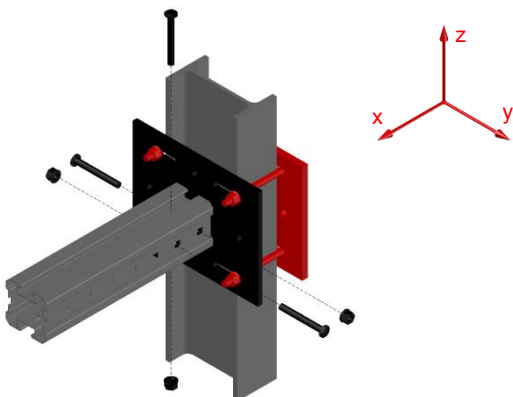


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
36.64	36.64	13.18	13.18	57.03	57.03
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.37	1.37	2.21	2.21	0.84	0.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Threaded rods M12 / 8.8 in connection with MIQB-SA plate



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	35.97	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.67	0.67	11.65	11.65	7.77	7.77

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIQC-S90-BP base material connector

Designation	Item number
MIQC-S90-BP base material connector	2120273

Corrosion protection:

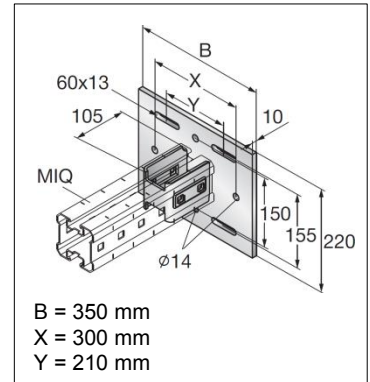
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 micr ons

Weight:

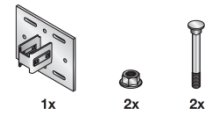
6552g connector (6782g incl. accessories)

Submittal text:

Hilti base material connector, 90°, MIQ system, MIQC-S90-BP, hot dipped galvanized, base material connector typically used for connection of perpendicular Hilti MIQ girder to structural steel with open section parallel to structural steel beam. The connected girder is slid onto connection interface of the connector and through bolted by 2 pieces of MIA-OH and self locking nut (both included in the pack) in the first and second hole closest to the end of the girder, the connection to structural steel could be done either by 4 pcs of Hilti MI-SGC M12 (not in pack) beam clamps to flange (width 165-235mm width) of I-beam or by boxing any structural steel profile (width 165-235mm) using Hilti backing plate MIQB-SB (not in pack) and 4x M12 Hilti threaded rods and 4x M12-F-SL WS3/4 self locking nuts (both not in pack), material weight 6782 grams incl. all connectivity material.



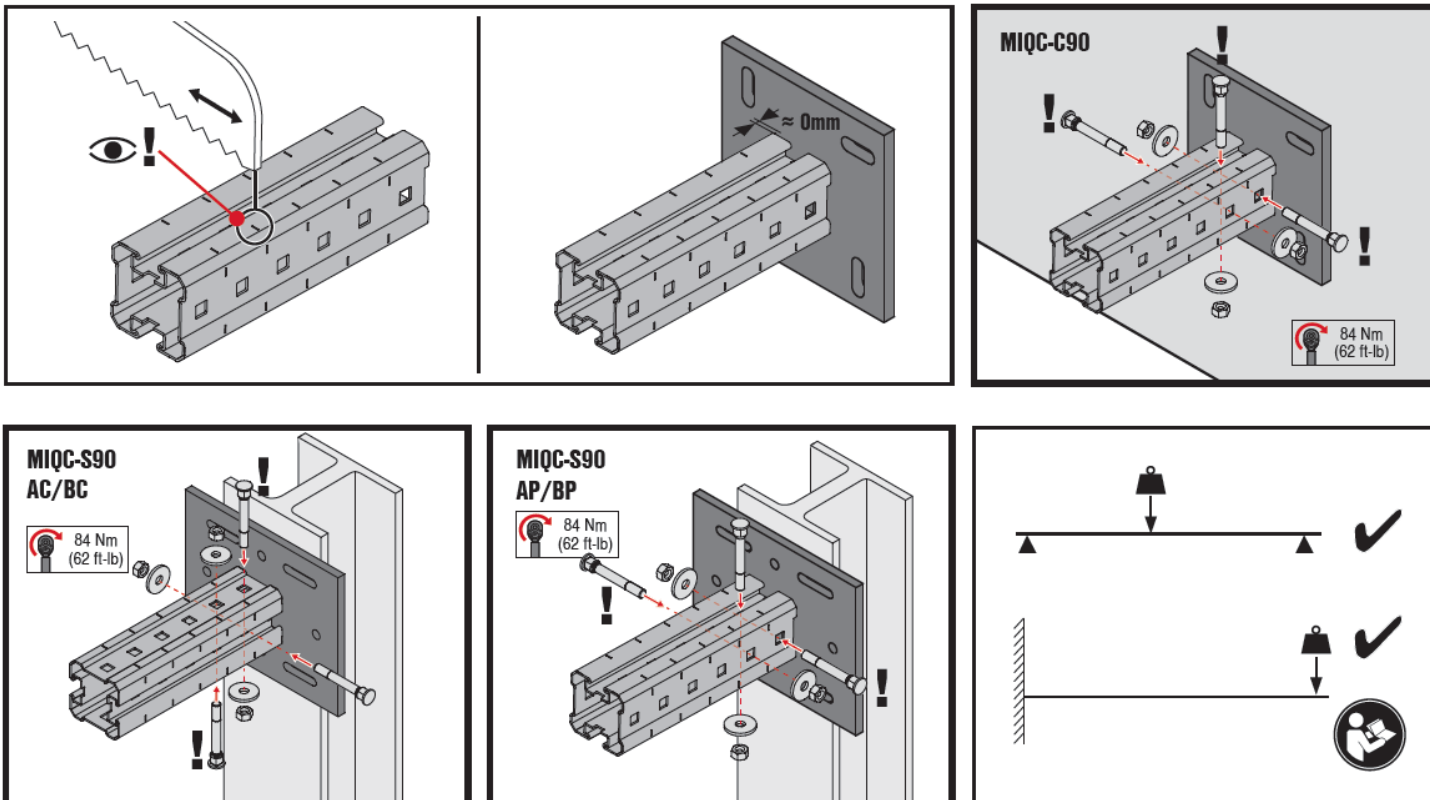
Package content



Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIQC-S90-BP base material connector

Possible loading cases		
Clamped	Boxed	

Design criteria used for loading capacity

Methodology:

- Finite element analysis
- Hardware tests

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

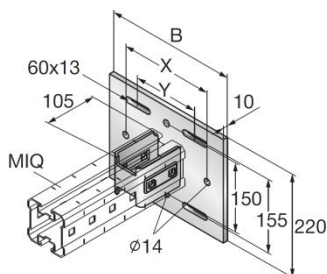
Software:

- Ansys 16.0
- Microsoft Excel

Environmental conditions:

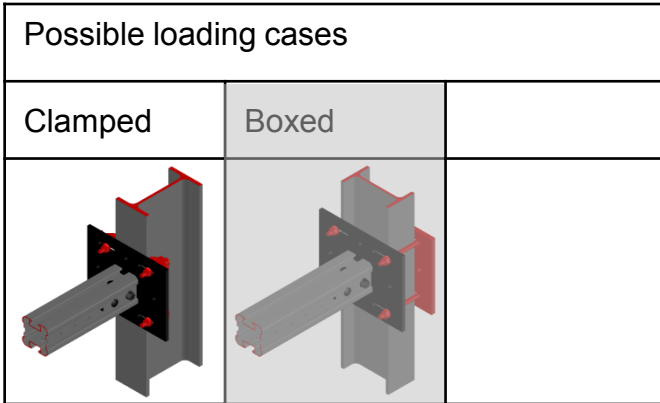
- static loads
- no fatigue loads

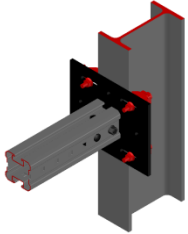
Simplified drawing:



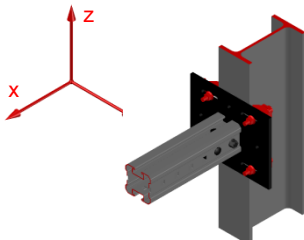
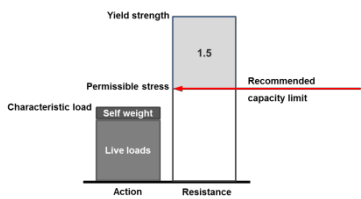
B = 350 mm
 X = 300 mm
 Y = 210 mm

MIQC-S90-BP base material connector

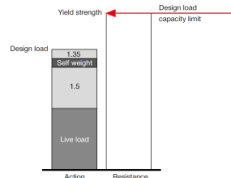


Loading case: Clamped	Combinations covered by loading case
<p>BOM:</p> <p>Base material connector incl. all connectivity material 1x MIQC-S90-BP 2120273</p> <p>Beam clamp 4x MI-SGC M12 233859</p>	<p>Connector used for fixing MIQ girder, perpendicularly to flange (width of 75-165mm) of structural steel open section, perpendicularly to structural steel beam</p> 

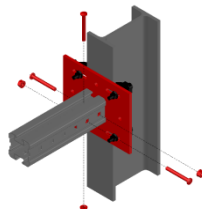
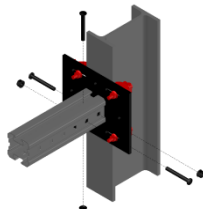
Recommended loading capacity - simplified for most common applications

Method		<table border="1"> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> <tr> <td>17.30</td> <td>6.00</td> <td>6.00</td> </tr> </table>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.30	6.00	6.00
$\pm F_{x,rec.}$ [kN]			$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]				
17.30	6.00	6.00						
	<p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>							

Design loading capacity - 3D 1/2

Method	
	

Limiting components of capacity evaluated in following tables:

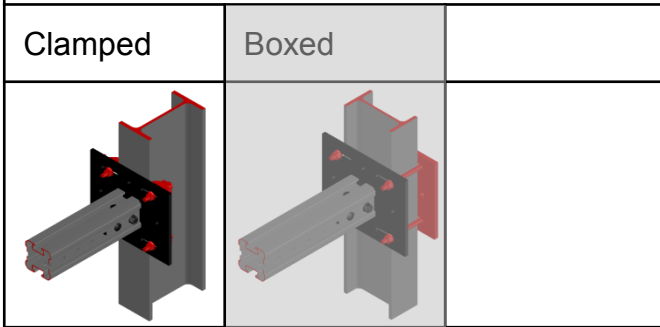
<p>1. Steel connector MIQC-S90-BP</p> 	<p>2. Beam clamps 4x MI-SGC M12</p> 
---	---

MIQC-S90-BP base material connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases



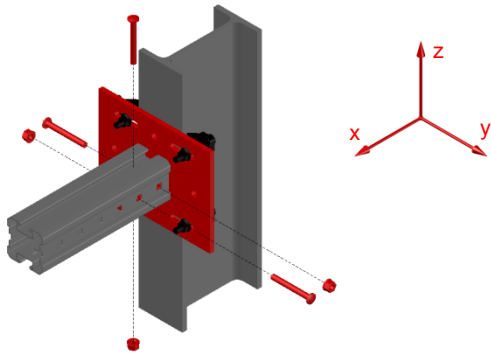
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector MIQC-S90-BP (Including screws MIA-OH90 connecting channel and connector and welds)

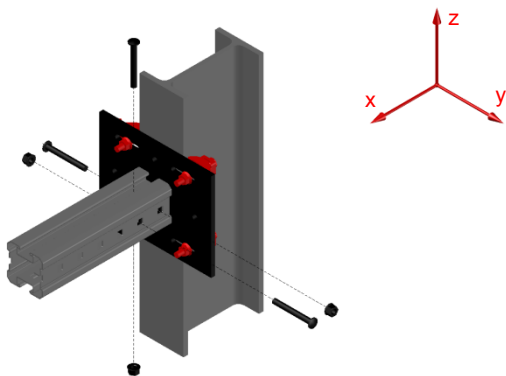


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.00	36.64	13.18	13.18	46.95	46.95
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.37	1.37	2.21	2.21	0.84	0.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Clamps 4x MI-SGC M12



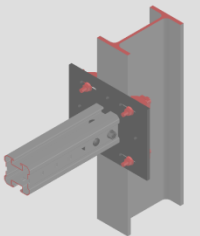
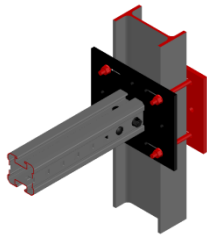
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	*	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.06	1.06	2.09	2.09	2.09	2.09

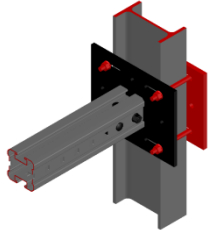
Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

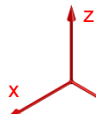
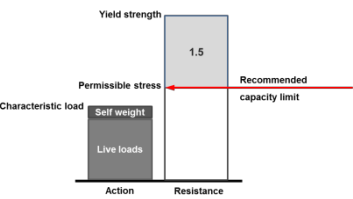
* not decisive

MIQC-S90-BP base material connector

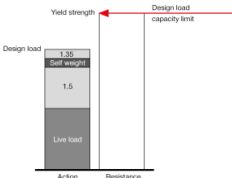
Possible loading cases		
Clamped	Boxed	
		

Loading case: Boxed	Combinations covered by loading case
<p>BOM: Base material connector incl. all connectivity material 1x MIQC-S90-BP 2120273 Back (base) plate 1x MIQB-SB 2123566 Threaded rods 4x AM12x1000 8.8 HDG...m 419103 Self-locking nut 8x M12-F-SL WS3/4 382897</p>	Connector used for fixing MIQ girder, perpendicularly to flange (width of 165-235mm) of structural steel open section, perpendicularly to structural steel beam 

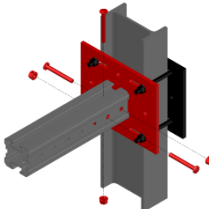
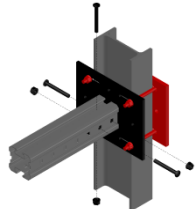
Recommended loading capacity - simplified for most common applications

Method							
	<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>17.3</td> <td>5.0</td> <td>5.0</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	17.3	5.0	5.0
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
17.3	5.0	5.0					

Design loading capacity - 3D 1/2

Method	
	

Limiting components of capacity evaluated in following tables:

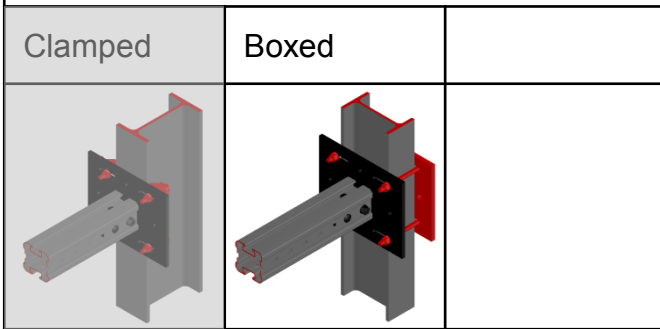
1. Steel connector MIQC-S90-BP 	2. Threaded rods M12 / 8.8 in connection with MIQB-SB plate 
--	---

MIQC-S90-BP base material connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases



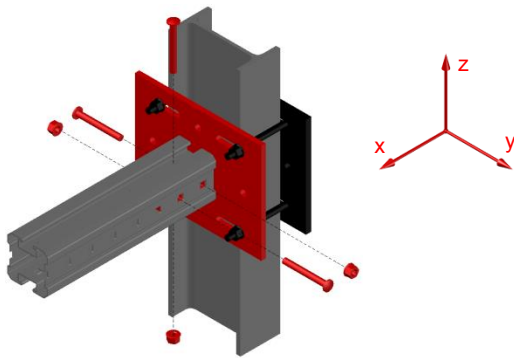
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector MIQC-S90-BP (Including screws MIA-OH90 connecting channel and connector and welds)

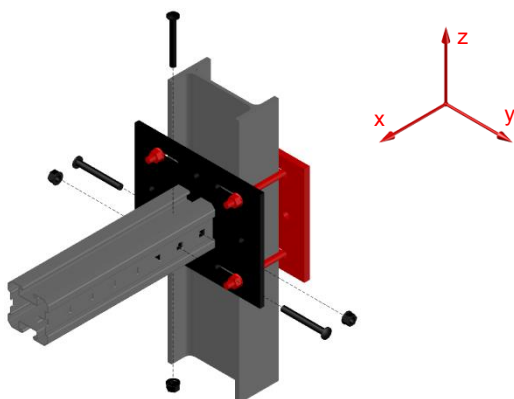


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
26.00	36.64	13.18	13.18	46.95	46.95
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.37	1.37	2.21	2.21	0.84	0.84

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Threaded rods M12 / 8.8 in connection with MIQB-SB plate



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	34.23	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.87	0.87	11.65	11.65	11.65	11.65

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-SA-MA Base Material Connector - Steel

Designation	Item number
MIC-SA-MA	304815

Corrosion protection:

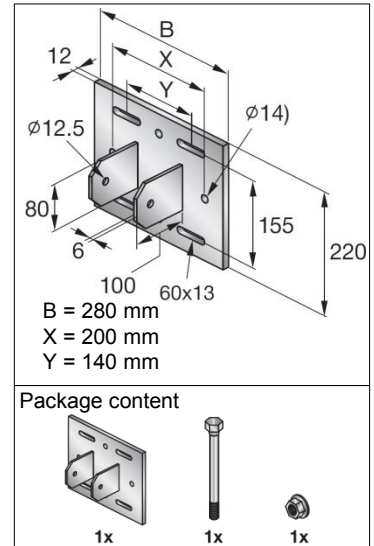
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 microns

Weight:

6290 g incl. components

Submittal text:

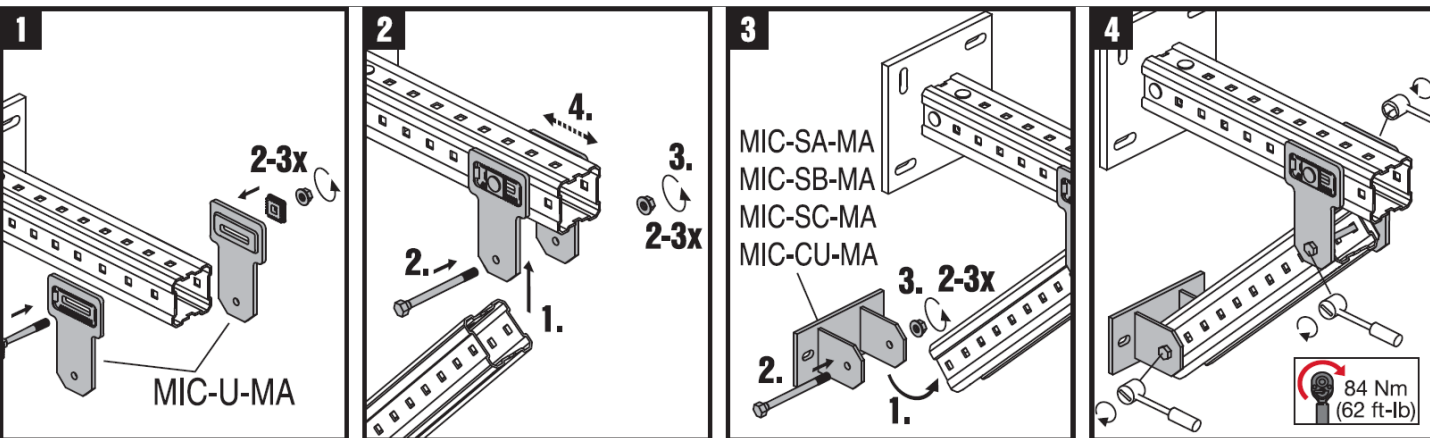
Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MIQ-90 girder to a steel beam in an angle, usually when it's used as a brace for another girder. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using one bolt through a hole, which enables various angles.



Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



The same assembly principles and torque moments should be applied for MIQ girders

MIC-SA-MA Base Material Connector - Steel

Possible loading cases		
Clamped	Boxed	

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

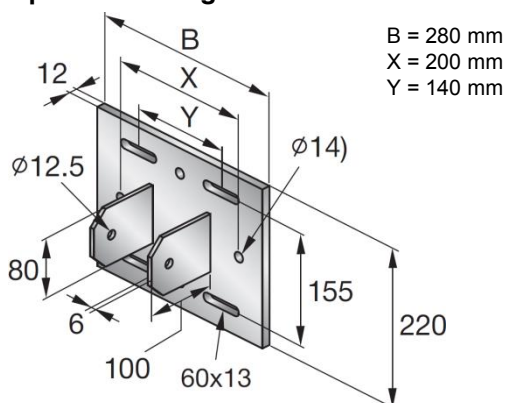
Software:

- Mathcad 15.0
- Microsoft Excel

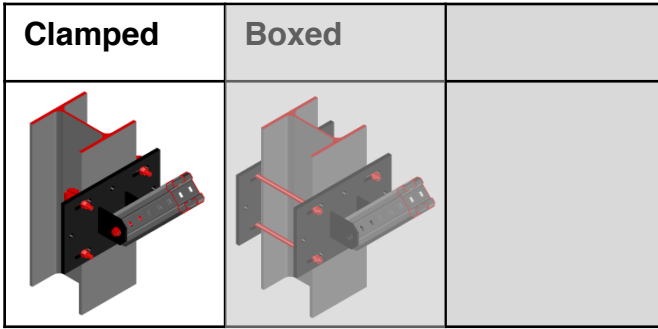
Environmental conditions:

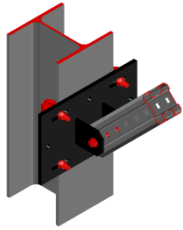
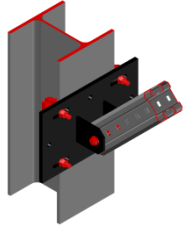
- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

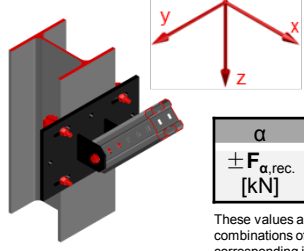
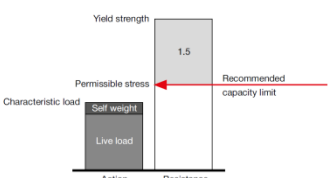


MIC-SA-MA Base Material Connector - Steel

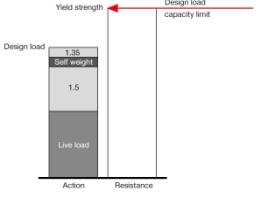


Loading case: Clamped	Combinations covered by loading case
<p>BOM:</p> <p>Connector incl. all associated components MIC-SA-MA 304815 Beam clamps 4x MI-SGC M12 233859</p> 	<p>Connector used for an angled connection of MIQ-90 to structural steel profiles (bracing). For flange width 75-165mm.</p> 

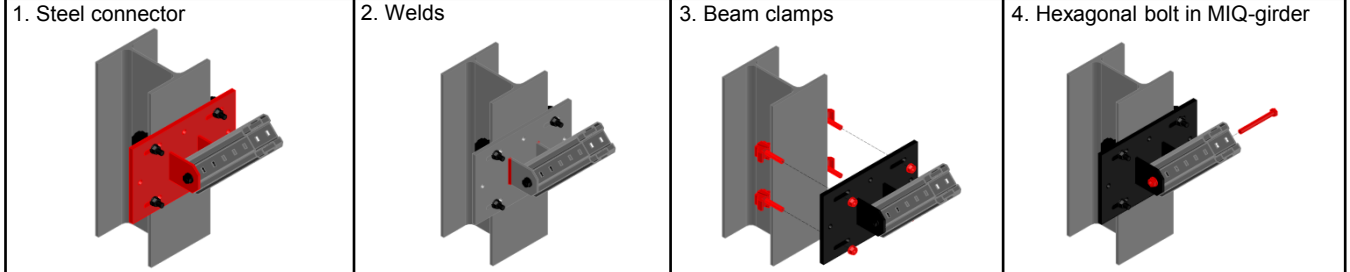
Recommended loading capacity - simplified for most common applications

Method																	
	<table border="1"> <tr> <td>$\pm F_{\alpha, rec.}$ [kN]</td> <td>$\pm F_{y, rec.}$ [kN]</td> </tr> <tr> <td>2.15</td> <td>2.15</td> </tr> </table> <table border="1"> <thead> <tr> <th>α</th> <th>0°</th> <th>30°</th> <th>45°</th> <th>60°</th> <th>90°</th> </tr> </thead> <tbody> <tr> <td>$\pm F_{\alpha, rec.}$ [kN]</td> <td>18.30</td> <td>6.92</td> <td>5.49</td> <td>4.82</td> <td>4.66</td> </tr> </tbody> </table> <p><small>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</small></p>	$\pm F_{\alpha, rec.}$ [kN]	$\pm F_{y, rec.}$ [kN]	2.15	2.15	α	0°	30°	45°	60°	90°	$\pm F_{\alpha, rec.}$ [kN]	18.30	6.92	5.49	4.82	4.66
$\pm F_{\alpha, rec.}$ [kN]	$\pm F_{y, rec.}$ [kN]																
2.15	2.15																
α	0°	30°	45°	60°	90°												
$\pm F_{\alpha, rec.}$ [kN]	18.30	6.92	5.49	4.82	4.66												

Design loading capacity - 3D 1/3

Method	
	

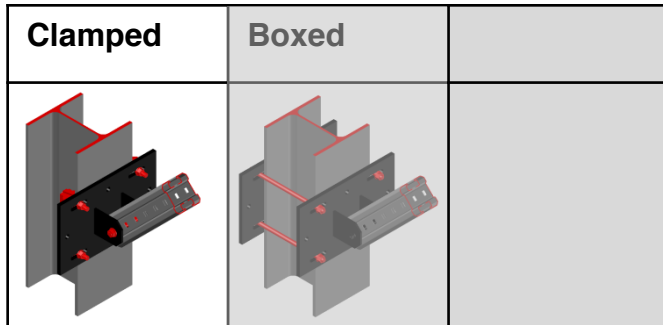
Limiting components of capacity evaluated in following tables:



MIC-SA-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



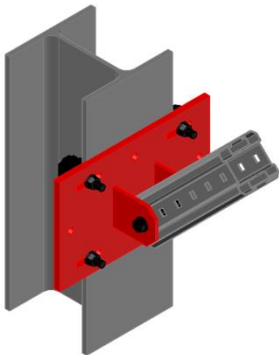
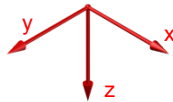
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



The values for Mx, My and Mz take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

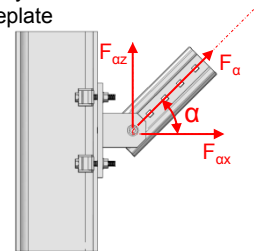
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.60	73.93	3.22	3.22	37.13	37.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.81	1.81	2.60	2.60	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force Fa in plain x/z with a certain inclination α and a force Fy considering their eccentricities:

Interaction:

with ex = horizontal eccentricity between hexagonal bolt axis and baseplate

$$e_x = 0.07m$$



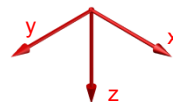
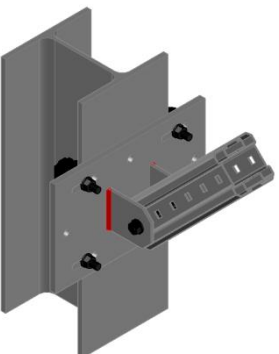
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: $e_x = 0.07m$

$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

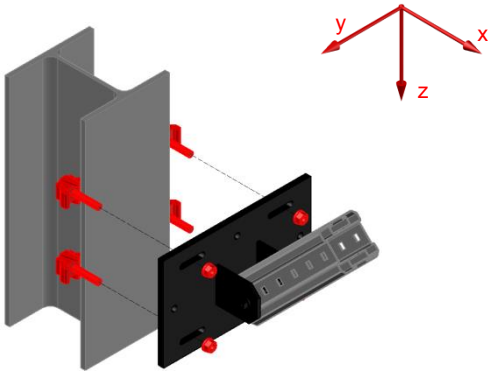
$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-SA-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Beam clamps



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.81	0.81	2.07	2.07	1.39	1.39

Interaction:

with: $e_x = 0.07m$

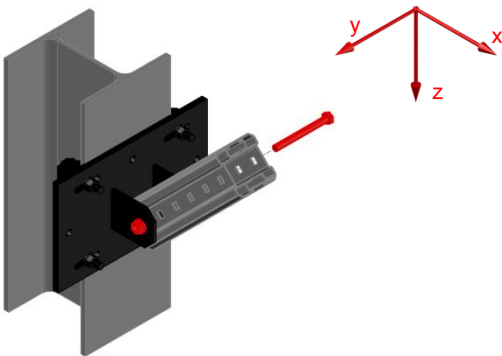
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MIQ-girder



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
27.45	27.45	Not decisive	Not decisive	27.45	27.45
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.34	1.34	0.00	0.00	0.00	0.00

Interaction:

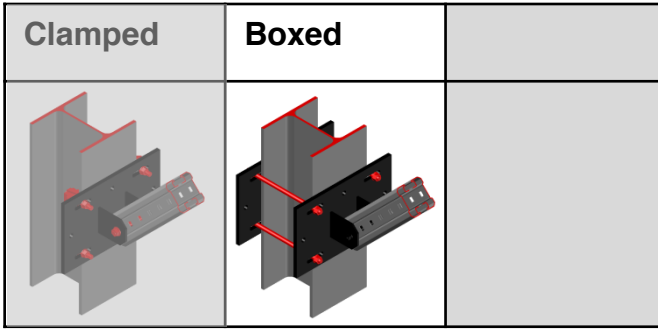
$$F_{\alpha Rd} = F_{xRd} = F_{zRd}$$

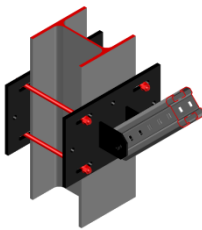
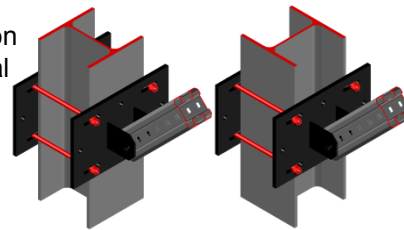
The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_{α} in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

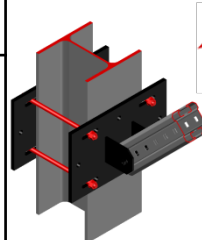
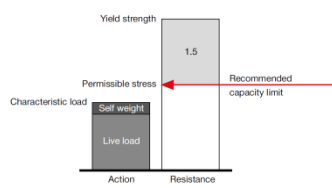
$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-SA-MA Base Material Connector - Steel

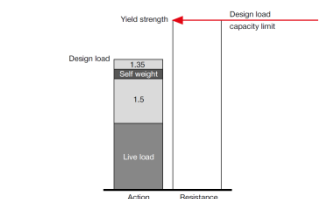


<p>Loading case: Boxed</p>	<p>Combinations covered by loading case</p>
<p>BOM: Connector incl. all associated components 1x MIC-SA-MA 304815 Base plate 1x MIB-SA 304821 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Nut 8x M12-F-SL WS3/4 382897</p> 	<p>Connector used for an angled connection of MI-90 to structural steel profiles (bracing). For flange width 75-165mm.</p> 

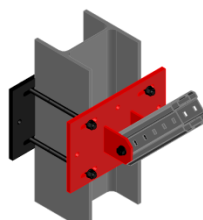
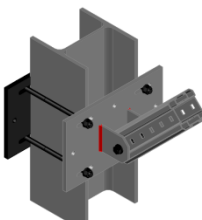
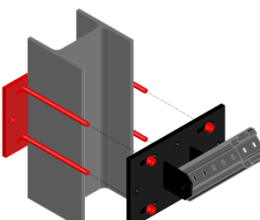
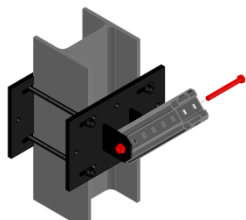
Recommended loading capacity - simplified for most common applications

<p>Method</p>																											
	<table border="1"> <tr> <td></td> <td colspan="5">$\pm F_{y,rec.}$ [kN]</td> </tr> <tr> <td></td> <td colspan="5">2.15</td> </tr> <tr> <td></td> <td>α</td> <td>0°</td> <td>30°</td> <td>45°</td> <td>60°</td> <td>90°</td> </tr> <tr> <td></td> <td>$\pm F_{\alpha,rec.}$ [kN]</td> <td>18.30</td> <td>7.77</td> <td>5.95</td> <td>5.10</td> <td>4.74</td> </tr> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>		$\pm F_{y,rec.}$ [kN]						2.15						α	0°	30°	45°	60°	90°		$\pm F_{\alpha,rec.}$ [kN]	18.30	7.77	5.95	5.10	4.74
	$\pm F_{y,rec.}$ [kN]																										
	2.15																										
	α	0°	30°	45°	60°	90°																					
	$\pm F_{\alpha,rec.}$ [kN]	18.30	7.77	5.95	5.10	4.74																					

Design loading capacity - 3D 1/3

<p>Method</p>	
	

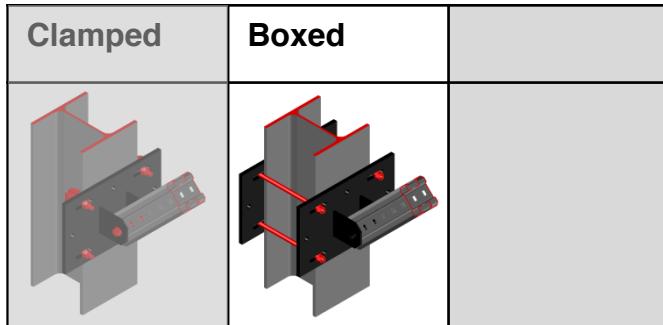
Limiting components of capacity evaluated in following tables:

<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. Back plate with bolts</p> 	<p>4. Hexagonal bolt in MI channel</p> 
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MIC-SA-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



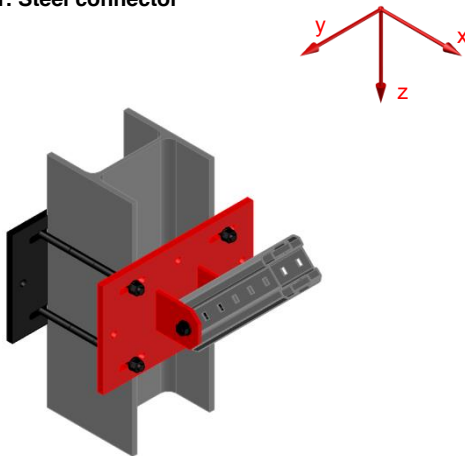
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



The values for M_x , M_y and M_z take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
58.60	73.93	3.22	3.22	37.13	37.13
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.81	1.81	2.60	2.60	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force F_α in plain x/z with a certain inclination α and a force F_y considering their eccentricities:

Interaction:

with e_x = horizontal eccentricity between hexagonal bolt axis and baseplate

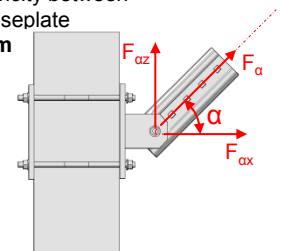
$$e_x = 0.07m$$

$$F_{x,Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

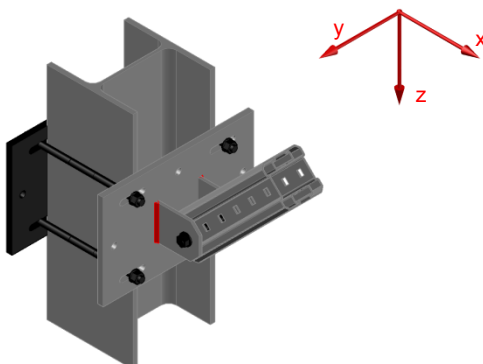
$$F_{z,Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$



2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: $e_x = 0.07m$

$$F_{x,Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{v,Ed} \cdot e_x$$

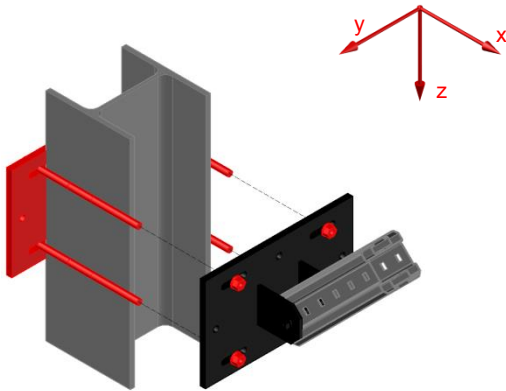
$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-SA-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Back plate with bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	56.07	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.67	0.67	11.56	11.56	7.77	7.77

Interaction::

with: $e_x = 0.07m$

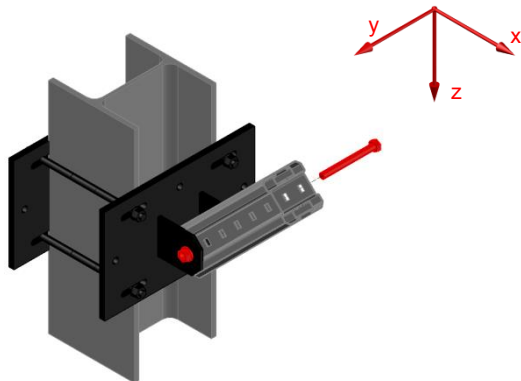
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MIQ-girder



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
27.45	27.45	Not decisive	Not decisive	27.45	27.45
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.34	1.34	0.00	0.00	0.00	0.00

Interaction:

$$F_{\alpha Rd} = F_{xRd} = F_{zRd}$$

The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_{α} in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-SB-MA Base Material Connector - Steel

Designation	Item number
MIC-SB-MA	304816

Corrosion protection:

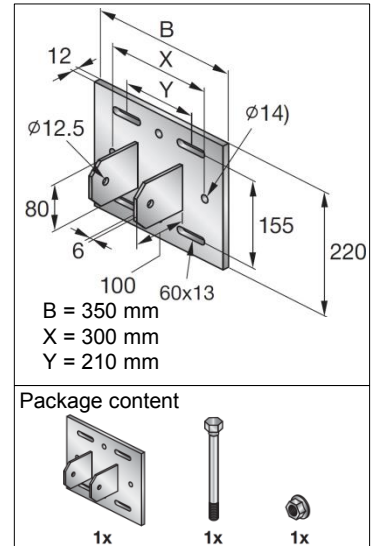
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 microns

Weight:

7740 g incl. components

Submittal text:

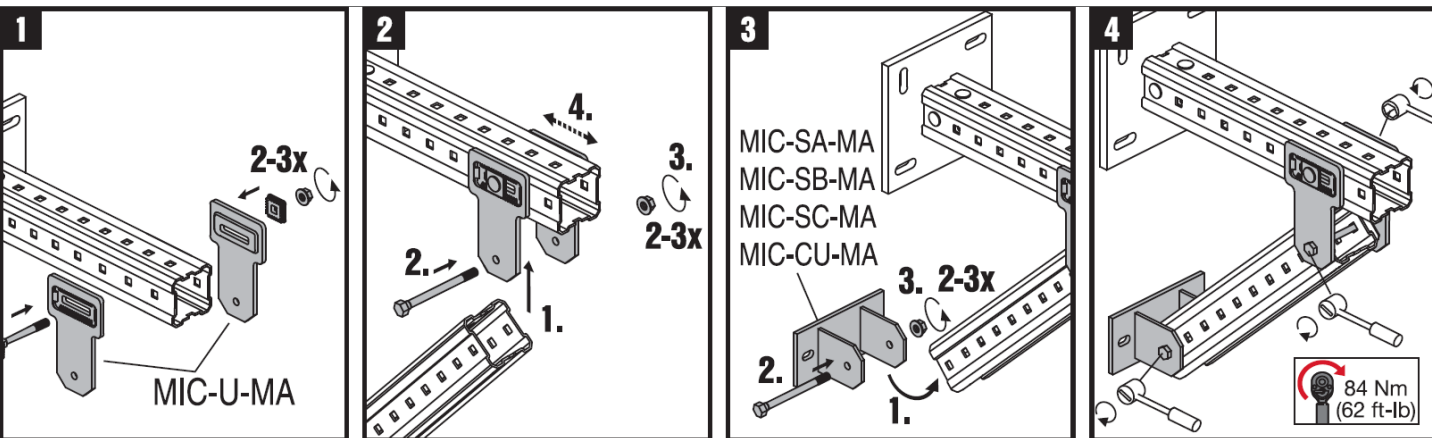
Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MIQ-90 girder to a steel beam in an angle, usually when it's used as a brace for another girder. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using one bolt through a hole, which enables various angles.



Material properties:

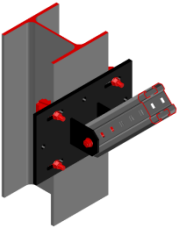
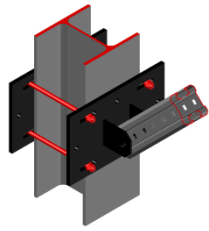
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



The same assembly principles and torque moments should be applied for MIQ girders

MIC-SB-MA Base Material Connector - Steel

Possible loading cases		
Clamped	Boxed	
		

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

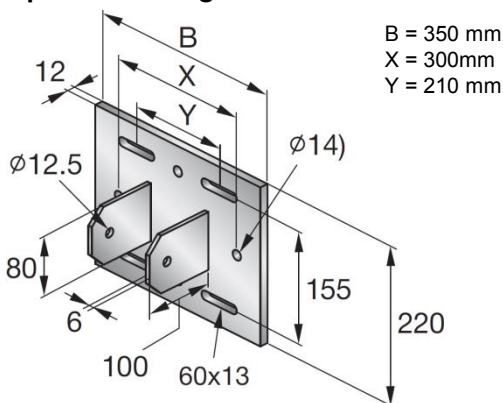
Software:

- Mathcad 15.0
- Microsoft Excel

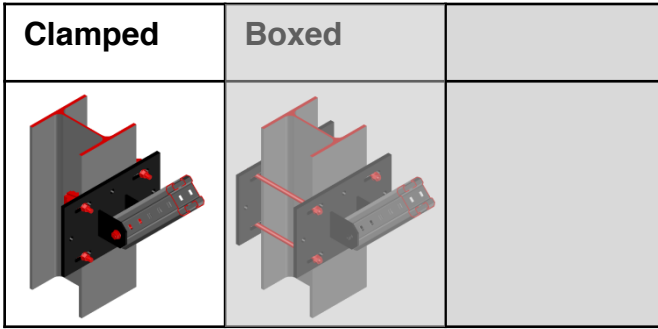
Environmental conditions:

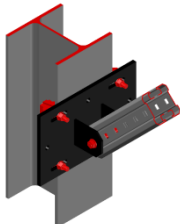
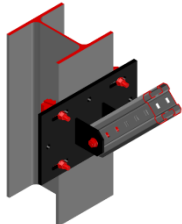
- indoors, outdoors
- static loads
- no fatigue loads

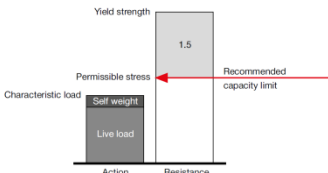
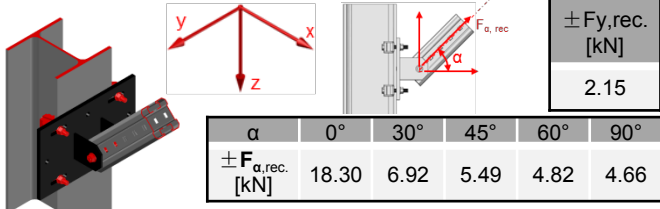
Simplified drawing:

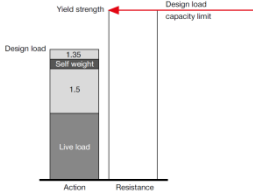


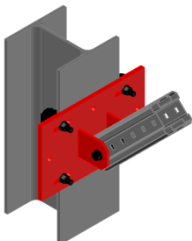
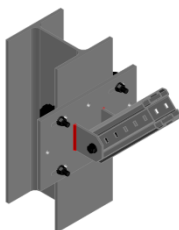
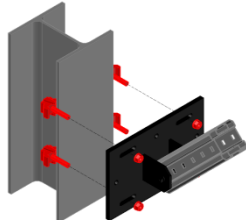
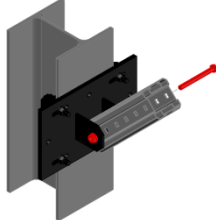
MIC-SB-MA Base Material Connector - Steel



<p>Loading case: Clamped</p>	<p>Combinations covered by loading case</p>
<p>BOM:</p> <p>Connector incl. all associated components MIC-SB-MA 304816 Beam clamps 4x MI-SGC M12 233859</p> 	<p>Connector used for an angled connection of MI-90 to structural steel profiles (bracing). For flange width 165-235mm.</p> 

<p>Recommended loading capacity - simplified for most common applications</p>															
<p>Method</p> 	 <table border="1" data-bbox="925 1079 1378 1162"> <tr> <td>$\pm F_{\alpha, rec.}$ [kN]</td> <td>α</td> <td>0°</td> <td>30°</td> <td>45°</td> <td>60°</td> <td>90°</td> </tr> <tr> <td></td> <td></td> <td>18.30</td> <td>6.92</td> <td>5.49</td> <td>4.82</td> <td>4.66</td> </tr> </table> <p>$\pm F_{y, rec.}$ [kN] 2.15</p> <p><small>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</small></p>	$\pm F_{\alpha, rec.}$ [kN]	α	0°	30°	45°	60°	90°			18.30	6.92	5.49	4.82	4.66
$\pm F_{\alpha, rec.}$ [kN]	α	0°	30°	45°	60°	90°									
		18.30	6.92	5.49	4.82	4.66									

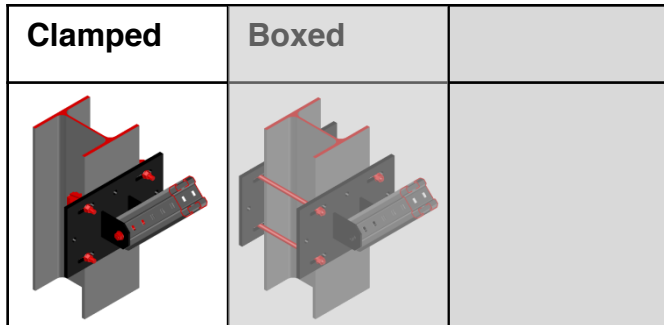
<p>Design loading capacity - 3D</p>	
<p>Method</p> 	<p style="text-align: right;">1/3</p>

<p>Limiting components of capacity evaluated in following tables:</p>			
<p>1. Steel connector</p> 	<p>2. Welds</p> 	<p>3. Beam clamps</p> 	<p>4. Hexagonal bolt in MIQ-girder</p> 

MIC-SB-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



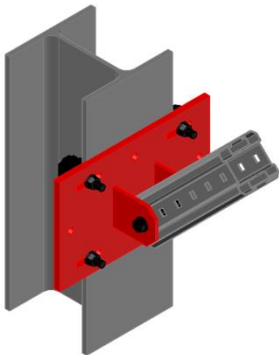
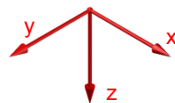
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



The values for Mx, My and Mz take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

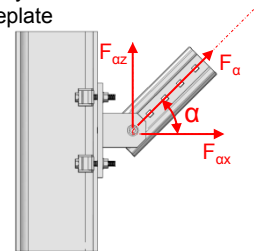
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
43.19	50.50	3.22	3.22	23.25	23.25
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.13	1.13	1.63	1.63	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force Fa in plain x/z with a certain inclination α and a force Fy considering their eccentricities:

Interaction:

with ex = horizontal eccentricity between hexagonal bolt axis and baseplate

$$e_x = 0.07m$$



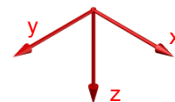
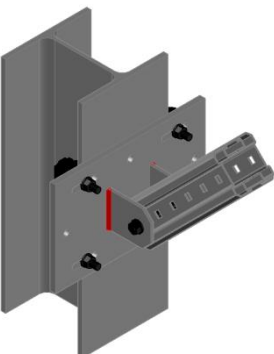
$$F_{x.Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z.Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: $e_x = 0.07m$

$$F_{x.Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z.Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

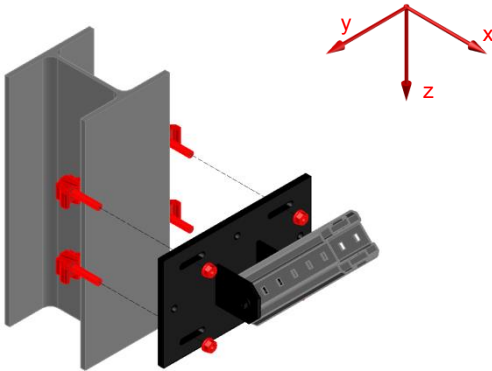
$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y.Ed}}{F_{y,Rd}} + \frac{F_{z.Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} \leq 1$$

MIC-SB-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Beam clamps



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.06	1.06	2.07	2.07	2.80	2.80

Interaction:

with: $e_x = 0.07m$

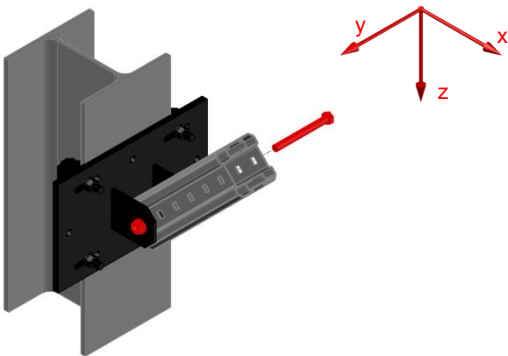
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MIQ-girder



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
27.45	27.45	Not decisive	Not decisive	27.45	27.45
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.34	1.34	0.00	0.00	0.00	0.00

Interaction:

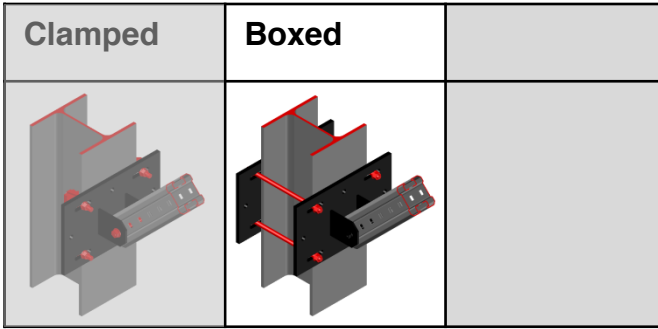
$$F_{\alpha Rd} = F_{xRd} = F_{zRd}$$

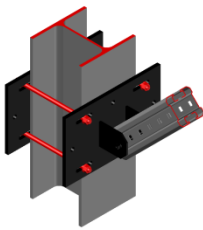
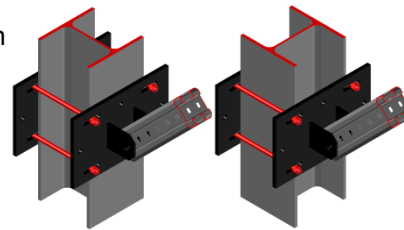
The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_{α} in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

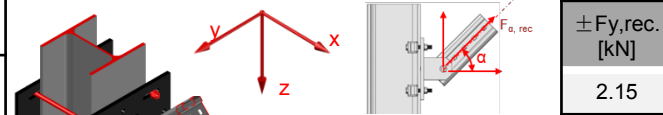
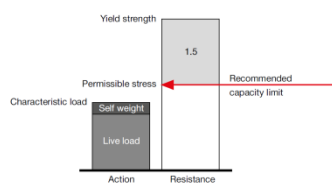
$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-SB-MA Base Material Connector - Steel

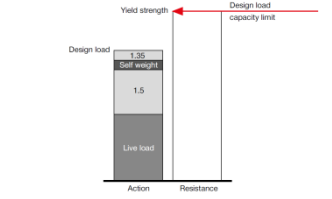


<p>Loading case: Boxed</p>	<p>Combinations covered by loading case</p>
<p>BOM: Connector incl. all associated components 1x MIC-SB-MA 304816 Base plate 1x MIB-SB 304822 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Nut 8x M12-F-SL WS3/4 382897</p> 	<p>Connector used for an angled connection of MI-90 to structural steel profiles (bracing). For flange width 165-235mm.</p> 

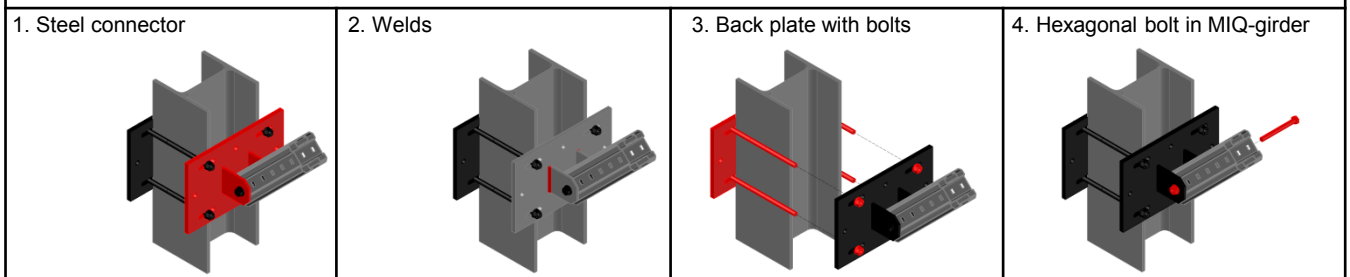
Recommended loading capacity - simplified for most common applications

<p>Method</p>													
	<table border="1"> <tr> <td>$\pm F_{\alpha, rec.}$ [kN]</td> <td>0°</td> <td>30°</td> <td>45°</td> <td>60°</td> <td>90°</td> </tr> <tr> <td></td> <td>18.30</td> <td>7.34</td> <td>5.74</td> <td>4.99</td> <td>4.74</td> </tr> </table> <p>$\pm F_{y, rec.}$ [kN] 2.15</p> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{\alpha, rec.}$ [kN]	0°	30°	45°	60°	90°		18.30	7.34	5.74	4.99	4.74
$\pm F_{\alpha, rec.}$ [kN]	0°	30°	45°	60°	90°								
	18.30	7.34	5.74	4.99	4.74								

Design loading capacity - 3D 1/3

<p>Method</p>	
	

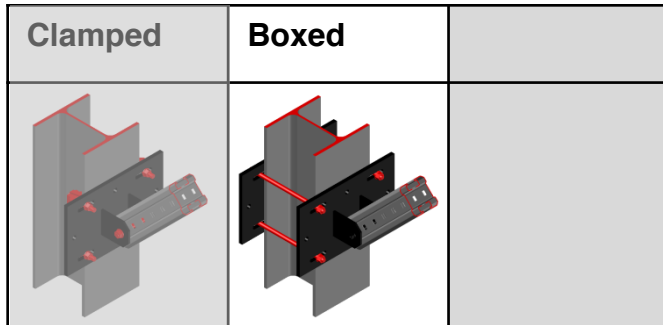
Limiting components of capacity evaluated in following tables:



MIC-SB-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



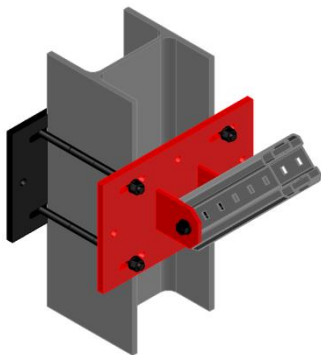
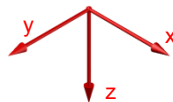
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



The values for M_x , M_y and M_z take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

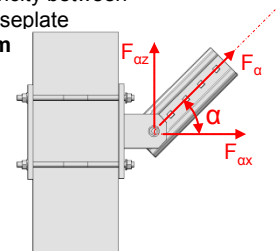
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
43.19	50.50	3.22	3.22	23.25	23.25
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.13	1.13	1.63	1.63	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force F_α in plain x/z with a certain inclination α and a force F_y considering their eccentricities:

Interaction:

with e_x = horizontal eccentricity between hexagonal bolt axis and baseplate

$$e_x = 0.07\text{m}$$



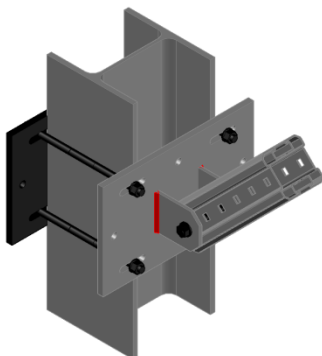
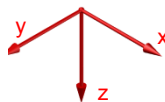
$$F_{x.Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z.Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: $e_x = 0.07\text{m}$

$$F_{x.Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z.Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

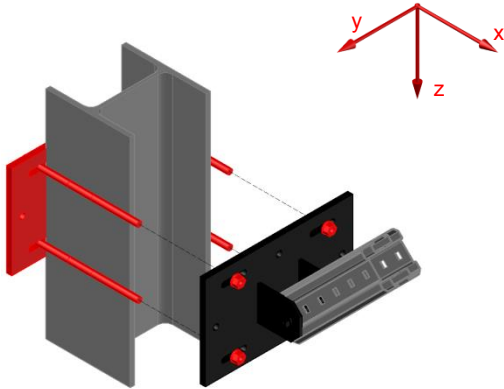
$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y.Ed}}{F_{y,Rd}} + \frac{F_{z.Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} \leq 1$$

MIC-SB-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Back plate with bolts



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
194.23	42.26	7.42	7.42	7.42	7.42
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.88	0.88	11.56	11.56	15.64	15.64

Interaction::

with: $e_x = 0.07m$

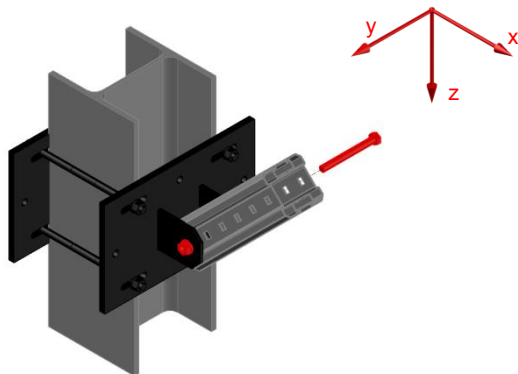
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MI channel



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
27.45	27.45	Not decisive	Not decisive	27.45	27.45
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.34	1.34	0.00	0.00	0.00	0.00

Interaction:

$$F_{\alpha Rd} = F_{xRd} = F_{zRd}$$

The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_{α} in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

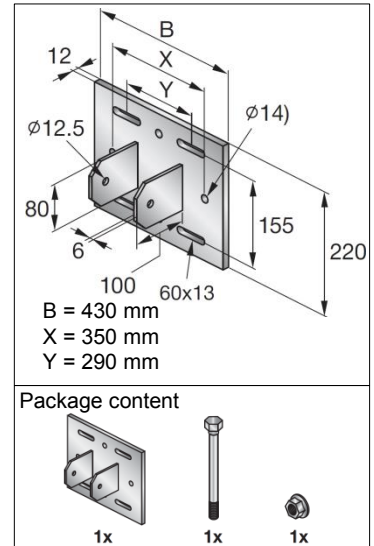
MIC-SC-MA Base Material Connector - Steel

Designation	Item number
MIC-SC-MA	304817

Corrosion protection:
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 microns

Weight:
9400 g incl. components

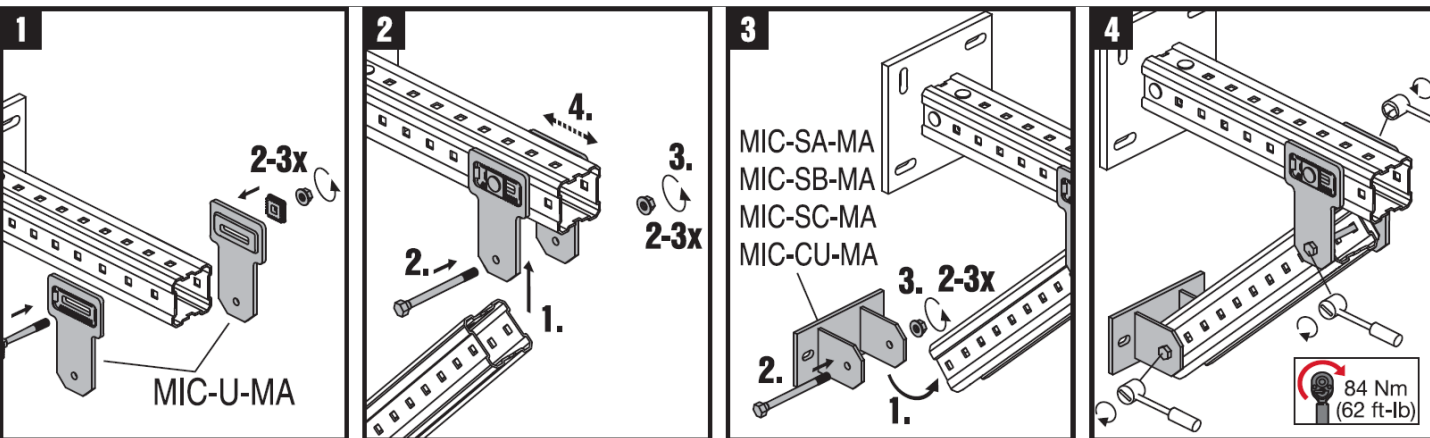
Submittal text:
Hilti Hot-dipped galvanized baseplate connector, typically used for anchoring an MI-90 and MIQ-90 girders to a steel beam in an angle, usually when it's used as a brace for another girder. Four oblong anchor holes enable fine tuning of baseplate position, and girder is connected using one bolt through a hole, which enables various angles.



Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



The same assembly principles and torque moments should be applied for MIQ girders

MIC-SC-MA Base Material Connector - Steel

Possible loading cases		
Clamped	Boxed	

Design criteria used for loading capacity

Methodology:

- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012

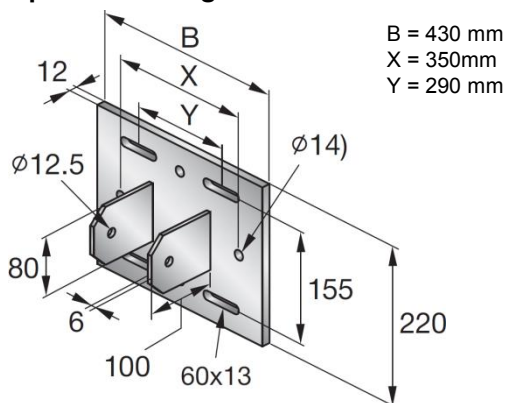
Software:

- Mathcad 15.0
- Microsoft Excel

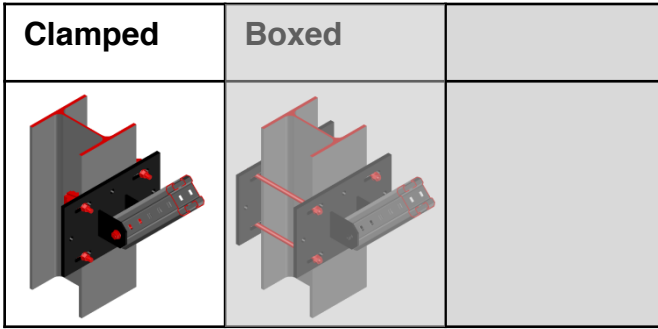
Environmental conditions:

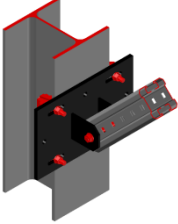

- indoors, outdoors
- static loads
- no fatigue loads

Simplified drawing:

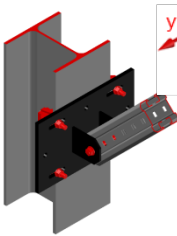
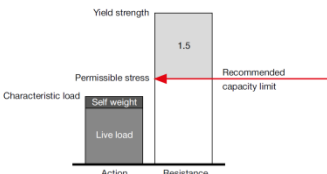


MIC-SC-MA Base Material Connector - Steel




Loading case: Clamped	Combinations covered by loading case
<p>BOM:</p> <p>Connector incl. all associated components MIC-SC-MA 304817 Beam clamps 4x MI-SGC M12 233859</p> 	<p>Connector used for an angled connection of MI-90 to structural steel profiles (bracing). For flange width 235-300mm.</p> 

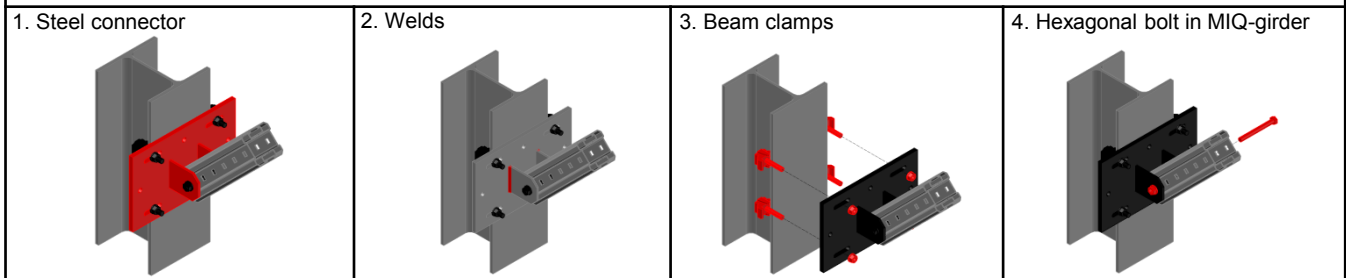
Recommended loading capacity - simplified for most common applications

Method																					
	<table border="1"> <tr> <td style="text-align: right;">$\pm F_{\alpha, rec.}$ [kN]</td> <td colspan="5"></td> </tr> <tr> <td></td> <td style="text-align: center;">α</td> <td style="text-align: center;">0°</td> <td style="text-align: center;">30°</td> <td style="text-align: center;">45°</td> <td style="text-align: center;">60°</td> <td style="text-align: center;">90°</td> </tr> <tr> <td style="text-align: right;">$\pm F_{\alpha, rec.}$ [kN]</td> <td style="text-align: center;">18.30</td> <td style="text-align: center;">6.92</td> <td style="text-align: center;">5.49</td> <td style="text-align: center;">4.82</td> <td style="text-align: center;">4.66</td> <td style="text-align: center;">2.15</td> </tr> </table> <p><small>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</small></p>	$\pm F_{\alpha, rec.}$ [kN]							α	0°	30°	45°	60°	90°	$\pm F_{\alpha, rec.}$ [kN]	18.30	6.92	5.49	4.82	4.66	2.15
$\pm F_{\alpha, rec.}$ [kN]																					
	α	0°	30°	45°	60°	90°															
$\pm F_{\alpha, rec.}$ [kN]	18.30	6.92	5.49	4.82	4.66	2.15															

Design loading capacity - 3D 1/3

Method	
	

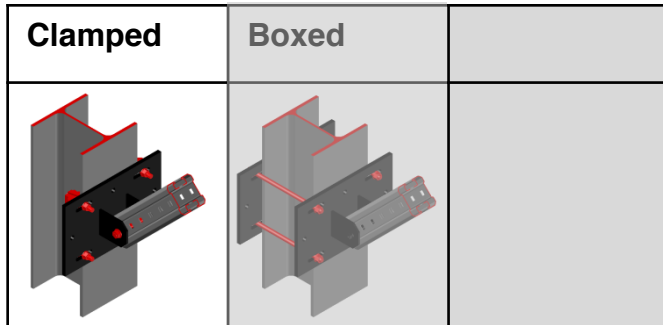
Limiting components of capacity evaluated in following tables:



MIC-SC-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



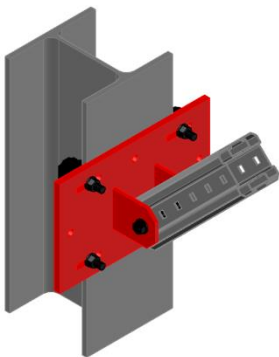
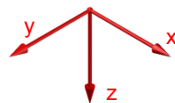
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



The values for Mx, My and Mz take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

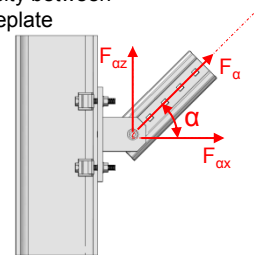
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.47	38.38	3.22	3.22	15.78	15.78
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.77	0.77	1.10	1.10	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force Fa in plain x/z with a certain inclination α and a force Fy considering their eccentricities:

Interaction:

with ex = horizontal eccentricity between hexagonal bolt axis and baseplate

$$e_x = 0.07m$$



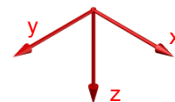
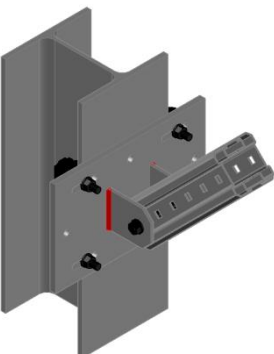
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: $e_x = 0.07m$

$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

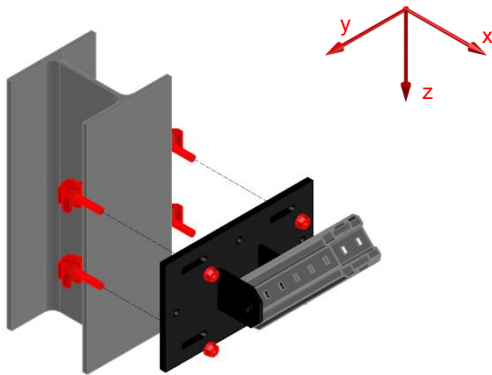
$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

MIC-SC-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Beam clamps



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.80	Not decisive	9.00	9.00	9.00	9.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.31	1.31	2.07	2.07	4.51	4.51

Interaction:

with: $e_x = 0.07m$

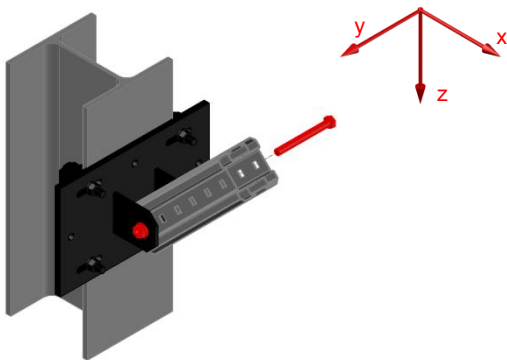
$$F_{x,Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z,Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y,Ed,\alpha} = F_{z,Ed,\alpha} \cdot e_x$$

$$M_{z,Ed} = F_{y,Ed} \cdot e_x$$

$$\frac{F_{x,Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MIQ-girder



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
27.45	27.45	Not decisive	Not decisive	27.45	27.45
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
1.34	1.34	0.00	0.00	0.00	0.00

Interaction:

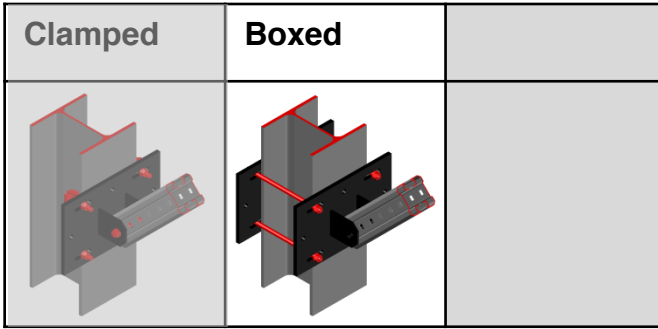
$$F_{\alpha Rd} = F_{xRd} = F_{zRd}$$

The resistance $F_{\alpha Rd}$ of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_{α} in the inclined strut has to be compared with the resistance value $F_{\alpha Rd}$.

$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIC-SC-MA Base Material Connector - Steel



Loading case: Boxed	Combinations covered by loading case
<p>BOM: Connector incl. all associated components 1x MIC-SC-MA 304817 Base plate 1x MIB-SC 304823 Threaded rods cut to particular length 4x AM12x1000 8.8 HDG...m 419103 Nut 8x M12-F-SL WS3/4 382897</p>	<p>Connector used for an angled connection of MI-90 to structural steel profiles (bracing). For flange width 235-300mm.</p>

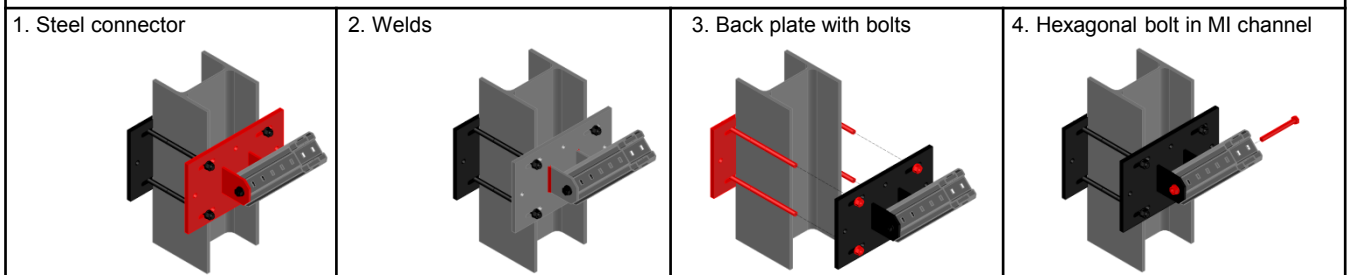
Recommended loading capacity - simplified for most common applications

Method																			
	<table border="1" style="float: right;"> <tr> <td>$\pm F_{y,rec.}$ [kN]</td> <td colspan="5">2.15</td> </tr> </table> <table border="1" style="width: 100%; text-align: center;"> <tr> <td>α</td> <td>0°</td> <td>30°</td> <td>45°</td> <td>60°</td> <td>90°</td> </tr> <tr> <td>$\pm F_{\alpha,rec.}$ [kN]</td> <td>18.30</td> <td>6.91</td> <td>5.51</td> <td>4.87</td> <td>4.74</td> </tr> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{y,rec.}$ [kN]	2.15					α	0°	30°	45°	60°	90°	$\pm F_{\alpha,rec.}$ [kN]	18.30	6.91	5.51	4.87	4.74
$\pm F_{y,rec.}$ [kN]	2.15																		
α	0°	30°	45°	60°	90°														
$\pm F_{\alpha,rec.}$ [kN]	18.30	6.91	5.51	4.87	4.74														

Design loading capacity - 3D 1/3

Method	

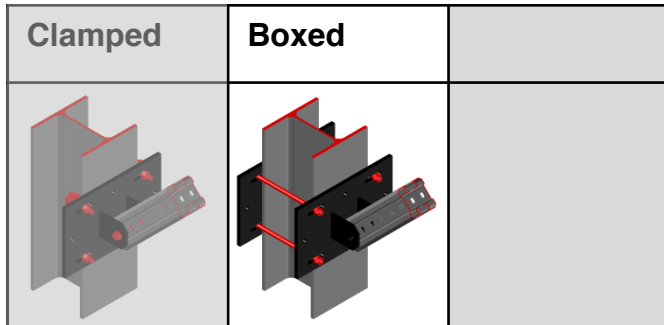
Limiting components of capacity evaluated in following tables:



MIC-SC-MA Base Material Connector - Steel

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures



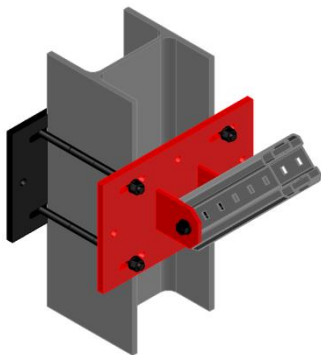
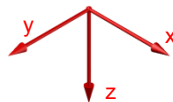
Design loading capacity - 3D

2/3

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Steel connector



The values for Mx, My and Mz take into account the eccentricity between load application at hexagonal bolt axis and baseplate.

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
34.47	38.38	3.22	3.22	15.78	15.78
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.77	0.77	1.10	1.10	0.23	0.23

includes cross section resistance of steel base plate and the two flange plates Interaction for a general force Fa in plain x/z with a certain inclination α and a force Fy considering their eccentricities:

Interaction:

with ex = horizontal eccentricity between hexagonal bolt axis and baseplate

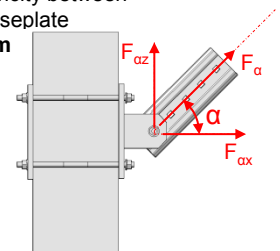
$$e_x = 0.07m$$

$$F_{x.Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

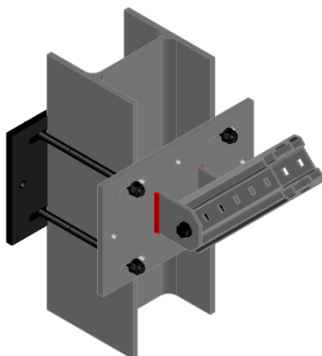
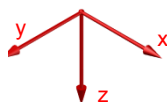
$$F_{z.Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} \leq 1$$



2. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
274.92	274.92	224.47	224.47	224.47	224.47
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
10.89	10.89	3.09	3.09	13.33	13.33

Interaction:

with: $e_x = 0.07m$

$$F_{x.Ed,\alpha} = F_\alpha \cdot \cos\alpha$$

$$F_{z.Ed,\alpha} = F_\alpha \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

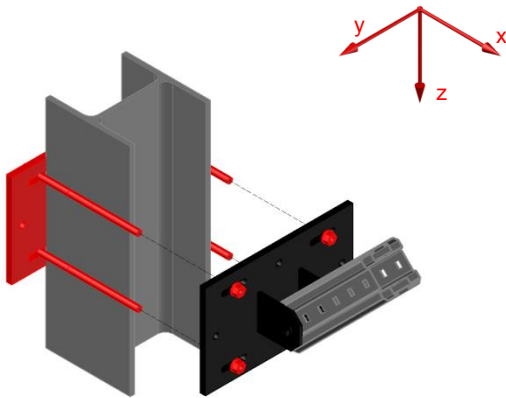
$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y.Ed}}{F_{y,Rd}} + \frac{F_{z.Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} \leq 1$$

MIC-SC-MA Base Material Connector - Steel

Design loading capacity - 3D

3/3

3. Back plate with bolts



+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
194.23	33.10	7.42	7.42	7.42	7.42
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
1.08	1.08	11.56	11.56	25.15	25.15

Interaction::

with: e_x = 0.07m

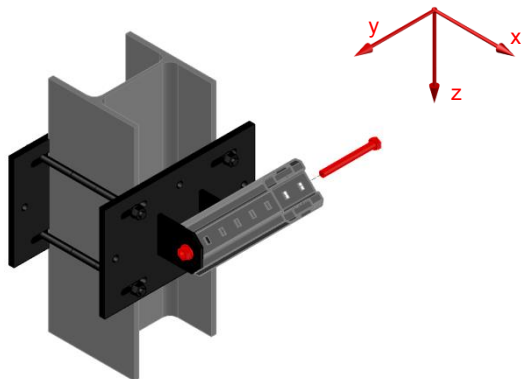
$$F_{x.Ed,\alpha} = F_{\alpha} \cdot \cos\alpha$$

$$F_{z.Ed,\alpha} = F_{\alpha} \cdot \sin\alpha \rightarrow M_{y.Ed,\alpha} = F_{z.Ed,\alpha} \cdot e_x$$

$$M_{z.Ed} = F_{y.Ed} \cdot e_x$$

$$\frac{F_{x.Ed,\alpha}}{F_{x,Rd}} + \frac{F_{y.Ed}}{F_{y,Rd}} + \frac{F_{z.Ed,\alpha}}{F_{z,Rd}} + \frac{M_{x.Ed}}{M_{x,Rd}} + \frac{M_{y.Ed,\alpha}}{M_{y,Rd}} + \frac{M_{z.Ed}}{M_{z,Rd}} \leq 1$$

4. Hexagonal bolt in MIQ-girder



+F _{x,Rd} [kN]	-F _{x,Rd} [kN]	+F _{y,Rd} [kN]	-F _{y,Rd} [kN]	+F _{z,Rd} [kN]	-F _{z,Rd} [kN]
27.45	27.45	Not decisive	Not decisive	27.45	27.45
+M _{x,Rd} [kNm]	-M _{x,Rd} [kNm]	+M _{y,Rd} [kNm]	-M _{y,Rd} [kNm]	+M _{z,Rd} [kNm]	-M _{z,Rd} [kNm]
1.34	1.34	0.00	0.00	0.00	0.00

Interaction:

$$F_{\alpha Rd} = F_{xRd} = F_{zRd}$$

The resistance F_{αRd} of the hexagon bolt is the same for each angle α in plane x/z, therefore no interaction.

The normal force F_α in the inclined strut has to be compared with the resistance value F_{αRd}.

$$\frac{F_{\alpha,Ed}}{F_{\alpha,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

MIQA-T T-head bolt - accessories

Designation	Item number
MIQA-T T-head bolt	2120142

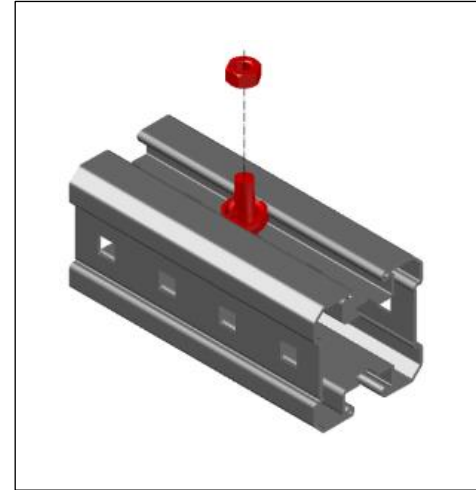


Recommended loading capacity

$\pm F_{x,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]
6.20	11.70

Design loading capacity

$\pm F_{x,Rd.}$ [kN]	$\pm F_{z,Rd.}$ [kN]
9.30	17.55



Designation	Item number
2x MIQA-T T-head bolt	2120142

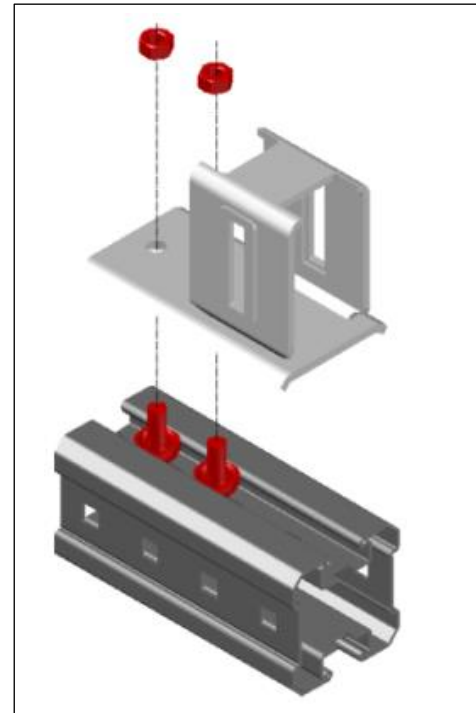


Recommended loading capacity

$\pm F_{x,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]
11.20	23.40

Design loading capacity

$\pm F_{x,Rd.}$ [kN]	$\pm F_{z,Rd.}$ [kN]
16.80	35.1



MIQM-M wing nut - accessories

Designation	Item number
MIQM-M10	2120274
MIQM-M12	2120275
MIQM-M16	2120276

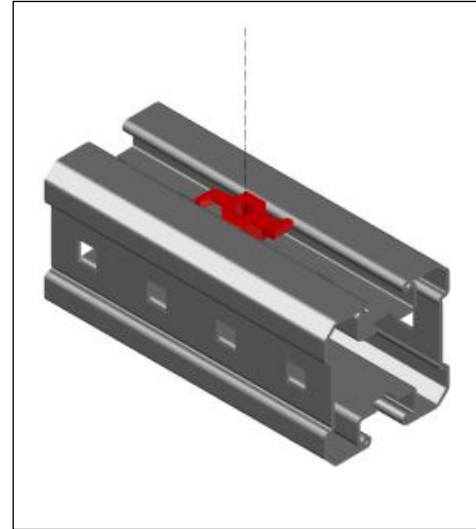


Recommended loading capacity

	$\pm F_{x,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]
M 10	3.00	8.50
M 12	3.50	8.50
M 16	3.50	8.50

Design loading capacity

	$\pm F_{x,Rd.}$ [kN]	$\pm F_{z,Rd.}$ [kN]
M 10	4.50	12.75
M 12	5.25	12.75
M 16	5.25	12.75



Designation	Item number
2x MIQM-M10	2120274
2x MIQM-M12	2120275
2x MIQM-M16	2120276

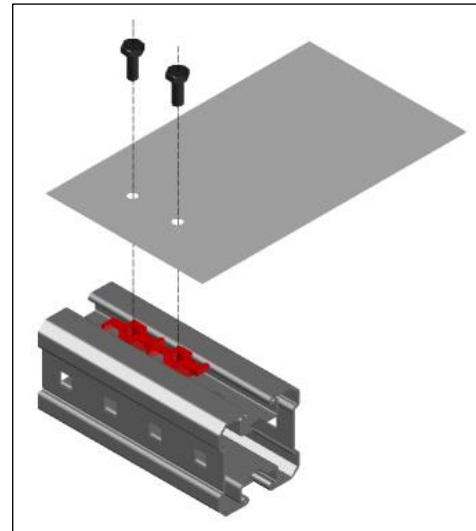


Recommended loading capacity

	$\pm F_{x,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]
M 10	5.40	17.00
M 12	6.30	17.00
M 16	6.30	17.00

Design loading capacity

	$\pm F_{x,Rd.}$ [kN]	$\pm F_{z,Rd.}$ [kN]
M 10	8.10	25.50
M 12	9.45	25.50
M 16	9.45	25.50



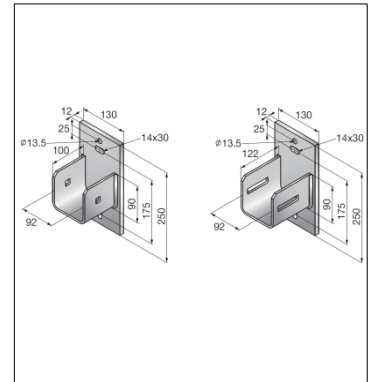
MIC-C90-EDB elevator connector

Designation	Item number
MIC-C90-EDB elevator connector	2149279

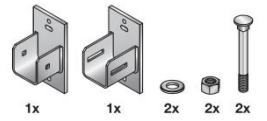
Corrosion protection:
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 micr ons

Weight:
9434g incl. accessories

Submittal text:
Hot-dipped galvanised Hilti elevator connector, used primarily to connect an MI or MIQ girder to either a concrete wall or another girder. The baseplate of the connector is fastened to concrete through anchor holes with Hilti HST3 anchors or similar, and with MIA-OH bolts to another girder, secured with two self-locking nuts. Sold as a pair of connectors, one with a single hole and the other with an oblong hole, through which the connector is fastened to the girder with MIA-OH through-bolts. Material weight 9.43kg including all items.



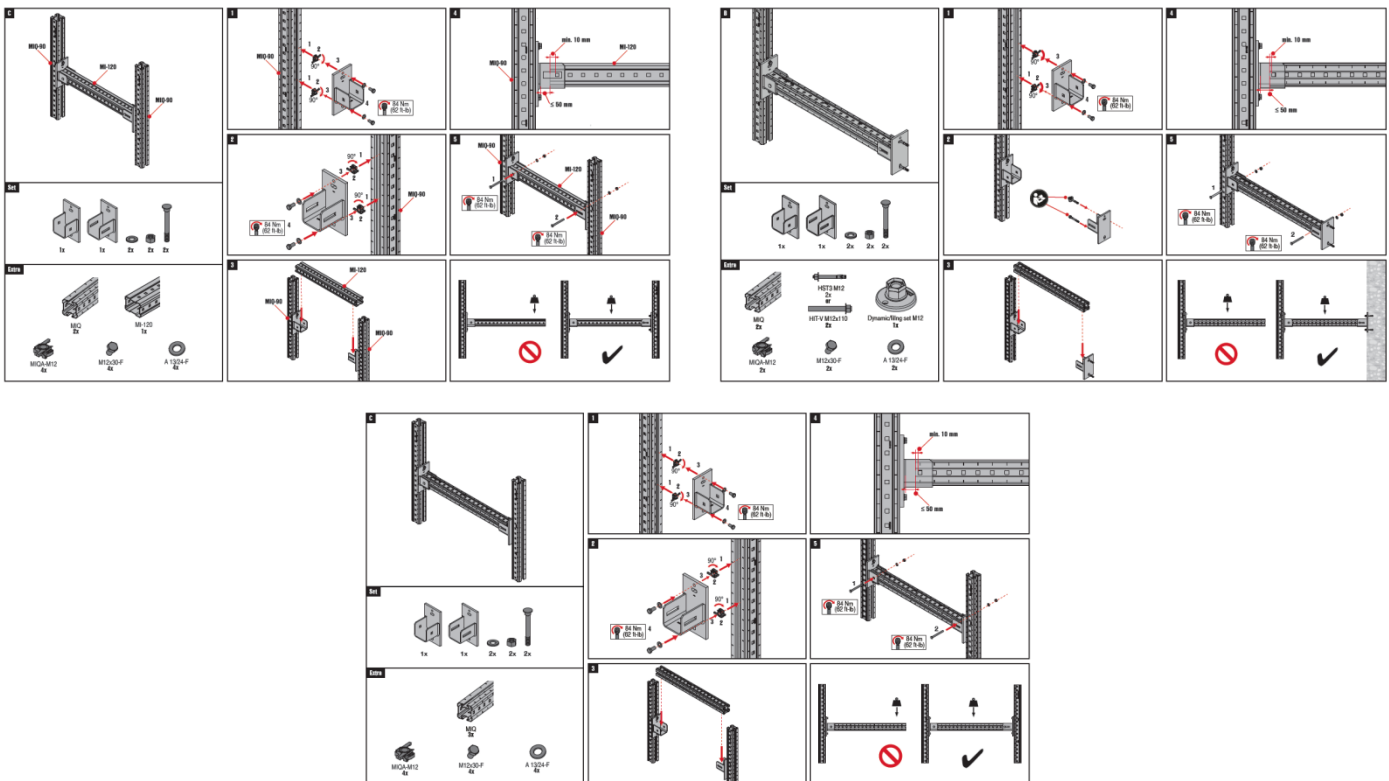
Package content



Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S355 JR DIN EN 10025	$F_y = 355 \frac{N}{mm^2}$	$F_u = 490 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-C90-EDB elevator connector

Possible loading cases		
On concrete	On steel	

Design criteria used for loading capacity

Methodology:

- Finite element analysis
- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

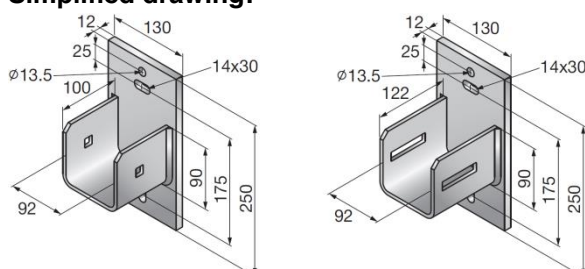
Software:

- Ansys 16.0
- Microsoft Excel
- Analytic calculation

Environmental conditions:

- static loads
- no fatigue loads

Simplified drawing:



MIQ-C90-EDB elevator connector

Possible loading cases		
On concrete	On steel	

Loading case: On concrete	Combinations covered by loading case
<p>BOM:</p> <p>Base material connector incl. all connectivity material 1x MIC-C90-EDB elevator connector 2149279</p>	<p>Connector used for fixing MIQ girder, perpendicularly to concrete usually as divider beam (wall to wall) in elevator shaft</p>

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>1.40</td> <td>3.33</td> <td>5.67</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.40	3.33	5.67
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
1.40	3.33	5.67					

Design loading capacity - 3D 1/2

Method	

Limiting components of capacity evaluated in following tables:

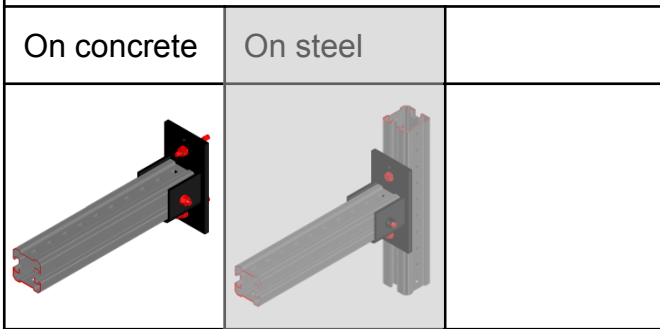
<p>1. Slotted connector incl. bolt, base plate and weld</p>	<p>2. Connector with hole incl. bolt, plate and welds</p>
---	---

MIC-C90-EDB elevator connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases



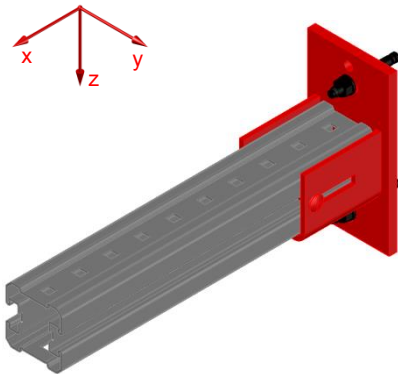
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. MIC-C90-EDB Slotted connector incl. bolt, base plate and weld



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.10	2.10	5.00**	5.00**	5.00	5.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.07	0.07	0.00	0.00	0.00	0.00

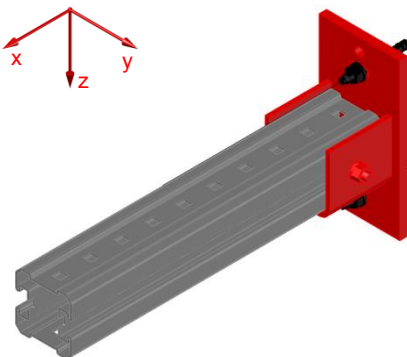
**Values are provided for 1mm local deflection on connector

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

Note: The welds and the one hand screw are modelled appropriately in the FE- calculation and are therefore included in the overall resistance for connector given above.

2. MIC-C90-EDB Connector with hole incl. bolt, plate and welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
10.60	10.60	5.00**	5.00**	5.00	5.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.07	0.07	0.00	0.00	0.00	0.00

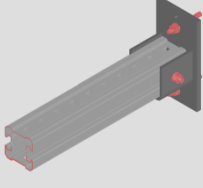
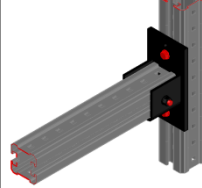
**Values are provided for 1mm local deflection on connector

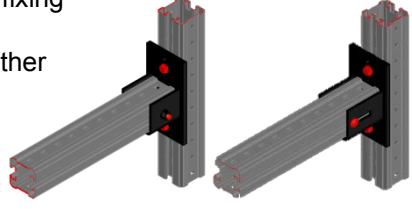
Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

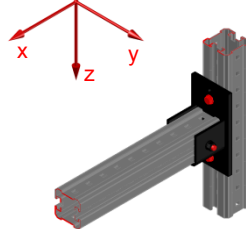
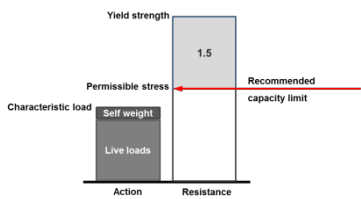
Note: The welds and the one hand screw are modelled appropriately in the FE- calculation and are therefore included in the overall resistance for connector given above

MIC-C90-EDB elevator connector

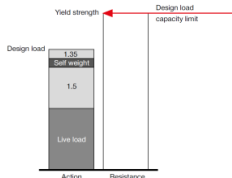
Possible loading cases		
On concrete	On steel	
		

Loading case: On steel	Combinations covered by loading case
<p>BOM:</p> <p>Base material connector incl. all connectivity material 1x MIC-C90-EDB elevator connector 2149279 Connection to vertical MIQ girder 2x MIQM-M12 wing nut 2120275 2x M12x30-F hex. Head screw 284387</p>	<p>Connector used for fixing MIQ girder, perpendicularly to other MIQ vertical girder usually as divider beam (wall to wall) in elevator shaft</p> 

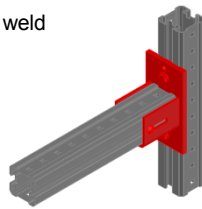
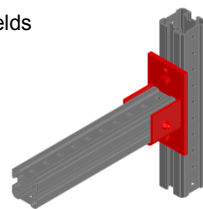
Recommended loading capacity - simplified for most common applications

Method		<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>1.4</td> <td>3.33</td> <td>5.67</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.4	3.33	5.67
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]						
1.4	3.33	5.67						
								

Design loading capacity - 3D 1/2

Method	
	

Limiting components of capacity evaluated in following tables:

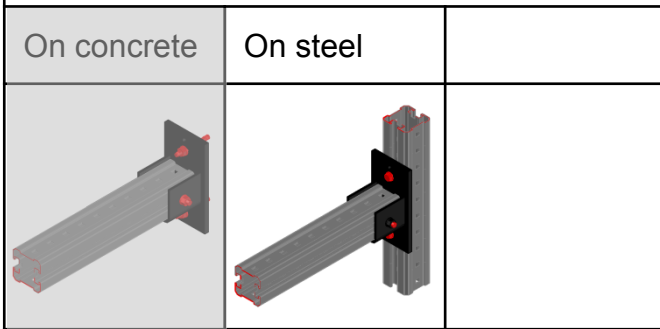
1. Slotted connector incl. bolt, base plate and weld		2. Connector with hole incl. bolt, plate and welds	
--	---	--	---

MIQC-S90-BP base material connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases



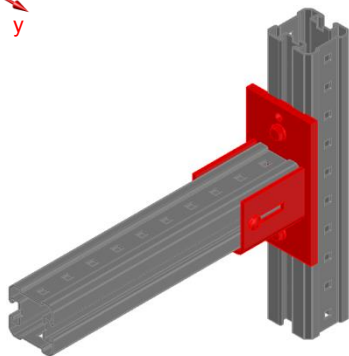
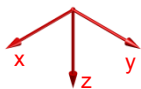
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. MIC-C90-EDB Slotted connector incl. bolt, base plate and weld



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.10	2.10	5.00**	5.00**	5.00	5.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.07	0.07	0.00	0.00	0.00	0.00

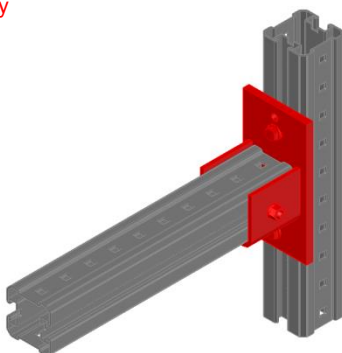
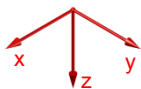
**Values are provided for 1mm local deflection on connector

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

Note: The welds and the one hand screw are modelled appropriately in the FE- calculation and are therefore included in the overall resistance for connector given above

2. MIC-C90-EDB Connector with hole incl. bolt, plate and welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
10.60	10.60	5.00**	5.00**	5.00	5.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.07	0.07	0.00	0.00	0.00	0.00

**Values are provided for 1mm local deflection on connector

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

Note: The welds and the one hand screw are modelled appropriately in the FE- calculation and are therefore included in the overall resistance for connector given above

MIC-C120-EDB elevator connector

Designation

MIC-C120-EDB elevator connector

Item number

2149420

Corrosion protection:

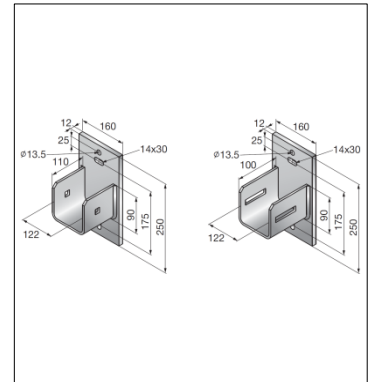
Hot dipped galvanized as per DIN EN ISO 1462, thickness 55 micr ons

Weight:

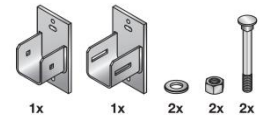
11043g incl. accessories

Submittal text:

Hot-dipped galvanised Hilti elevator connector, used primarily to connect an MI or MIQ girder to either a concrete wall or another girder. The baseplate of the connector is fastened to concrete through anchor holes with Hilti HST3 anchors or similar, and with MIA-OH bolts to another girder, secured with two self-locking nuts. Sold as a pair of connectors, one with a single hole and the other with an oblong hole, through which the connector is fastened to the girder with MIA-OH through-bolts. Material weight 11.04kg including all items.



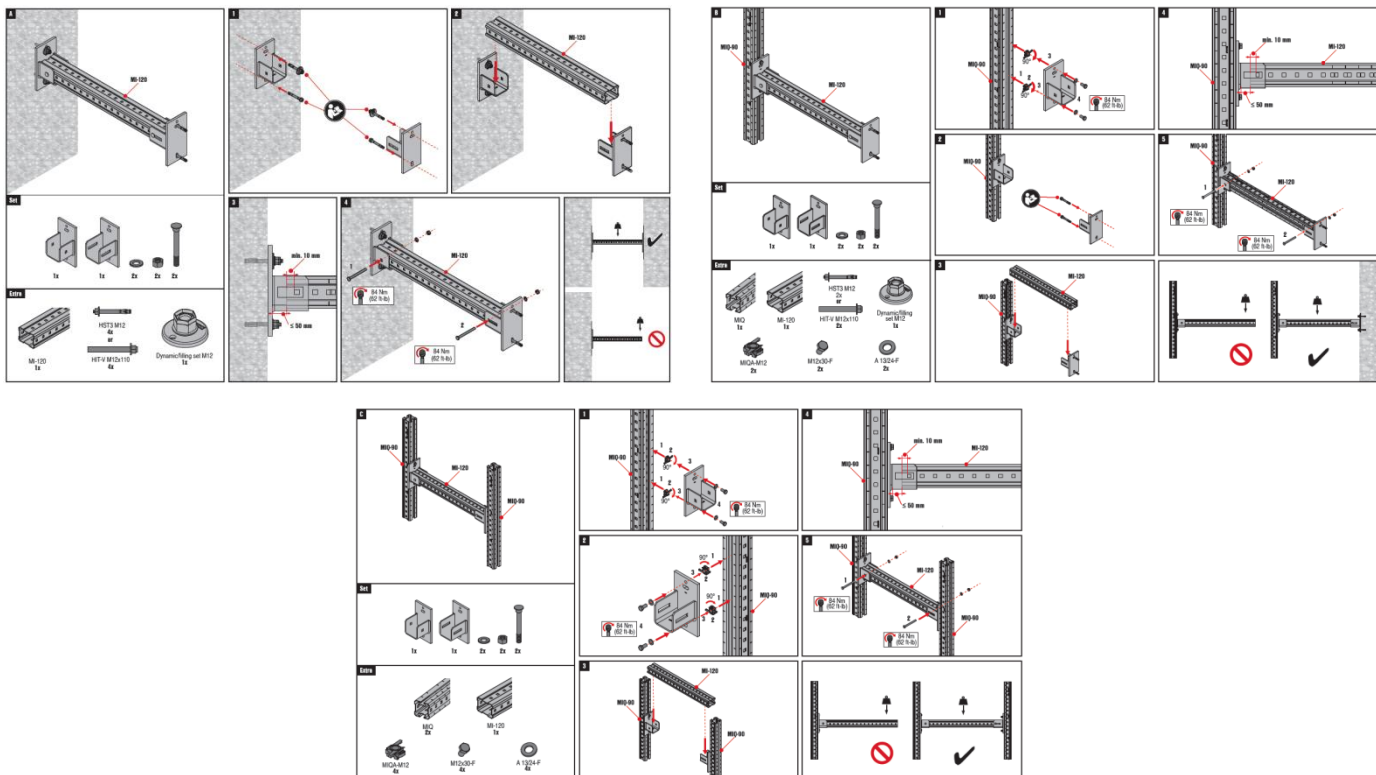
Package content



Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S355 JR DIN EN 10025	$F_y = 355 \frac{N}{mm^2}$	$F_u = 490 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

Instruction For Use:



MIC-C120-EDB elevator connector

Possible loading cases		
On concrete	On steel	

Design criteria used for loading capacity

Methodology:

- Finite element analysis
- Analytic calculation

Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

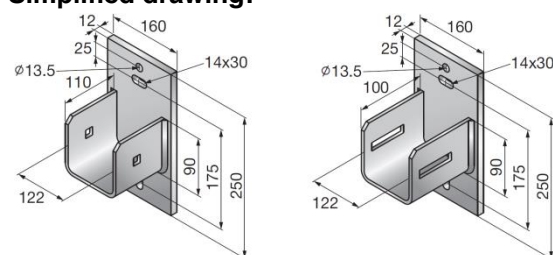
Software:

- Ansys 16.0
- Microsoft Excel
- Analytic calculation

Environmental conditions:

- static loads
- no fatigue loads

Simplified drawing:



MIQ-C120-EDB elevator connector

Possible loading cases		
On concrete	On steel	

Loading case: On concrete	Combinations covered by loading case
<p>BOM:</p> <p>Base material connector incl. all connectivity material MIQ-C120-EDB elevator connector 2149420</p>	<p>Connector used for fixing MIQ girder, perpendicularly to concrete usually as divider beam (wall to wall) in elevator shaft</p>

Recommended loading capacity - simplified for most common applications

Method							
	<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>1.40</td> <td>4.33</td> <td>6.67</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.40	4.33	6.67
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
1.40	4.33	6.67					

Design loading capacity - 3D 1/2

Method	

Limiting components of capacity evaluated in following tables:

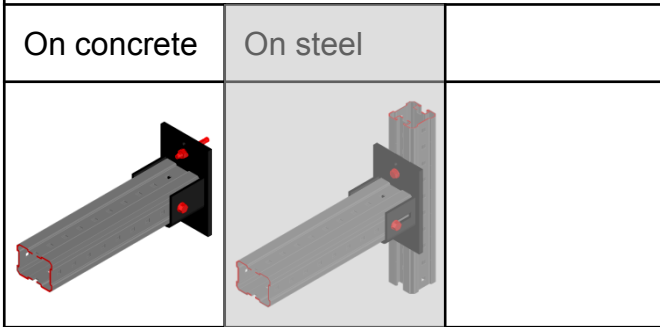
<p>1. Slotted connector incl. bolt, base plate and welds</p>	<p>2. Connector with hole incl. bolt, base plate and welds</p>
--	--

MIC-C120-EDB elevator connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases



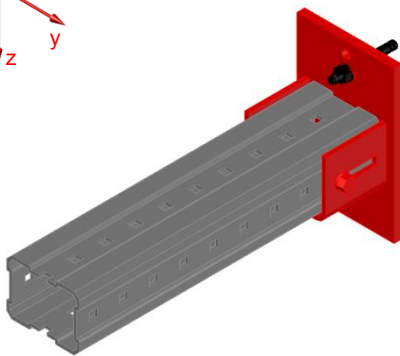
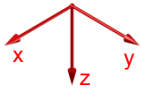
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Slotted connector incl. bolt, base plate and welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.10	2.10	6.50**	6.50**	10.00	10.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.10	0.10	0.00	0.00	0.00	0.00

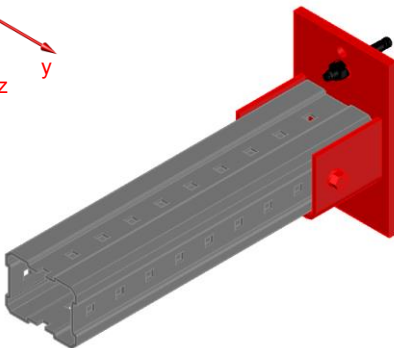
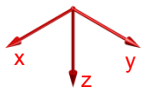
**Values are provided for 1mm local deflection on connector

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

Note: The welds and the one hand screw are modelled appropriately in the FE- calculation and are therefore included in the overall resistance for connector given above

2. Connector with hole incl. bolt, base plate and welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
14.00	14.00	6.50**	6.50**	10.00	10.00
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.10	0.10	0.00	0.00	0.00	0.00

**Values are provided for 1mm local deflection on connector

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

Note: The welds and the one hand screw are modelled appropriately in the FE- calculation and are therefore included in the overall resistance for connector given above

MIC-C120-EDB elevator connector

Possible loading cases		
On concrete	On steel	

Loading case: On steel	Combinations covered by loading case
<p>BOM:</p> <p>Base material connector incl. all connectivity material MIC-C120-EDB elevator connector 2149420</p> <p>Connection to vertical MIQ girder 2x MIQM-M12 wing nut 2120275</p> <p>2x M12x30-F hex. Head screw 284387</p>	<p>Connector used for fixing MI-120 girder, perpendicularly to other MIQ vertical girder usually as divider beam (wall to wall) in elevator shaft</p>

Recommended loading capacity - simplified for most common applications								
Method		<table border="1"> <thead> <tr> <th>$\pm F_{x,rec.}$ [kN]</th> <th>$\pm F_{y,rec.}$ [kN]</th> <th>$\pm F_{z,rec.}$ [kN]</th> </tr> </thead> <tbody> <tr> <td>1.40</td> <td>4.33</td> <td>6.67</td> </tr> </tbody> </table> <p><small>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</small></p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.40	4.33	6.67
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]						
1.40	4.33	6.67						

Design loading capacity - 3D		1/2
Method		

Limiting components of capacity evaluated in following tables:

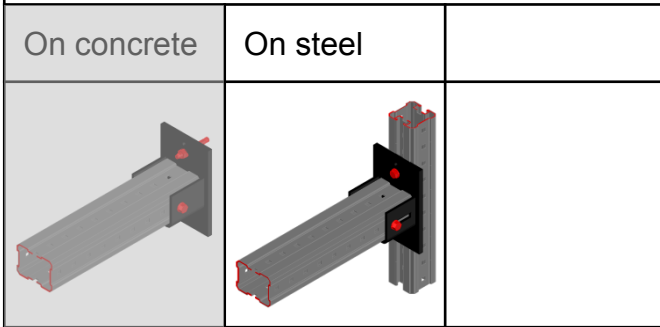
1. Slotted connector incl. bolt, base plate and welds		2. Connector with hole incl. bolt, base plate and welds	
---	--	---	--

MIC-C120-EDB elevator connector

Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

Possible loading cases



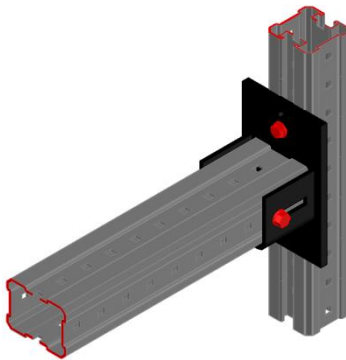
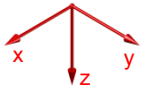
Design loading capacity - 3D

2/2

Summary of design loads*

NOTE: all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

1. Slotted connector incl. bolt, base plate and welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.10	2.10	5.00**	5.00**	8.50	8.50
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.10	0.10	0.00	0.00	0.00	0.00

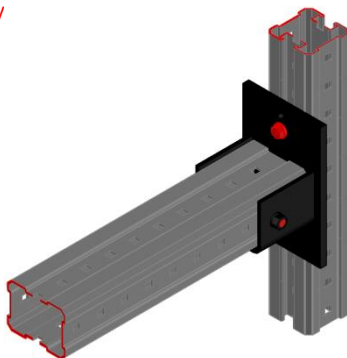
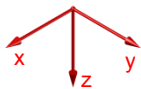
**Values are provided for 1mm local deflection on connector

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

Note: The welds and the one hand screw are modelled appropriately in the FE- calculation and are therefore included in the overall resistance for connector given above

2. Connector with hole incl. bolt, base plate and welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
10.60	10.600	5.00**	5.00**	8.50	8.50
+Mx,Rd [kNm]	-Mx,Rd [kNm]	+My,Rd [kNm]	-My,Rd [kNm]	+Mz,Rd [kNm]	-Mz,Rd [kNm]
0.10	0.10	0.00	0.00	0.00	0.00

**Values are provided for 1mm local deflection on connector

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

Note: The welds and the one hand screw are modelled appropriately in the FE- calculation and are therefore included in the overall resistance for connector given above

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